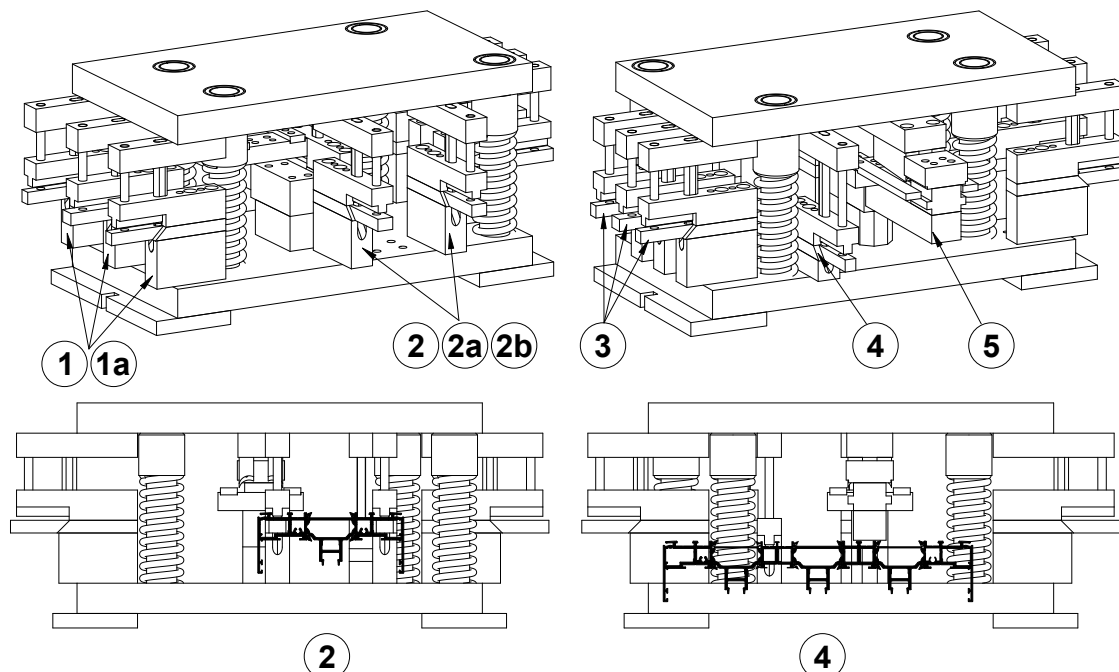
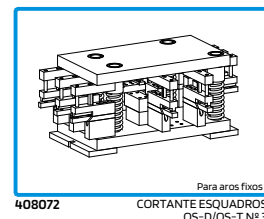


Novo Cortante Esquadros OS-D/OS-T Nº3

Sistemas OS-D+ e OS-T

MAQUINAÇÕES NO CORTANTE
PUNCHING TOOL MACHININGS
OPÉRATION D'USINAGE POUR OUTILS



- 1** Maquinação para Esquadro
Corner cleat machining | Usinage pour Équerres
Perfil | Profile | Profilé: VO 20; 30

- 1a** Maquinação para Esquadro
Corner cleat machining | Usinage pour Équerres
Perfil | Profile | Profilé: OS 03; 04; 09; 23; 39; 43; 44; 89

- 2** Maquinação para Esquadro
Corner cleat machining | Usinage pour Équerres
Perfil | Profile | Profilé: SO 11; 12; 13; 23 | VO 10

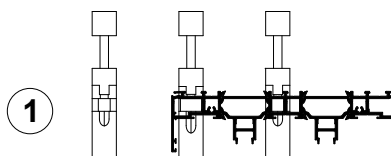
- 2a** Maquinação para Esquadro
Corner cleat machining | Usinage pour Équerres
Perfil | Profile | Profilé: SO 34; 44; 55; 56 | OS 54 | VO 34

- 2b** Maquinação para Esquadro
Corner cleat machining | Usinage pour Équerres
Perfil | Profile | Profilé: SO 14; 15; 24

- 3** Maquinação para Esquadro
Corner cleat machining | Usinage pour Équerres
Perfil | Profile | Profilé: VO 40; 41; 50; 51

- 4** Maquinação para Esquadro
Corner cleat machining | Usinage pour Équerres
Perfil | Profile | Profilé: VO 30; 50; 51

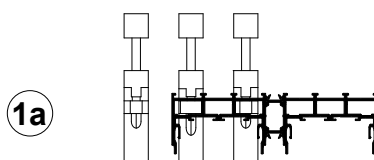
- 5** Maquinação Rapar Abas
Flap trim machining | Usinage des lamelles
Perfil | Profile | Profilé: SO 14; 15; 24; 34; 44; 55 | VO 34



Nota: Para realizar esta operação é necessário movimentar o esquadro para a medida 71.7mm

Note: To perform this operation, it is necessary to move the square to the 71.7 mm measure

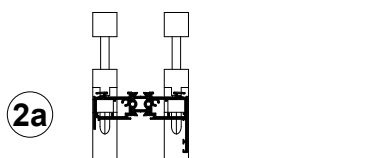
Remarque: pour effectuer cette opération, il est nécessaire de déplacer l'équerre à la mesure 71,7 mm



Nota: Para realizar esta operação é necessário movimentar o esquadro para a medida 45.3mm

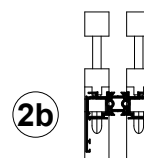
Note: To perform this operation, it is necessary to move the square to the 45.3 mm measure

Remarque: pour effectuer cette opération, il est nécessaire de déplacer l'équerre à la mesure 45.3 mm



Nota: Para realizar esta operação é necessário movimentar o esquadro para a medida 59.1mm
Note: To perform this operation, it is necessary to move the square to the 59.1 mm measure

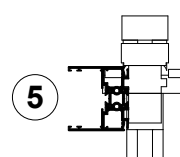
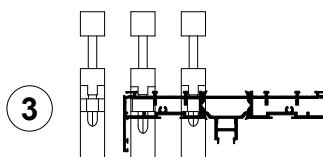
Remarque: pour effectuer cette opération, il est nécessaire de déplacer l'équerre à la mesure 59.1 mm



Nota: Para realizar esta operação é necessário movimentar o esquadro para a medida 34.6mm

Note: To perform this operation, it is necessary to move the square to the 34.6 mm measure

Remarque: pour effectuer cette opération, il est nécessaire de déplacer l'équerre à la mesure 34.6 mm



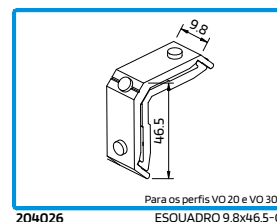
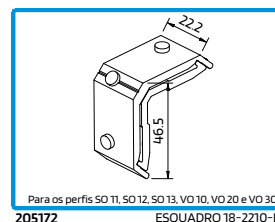
Novo Cortante Esquadros OS-D/OS-T Nº3

MAQUINAÇÕES PARA ESQUADROS - AROS FIXOS
MACHINING FOR CORNER CLEATS - FIXED FRAMES
USINAGE POUR ÉQUERRES - CADRES FIXES

Para os perfis VO 20 e VO 30
For VO 20 and VO 30 profiles
Pour les profilés VO 20 et VO 30

Maquinação realizada no Cortante
Machining performed on Punching tool
Usinage réalisée dans l'Outil

Sistemas OS-D+ e OS-T



Nota: Para realizar esta operação é necessário movimentar a peça do cortante para a medida 71.7mm.

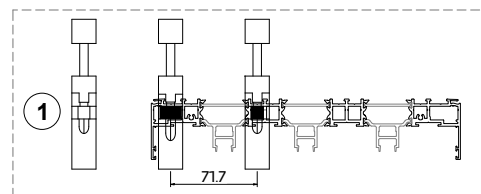
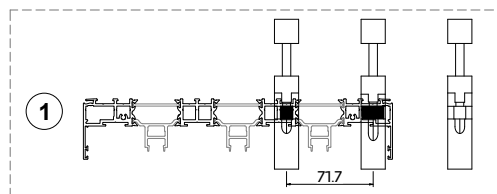
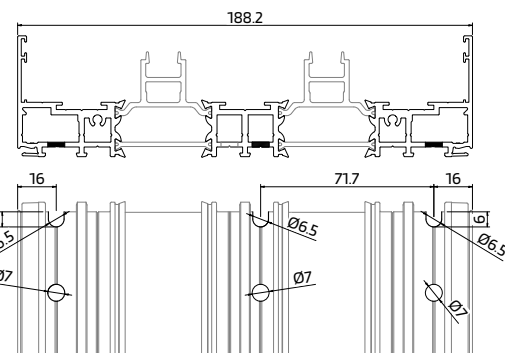
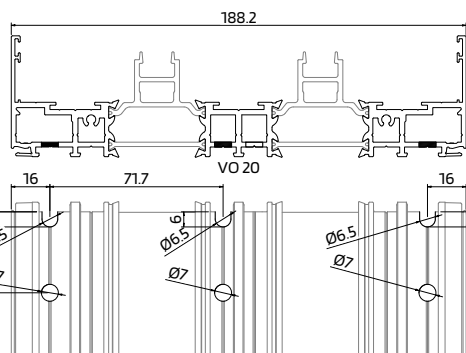
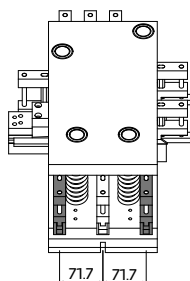
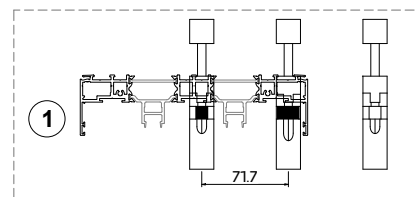
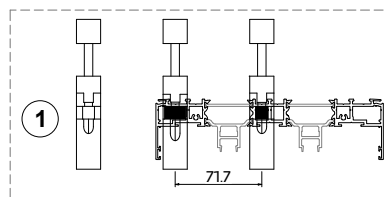
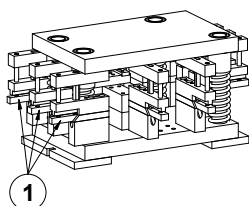
No perfil VO 20 pode-se optar por colocar 3 ou 4 esquadros por cada esquadria.

Note: To perform this operation, it is necessary to move the punch piece to the 71.7 mm measurement.

On the VO 20 profile, it is possible to choose to place 3 or 4 corner cleats for each corner.

Remarque: Pour réaliser cette opération, il est nécessaire de déplacer la pièce de l'outil de coupe à la mesure 71.7 mm.

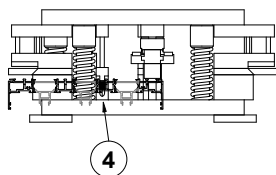
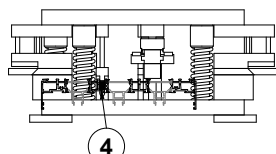
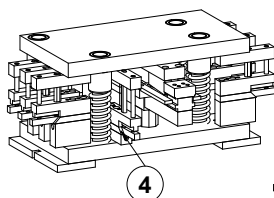
Sur le profil VO 20, il est possible de choisir de placer 3 ou 4 équerres par angle.



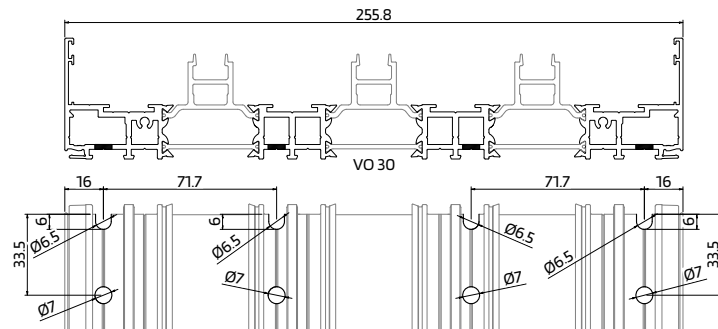
No perfil VO 30 pode-se optar por colocar os 4 esquadros por cada esquadria, em posições diferentes.

On the VO 30 profile, it is possible to choose to place the 4 corner cleats for each corner, in different positions.

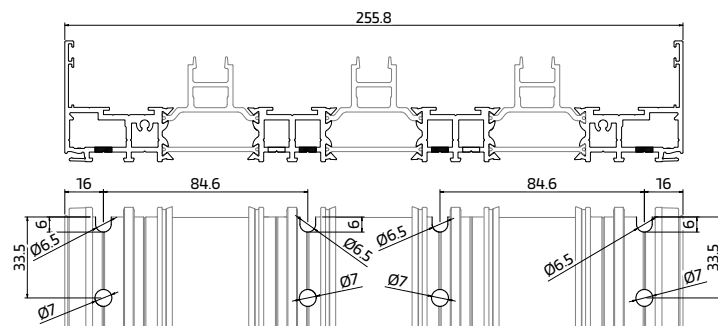
Sur le profil VO 30, il est possible de choisir de placer les 4 équerres par angle, dans des positions différentes.



1



4

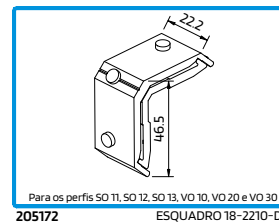


Novo Cortante Esquadros OS-D/OS-T Nº3

MAQUINAÇÕES PARA ESQUADROS - AROS FIXOS
MACHINING FOR CORNER CLEATS - FIXED FRAMES
USINAGE POUR ÉQUERRES - CADRES FIXES

Para os perfis OS 03, OS 04, OS 09, OS 23, OS 39, OS 43, OS 44 e OS 89
For OS 03, OS 04, OS 09, OS 23, OS 39, OS 43, OS 44 and OS 89 profiles
Pour les profils OS 03, OS 04, OS 09, OS 23, OS 39, OS 43, OS 44 et OS 89

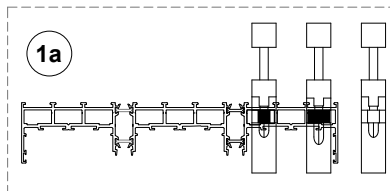
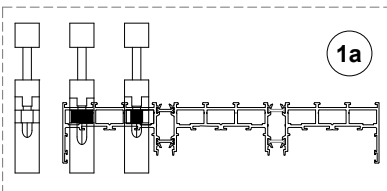
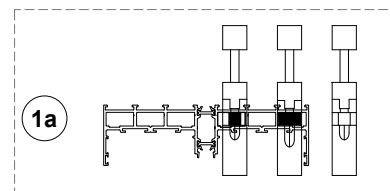
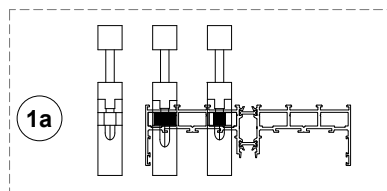
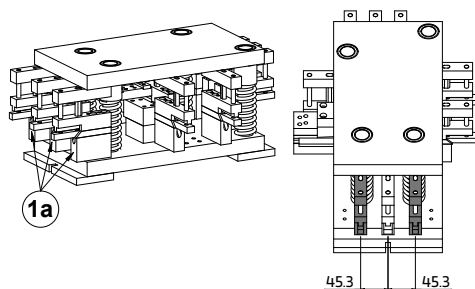
Maquinação realizada no Cortante
Machining performed on Punching tool
Usinage réalisée dans l'Outil



Nota: Para realizar esta operação é necessário movimentar a peça do cortante para a medida 45.3mm.

Note: To perform this operation, it is necessary to move the punch piece to the 45.3 mm measurement.

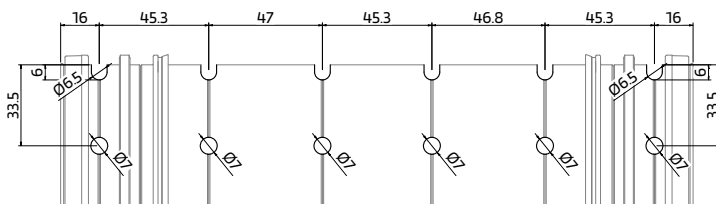
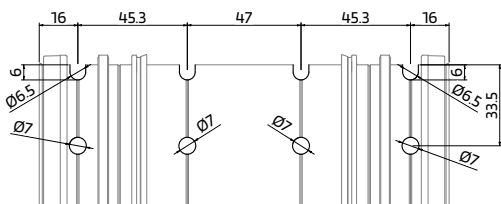
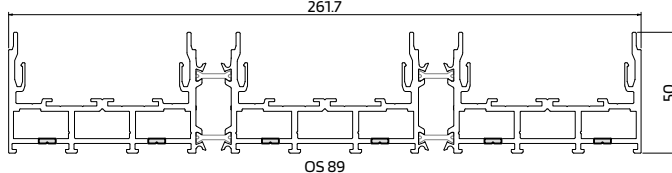
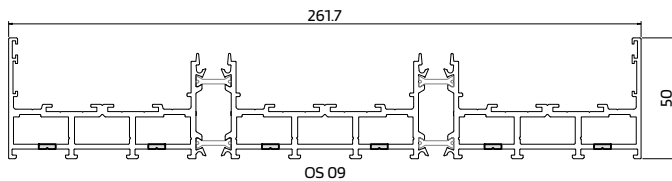
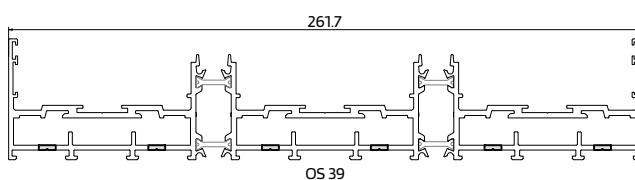
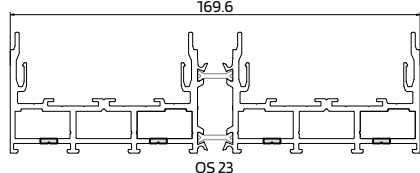
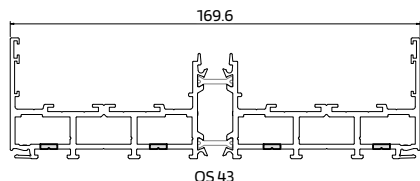
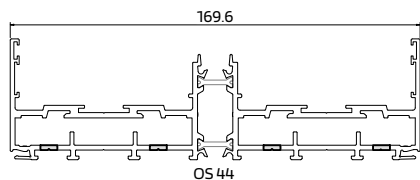
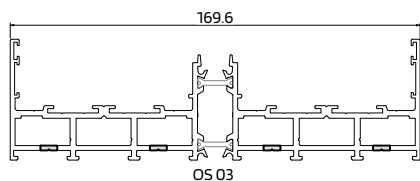
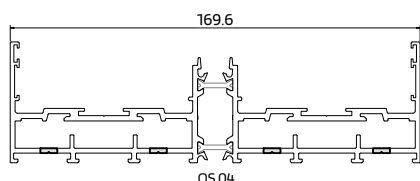
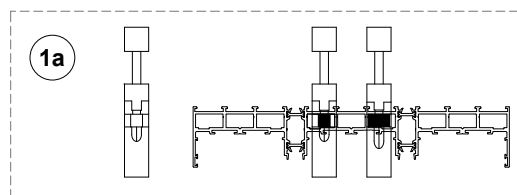
Remarque : Pour réaliser cette opération, il est nécessaire de déplacer la pièce de l'outil de coupe à la mesure 45.3 mm.



Nota: Para realizar esta operação é necessário retirar uma das peças do cortante.

Note: To perform this operation, it is necessary to remove one of the parts of the punching tool.

Remarque : Pour réaliser cette opération, il est nécessaire de retirer l'une des pièces de l'outil de coupe.

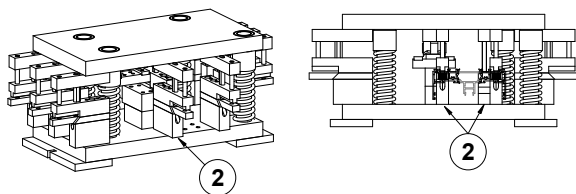
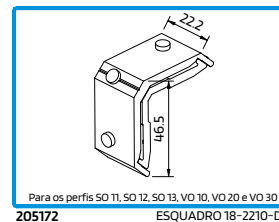


Novo Cortante Esquadros OS-D/OS-T Nº3

MAQUINAÇÕES PARA ESQUADROS - AROS FIXOS
MACHINING FOR CORNER CLEATS - FIXED FRAMES
USINAGE POUR ÉQUERRES - CADRES FIXES

Para os perfis SO 11, SO 12, SO 13, SO 23 e VO 10
For SO 11, SO 12, SO 13, SO 23 and VO 10 profiles
Pour les profilés SO 11, SO 12, SO 13, SO 23 et VO 10

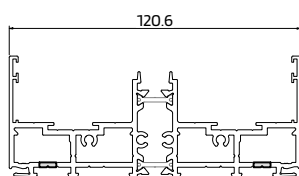
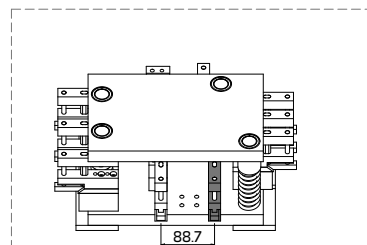
Maquinação realizada no Cortante
Machining performed on Punching tool
Usinage réalisée dans l'Outil



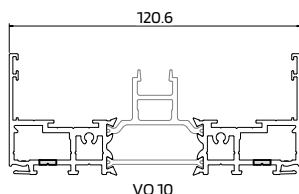
Colocar as peças de enchimento para realizar a operação no cortante na operação 2

Place the filling pieces to perform the cutting operation in operation 2

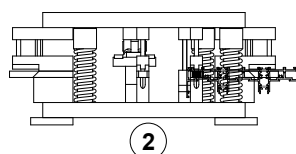
Placer les pièces de remplissage pour réaliser l'opération sur l'outil de coupe dans l'opération 2



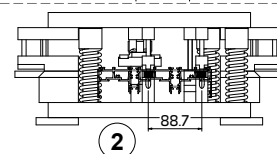
SO 11



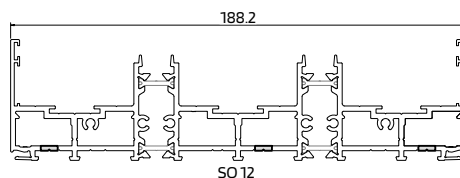
VO 10



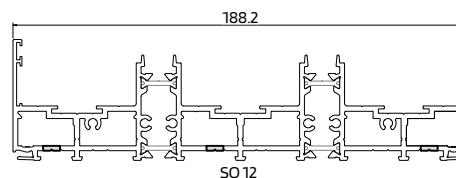
2



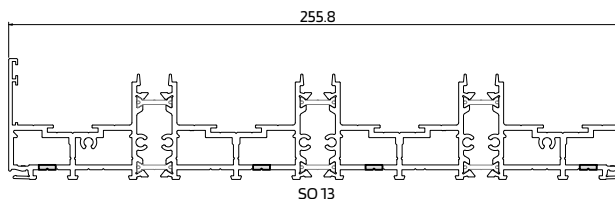
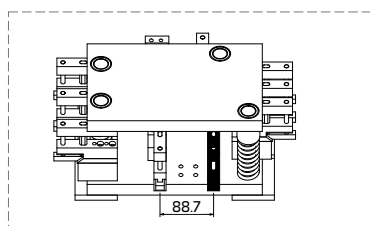
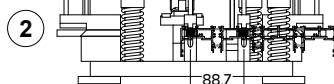
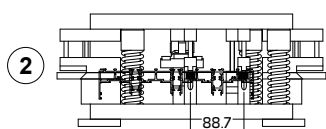
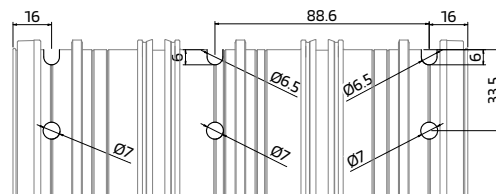
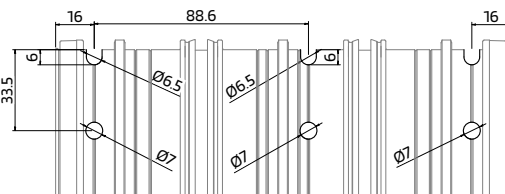
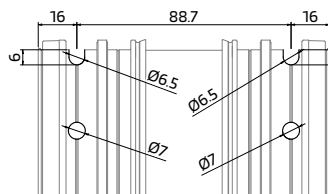
2



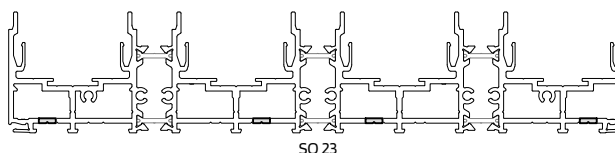
SO 12



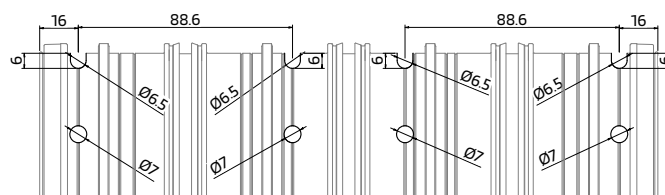
SO 12



SO 13



SO 23



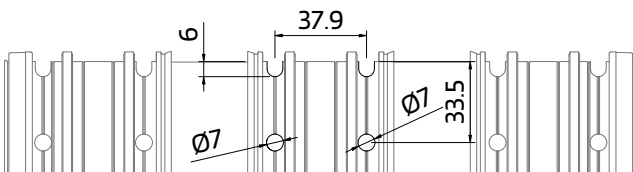
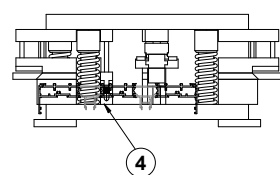
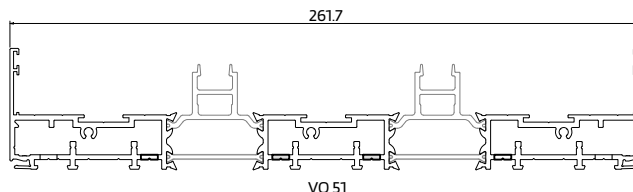
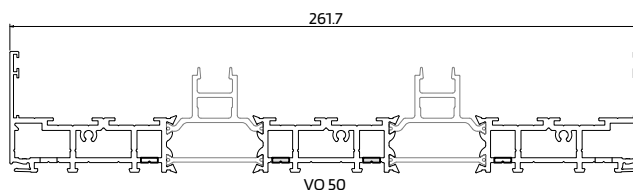
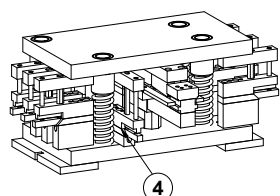
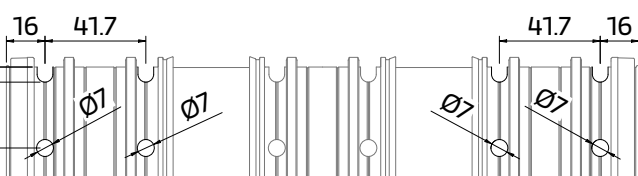
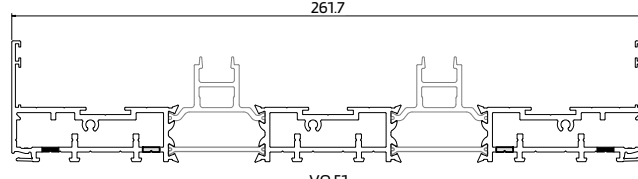
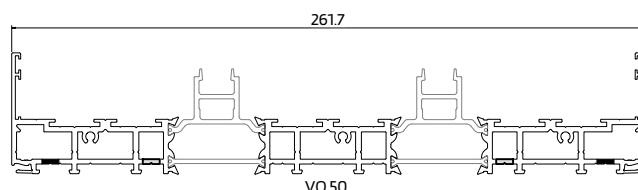
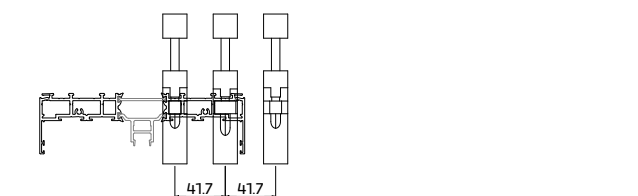
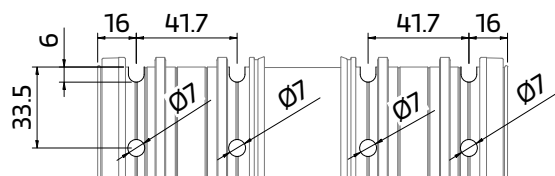
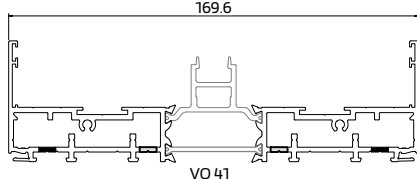
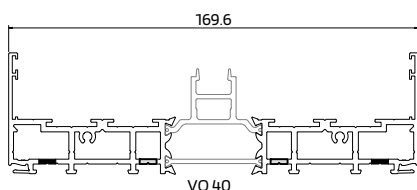
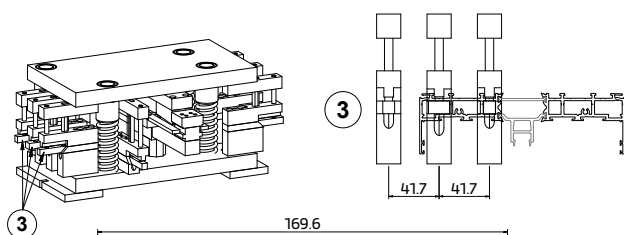
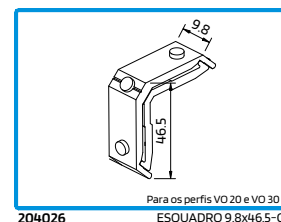
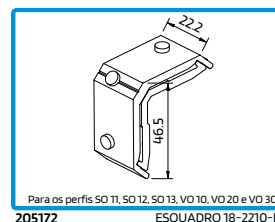
Novo Cortante Esquadros OS-D/OS-T Nº3

MAQUINAÇÕES PARA ESQUADROS - AROS FIXOS
MACHINING FOR CORNER CLEATS - FIXED FRAMES
USINAGE POUR ÉQUERRES - CADRES FIXES

Para os perfis VO 40, VO 41, VO 50 e VO 51
For VO 40, VO 41, VO 50 and VO 51 profiles
Pour les profilés VO 40, VO 41, VO 50 et VO 51

Maquinação realizada no Cortante
Machining performed on Punching tool
Usinage réalisée dans l'Outil

Sistemas OS-D+ e OS-T



Novo Cortante Esquadros OS-D/OS-T Nº3

MAQUINAÇÕES PARA ESQUADROS - AROS FIXOS
MACHINING FOR CORNER CLEATS - FIXED FRAMES
USINAGE POUR ÉQUERRES - CADRES FIXES

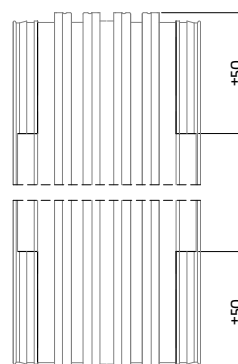
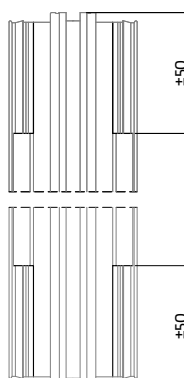
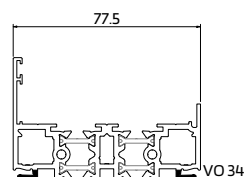
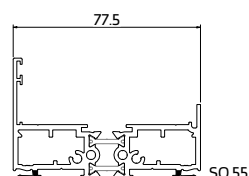
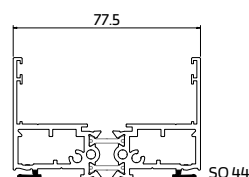
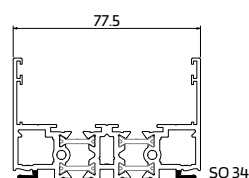
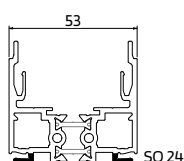
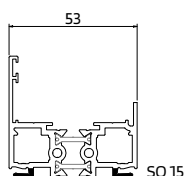
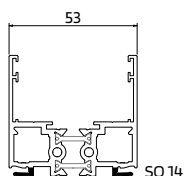
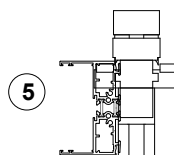
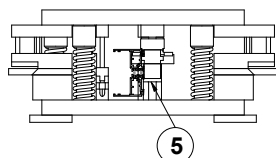
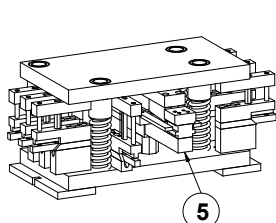
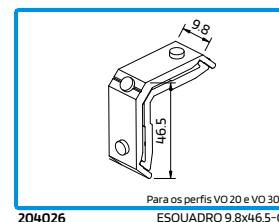
Sistemas OS-D+ e OS-T

Para os perfis SO 14, SO 15, SO 24, SO 34, SO 44, SO 55 e VO 34

For SO 14, SO 15, SO 24, SO 34, SO 44, SO 55 and VO 34 profiles

Pour les profilés SO 14, SO 15, SO 24, SO 34, SO 44, SO 55 et VO 34

Maquinação realizada no Cortante
Machining performed on Punching tool
Usinage réalisée dans l'Outil



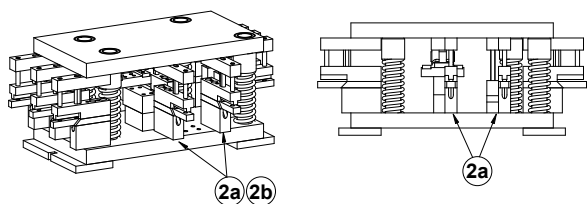
Novo Cortante Esquadros OS-D/OS-T Nº3

Sistemas OS-D+ e OS-T

MAQUINAÇÕES PARA ESQUADROS - AROS FIXOS

MACHINING FOR CORNER CLEATS - FIXED FRAMES

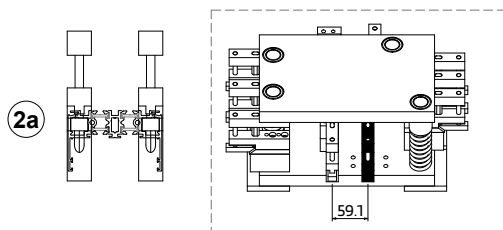
USINAGE POUR ÉQUERRES - CADRES FIXES



Para os perfis OS 54, SO 34, SO 44, SO 55, SO 56 e VO 34

For OS 54, SO 34, SO 44, SO 55, SO 56 and VO 34 profiles

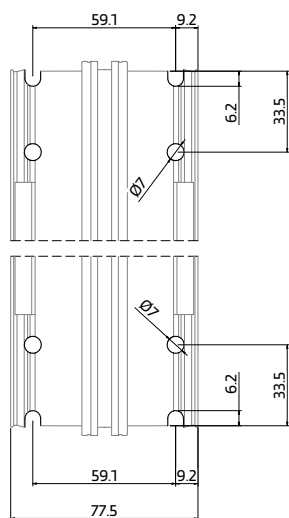
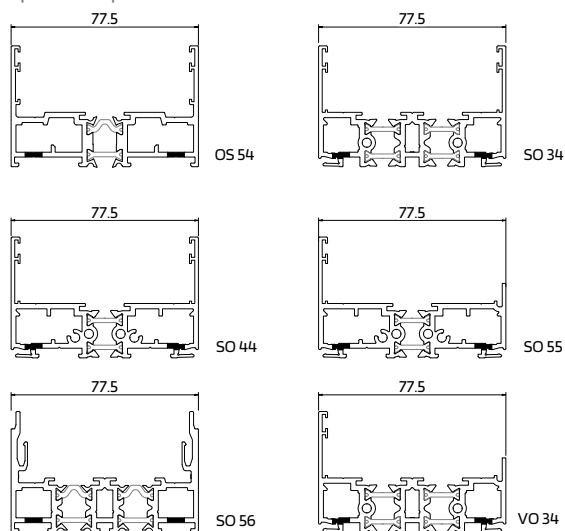
Pour les profilés OS 54, SO 34, SO 44, SO 55, SO 56 et VO 34



Nota: Para realizar esta operação (2a), é necessário movimentar o esquadro para a medida 59.1mm

Note: To perform this operation (2a), it is necessary to move the square to the 59.1 mm measure

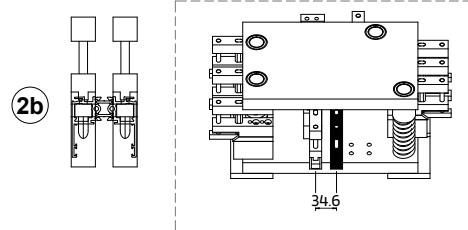
Remarque : pour effectuer cette opération (2a), il est nécessaire de déplacer l'équerre à la mesure 59.1 mm



Para os perfis SO 14, SO 15 e SO 24

For SO 14, SO 15 and SO 24 profiles

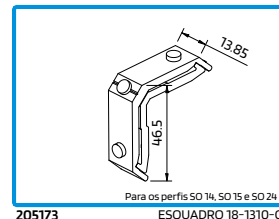
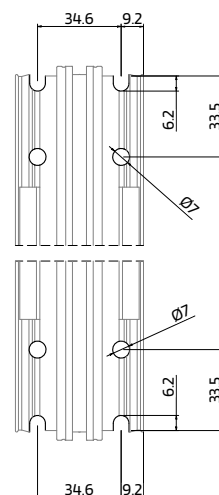
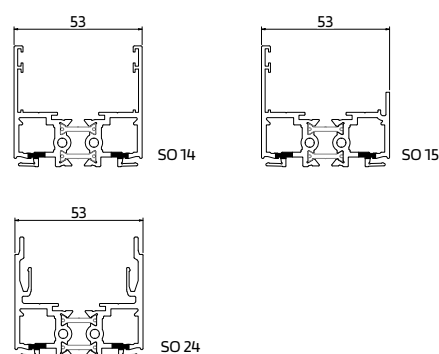
Pour les profilés SO 14, SO 15 et SO 24



Nota: Para realizar esta operação (2b), é necessário movimentar o esquadro para a medida 34.6mm

Note: To perform this operation (2b), it is necessary to move the square to the 34.6 mm measure

Remarque : pour effectuer cette opération (2b), il est nécessaire de déplacer l'équerre à la mesure 34.6 mm



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Para os perfis SO 14, SO 15 e SO 24
ESQUADRO 18-1310-C