

**FC**

sistema de fachadas ligeiras  
Curtain wall system  
Système de mur-rideau



Fluidotronica | Oliveira de Azeméis | FC-Semi-oculta

## CATÁLOGO TÉCNICO

TECHNICAL CATALOG | CATALOGUE TECHNIQUE



**SISTEMAS**  
**EURO 2000**®  
PERFIS DE ALUMÍNIO E VIDROS PARA ARQUITECTURA



Projeto Trulsbrunnvagen | Suécia | RealEstelligence | FC-Estrutural



Piscinas Municipais | Estarreja | Rui Rosmaninho, Arq | Fc-Semi-oculta

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Sistema com grande versatilidade funcional que permite dar resposta às mais exigentes estruturas arquitetónicas. Com a fiabilidade estrutural assumida, são oferecidas várias imagens de apresentação que vão ao encontro das necessidades do mercado:

Great functional versatility system which allows an answer to the most demanding architectural structures. Together with the structural reliability, several aspects are offered to meet the needs of the market

Système avec grand adaptabilité fonctionnelle qui permet donner réponse aux structures architecturales plus exigeantes. Avec une fiabilité structurelle assumée, sont offerts plusieurs images de présentation qui répondent aux besoins du marché



### **FC Estrutural | Capped curtain wall | Mur rideau trame traditionelle**

A variante FC Estrutural transcreve toda a imponência do sistema através de vistas bem marcadas. Aliada à robustez estética existe ainda a mais valia da rutura térmica proporcionada por este sistema.

The FC Capped curtain wall version transmits all the majesty of the system through well marked views. Together with the aesthetic robustness, there is also the added value of the thermal break provided by this system.

La version FC Mur rideau trame traditionnelle transmet toute la grandeur du système à travers des vues bien marquées. A la robustesse esthétique s'ajoute la valeur ajoutée de la rupture thermique apportée par ce système.

CAPAS	Vistas retas ou redondas em montantes e travessas
COVER CAPS	Straight or round views on mullions and transomes
COUVERTURES	Vues droite ou arrondie dans les montants et traverses
ENCHIMENTO	De 12 a 47mm
FILLING	From 12 to 47mm
REmplissage	De 12 à 47mm
ABERTURAS	Batente (int/ext.) com perfil visível   Projetantes, com caixilho móvel (oculto pelo exterior)
OPENINGS	Side-hung (in/out) with visible profile   Awning with mobile frame (concealed from outside)
OUVERTURES	À frappe (int/ext.) avec profilé visible   À l'italienne, avec cadre ouvrant (caché par l'extérieur)
PESO MÁXIMO	150Kg/folha (Janela projetante)
MAXIMUM WEIGHT	150Kg /sash (Awning opening)
POIDS MAXIMAL	150Kg /vantail (Fenêtre à l'italienne)



### **FC Horizonte | Horizon capped curtain wall | Mur rideau trame horizontale**

Quando o objetivo passa por marcar a horizontalidade, esta vertente do sistema FC responde na perfeição às solicitações, conferindo um toque de elegância ao resultado final.

When the aim is to mark the horizontality, this version of the FC system responds perfectly to the requests, giving a touch of elegance to the final result.

Lorsque l'objectif est de souligner l'horizontalité, cette version du système FC répond parfaitement à ces demandes, en ajoutant une touche d'élégance au résultat final.

CAPAS	Decorativas, horizontal contínuas
COVER CAPS	Decorative, horizontal continuous
COUVERTURES	Décorative, horizontale continues
ENCHIMENTO	De 12 a 47mm
FILLING	From 12 to 47mm
REmplissage	De 12 à 47mm
VEDAÇÃO	Junta vertical em EPDM
SEALING	EPDM vertical joints
SCELLEMENT	Joint vertical en EPDM
ABERTURAS	Projetantes, com caixilho móvel (oculto pelo exterior)
OPENINGS	Awning with mobile frame (concealed from outside)
OUVERTURES	À l'italienne, avec cadre ouvrant (caché par l'extérieur)
PESO MÁXIMO	150Kg/folha (Janela projetante)
MAXIMUM WEIGHT	150Kg /sash (Awning opening)
POIDS MAXIMAL	150Kg /vantail (Fenêtre à l'italienne)



### FC Semi Oculta | VEB curtain wall | Mur rideau V.E.P.

Apesar de uma grande volumetria estrutural, a variante FC Semi-Oculta confere uma imagem esbelta aos edifícios, marcada com uma frente inferior a 20mm de perfil. Aliada à simplicidade estética existe ainda a mais valia opcional da ruptura térmica proporcionada por este sistema.

Despite a large structural volumetry, the FC VEB wall variant gives a slim image to the buildings, marked with a front less than 20mm of profile. Allied to the aesthetic simplicity there is also the optional added value of the thermal break provided by this system.

Malgré une volumétrie structurelle importante, la variante FC Mur rideau VEP donne une image élancée aux bâtiments, marquée par une façade de moins de 20mm de profil. En plus de la simplicité esthétique, il y a aussi la valeur ajoutée optionnelle de la rupture thermique fournie par ce système.

VISTAS	Vistas visíveis pelo exterior de 12mm ou 20mm
VIEWSS	12mm or 20mm visible views from outside
VUES	Vues de 12 mm ou 20 mm visibles par l'extérieur
ENCHIMENTO	De 6 a 28mm
FILLING	From 6 to 28mm
REmplissage	De 6 à 28mm
ABERTURAS	Projetantes
OPENINGS	Awning
OUVERTURES	À l'italienne
PESO MÁXIMO	150Kg/folha (Janela projetante)
MAXIMUM WEIGHT	150Kg /sash (Awning opening)
POIDS MAXIMAL	150Kg /vantail (Fenêtre à l'italienne)

### FC Oculta | VEP curtain wall | Mur rideau V.E.C.

A FC Oculta é a perfeita simbiose entre a estrutura de alumínio e a transparência do vidro, atingindo a sua plenitude com a ocultação da perfilaria exterior.

The FC VEP curtain wall is the perfect symbiosis between the aluminium structure and the transparency of the glass, reaching its fullness with the concealment of the external profiling.

Le système FC Mur rideau VEC est la parfaite symbiose entre la structure en aluminium et la transparence du verre, qui atteint sa plénitude avec la dissimulation du profilage extérieur.

VISTAS	Sem vistas pelo exterior
VIEWSS	No views from outside
VUES	Pas de vue par l'extérieur
ENCHIMENTO	De 6 a 30mm
FILLING	From 6 to 30mm
REmplissage	De 6 à 30mm
ABERTURAS	Projetantes
OPENINGS	Awning
OUVERTURES	À l'italienne
PESO MÁXIMO	150Kg/folha (Janela projetante)
MAXIMUM WEIGHT	150Kg /sash (Awning opening)
POIDS MAXIMALE	150Kg /vantail (Fenêtre à l'italienne)

### FC DEC | Structural glazing design curtain wall | Mur rideau VEC Design

O sistema FC DEC é um sistema de fachada constituído por uma estrutura reticulada de montantes e travessas onde acomoda vidros fixos. O seu aspecto aparenta ser um sistema de vidro colado, mas os vidros são fixos mecanicamente aos elementos da composição. O sistema recebe vidros produzidos através de um conjunto de características próprias que permite essa fixação, com a mesma garantia de segurança e integridade do sistema tradicional com tampas.

The FC DEC system is a façade system consisting of a lattice structure of mullions and transoms that holds fixed glazin. Its appearance appears to be a glued glass system, but the glasses are mechanically fixed to the elements of the structure. The system receives glass produced by a set of specific characteristics that allows this fixing, with the same guarantee of safety and integrity as the traditional system with covers.

Le système FC DEC est un système de façade constitué d'une structure en treillis de montants et d'impostes qui accueille un vitrage fixe. Son apparence est celle d'un système de verre collé, mais le verre est fixé mécaniquement aux éléments de la composition. Le système reçoit des verres produits au moyen d'un ensemble de caractéristiques spécifiques qui permettent cette fixation, avec la même garantie de sécurité et d'intégrité que le système traditionnel avec des couvertures.

VISTAS	Sem vistas pelo exterior
VIEWSS	No views from outside
VUES	Pas de vue par l'extérieur
ENCHIMENTO	Vidro exterior   External glass   Verre extérieur - 8mm   10mm
FILLING	Espaçador de vidro   External glazing   Verre extérieur - 16mm
REmplissage	Vidro interior   Internal glass   Verre intérieur - 6mm   8mm   10mm
PESO MÁXIMO	Com União UT27   With UT27 Union   Avec Union UT27 - 150Kg/vidro   glass   verre
MAXIMUM WEIGHT	Com União UT2807   With UT2807 Union   Avec Union UT2807 - 350Kg/vidro   glass   verre
POIDS MAXIMAL	Com União UT27   With UT27 Union   Avec Union UT27 - 150Kg/vidro   glass   verre

**Todas as medidas são consideradas em mm, salvo as devidamente identificadas**

All measurements are considered in mm, except those duly identified

Toutes les mesures sont considérées en mm sauf celles qui sont déjalement identifiées

## DESEMPENHO DO SISTEMA FC

system performance | performance du système

Dimensão das fachadas ensaiadas - **5110mm x 6250mm** (LxH)

Dimension of tested facades (WxH) | Dimension des façades testées (LxH)

### Fachada Estrutural e Fachada Horizonte

Capped curtain wall and Horizon capped curtain wall | Mur-rideau traditionelle et Mur-rideau trame horizontale

	<b>1 Projetante + 1 Oscilo-batente</b> 1 awning frame + 1 Tilt and turn frame 1 vantail à l'italienne + 1 vantail Oscillo-battant	Vão Fixo Fixed frame Cadre fixe
Permeabilidade ao AR (UNE-EN 12153:2000) AIR Permeability   Permeabilité à l'AIR	A3	A4
Estanquidade à ÁGUA (UNE-EN 12155:2000) WATER Tightness   Étanchéité à l'EAU	RE 1050	RE 1500
Resistência ao VENTO (UNE-EN 12179:2001) WIND Resistance   Résistance au VENT	APTO (1500Pa) ABLE   CAPABLE	APTO (1500Pa) ABLE   CAPABLE
Coef. Transm. TÉRMICA (UNE-ISO 13947:2005) THERMAL Transmittance   Coef. Transm. THERMIQUE	$U_w = 1,43 \text{ W/m}^2\text{K}$ $U_g = 1,3 \text{ W/m}^2\text{K}$	

### Fachada Semi-Oculta

VEB curtain wall | Mur-rideau VEP

	<b>1 Projetante</b> 1 awning frame 1 vantail à l'italienne	Vão Fixo Fixed frame Cadre fixe
Permeabilidade ao AR (UNE-EN 12153:2000) AIR Permeability   Permeabilité à l'AIR	AE750 (Especial) (Special   Spécial)	AE750 (Especial) (Special   Spécial)
Estanquidade à ÁGUA (UNE-EN 12155:2000) WATER Tightness   Étanchéité à l'EAU	RE 1500	RE 1500
Resistência ao VENTO (UNE-EN 12179:2001) WIND Resistance   Résistance au VENT	APTO (1500Pa) ABLE   CAPABLE	APTO (1500Pa) ABLE   CAPABLE
Coef. Transm. TÉRMICA (UNE-ISO 13947:2005) THERMAL Transmittance   Coef. Transm. THERMIQUE	$U_w = 1,45 \text{ W/m}^2\text{K}$ $U_g = 1,3 \text{ W/m}^2\text{K}$	

### Fachada Oculta

VEB curtain wall | Mur-rideau VEC

	<b>1 Projetante</b> 1 awning frame 1 vantail à l'italienne	Vão Fixo Fixed frame Cadre fixe
Permeabilidade ao AR (UNE-EN 12153:2000) AIR Permeability   Permeabilité à l'AIR	AE750 (Especial) (Special   Spécial)	AE750 (Especial) (Special   Spécial)
Estanquidade à ÁGUA (UNE-EN 12155:2000) WATER Tightness   Étanchéité à l'EAU	RE 1500	RE 1500
Resistência ao VENTO (UNE-EN 12179:2001) WIND Resistance   Résistance au VENT	APTO (1500Pa) ABLE   CAPABLE	APTO (1500Pa) ABLE   CAPABLE
Coef. Transm. TÉRMICA (UNE-ISO 13947:2005) THERMAL Transmittance   Coef. Transm. THERMIQUE	$U_w = 1,43 \text{ W/m}^2\text{K}$ $U_g = 1,3 \text{ W/m}^2\text{K}$	

Resistência às cargas vivas horizontais  
Fachada - 5110m x 6250mm  
UNE-EN 1991-1-1:2003  
Resistance to horizontal loads  
Façade - 5110 x 6250mm  
Résistance aux charges horizontales vivantes  
Façade - 5110 x 6250mm

Resistência ao Impacto  
Fachada - 2500mm x 2500mm  
UNE-EN 14019:2004 (Fachadas)  
UNE-EN 13049:2003 (Janelas)  
Impact resistance  
Façade - 5110mm x 6250mm  
Résistance au choc  
Façade - 5110mm x 6250mm

Resistência ao Peso Próprio  
Fachada - 2490mm x 1200mm  
UNE-EN 13830:2004  
Resistance own weight  
Façade - 2490mm x 1200mm  
Résistance au propre poids  
Façade - 2490mm x 1200mm

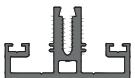
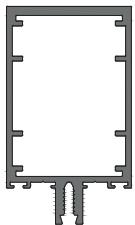
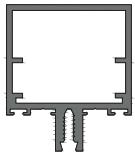
Fachada Estrutural Capped curtain wall   Mur-rideau traditionelle	APTO (1500Pa) ABLE   CAPABLE	IS	$1,08 \text{ KN}$ flecha máxima 3mm maximum deflection   flèche maximale
Fachada Semi-Oculta VEB curtain wall   Mur-rideau VEP			
Fachada Oculta VEB curtain wall   Mur-rideau VEC			



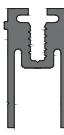
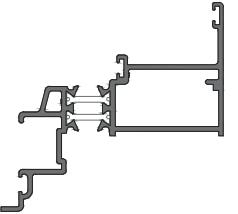
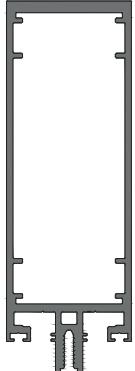
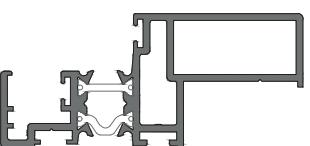
Pista BMX Anadia | Anadia | Arqº. Rafael Fernandes | FC-Semi-oculta

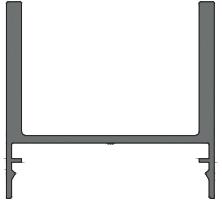
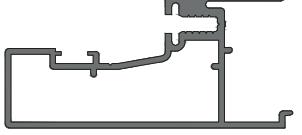
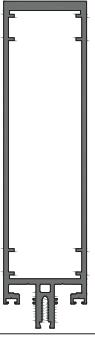
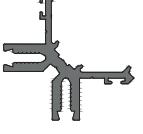
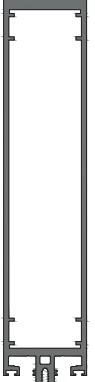


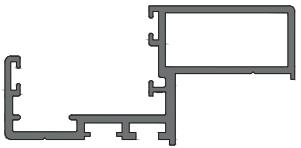
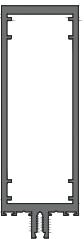
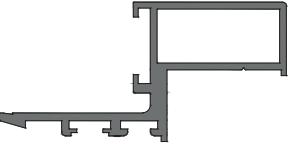
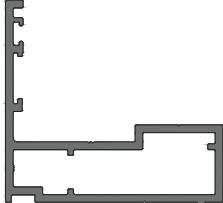
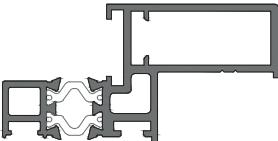
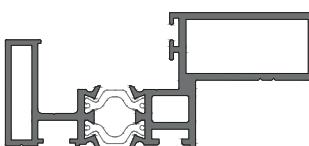
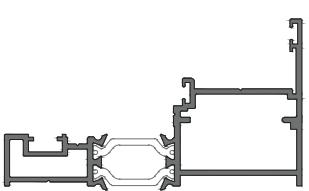
**LISTAGEM DE PERFIS**  
**PROFILES LIST | LISTE DES PROFILÉS**

Referência Reference Référence	Perfil Profile Profilé	Dimensões Dimensions Dimensions (xmm x ymm)	Inércia Inertia Inertie (cm <sup>4</sup> )
FC 00 Perfil complementar Complementary profile Profilé complémentaire		55x32.5	
FC 01 Montante Mullion   Montant		55x80	$I_x = 103.0$ $I_y = 38.5$
FC 02 Montante Mullion   Montant		55x48.5	$I_x = 28.0$ $I_y = 24.8$
FC 04 Suporte para capa Cap bracket   Porte-couverture		51.7x8.3	
FC 05 Capa Cap   Couverture		55x16	
FC 06 Capa Cap   Couverture		55x16	
FC 07 Perfil para uniões Unions profile   Profilé pour les unions		46x29.5	
FC 08 Perfil de remate lateral/junta dilatação/ângulos Lateral finishing profile/expansion joint/angles Profilé de finition lateral/joint de dilatation/angles.		29.5x46	$I_x = 104.16$ $I_y = 4.99$
FC 09 Perfil complementar Complementary profile Profilé complémentaire		17.3x36.5	
FC 11 Capa Cap   Couverture		29.8x37.4	

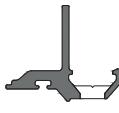
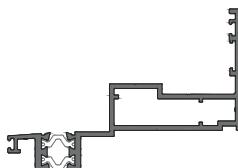
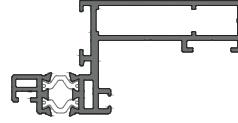
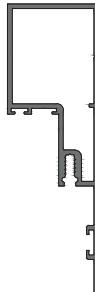
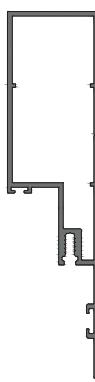
Referência Reference Référence	Perfil Profile Profilé	Dimensões Dimensions Dimensions (xmm x ymm)	Inércia Inertia Inertie (cm <sup>4</sup> )
FC 12 Bite Glazing bead   Parclose		21.4x14	
FC 14 Perfil para quadros Frames profile   profilé pour cadres		69x36.8	
FC 15 Perfil para quadros Frames profile   profilé pour cadres		60.5x36.8	
FC 20 Perfil complementar Complementary profile Profilé complémentaire		24x6,5	
FC 22 Capa Cap   Couverture		55x43.5	
FC 23 Perfil para quadros Frames profile   profilé pour cadres		60.5x36.8	
FC 24 Montante Mullion   Montant		55x120	$I_x = 277$ $I_y = 55.2$
FC 25 Capa Cap   Couverture		80x55	

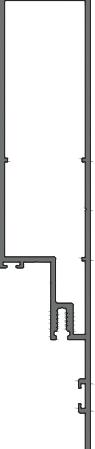
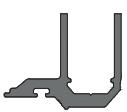
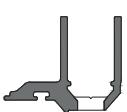
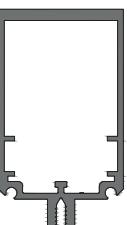
Referência Reference Référence	Perfil Profile Profilé	Dimensões Dimensions Dimensions (xmm x ymm)	Inércia Inertia Inertie (cm <sup>4</sup> )
FC 26  Perfil complementar para ângulos Complementary profile for angles Profilé complémentaire pour les angles		24x34.5	
FC 28  Perfil de remate lateral/junta dilatação/ângulos Lateral finishing profile/expansion joint/angles Profilé de finition lateral/joint de dilatation/angles		22.5x80	$I_x = 63.6$ $I_y = 4.97$
FC 30  Perfil complementar Complementary profile Profilé complémentaire		17.7x31.5	
FC 31  Perfil de remate Finishing profile   Profilé de finitions		73.5x69	
FC 34  Montante Mullion   Montant		55x150	$I_x = 524.3$ $I_y = 73.0$
FC 35  Perfil para quadros Frames profile   profilé pour cadres		80x36.8	

Referência Reference Référence	Perfil Profile Profilé	Dimensões Dimensions Dimensions (xmm x ymm)	Inércia Inertia Inertie (cm <sup>4</sup> )
FC 36 Capa Cap   Couverture		55x52	
FC 38 Perfil de remate Finishing profile   Profilé de finitions		74x35.3	
FC 39 Capa Cap   Couverture		140x55	
FC 40 Montante Mullion   Montant		55x200	$I_x = 1135.4$ $I_y = 101.0$
FC 42 Perfil canto 90° 90° Corner profile   Profilé d'angle 90°		57.3x56.9	
FC 44 Montante Mullion   Montant		55x250	$I_x = 2228.9$ $I_y = 132.9$

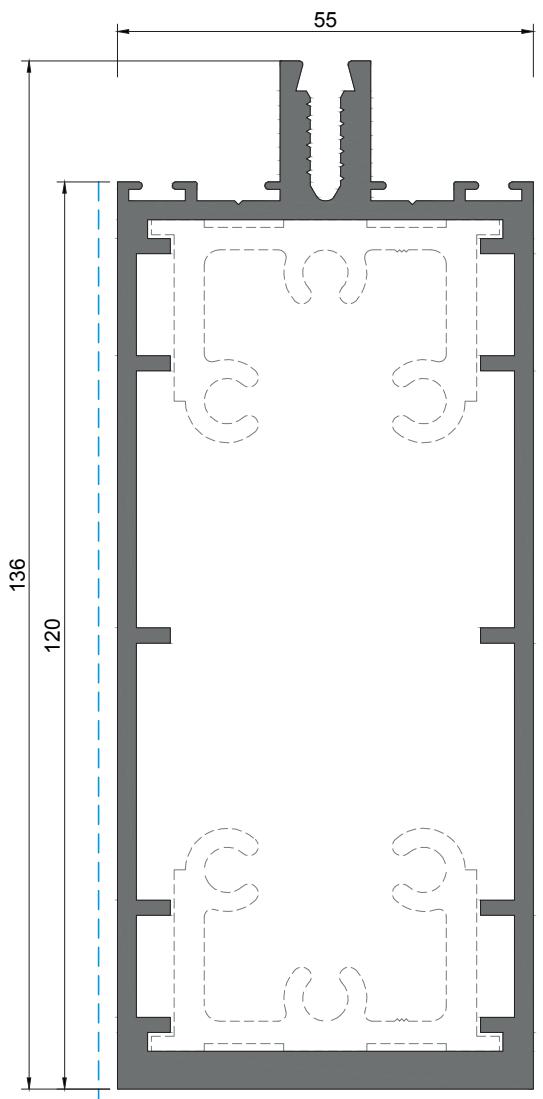
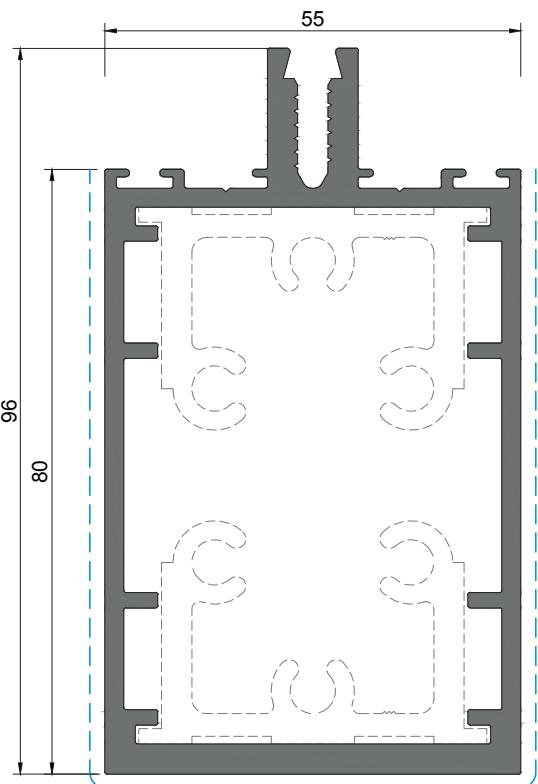
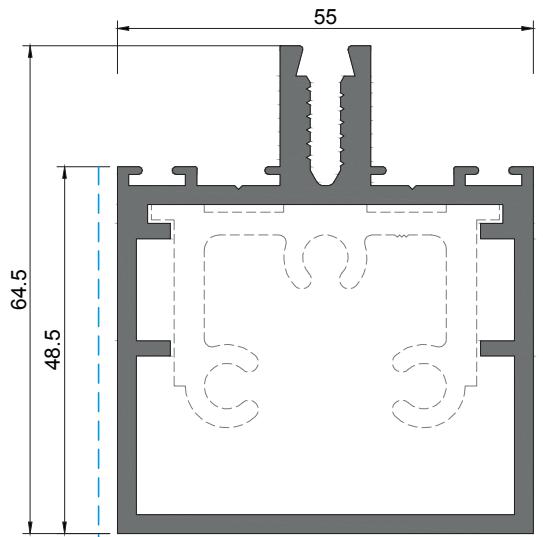
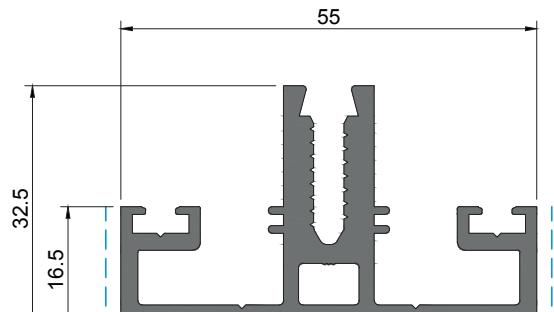
Referência Reference Référence	Perfil Profile Profilé	Dimensões Dimensions Dimensions (xmm x ymm)	Inércia Inertia Inertie (cm <sup>4</sup> )
FC 45 Perfil para quadros Frames profile   profilé pour cadres		76.6x36.8	
FC 47 Montante Mullion   Montant		55x150	I <sub>x</sub> = 610.4  I <sub>y</sub> = 90.9
FC 54 Perfil para quadros Frames profile   profilé pour cadres		76x36.8	
FC 63 Aro fixo - Para FC Fixed frame - For FC Cadre dormant - Pour FC		57.5x53.4	
FC 64 Aro móvel Mobile frame   Cadre ouvrant		73x36.7	
FC 65 Aro móvel Mobile frame   Cadre ouvrant		81.9x36.7	
FC 66 Aro fixo Fixed frame   Cadre dormant		87.4x49	

Referência Reference Référence	Perfil Profile Profilé	Dimensões Dimensions Dimensions (xmm x ymm)	Inércia Inertia Inertie (cm <sup>4</sup> )
FC 67 Travessa Transom   Traverse		52.1x64	
FC 68 Perfil para quadriculas Glass grid profile Profilé pour grilles de verre		30x29.4	
FC 69 Travessa Transom   Traverse		37.7x56	
FC 70 Perfil de fixação de vidro Glass fixing profile Profilé de collage du verre		28.9x11.3	
FC 71 Perfil de fixação de vidro Glass fixing profile Profilé de collage du verre		30.6x8.5	
FC 72 Perfil de fixação de vidro Glass fixing profile Profilé de collage du verre		28.9x11.3	
FC 73 Perfil de fixação de vidro Glass fixing profile Profilé de collage du verre		30.6x8.5	
FC 74 Perfil de fixação de vidro Glass fixing profile Profilé de collage du verre		30.6x11.8	
FC 75 Perfil de fixação de vidro Glass fixing profile Profilé de collage du verre		30.6x11.8	

Referência Reference Référence	Perfil Profile Profilé	Dimensões Dimensions Dimensions (xmm x ymm)	Inércia Inertia Inertie (cm <sup>4</sup> )
<b>FC 76</b> Perfil fixador de quadro Frame fixing profile Profilé pour fixation des cadres		30.6x25.3	
<b>FC 77</b> Perfil fixador de quadro Frame fixing profile Profilé pour fixation des cadres		30.6x25.3	
<b>FC 78</b> Aro fixo - Para FC-DEC Fixed frame - For FC-DEC Cadre dormant - Pour FC-DEC		102.3x71	
<b>FC 79</b> Aro móvel - Para FC-DEC Mobile frame - For FC-DEC Cadre ouvrant - Pour FC-DEC		94.5x45.3	
<b>FC 81</b> Perfil de remate Finishing profile   Profilé de finitions		40x130.1	
<b>FC 82</b> Perfil de remate Finishing profile   Profilé de finitions		40x161.6	

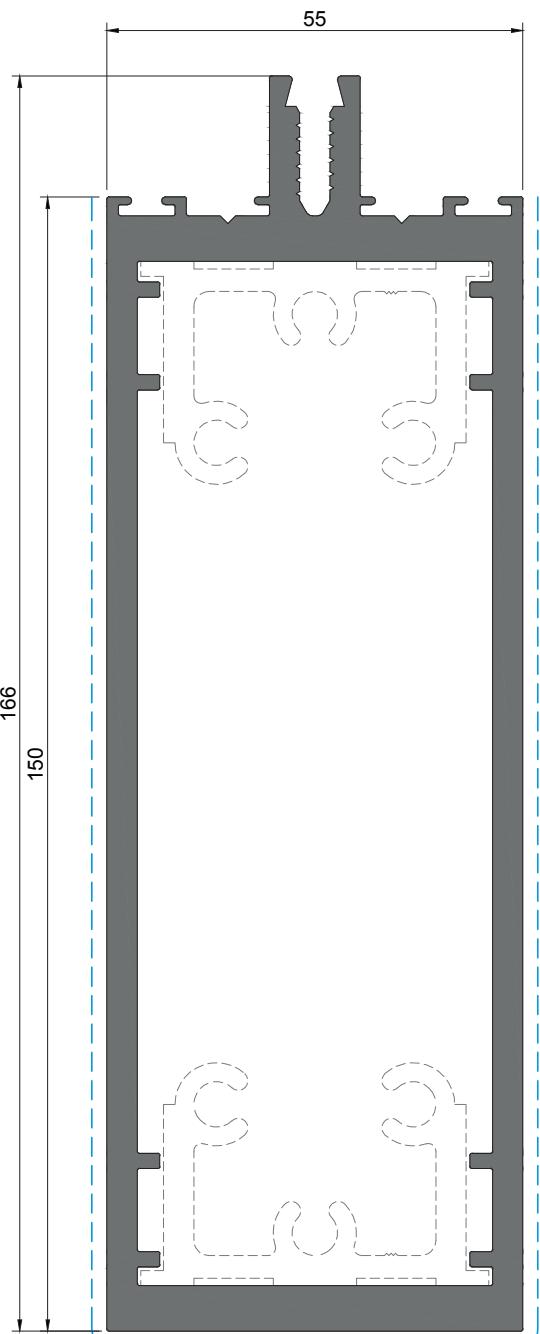
Referência Reference Référence	Perfil Profile Profilé	Dimensões Dimensions Dimensions (xmm x ymm)	Inércia Inertia Inertie (cm <sup>4</sup> )
<b>FC 44</b> Montante Mullion   Montant		40x201.6	
<b>FC 85</b> Perfil de fixação/remate Fixing/finishing profile Profilé de fixation/finition		30.6x28.6	
<b>FC 86</b> Perfil de fixação/remate Fixing/finishing profile Profilé de fixation/finition		30.9x25.3	
<b>FC 87</b> Perfil de fixação/remate Fixing/finishing profile Profilé de fixation/finition		30.6x28.6	
<b>FC 88</b> Perfil de fixação/remate Fixing/finishing profile Profilé de fixation/finition		30.9x25.3	
<b>V 27</b> Capa Cap   Couverture		87x20.7	
<b>V 30</b> Perfil para ângulos Profile for angles Profilé pour les angles		10.5x9.7	
<b>V 31</b> Montante Mullion   Montant		55x83.7	$I_x = 125.17$ $I_y = 39.53$

Referência Reference Référence	Perfil Profile Profilé	Dimensões Dimensions Dimensions (xmm x ymm)	Inércia Inertia Inertie (cm <sup>4</sup> )
TL 26 Perfil de remate Finishing profile   Profilé de finitions		14.4x10.6	
KE 51 Perfil complementar Complementary profile Profilé complémentaire		215x35	
KE 52 Perfil complementar Complementary profile Profilé complémentaire		260x35	
KL 20 Perfil complementar Complementary profile Profilé complémentaire		20x20	
KL 27 Perfil complementar Complementary profile Profilé complémentaire		25x25	
KP 32 Perfil complementar Complementary profile Profilé complémentaire		15x30	I <sub>x</sub> = 1.41  I <sub>y</sub> = 0.45
KB 40 Perfil complementar Complementary profile Profilé complémentaire		40x3	
KB 41 Perfil complementar Complementary profile Profilé complémentaire		40x4	
KP 60 Perfil complementar Complementary profile Profilé complémentaire		15x60	I <sub>x</sub> = 8.48  I <sub>y</sub> = 0.86
SA 33 Perfil complementar Complementary profile Profilé complémentaire		19.5x4.4	

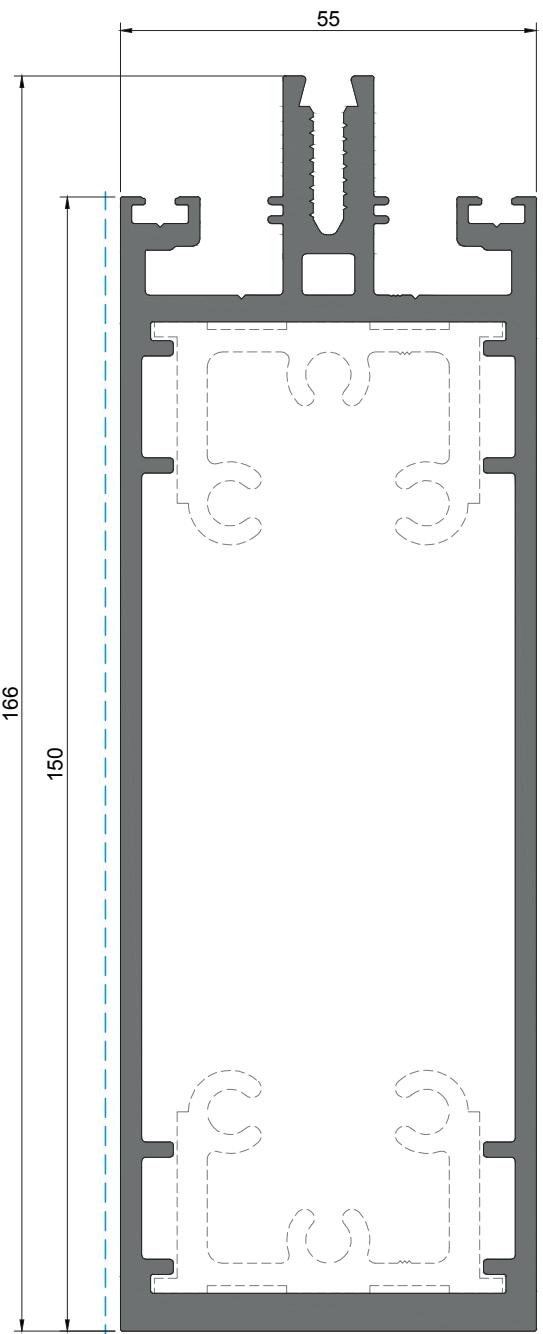


Tratamento de superfície | Surface treatment | Traitement de surface  
 PB | PM | EEF | EM | PB | EEF | EM  
 Para mais informações, consultar Catálogo de Cores Anodizados  
 For further information, consult the Anodised Colours Catalogue. Pour plus d'informations, veuillez consulter le Catalogue des Couleurs Anodisées

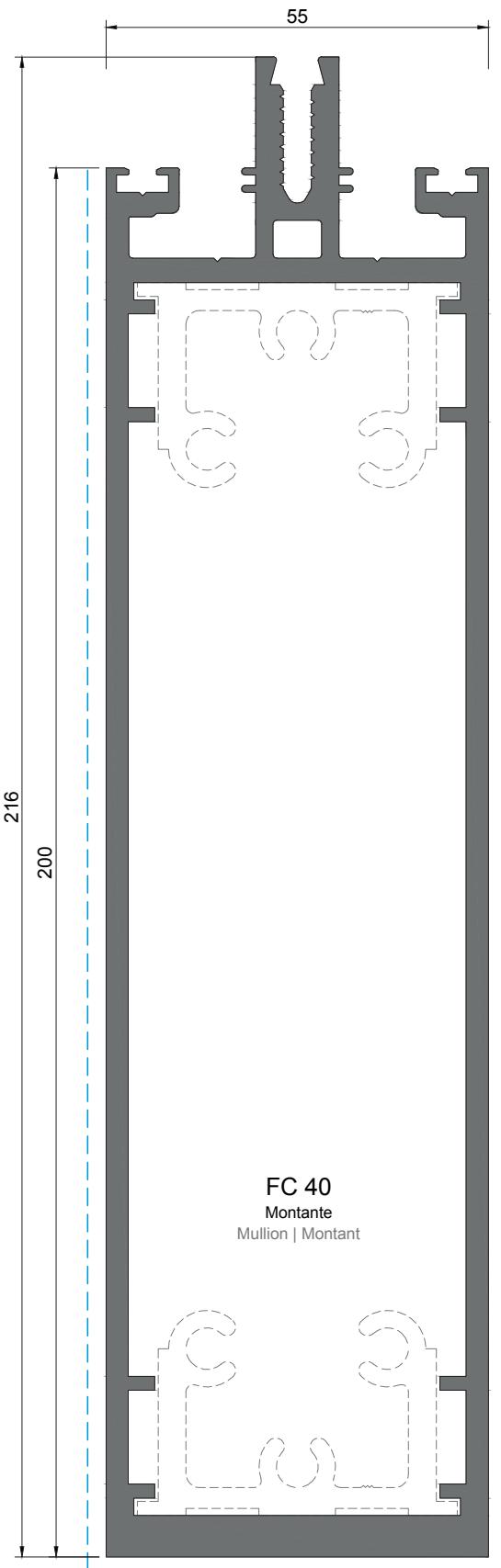
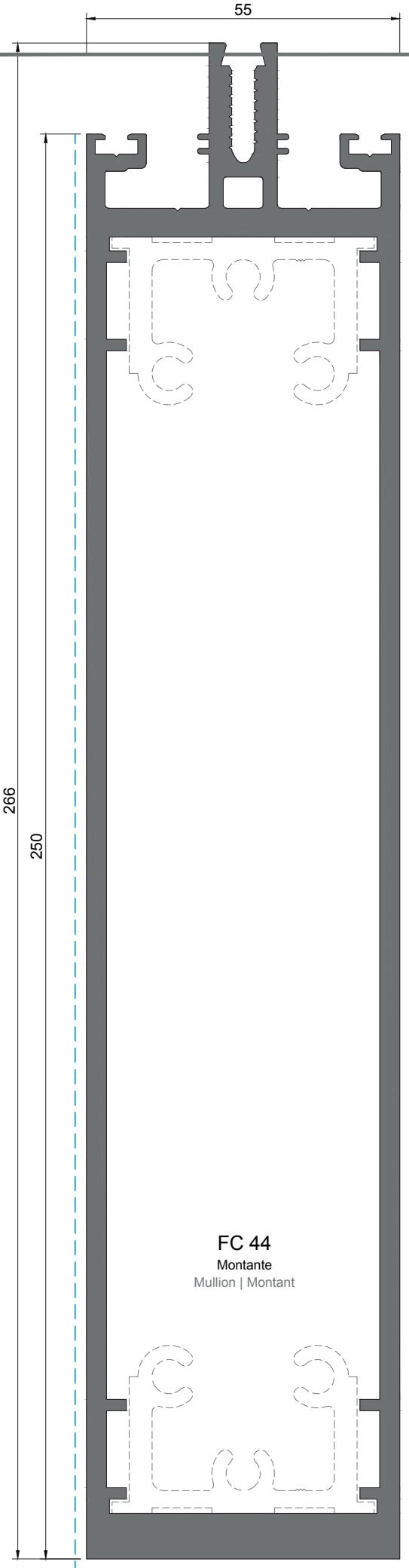
Tratamento de superfície | Surface treatment | Traitement de surface  
 PB | PM | EEF | EM \_\_\_\_\_ PB | EEF | EM  
 Para mais informações, consultar Catálogo de Cores Anodizados  
 For further information, consult the Anodised Colours Catalogue. Pour plus d'informations, veuillez consulter le Catalogue des Couleurs Anodisées



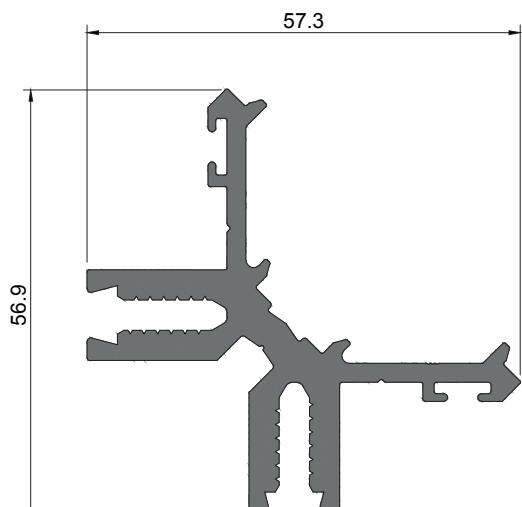
**FC 47**  
Montante  
Mullion | Montant



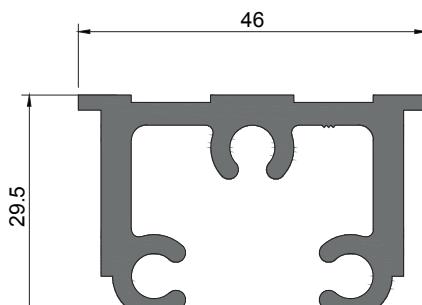
**FC 34**  
Montante  
Mullion | Montant



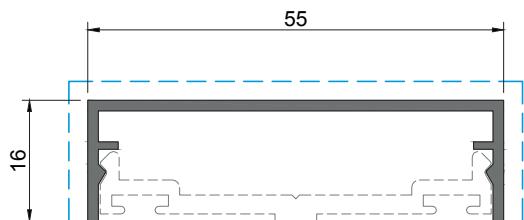
Tratamento de superfície | Surface treatment | Traitement de surface  
 PB | PM | EEF | EM \_\_\_\_\_ PB | EEF | EM  
 Para mais informações, consultar Catálogo de Cores Anodizados  
 For further information, consult the Anodised Colours Catalogue. Pour plus d'informations, veuillez consulter le Catalogue des Couleurs Anodisées



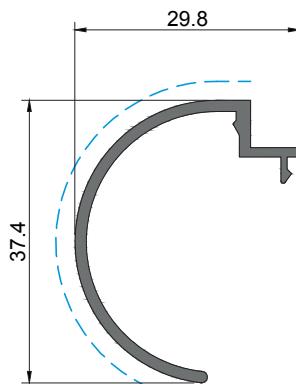
**FC 42**  
Perfil canto 90°  
90° Corner profile | Profilé d'angle 90°



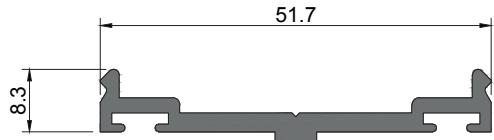
**FC 07**  
Perfil para uniões  
Unions profile | Profilé pour les unions



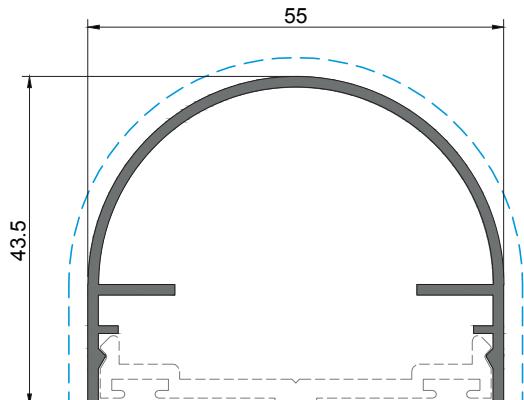
**FC 05**  
Capa  
Cap | Couverture



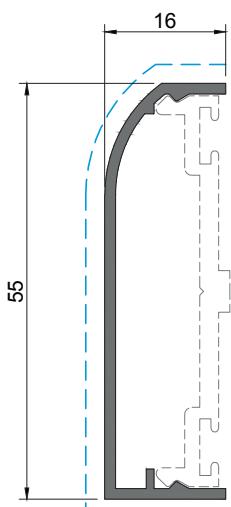
**FC 11**  
Capa  
Cap | Couverture



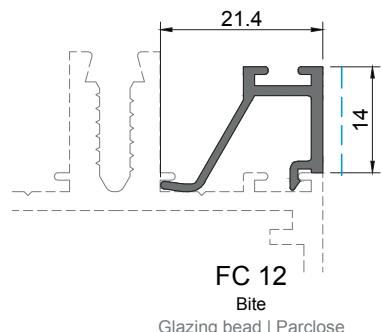
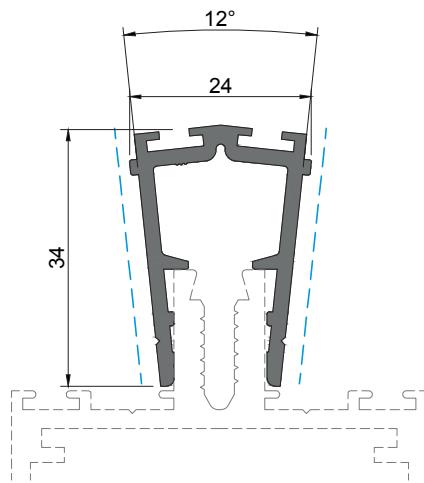
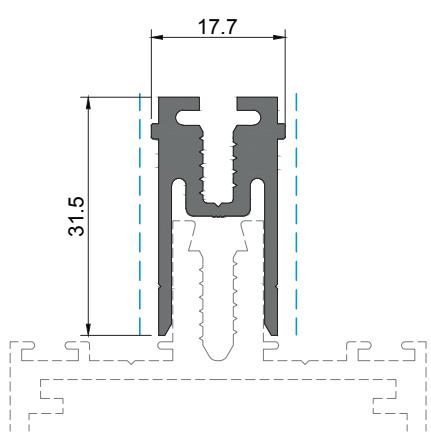
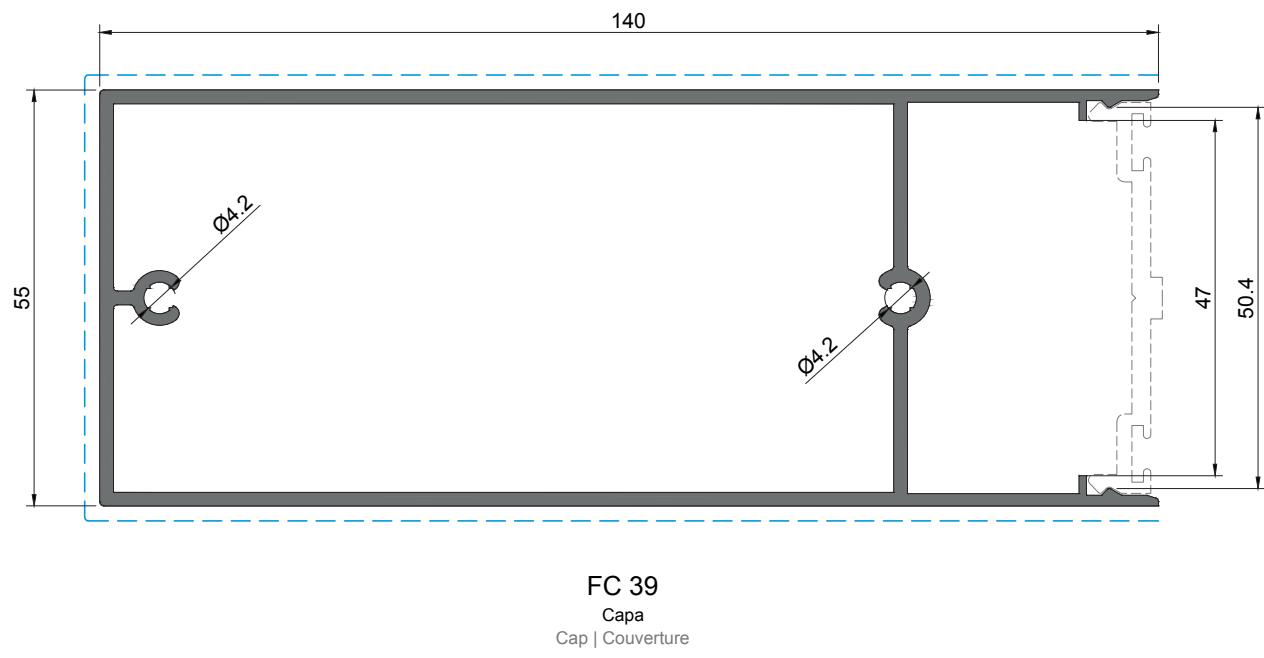
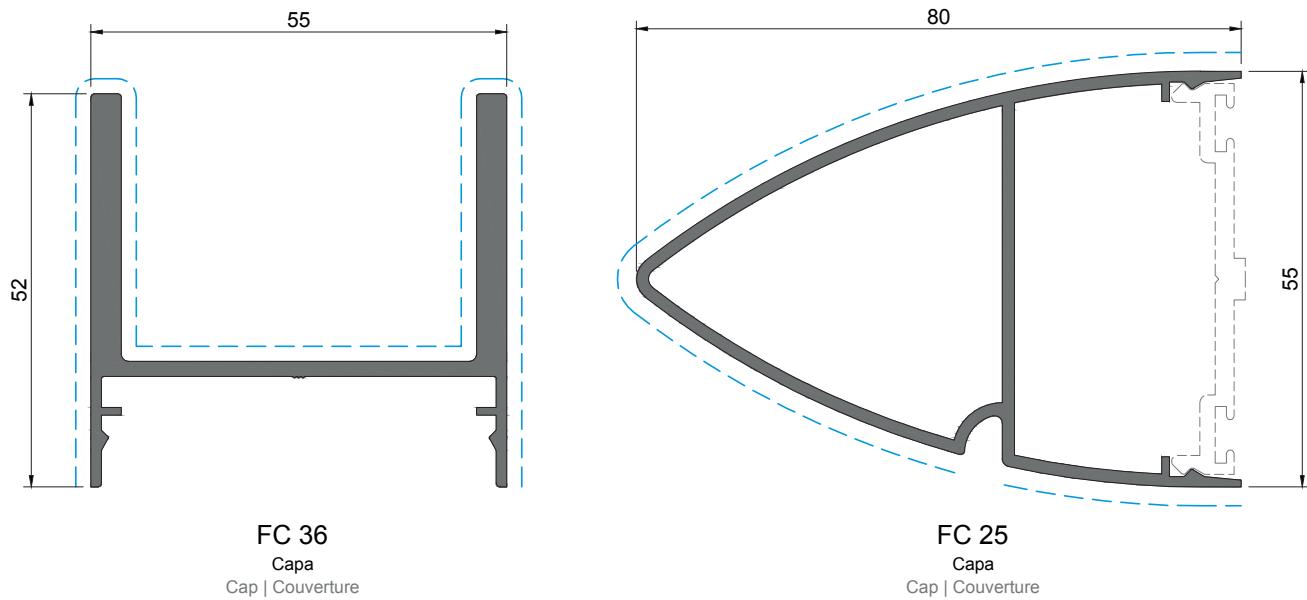
**FC 04**  
Suporte para capa  
Cap bracket | Porte-couverture

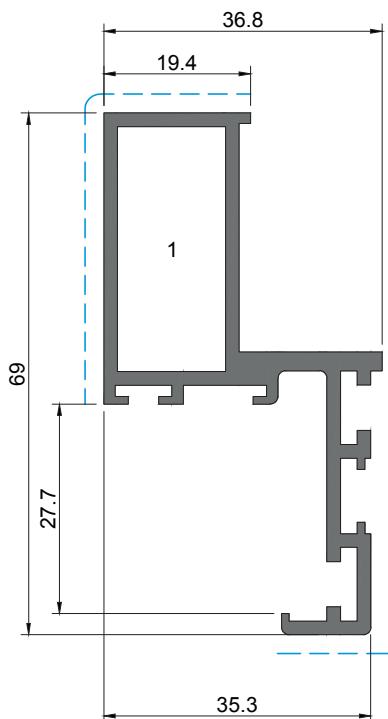


**FC 22**  
Capa  
Cap | Couverture

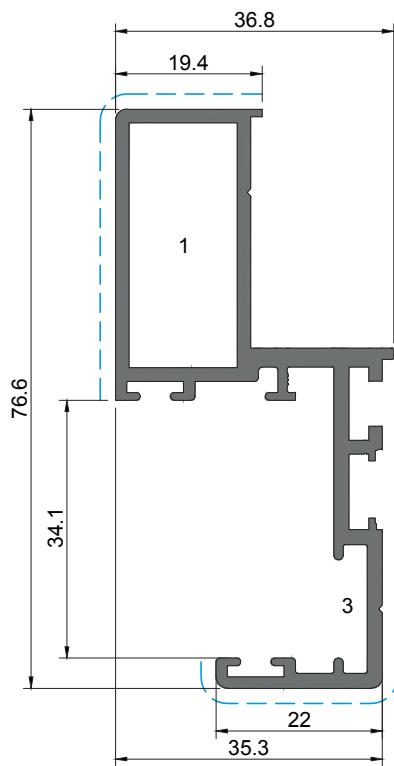


**FC 06**  
Capa  
Cap | Couverture

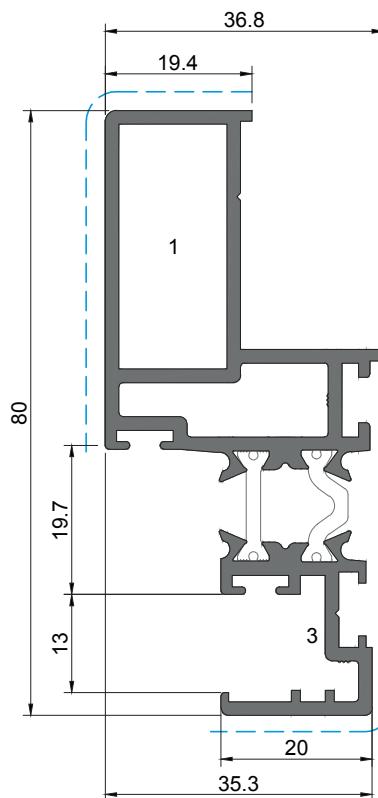




**FC 15**  
Perfil para quadros  
Frames profile | profilé pour cadres



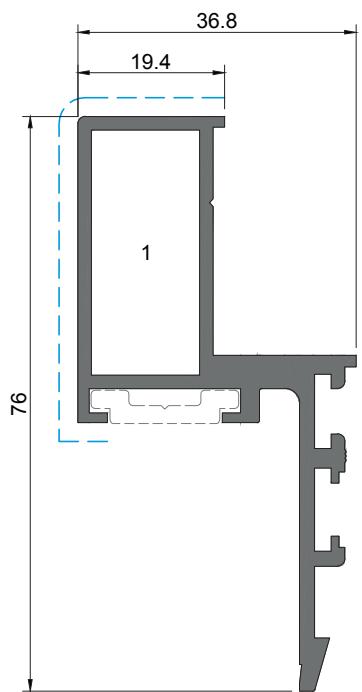
**FC 45**  
Perfil para quadros  
Frames profile | profilé pour cadres



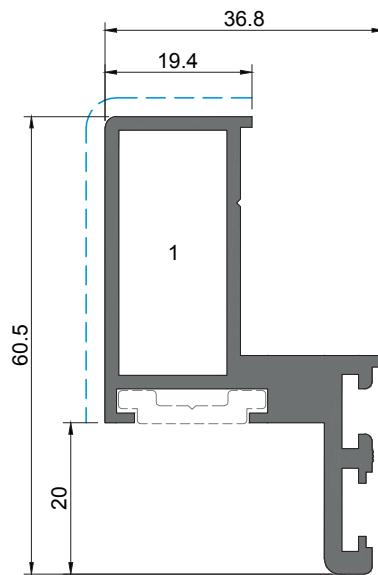
**FC 35**  
Perfil para quadros  
Frames profile | profilé pour cadres



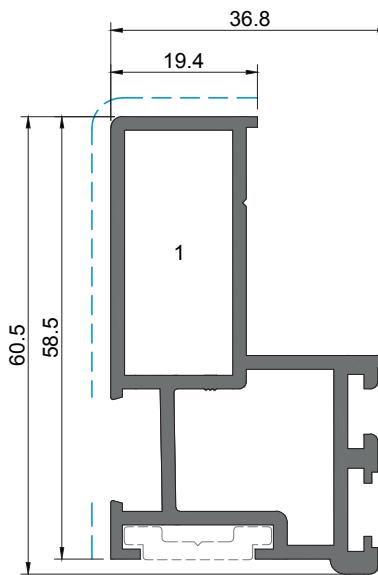
**SA 33**  
Perfil complementar  
(Anodizado com >20 microns)  
Complementary profile | Profilé complémentaire  
(Anodised with >20microns | Anodisé avec >20 microns)



**FC 54**  
Perfil para quadros  
Frames profile | profilé pour cadres



**FC 14**  
Perfil para quadros  
Frames profile | profilé pour cadres



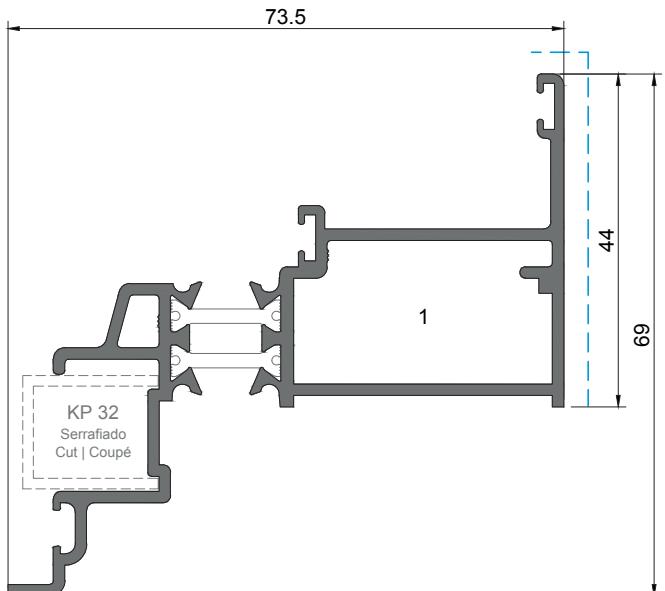
**FC 23**  
Perfil para quadros  
Frames profile | profilé pour cadres

Tratamento de superfície | Surface treatment | Traitement de surface  
 PB | PM | EEF | EM | PB | EEF | EM  
 Para mais informações, consultar Catálogo de Cores Anodizados  
 For further information, consult the Anodised Colours Catalogue. Pour plus d'informations, veuillez consulter le Catalogue des Couleurs Anodisées

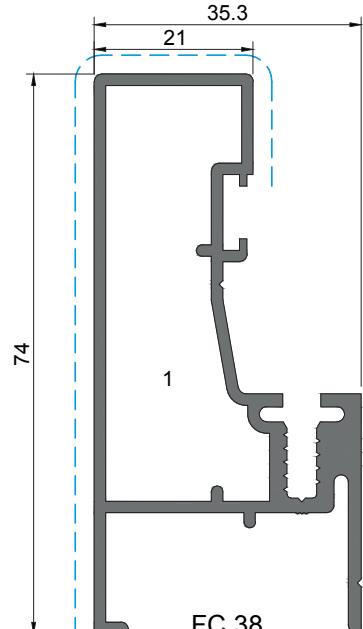
1 - Esquadro | Corner cleat | Équerre 26-3214-135  
 4 - Esquadro | Corner cleat | Équerre 18-3712-C

2 - Esquadro | Corner cleat | Équerre FC 42x34-C  
 5 - Canto | Corner cleat | Équerre CR 0182 + Pinos

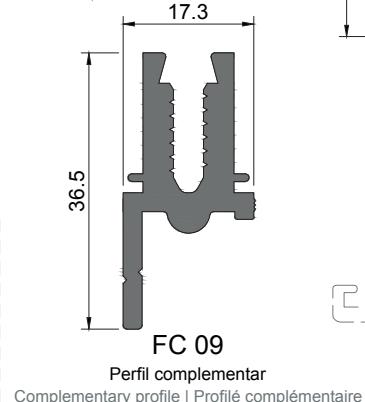
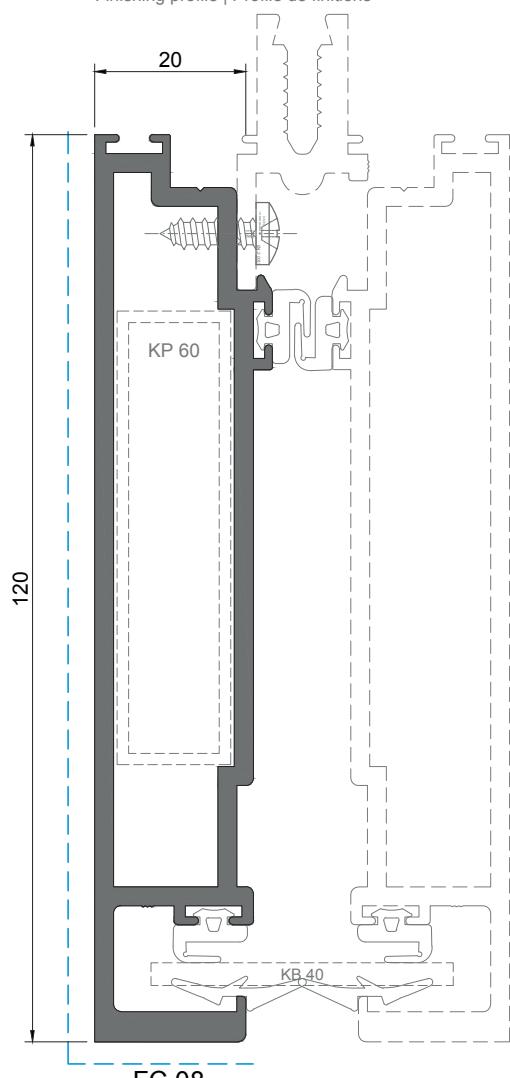
3 - Canto | Corner | Angle CR 2005



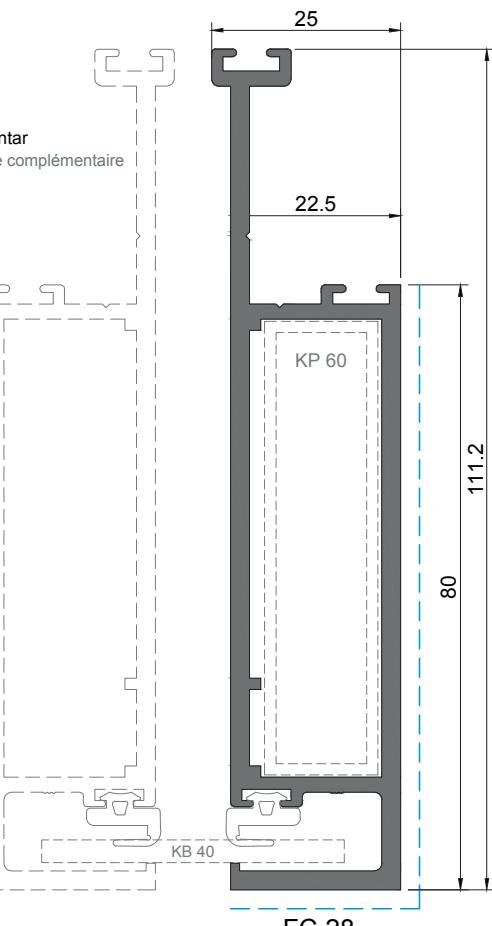
**FC 31**  
Perfil de remate  
Finishing profile | Profilé de finitions



**FC 38**  
Perfil de remate  
Finishing profile | Profilé de finitions



**FC 09**  
Perfil complementar  
Complementary profile | Profilé complémentaire



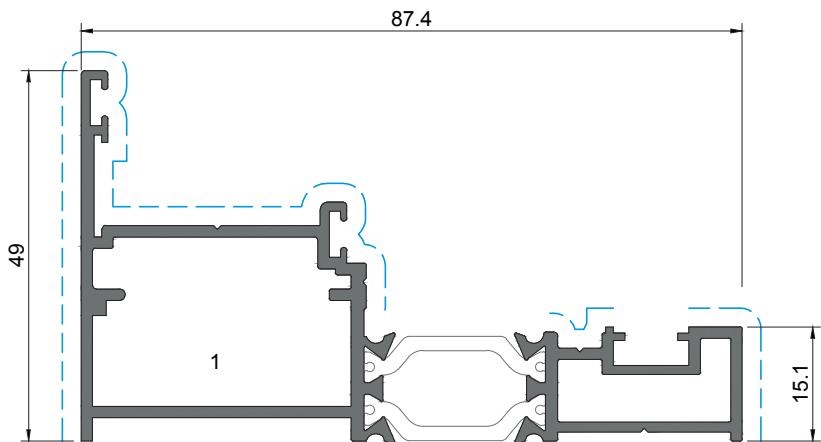
**FC 28**  
Perfil de remate lateral/junta dilatação/ângulos  
Para FC-Oculta ou FC-Semi-oculta.  
Lateral finishing profile/expansion joint/angles  
For FC-Structural or FC-Semi-structural. Apply only with FC 24  
Profilé de finition lateral/joint de dilatation/angles  
Pour FC-V.E.C. ou FC-V.E.P. A appliquer seulement avec FC 24

Perfle de superficie | Surface treatment | Traitement de surface

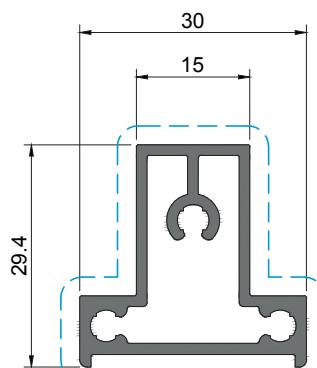
PB | PM | EEF | EM | PB | EEF | EM

Para mais informações, consultar Catálogo de Cores Anodizados

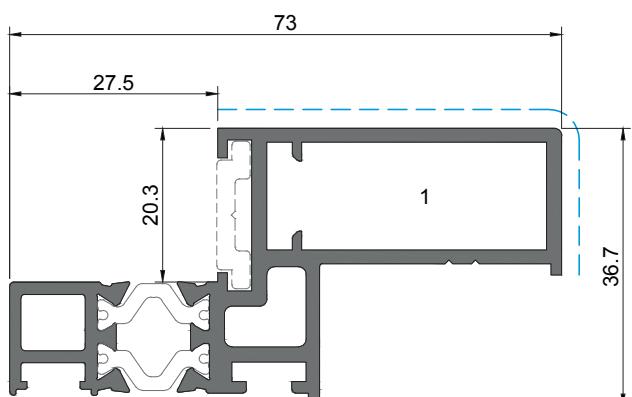
For further information, consult the Anodised Colours Catalogue. Pour plus d'informations, veuillez consulter le Catalogue des Couleurs Anodisées



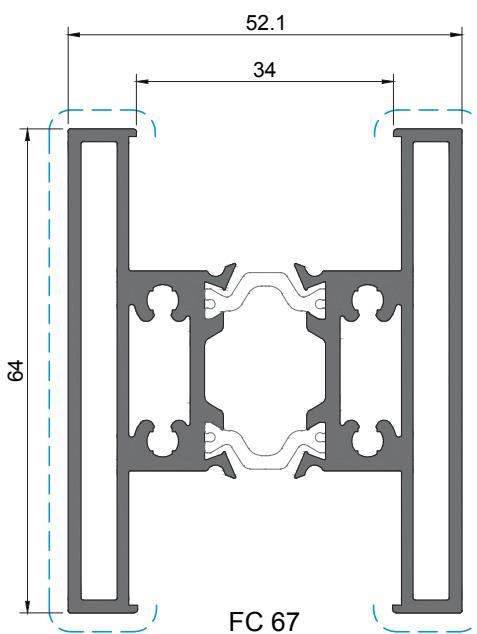
**FC 66**  
Aro fixo  
Fixed frame | Cadre dormant



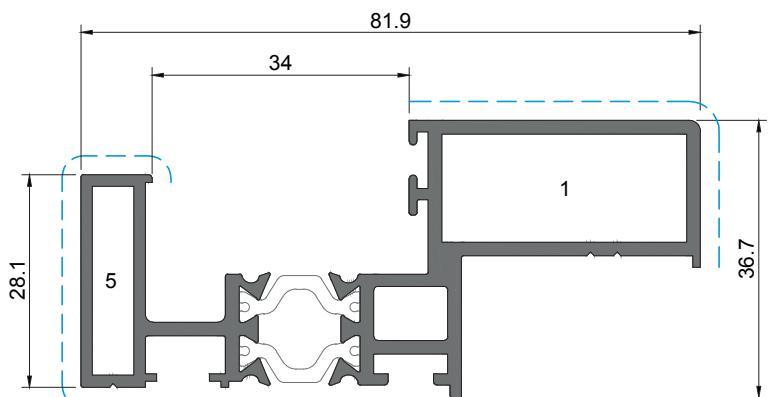
**FC 68**  
Perfil para quadriculas  
Glass grid profile | Profilé pour grilles de verre



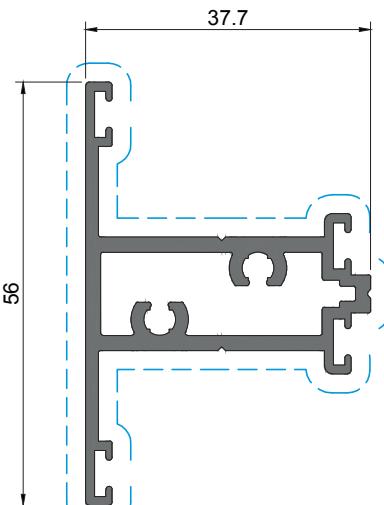
**FC 64**  
Aro móvel  
Mobile frame | Cadre ouvrant



**FC 67**  
Travessa  
Transom | Traverse



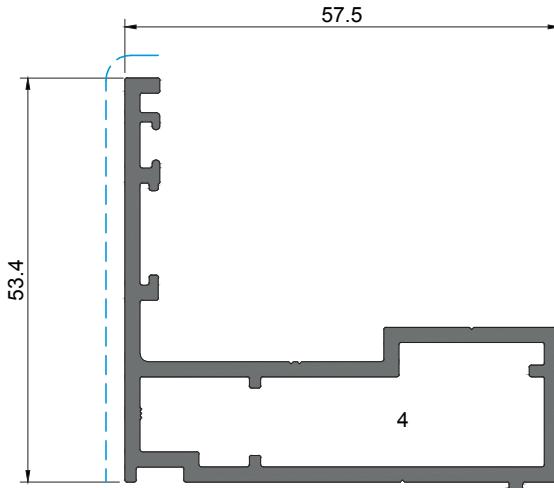
**FC 65**  
Aro móvel  
Mobile frame | Cadre ouvrant



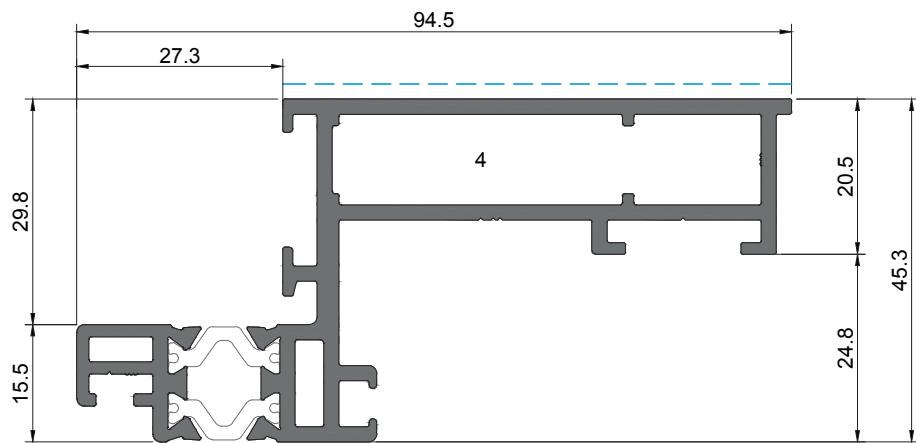
**FC 69**  
Travessa  
Transom | Traverse

Tratamento de superfície | Surface treatment | Traitement de surface  
 PB | PM | EEF | EM | PB | EEF | EM  
 Para mais informações, consultar Catálogo de Cores Anodizados  
 For further information, consult the Anodised Colours Catalogue. Pour plus d'informations, veuillez consulter le Catalogue des Couleurs Anodisées

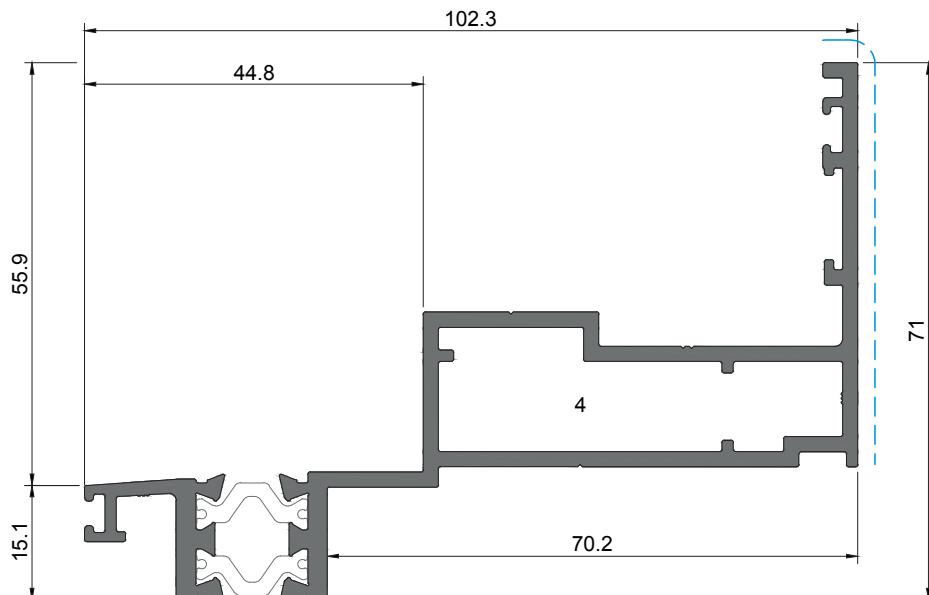
1 - Esquadro | Corner cleat | Équerre 26-3214-135    2 - Esquadro | Corner cleat | Équerre FC 42x34-C    3 - Canto | Corner | Angle CR 2005  
 4 - Esquadro | Corner cleat | Équerre 18-3712-C    5 - Canto | Corner cleat | Équerre CR 0182 + Pinos



**FC 63**  
Aro fixo - Para FC  
Fixed frame - For FC | Cadre dormant - Pour FC



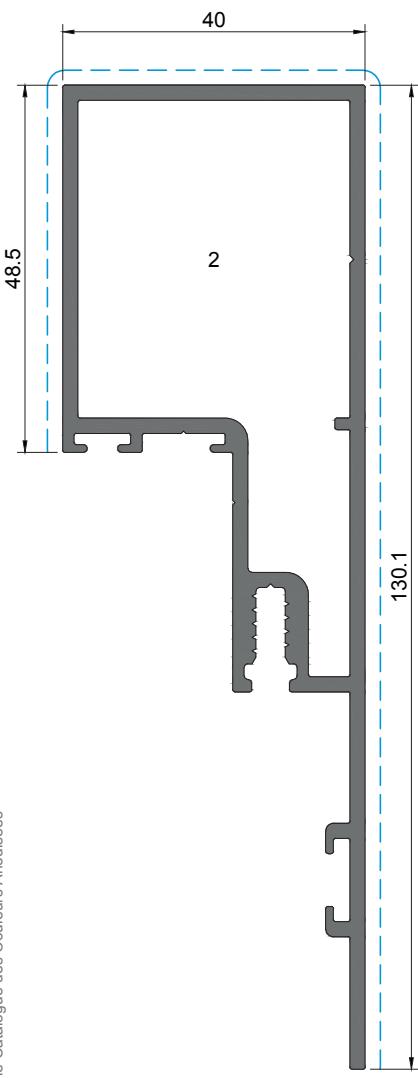
**FC 79**  
Aro móvel - Para FC  
Mobile frame - For FC-DEC | Cadre ouvrant - Pour FC-DEC



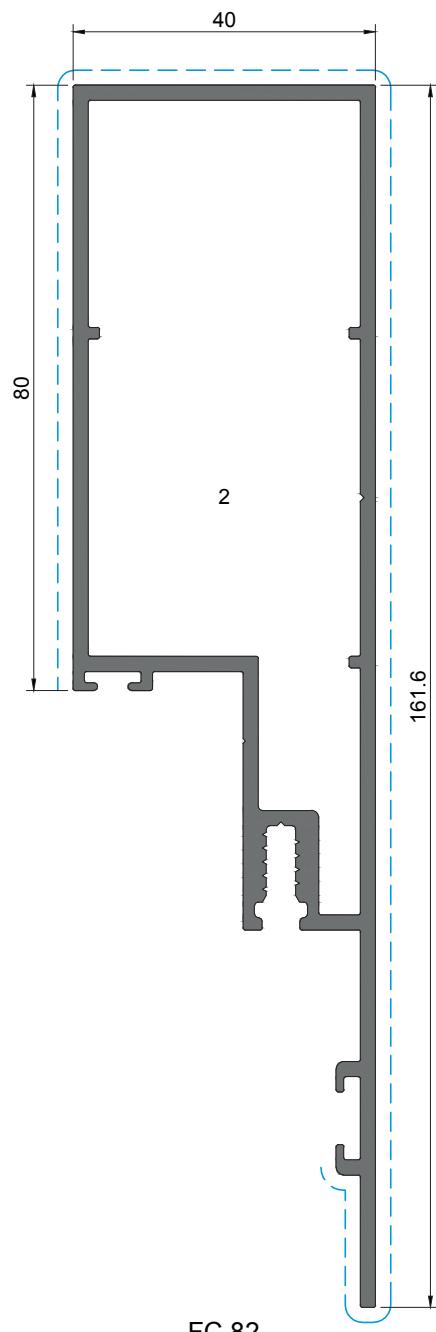
**FC 78**  
Aro fixo - Para FC-DEC  
Fixed frame - For FC-DEC | Cadre dormant - Pour FC-DEC

Tratamento de superfície | Surface treatment | Traitement de surface  
 PB | PM | EEF | EM | PB | EEF | EM  
 Para mais informações, consultar Catálogo de Cores Anodizados  
 For further information, consult the Anodised Colours Catalogue. Pour plus d'informations, veuillez consulter le Catalogue des Couleurs Anodisées

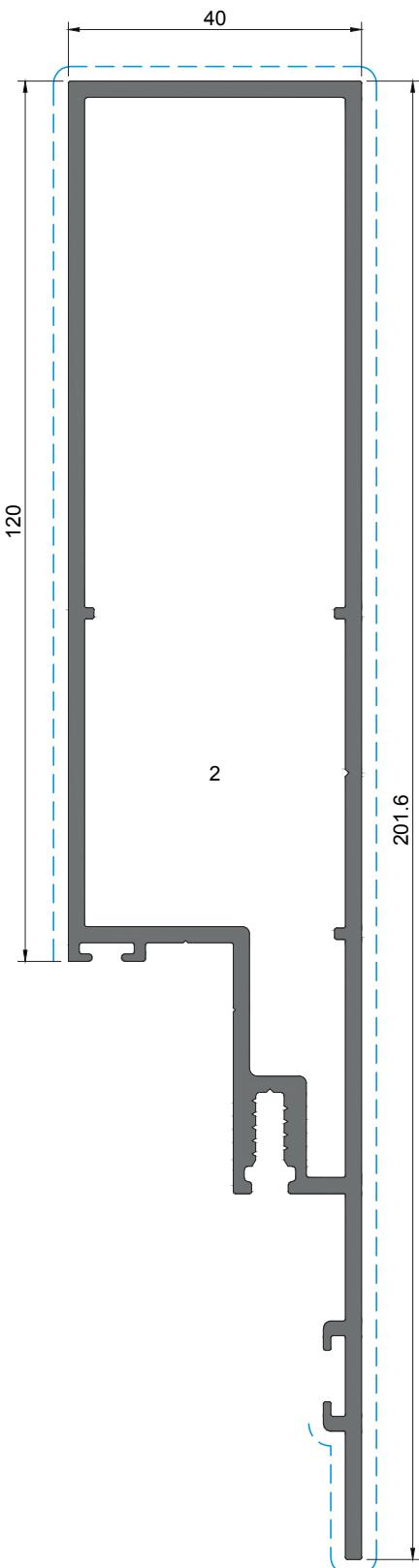
- 1 - Esquadro | Corner cleat | Équerre 26-3214-135    2 - Esquadro | Corner cleat | Équerre FC 42x34-C    3 - Canto | Corner | Angle CR 2005  
 4 - Esquadro | Corner cleat | Équerre 18-3712-C    5 - Canto | Corner cleat | Équerre CR 0182 + Pinos



**FC 81**  
Perfil de remate  
Finishing profile | Profilé de finitions



**FC 82**  
Perfil de remate  
Finishing profile | Profilé de finitions



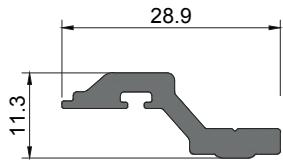
**FC 83**  
Perfil de remate  
Finishing profile | Profilé de finitions

Tratamento de superfície | Surface treatment | Traitement de surface  
 PB | PM | EF | EM | PB | EF | EM  
 Para mais informações, consultar Catálogo de Cores Anodizados  
 For further information, consult the Anodised Colours Catalogue. Pour plus d'informations, veuillez consulter le Catalogue des Couleurs Anodisées

- 1 - Esquadro | Corner cleat | Équerre 26-3214-135    2 - Esquadro | Corner cleat | Équerre FC 42x34-C    3 - Canto | Corner | Angle CR 2005  
 4 - Esquadro | Corner cleat | Équerre 18-3712-C    5 - Canto | Corner cleat | Équerre CR 0182 + Pinos

## FC-DEC

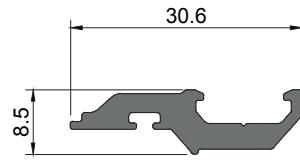
**Perfis sem maquinado | Profiles without machining | Profilés sans usinage**



**FC 70**

Perfil de fixação de vidro - Para FC-DEC  
Glass fixing profile - For FC-DEC  
Profilé de collage du verre - Pour FC-DEC

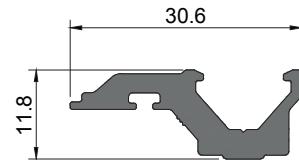
**Acabamentos: Anodizado preto**  
Finishings: Black anodised  
Finitions: Anodisé noir



**FC 71**

Perfil de fixação de vidro - Para FC-DEC  
Glass fixing profile - For FC-DEC  
Profilé de collage du verre - Pour FC-DEC

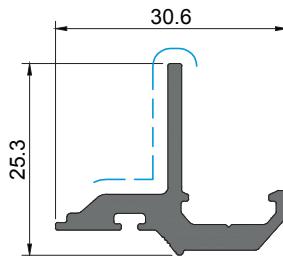
**Acabamentos: Anodizado preto**  
Finishings: Black anodised  
Finitions: Anodisé noir



**FC 74**

Perfil de fixação de vidro - Para FC-DEC  
Glass fixing profile - For FC-DEC  
Profilé de collage du verre - Pour FC-DEC

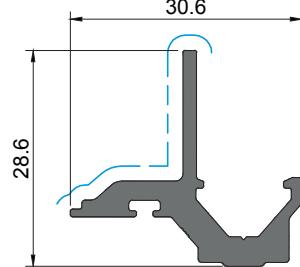
**Acabamentos: Anodizado preto**  
Finishings: Black anodised  
Finitions: Anodisé noir



**FC 76**

Perfil fixador de quadro FC-DEC  
Frame fixing profile FC-DEC  
Profilé pour fixation des cadres FC-DEC

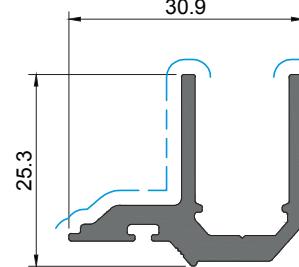
**Acabamentos: Anodizado preto**  
Finishings: Black anodised  
Finitions: Anodisé noir



**FC 85**

Perfil de fixação/remate - Para FC-DEC  
Fixing/finishing profile - For FC-DEC  
Profilé de fixation/finition - Pour FC-DEC

**Acabamentos: Anodizado preto**  
Finishings: Black anodised  
Finitions: Anodisé noir



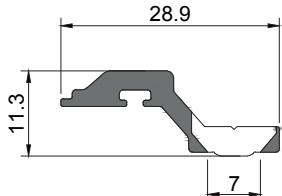
**FC 86**

Perfil de fixação/remate - Para FC-DEC  
Fixing/finishing profile - For FC-DEC  
Profilé de fixation/finition - Pour FC-DEC

**Acabamentos: Anodizado preto**  
Finishings: Black anodised  
Finitions: Anodisé noir

## FC-DEC

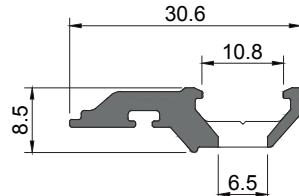
### Perfis com maquinado | Profiles with machining | Profilés avec usinage



**FC 72**

Perfil de fixação de vidro - Para FC-DEC  
Glass fixing profile - For FC-DEC  
Profilé de collage du verre - Pour FC-DEC

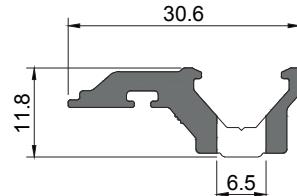
**Acabamentos: Anodizado preto**  
Finishings: Black anodised  
Finitions: Anodisé noir



**FC 73**

Perfil de fixação de vidro - Para FC-DEC  
Glass fixing profile - For FC-DEC  
Profilé de collage du verre - Pour FC-DEC

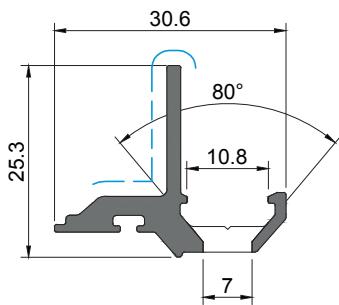
**Acabamentos: Anodizado preto**  
Finishings: Black anodised  
Finitions: Anodisé noir



**FC 75**

Perfil de fixação de vidro - Para FC-DEC  
Glass fixing profile - For FC-DEC  
Profilé de collage du verre - Pour FC-DEC

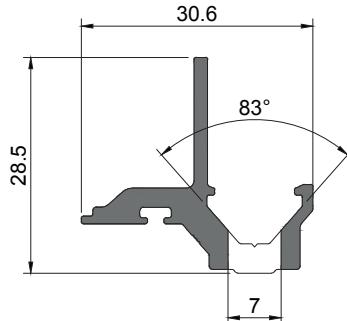
**Acabamentos: Anodizado preto**  
Finishings: Black anodised  
Finitions: Anodisé noir



**FC 77**

Perfil fixador de quadro FC-DEC  
Frame fixing profile FC-DEC  
Profilé pour fixation des cadres FC-DEC

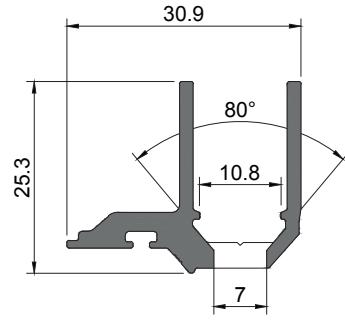
**Acabamentos: Anodizado preto**  
Finishings: Black anodised  
Finitions: Anodisé noir



**FC 87**

Perfil de fixação/remate - Para FC-DEC  
Fixing/finishing profile - For FC-DEC  
Profilé de fixation/finition - Pour FC-DEC

**Acabamentos: Anodizado preto**  
Finishings: Black anodised  
Finitions: Anodisé noir

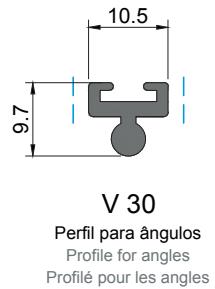
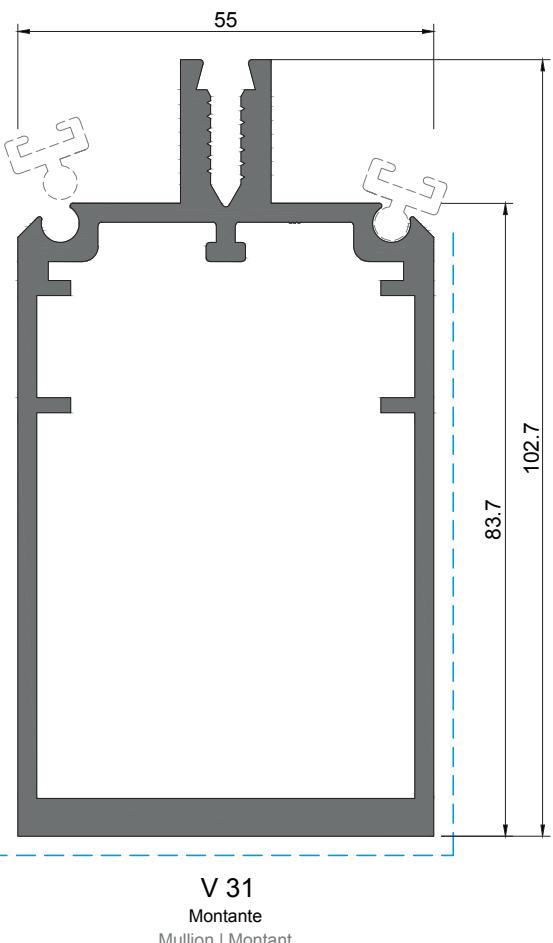
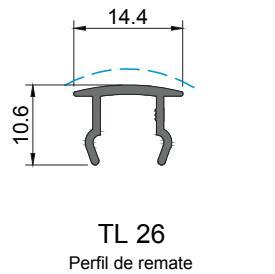
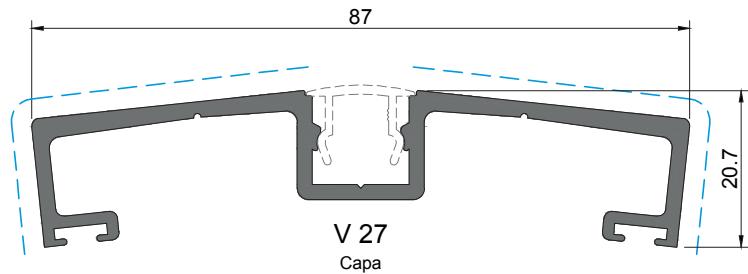


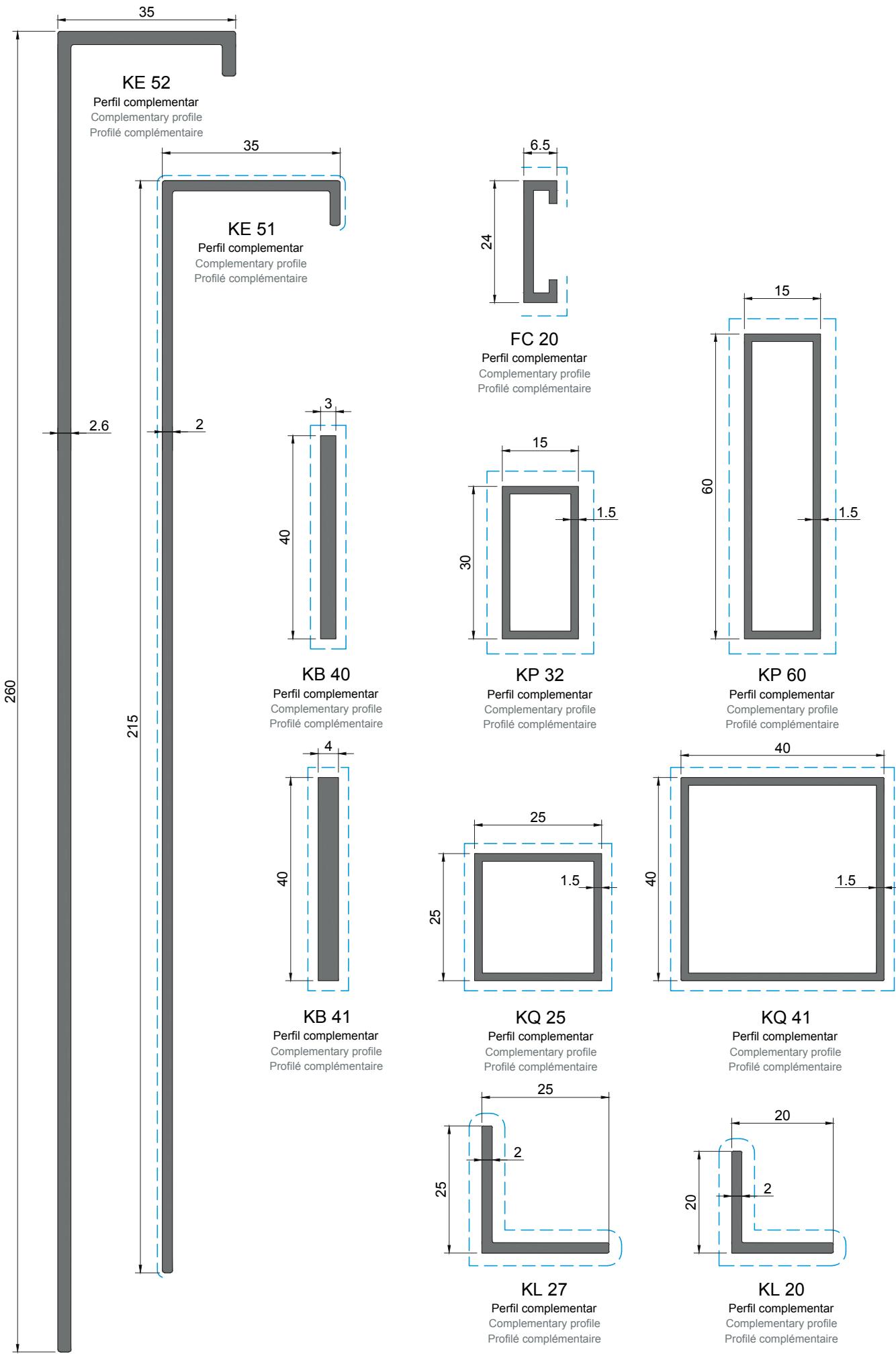
**FC 88**

Perfil de fixação/remate - Para FC-DEC  
Fixing/finishing profile - For FC-DEC  
Profilé de fixation/finition - Pour FC-DEC

**Acabamentos: Anodizado preto**  
Finishings: Black anodised  
Finitions: Anodisé noir

Perfis para ângulos de 6° a 22° | Angle profiles from 6° up to 22° | Profilés pour des angles de 6° à 22°







Somax | Oliveira de Azeméis | FC-Oculta



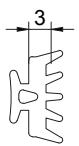
**LISTAGEM DE ACESSÓRIOS**  
ACCESSORIES LIST | LIST D'ACCESSOIRES

**VEDANTES**  
SEALS | JOINTS



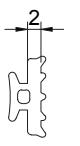
Rolo: 200m  
Material: EPDM | Acabamento: Preto

208427



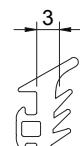
Rolo: 200m  
Material: EPDM | Acabamento: Preto

208289



Rolo: 200m  
Material: EPDM | Acabamento: Preto

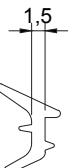
208224



Material: EPDM  
Rolo: 200m

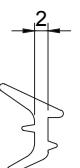
208350

JUNTA DE VEDAÇÃO  
EXTERIOR 2003



Material: EPDM  
Rolo: 100m

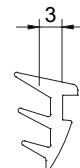
208223



Material: EPDM  
Rolo: 200m

208191

JUNTA DE CUNHA 2042



Material: EPDM  
Rolo: 200m

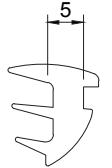
208199

JUNTA DE CUNHA 2073



Material: EPDM  
Rolo: 200m

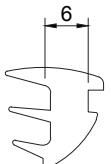
208195



Material: EPDM  
Rolo: 200m

208196

JUNTA DE CUNHA 2035



Material: EPDM  
Rolo: 200m

208215

JUNTA DE CUNHA 2036



Material: EPDM  
Rolo: 200m

208904

JUNTA DE CUNHA 2037



Aplicar nos Perfis FC 04 e V 27  
Rolo: 200m  
Material: EPDM | Acabamento: Preto

208288

JUNTA EXTERIOR 2141



Aplicar em janelas projetantes  
Material: EPDM | Acabamento: Preto  
Rolo: 200m

208278

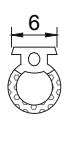
JUNTA DE ESTANQUIDADE 2112



Material: EPDM com 2 durezas:  
Zona batente - EPDM esponjoso  
Base - EPDM 70Sh | Acabamento: Preto  
Caixa: 300m

208008

JUNTA DE ESTANQUIDADE 2051



Material: EPDM com 2 durezas  
Zona de batente: EPDM esponjoso  
Base: EPDM 70Sh | Acabamento: Preto  
Caixa: 300m (150m + 150m)

208225

JUNTA DE ESTANQUIDADE 2050

**VEDANTES**  
SEALS | JOINTS



208274

JUNTA DE ESTANQUIDADE 2001

Aplicar no perfil FC 31  
Material: EPDM  
Caixa: 8 Rolos x 50m



208281

JUNTA DE ESTANQUIDADE 2057

Rolo: 200m  
Material: EPDM | Acabamento: Preto



208264

JUNTA DE BATENTE 2102

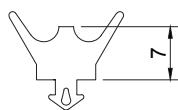
Aplicar no perfil FC 28  
Rolo: 100m  
Material: PVC com 2 durezas | Acabamento: Preto



208114

JUNTA DE BATENTE 2008

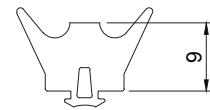
Rolo: 200m  
Material: EPDM | Acabamento: Preto



208256

JUNTA DE ESTANQUIDADE 2022

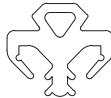
Caixa: 5 x 25m  
Material: EPDM | Acabamento: Preto



208262

JUNTA DE ESTANQUIDADE 2028

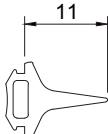
Rolo: 75m  
Material: EPDM | Acabamento: Preto



208476

Para o Sistema FC Horizonte  
Rolo: 125m  
Material: EPDM | Acabamento: Preto

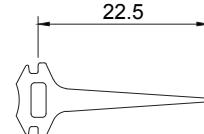
JUNTA EXTERIOR 2007



208282

JUNTA EXTERIOR 2011

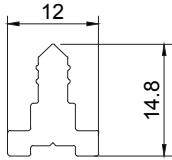
Rolo: 200m  
Material: EPDM | Acabamento: Preto



208284

JUNTA EXTERIOR 2024

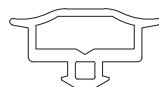
Rolo: 150m  
Material: EPDM | Acabamento: Preto



208343

Aplicar nos perfis complementares dos  
montantes/travessas  
Rolo: 100m  
Material: EPDM | Acabamento: Preto

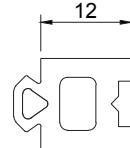
JUNTA VD 2113



208328

JUNTA P/FC 13/30 - 2109

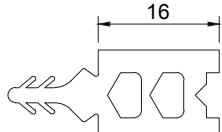
Aplicar no perfil FC 30  
Rolo: 100m  
Material: EPDM | Acabamento: Preto



208393

JUNTA RT 001

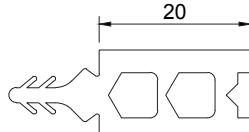
Rolo: 50m  
Material: EPDM 90 Shore | Acabamento: Preto



208396

Rolo: 50m  
Material: EPDM 90 Shore | Acabamento: Preto

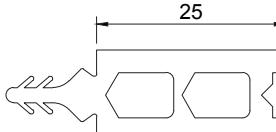
JUNTA RT 004



208397

Rolo: 50m  
Material: EPDM 90 Shore | Acabamento: Preto

JUNTA RT 005

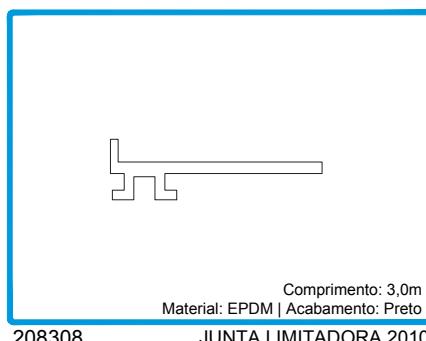
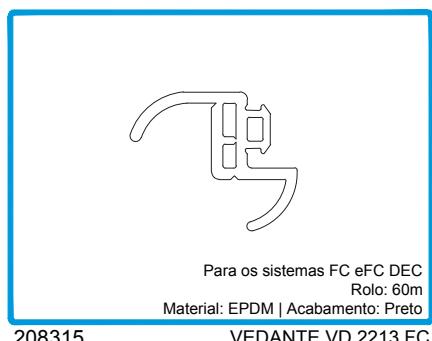
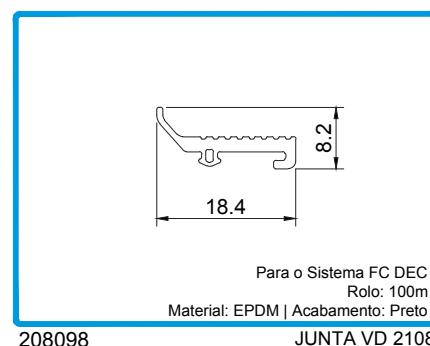
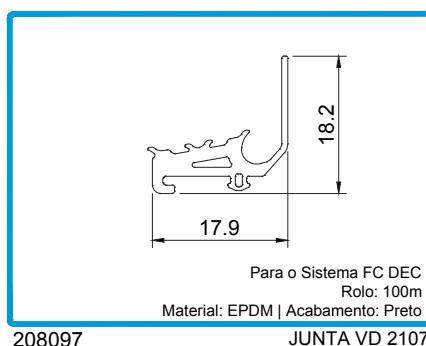
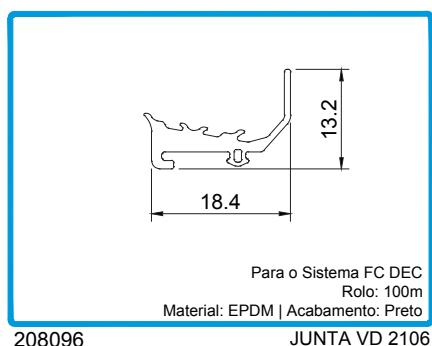
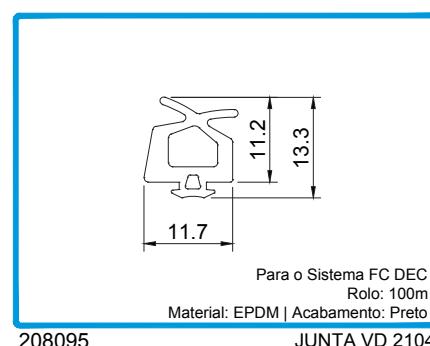
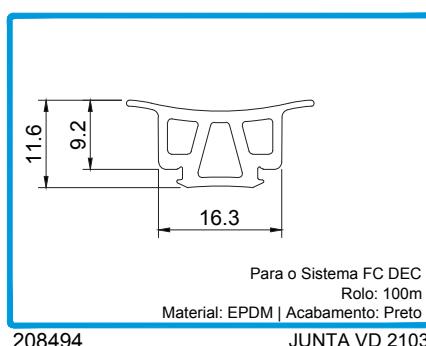
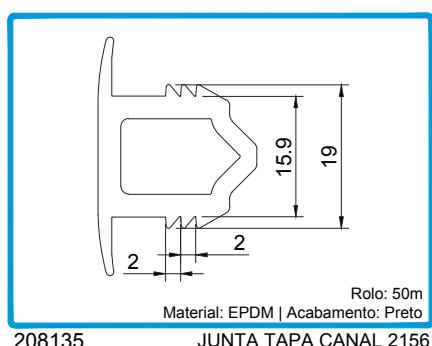
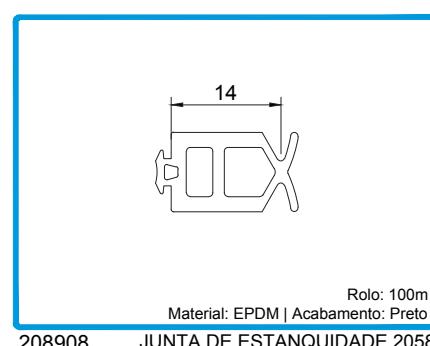
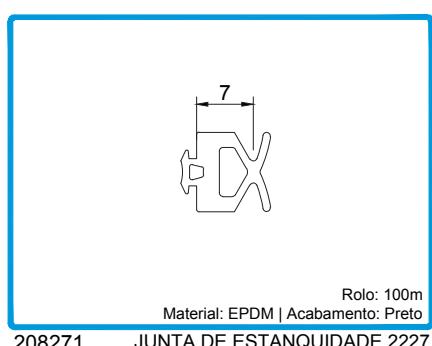
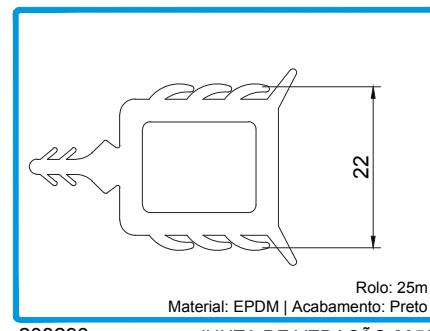
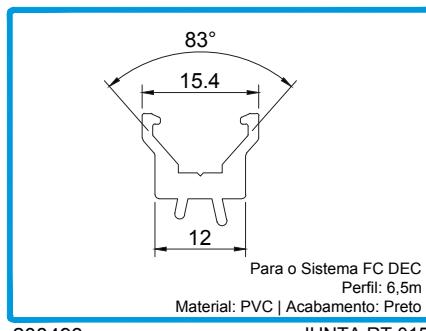
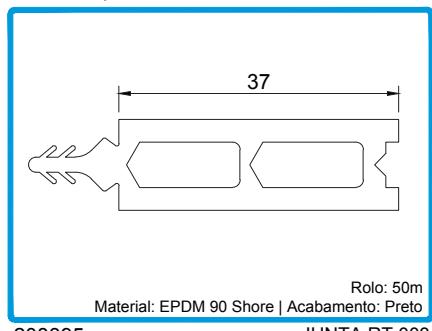


208394

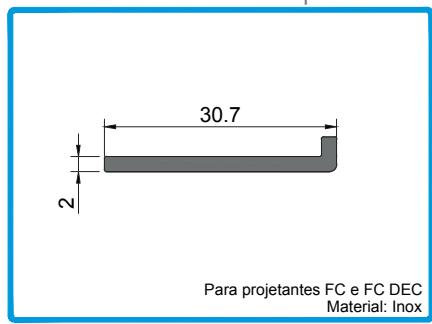
JUNTA RT 002

Rolo: 50m  
Material: EPDM 90 Shore | Acabamento: Preto

**VEDANTES**  
SEALS | JOINTS



**ACESSÓRIOS PARA VIDRO**  
GLASS ACCESSORIES | ACCESSOIRES POUR VERRE



Para projetantes FC e FC DEC  
Material: Inox

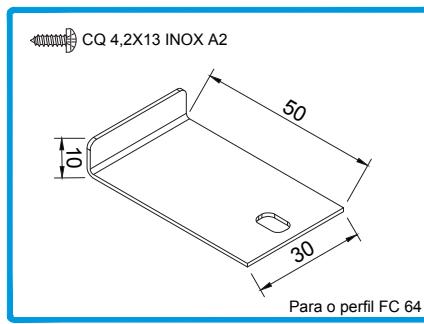
230287

SUPORTE VIDRO FC - INOX



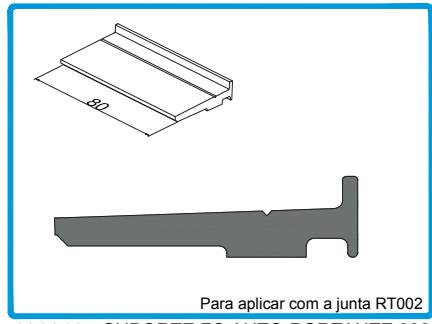
Para o perfil FC 14 e FC 23

230280



230282

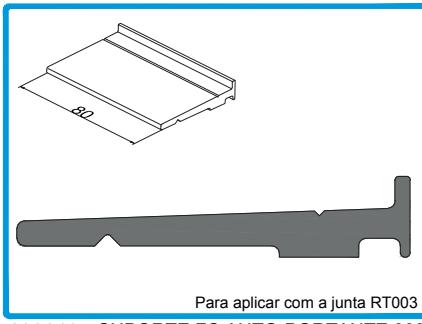
SUPORTE FO INOX 50MM



Para aplicar com a junta RT002

230012

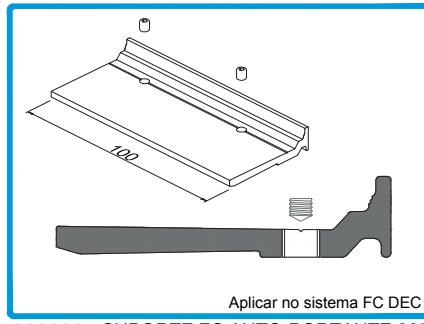
SUPORTE FC AUTO-PORTANTE 002



Para aplicar com a junta RT003

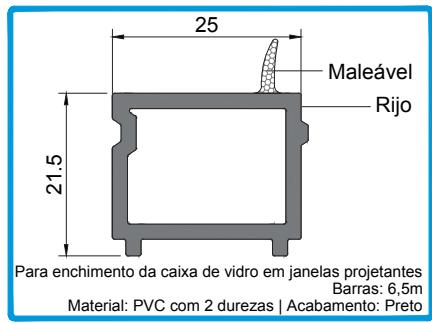
230013

SUPORTE FC AUTO-PORTANTE 003



230286

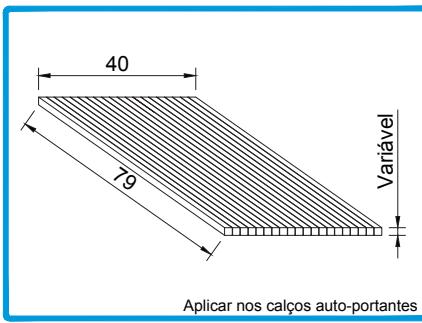
SUPORTE FC AUTO-PORTANTE 005



Para enchimento da caixa de vidro em janelas projetantes  
Barras: 6,5m  
Material: PVC com 2 durezas | Acabamento: Preto

215307

PERFIL DE REMATE PVC - FC



Aplicar nos calços auto-portantes

218113

CALÇO PARA VIDRO 79x40x2

218109

CALÇO PARA VIDRO 79x40x3

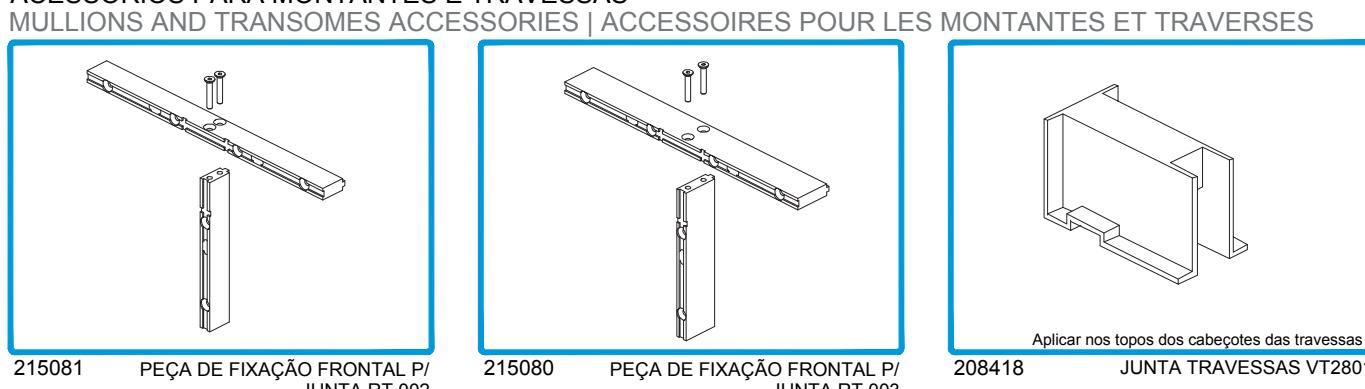
218111

CALÇO PARA VIDRO 79x40x4

218112

CALÇO PARA VIDRO 79x40x5

**ACESSÓRIOS PARA MONTANTES E TRAVESSAS**



215081 PEÇA DE FIXAÇÃO FRONTAL P/  
JUNTA RT 002

215080 PEÇA DE FIXAÇÃO FRONTAL P/  
JUNTA RT 003

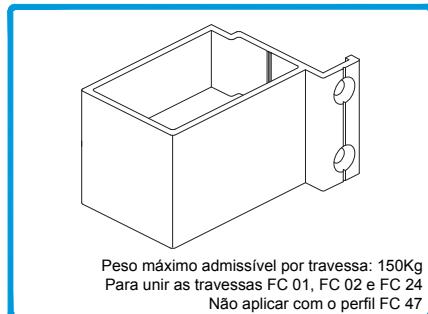
Aplicar nos topos dos cabeçotes das travessas

208418

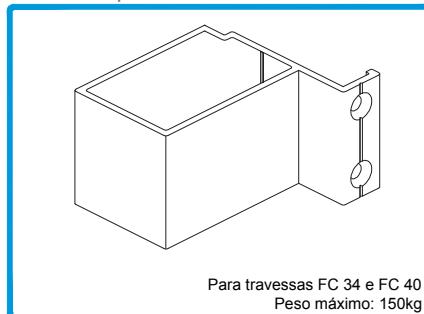
JUNTA TRAVESSAS VT2801

## ACESSÓRIOS PARA MONTANTES E TRAVESSAS

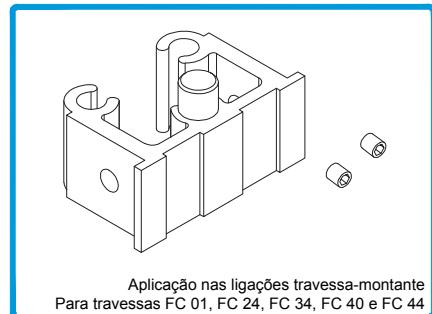
MULLIONS AND TRANSMSES ACCESSORIES | ACCESSOIRES POUR LES MONTANTES ET TRAVERSES



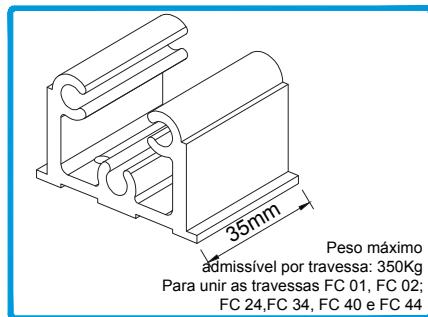
232124 UNIÃO FRONTAL P/ TRAVESSAS UT27



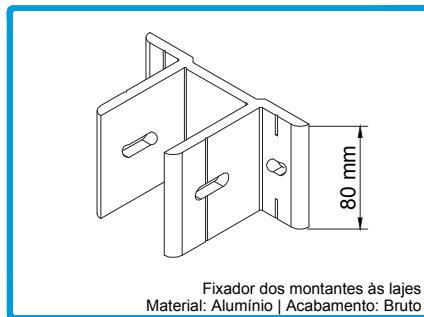
232017 UNIÃO FRONTAL P/ TRAVESSAS FC34/FC40



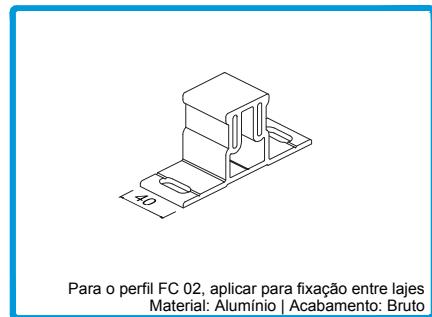
228185 MOLA DE UNIÃO DE TRAVESSA



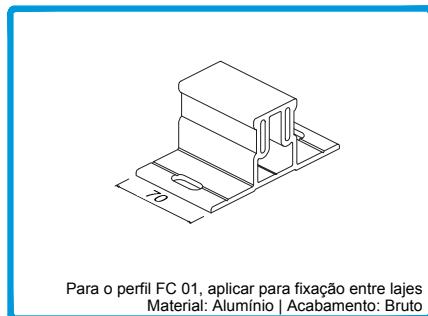
232122 UNIÃO P/ TRAVESSAS UT 2807



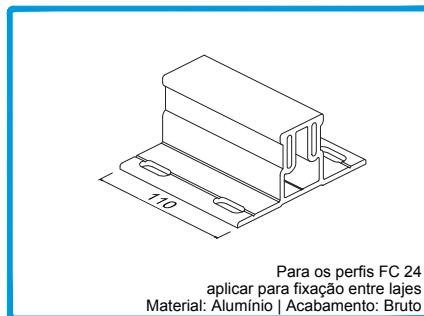
221128 FIXADOR DE MONTANTE 2810



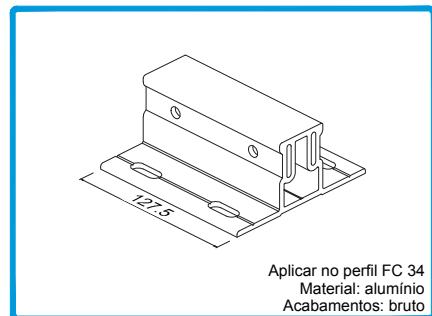
221304 FIXADOR DE MONTANTE 2811



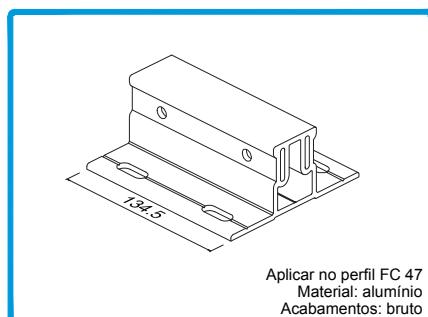
221129 FIXADOR DE MONTANTE 2812



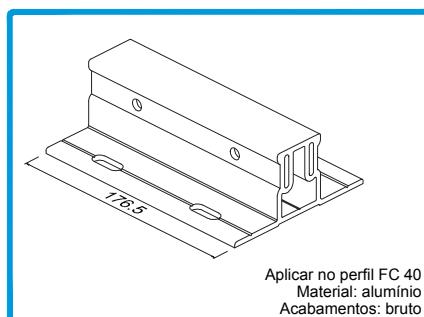
221130 FIXADOR DE MONTANTE 2813



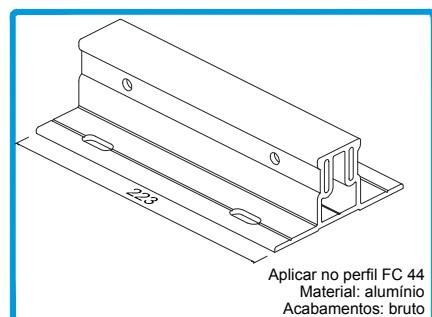
221125 FIXADOR DE MONTANTE FC 34



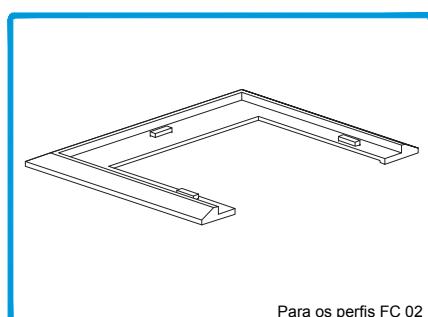
221133 FIXADOR DE MONTANTE FC 47



221126 FIXADOR DE MONTANTE FC 40



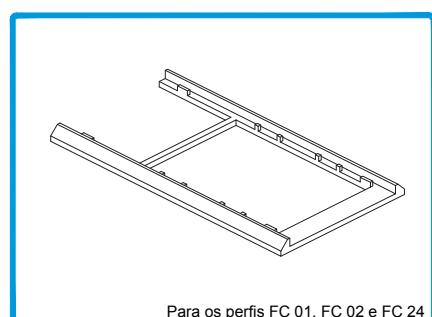
221127 FIXADOR DE MONTANTE FC 44



210248 TOPO P/ TRAVESSAS TP2801



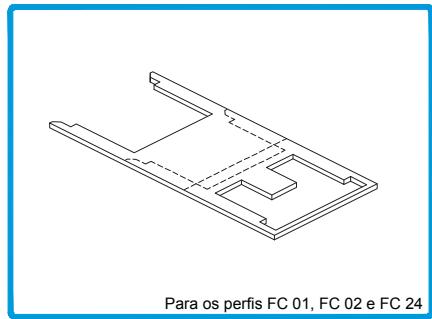
210246 TOPO P/ TRAVESSAS TP24



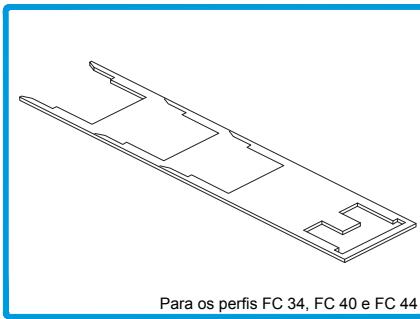
210219 TOPO FC UNIVERSAL PRETO

## ACESSÓRIOS PARA MONTANTES E TRAVESSAS

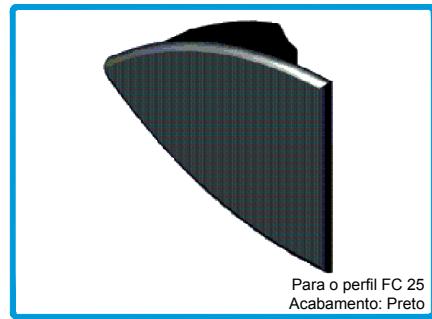
MULLIONS AND TRANSOMS ACCESSORIES | ACCESSOIRES POUR LES MONTANTES ET TRAVERSES



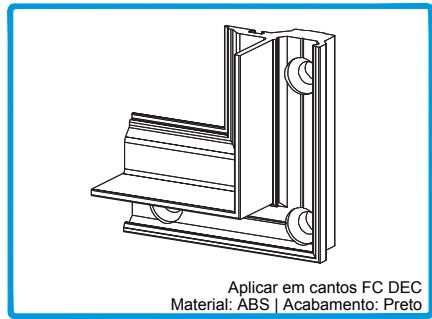
Para os perfis FC 01, FC 02 e FC 24  
210286 TOPO DE TRAVESSA FC01-FC02-FC24



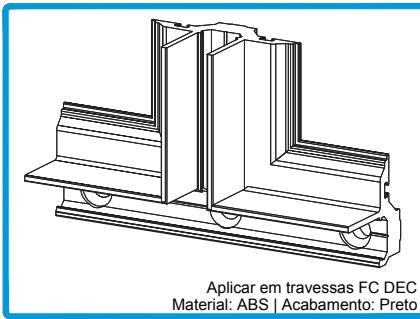
Para os perfis FC 34, FC 40 e FC 44  
210287 TOPO DE TRAVESSA FC34-FC40-FC44



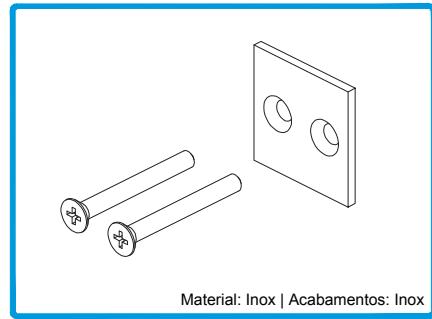
Para o perfil FC 25  
Acabamento: Preto  
210232 TOPO LATERAL FC 25



Aplicar em cantos FC DEC  
Material: ABS | Acabamento: Preto  
215086 PEÇA REMATE CANTO FC DEC



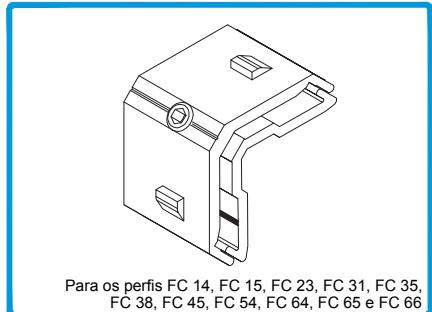
Aplicar em travessas FC DEC  
Material: ABS | Acabamento: Preto  
215087 PEÇA REMATE TRAVESSA FC DEC



Material: Inox | Acabamentos: Inox  
215085 PEÇA DE SEGURANÇA FC DEC

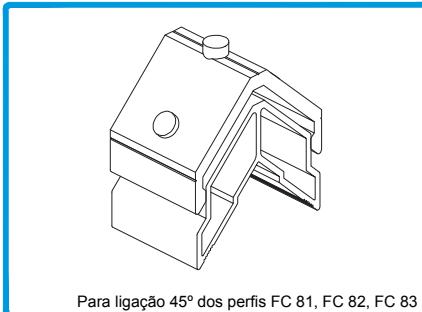
## ACESSÓRIOS PARA QUADROS

FRAMES ACCESSORIES | ACCESSOIRES POUR LES CADRES



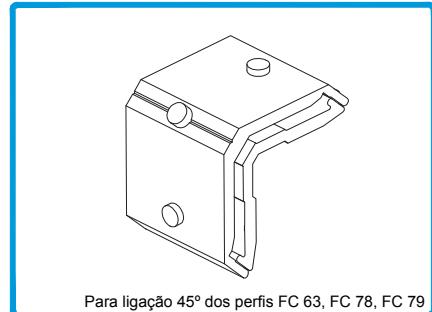
204012

ESQUADRO 26-3214-135



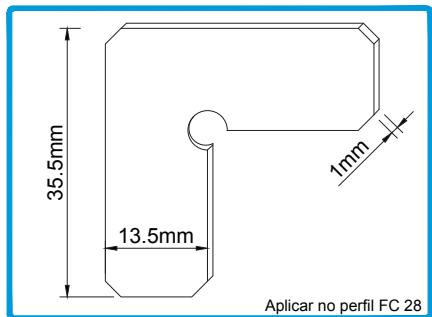
204165

ESQUADRO FC 42x34-C



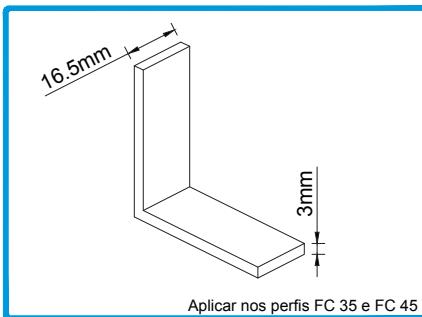
204155

ESQUADRO 18-3712-C



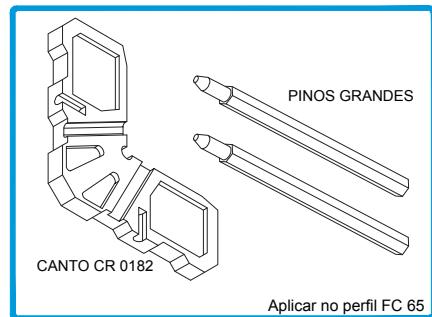
213246

Aplicar no perfil FC 28



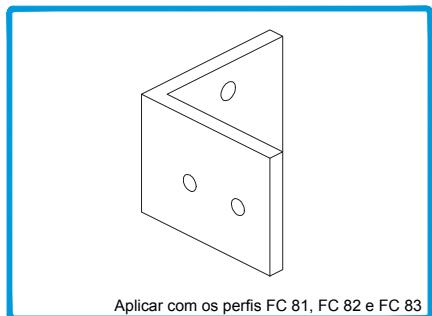
213265

Aplicar nos perfis FC 35 e FC 45



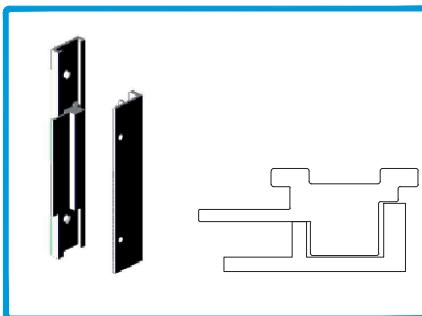
213309

CANTO CR 0182+PINOS GRANDES



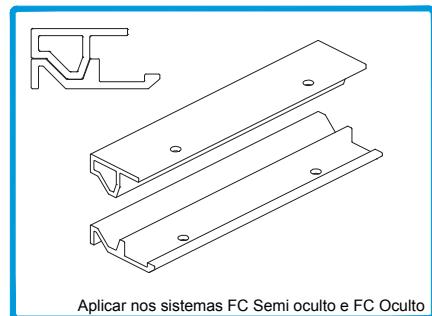
215084

PEÇA APOIO E FIX. DOS PERFIS  
REMATE FC



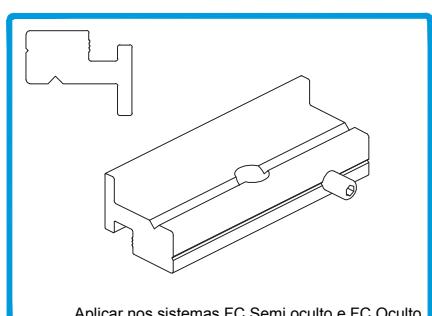
212080

CONJ. FIXAÇÃO LAT. 2824



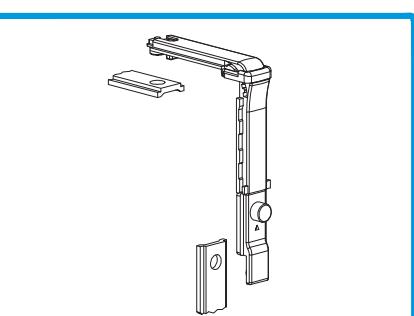
212078

CONJ. FIXAÇÃO INF. 2823



215142

PEÇA FIXAÇÃO FRONTAL 2825

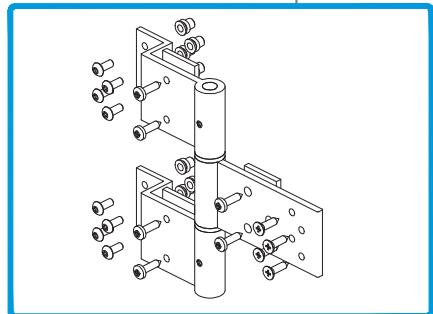


213016

CANTO REENVIO 9312

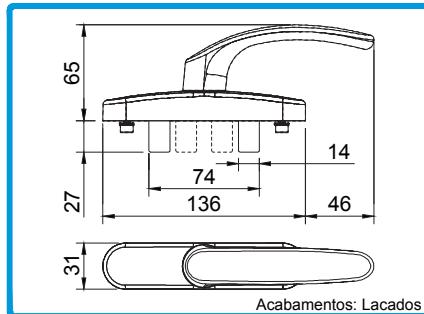
## ACESSÓRIOS PARA PORTA

DOOR ACCESSORIES | ACCESSOIRES POUR PORTE



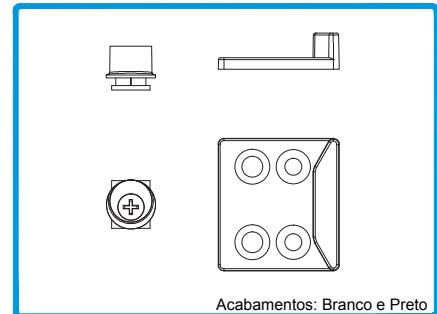
202234

DOBRADEIRA INOX P/ SÉRIE FC



200143

CREMONE 620M 27

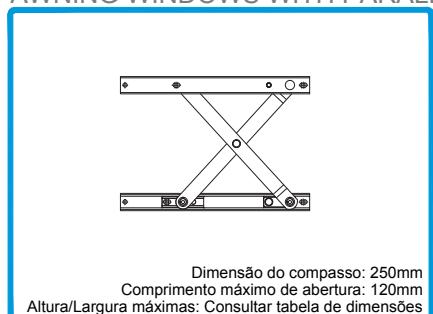


212229

Acabamentos: Branco e Preto  
CONJ. PONTO FECHO  
SUPLEMENTAR 9313

## ACESSÓRIOS PARA JANELAS PROJETANTES COM COMPASSOS PARALELOS

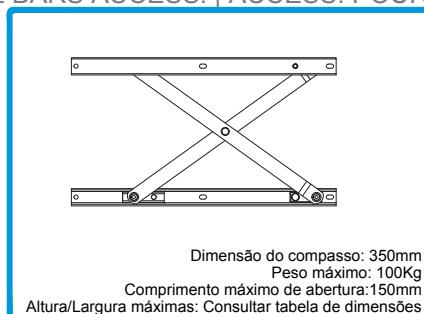
AWNING WINDOWS WITH PARALLEL BARS ACCESS. | ACCESS. POUR FENÊTRES AVEC BARRES PARALLÈLES



202519

COMPASSO PARALELO 250 D

Dimensão do compasso: 250mm  
Comprimento máximo de abertura: 120mm  
Altura/Largura máximas: Consultar tabela de dimensões



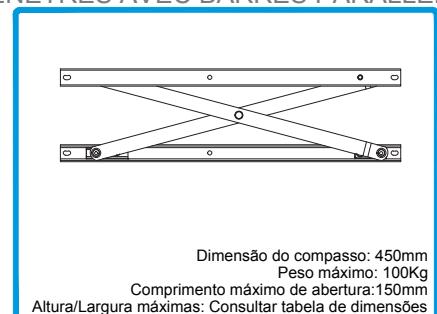
202535

COMPASSO PARALELO 350 D

202536

COMPASSO PARALELO 350 E

Dimensão do compasso: 350mm  
Peso máximo: 100Kg  
Comprimento máximo de abertura: 150mm  
Altura/Largura máximas: Consultar tabela de dimensões



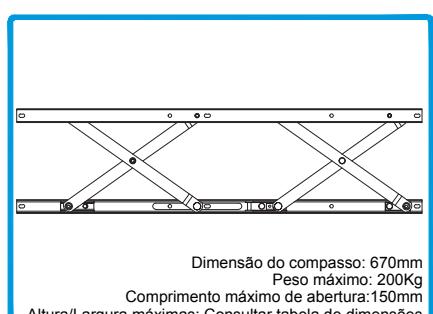
202537

COMPASSO PARALELO 450 D

202538

COMPASSO PARALELO 450 E

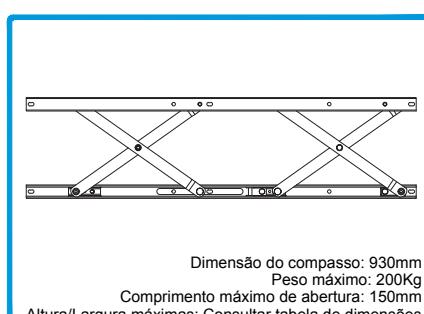
Dimensão do compasso: 450mm  
Peso máximo: 100Kg  
Comprimento máximo de abertura: 150mm  
Altura/Largura máximas: Consultar tabela de dimensões



202539

COMPASSO PARALELO 670 D  
COMPASSO PARALELO 670 E

Dimensão do compasso: 670mm  
Peso máximo: 200Kg  
Comprimento máximo de abertura: 150mm  
Altura/Largura máximas: Consultar tabela de dimensões



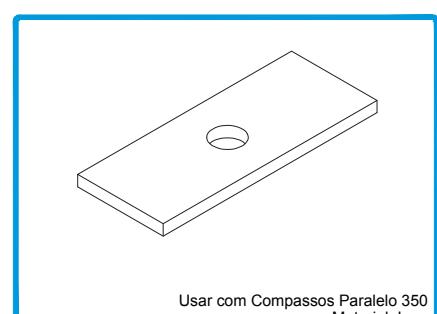
202541

COMPASSO PARALELO 950 D

202542

COMPASSO PARALELO 950 E

Dimensão do compasso: 930mm  
Peso máximo: 200Kg  
Comprimento máximo de abertura: 150mm  
Altura/Largura máximas: Consultar tabela de dimensões



228108

LIMITADOR DE ABERTURA C8700  
P/ COMPASSO PARALELO 350

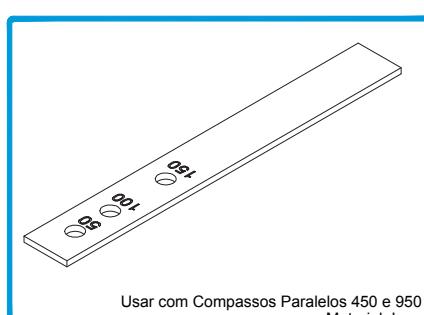
Usar com Compassos Paralelo 350  
Material: Inox



228109

LIMITADOR DE ABERTURA C8701

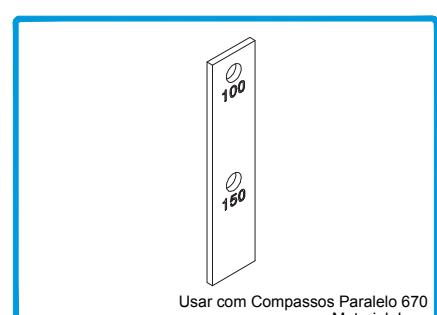
Usar com Compassos Paralelos 450 e 950  
Usar este em substituição do C8571  
quando o conjunto tiver o compasso paralelo 250  
Material: Inox



228110

LIMITADOR DE ABERTURA C8571

Usar com Compassos Paralelos 450 e 950  
Material: Inox



228111

LIMITADOR DE ABERTURA C8688

Usar com Compassos Paralelo 670  
Material: Inox

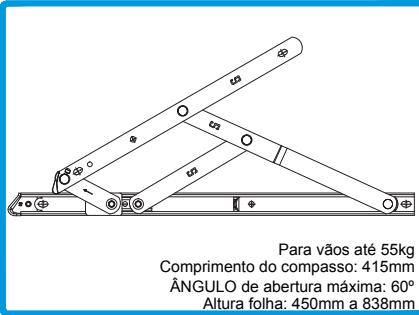
## ACESSÓRIOS PARA JANELAS PROJETANTES

AWNING WINDOWS ACCESSORIES | ACCESSOIRES POUR FENÊTRES À L'ITALIENNE



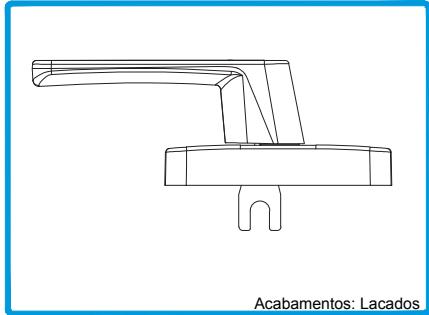
Para vãos até 42kg  
Comprimento do compasso: 415 mm  
ÂNGULO de abertura máxima: 30°, 50° 90°  
Altura folha: 762mm a 1619mm

212239 CONJUNTO BRAÇO PROJECTANTE HD16R



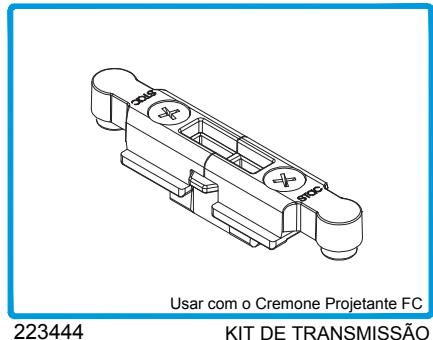
Para vãos até 55kg  
Comprimento do compasso: 415mm  
ÂNGULO de abertura máxima: 60°  
Altura folha: 450mm a 838mm

212240 CONJUNTO BRAÇO PROJECTANTE SPSH16



Acabamentos: Lacados

200178 CREMONE PROJECTANTE FC



Usar com o Cremone Projetante FC

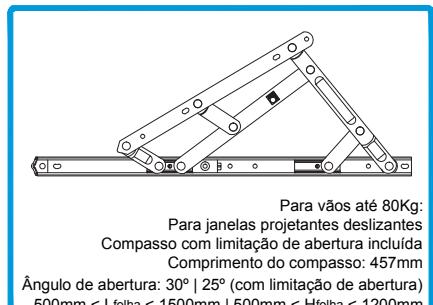
223444 KIT DE TRANSMISSÃO PROJECTANTE FC



211031 PONTO DE FECHO PROJECTANTE FC

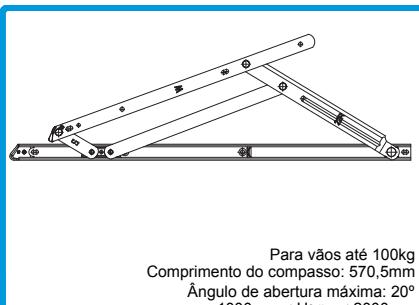


223445 KIT PONTO DE FECHO ADICIONAL PROJECTANTE FC



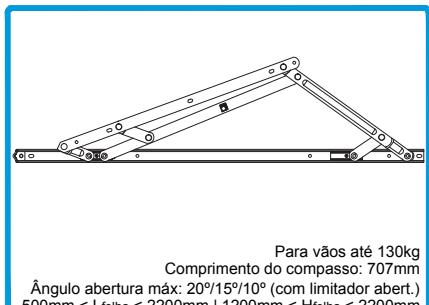
Para vãos até 80Kg:  
Para janelas projetantes deslizantes  
Compasso com limitação de abertura incluída  
Comprimento do compasso: 457mm  
Ângulo de abertura: 30° | 25° (com limitação de abertura)  
500mm < Lfolha < 1500mm | 500mm < Hfolha < 1200mm

212228 CONJ. BRAÇO PROJETANTE 18011



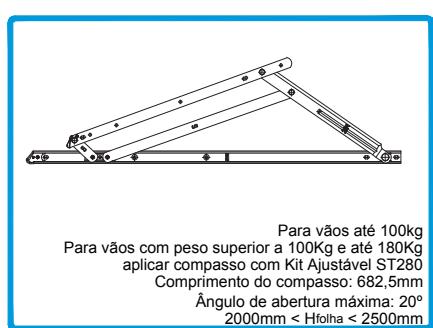
Para vãos até 100kg  
Comprimento do compasso: 570,5mm  
Ângulo de abertura máxima: 20°  
1000mm < Hfolha < 2000mm

212236 CONJUNTO BRAÇO PROJETANTE STP22W



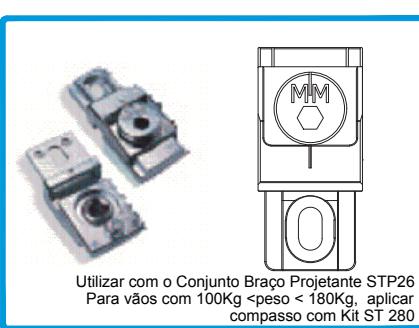
Para vãos até 130kg  
Comprimento do compasso: 707mm  
Ângulo abertura máx: 20°/15°/10° (com limitador abert.)  
500mm < Lfolha < 2200mm | 1200mm < Hfolha < 2200mm

212218 CONJ. BRAÇO PROJETANTE 18012



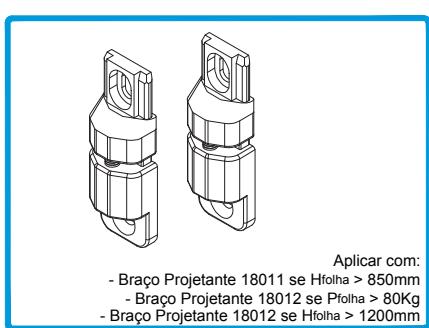
Para vãos até 100kg  
Para vãos com peso superior a 100Kg e até 180Kg  
aplicar compasso com Kit Ajustável ST280  
Comprimento do compasso: 682,5mm  
Ângulo de abertura máxima: 20°  
2000mm < Hfolha < 2500mm

212021 CONJ. BRAÇO PROJETANTE STP26



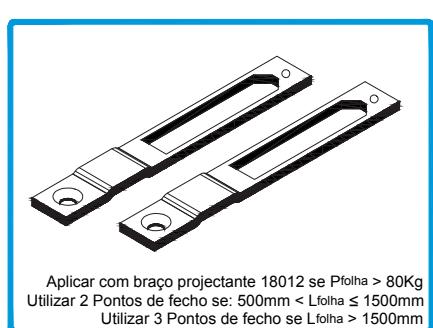
Utilizar com o Conjunto Braço Projeteante STP26  
Para vãos com 100Kg < peso < 180Kg, aplicar  
compasso com Kit ST 280

223007 KIT AJUSTÁVEL ST280



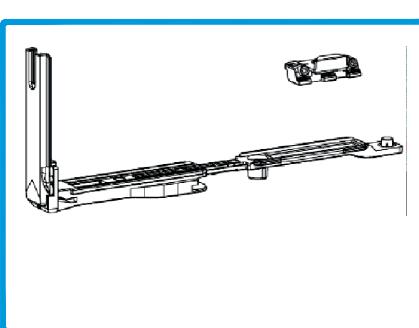
Aplicar com:  
- Braço Projeteante 18011 se Hfolha > 850mm  
- Braço Projeteante 18012 se Pfolha > 80Kg  
- Braço Projeteante 18012 se Hfolha > 1200mm

223251 KIT ALTURA AJUSTÁVEL 18012

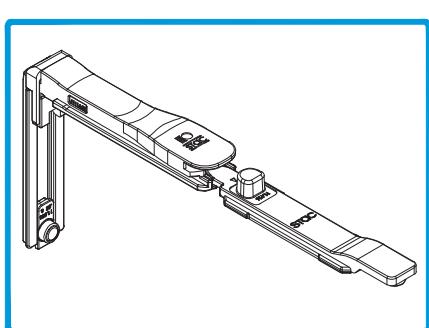


Aplicar com braço projectante 18012 se Pfolha > 80Kg  
Utilizar 2 Pontos de fecho se: 500mm < Lfolha ≤ 1500mm  
Utilizar 3 Pontos de fecho se Lfolha > 1500mm

212219 CONJ. LIMITADOR DE ABERTURA BRAÇO PROJ. 18012



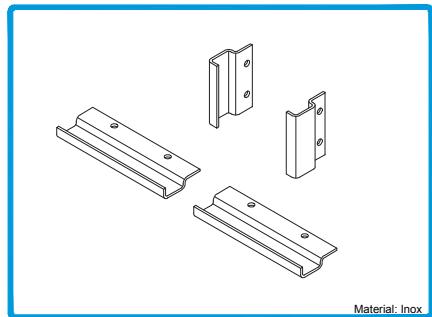
213302 KIT ÂNGULO DE REENVIO 113420



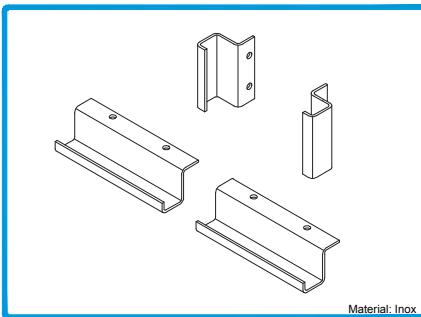
213237 ÂNGULO DE REENVIO 1134F40 PRT

## ACESSÓRIOS PARA JANELAS PROJETANTES

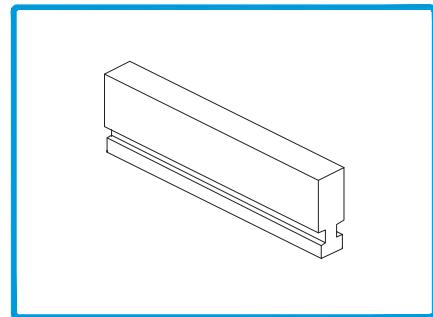
AWNING WINDOWS ACCESSORIES | ACCESSOIRES POUR FENÊTRES À L'ITALIENNE



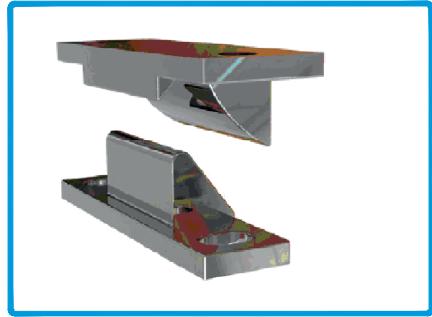
223446 KIT PEÇAS DE SEGURANÇA/APOIO  
VIDRO PROJECTANTE FC



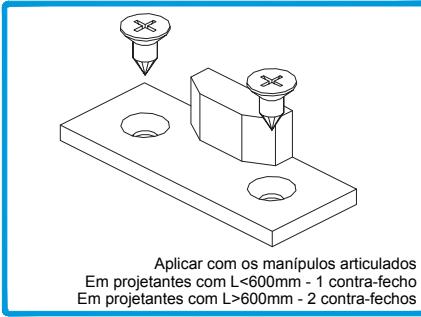
223447 KIT PEÇAS DE SEGURANÇA/APOIO  
VIDRO PROJECTANTE FC DEC



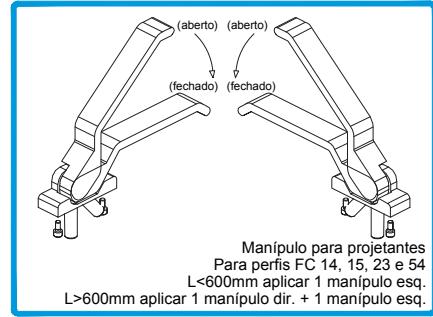
228103 LIMITADOR DISTÂNCIA LD001



211032 PONTO DE FECHO OCULTO FC



202088 CONTRA FECHO 5708



416003 MANÍPULO ARTICULADO i33 DIR.  
416004 MANÍPULO ARTICULADO i33 ESQ.

## ACIONADORES ACTUATORS | BOÎTIERS



212640 ACIONADOR 40837Z (Cnz.)  
212644 ACIONADOR 40837Z (Br.)  
212645 ACIONADOR 40837Z (Pr.)



212036 ACIONADOR ELÉTRICO DUPLO PROJ.BASC. 240V



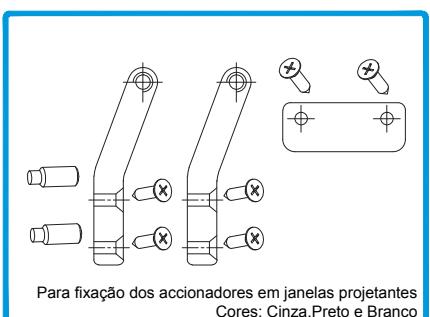
299089 RECEPTOR RÁDIO 230VAC TT2N



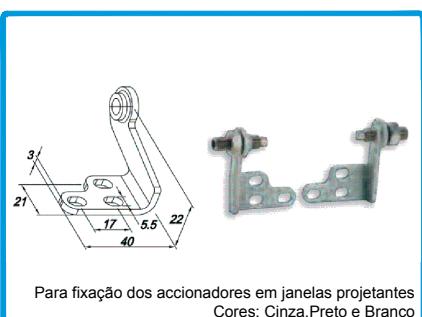
212647 ACIONADOR ELÉTRICO SINCRON.  
240VAC



212648 ACIONADOR ELÉTRICO SINCRON.  
240VDC

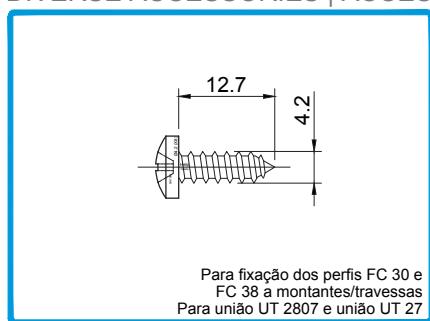


223469 KIT FIX. ACIONADOR 40941H (Cnz.)  
223471 KIT FIX. ACIONADOR 40942I (Pr.)  
223472 KIT FIX. ACIONADOR 40943J (Br.)

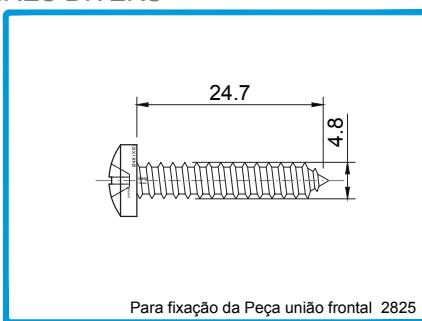


223120 KIT FIX. ACIONADOR 41901I (Cnz.)  
223121 KIT FIX. ACIONADOR 41902J (Pr.)  
223122 KIT FIX. ACIONADOR 41903K (Br.)

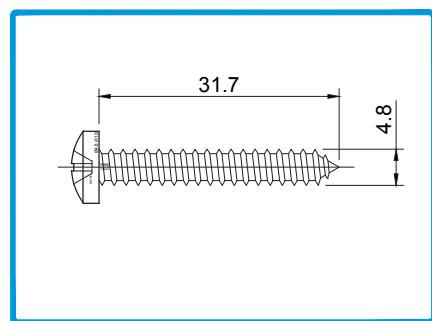
## ACESSÓRIOS DIVERSOS DIVERSE ACCESSORIES | ACCESSOIRES DIVERS



290111 PARAFUSO CQ 4,2X13 INOX A2



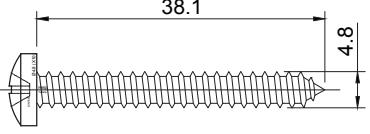
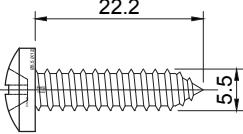
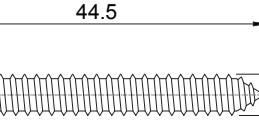
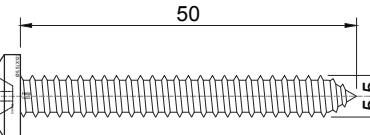
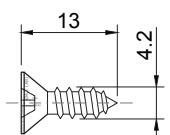
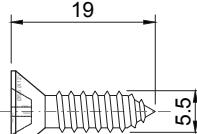
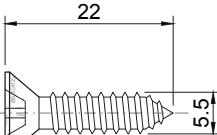
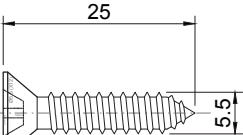
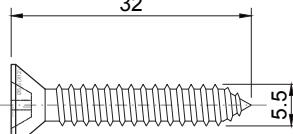
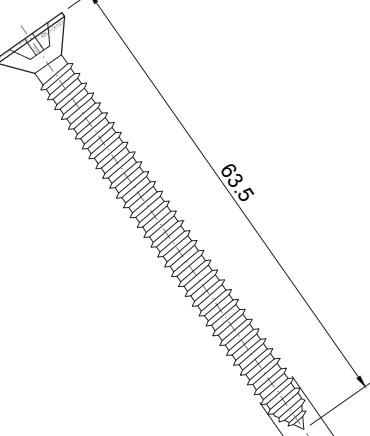
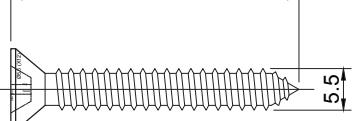
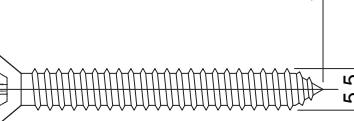
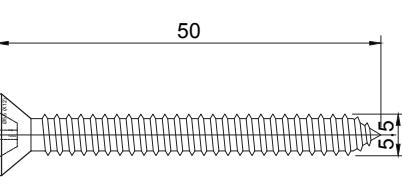
290493 PARAF PKI PH 1 x 10 CQ



290165 PARAFUSO PK INOX PH 1 1/4x10 CQ

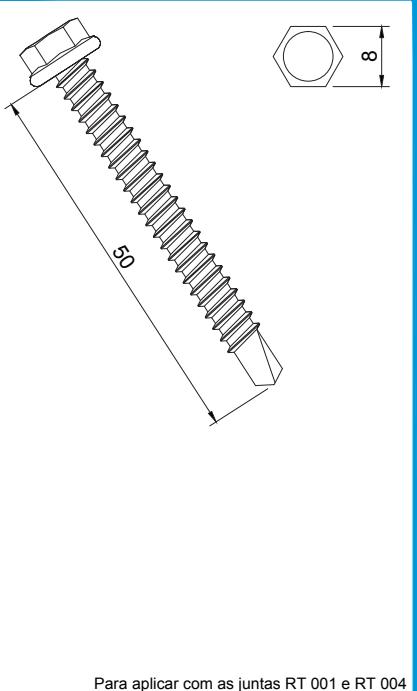
## ACESSÓRIOS DIVERSOS

DIVERSE ACCESSORIES | ACCESSOIRES DIVERS

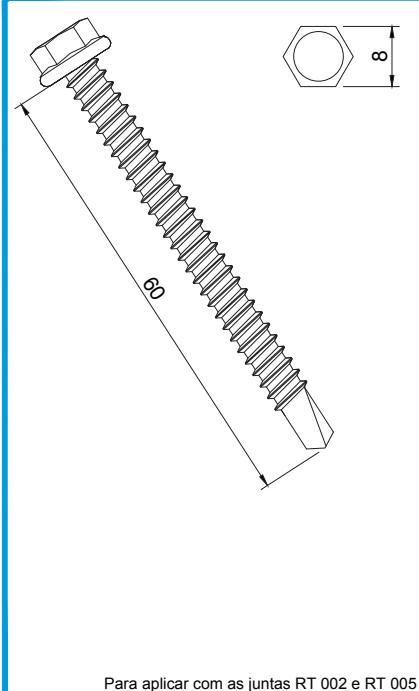
 <p>290262 PARAFUSO PAR 003 PK INOX PH 1 1/2x10 CQ</p>	 <p>290226 PARAFUSO PAR 004 PK INOX PH 7/8x12 CQ</p> <p>Para fixação do perfil FC 04 sem junta RT 001 Aplicar com anilha AN 001</p>	 <p>290264 PARAFUSO PAR 005 PK 1 3/4x12 CQ</p> <p>Para união UT 2807 com FC 02, FC 01 e FC 24</p>
 <p>290547 PARAFUSO PK INOX PH 2x12 CQ</p> <p>Para união UT 2807 com FC 34</p>	 <p>290739 PARAF PKI PH 5/8 x 8 CX</p> <p>Para união UT 27</p>	 <p>290045 PARAFUSO DIN7982 5,5x19 INOX</p> <p>Aplicar nos perfis FC 01, 02 e 24 com os perfis FC 70 ou 72, em ângulos côncavos Material: Inox</p>
 <p>290046 PARAFUSO DIN7982 5,5x22 INOX</p> <p>Aplicar nos perfis FC 34, 40 e 44 com os perfis FC 70 ou 72, em ângulos côncavos Aplicar nos perfis FC 01, 02 e 24 com os perfis FC 71 ou 73, em ângulos convexos Material: Inox</p>	 <p>290047 PARAFUSO DIN7982 5,5x25 INOX</p> <p>Aplicar nos perfis FC 01, 02, 24, 34, 40 e 44 com os perfis FC 71, 73, 74 ou 75, em ângulos côncavos Aplicar nos perfis FC 01, 02, 24, 34, 40 e 44 com os perfis FC 71 ou 73, em ângulos convexos Material: Inox</p>	 <p>290048 PARAFUSO DIN7982 5,5x32 INOX</p> <p>Aplicar nos perfis FC 34, 40 e 44 com os perfis FC 71 ou 73, em ângulos convexos Material: Inox</p>
 <p>290062 PARAFUSO DIN7982 5,5X63 INOX A2</p> <p>Para aplicação das Peças de Fix. Frontal p/ Juntas RT 002 e RT 003 Material: Inox   Acabamento: Inox</p>	 <p>290025 PARAFUSO DIN7982 5,5X38 INOX A2</p> <p>Material: Inox   Acabamento: Inox</p>	 <p>290027 PARAFUSO DIN7982 5,5X45 INOX A2</p> <p>Material: Inox   Acabamento: Inox</p>
 <p>290026 PARAFUSO DIN7982 5,5X50 INOX A2</p> <p>Material: Inox   Acabamento: Inox</p>		

## ACESSÓRIOS DIVERSOS

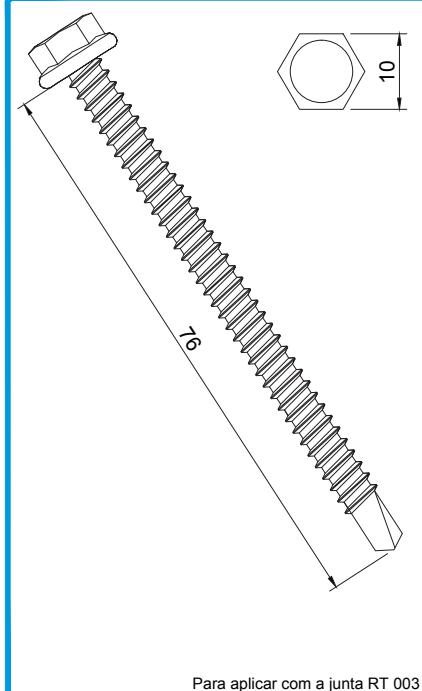
DIVERSE ACCESSORIES | ACCESSOIRES DIVERS



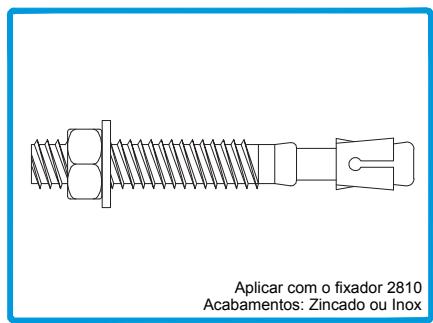
Para aplicar com as juntas RT 001 e RT 004  
290459 PARAFUSO DIN7504 5.5x50 Dmet



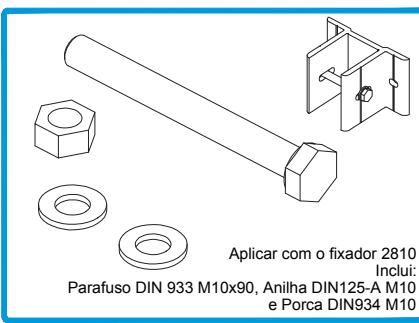
Para aplicar com as juntas RT 002 e RT 005  
290460 PARAFUSO DIN7504 5.5x60 Dmet



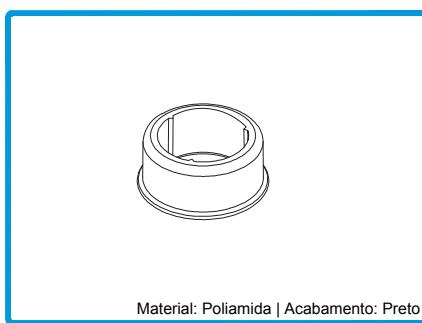
Para aplicar com a junta RT 003  
290461 PARAFUSO DIN7504 6.3X76 Dmet



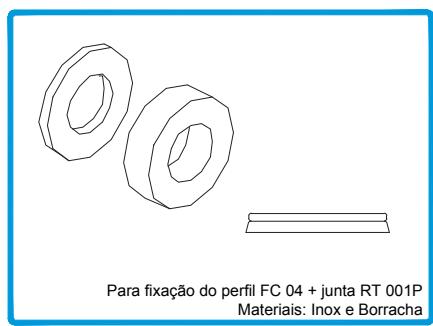
Aplicar com o fixador 2810  
Acabamentos: Zincado ou Inox  
218124 BUCHA SEGMENTADA M8x75 PAR 101



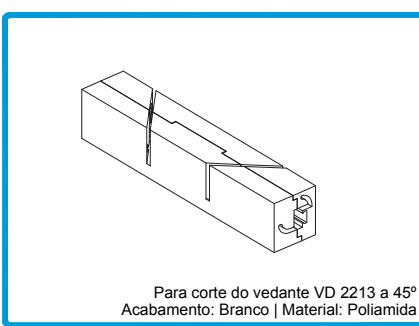
Aplicar com o fixador 2810  
Inclui:  
Parafuso DIN 933 M10x90, Anilha DIN125-A M10  
e Porca DIN934 M10  
290014 PARAFUSO PAR 100 INOX



Material: Poliamida | Acabamento: Preto  
299116 ARANDELA 8MM 11044 PRT



Para fixação do perfil FC 04 + junta RT 001P  
Materiais: Inox e Borracha  
217104 ANILHA COLADA 6.3 AN 001



Para corte do vedante VD 2213 a 45°  
Acabamento: Branco | Material: Poliamida  
211604 GABARITO CORTE VD 2213 FC



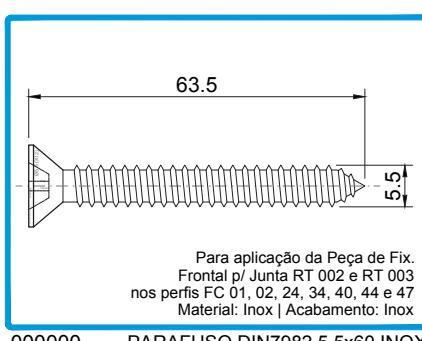
Largura 40mm x Espessura 3mm  
Rolo: 10m  
221120 FITA ADESIVA EPDM ESPONJOSO 40x3



Junta de vedação elástica, resistente aos U.V.  
Impede a corrosão de penetrar pelas zonas cortadas.  
208019 SELA JUNTAS 150gr. (Cinza)



Limpeza de alumínio lacado ou anodizado  
Para preparação das superfícies a serem unidas  
e limpeza final  
208704 PRODUTO LIMPEZA DE ALUMÍNIO (1L) Transparente



Para aplicação da Peça de Fix.  
Frontal p/ Junta RT 002 e RT 003  
nos perfis FC 01, 02, 24, 34, 40, 44 e 47  
Material: Inox | Acabamento: Inox  
000000 PARAFUSO DIN7982 5,5x60 INOX



Leirilis | Leiria | GARQ Arquitetura engenharia interiores | Foto Silva Resende | FC Estrutural

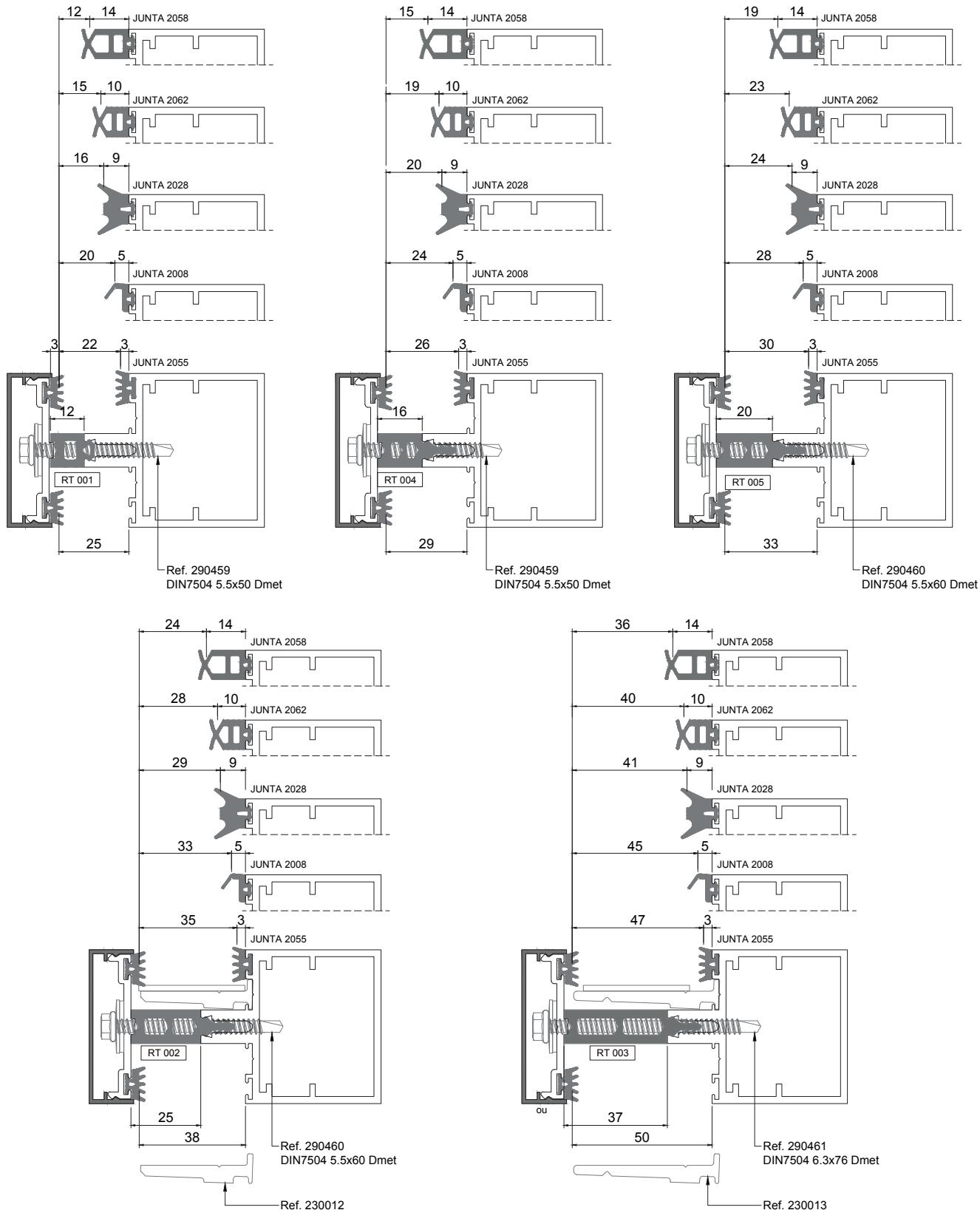
# IV

## TIPOLOGIAS FC-ESTRUTURAL FC-CAPPED CURTAIN WALL TYPOLOGIES TYPOLOGIES FC-MUR RIDEU TRAME TRADITIONNELLE

## FACHADA ESTRUTURAL - TABELA DE ENCHIMENTO

CAPPED CURTAIN WALL - GLAZING TABLE

MUR RIDEAU - TABLE DE VITRAGE



Nota: Na utilização das juntas RT002 ou RT003 aplicar os suportes FC auto-portantes para suporte dos vidros juntamente com o calço para vidro 79x40x2mm.

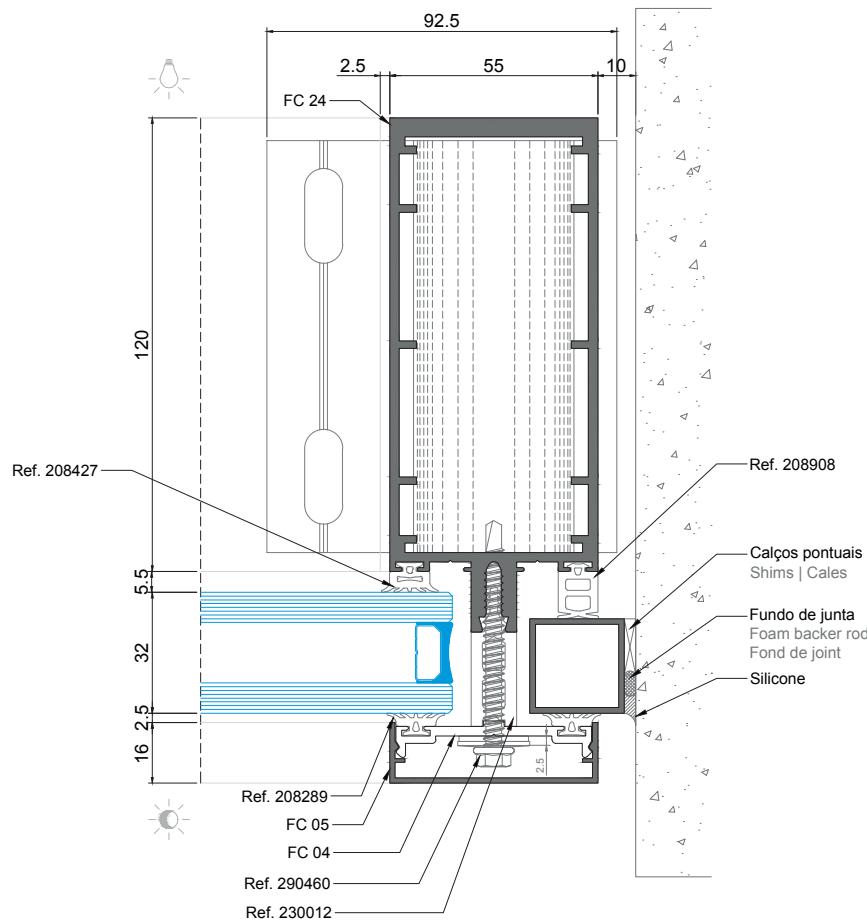
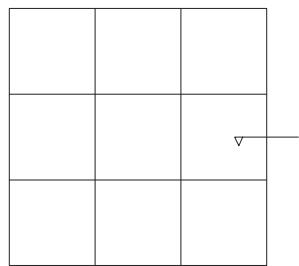
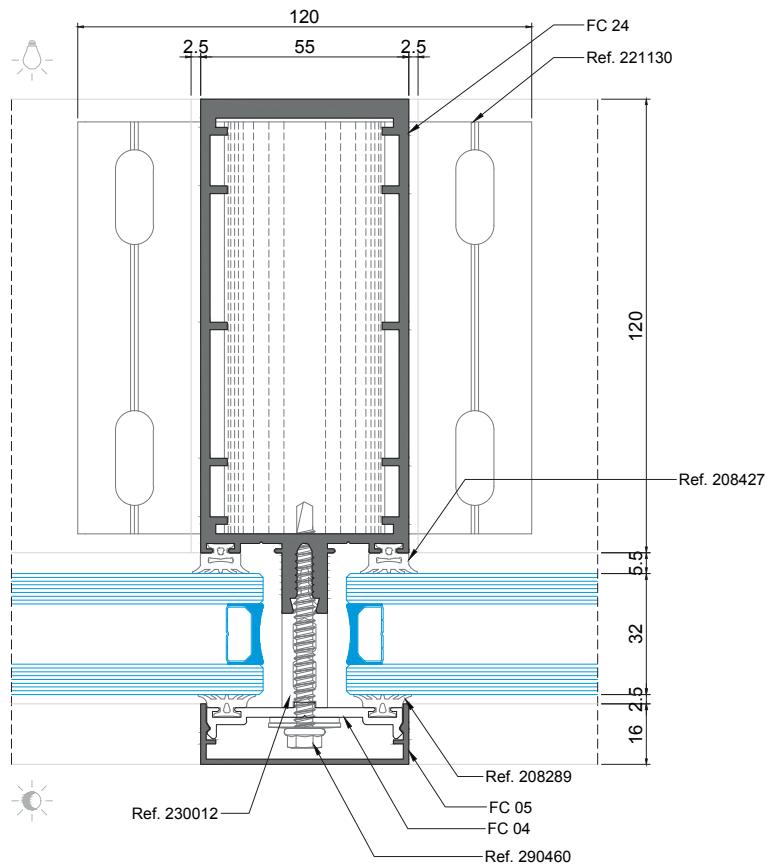
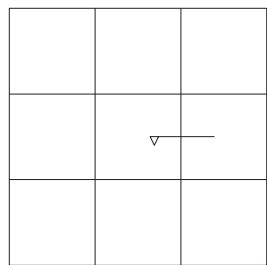
Note: When using the joints RT002 or RT003, apply the self-supporting FC brackets to support the glazing along with the glass shim 79x40x2mm

Remarque : En cas d'utilisation des joints RT002 ou RT003, appliquer les supports autoportants FC pour soutenir le vitrage avec la brique de verre 79x40x2mm.

## FACHADA ESTRUTURAL

CAPPED CURTAIN WALL

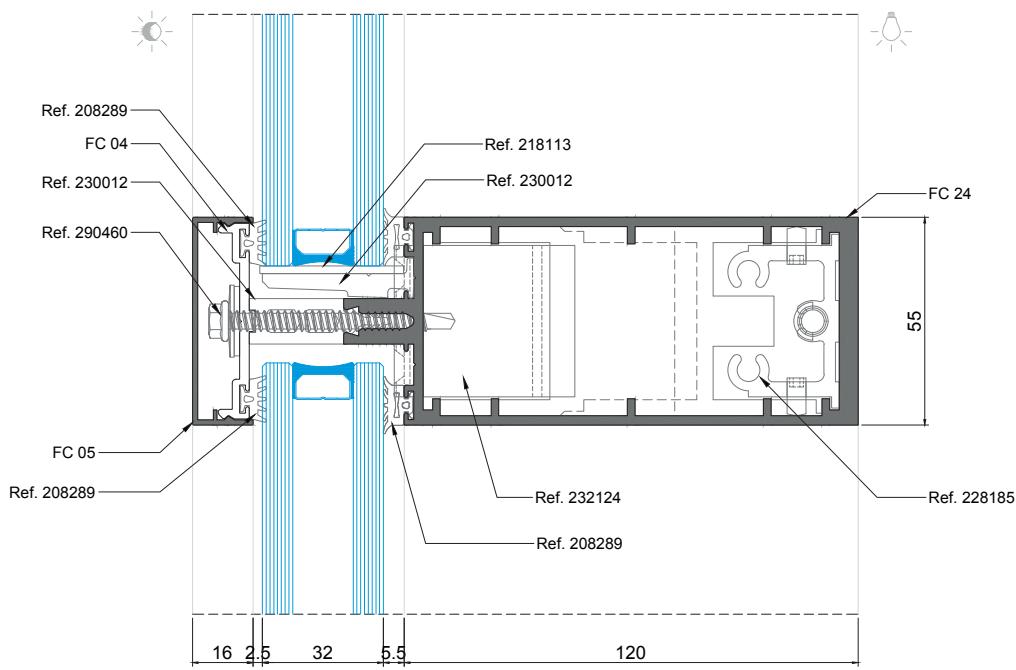
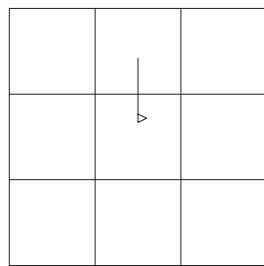
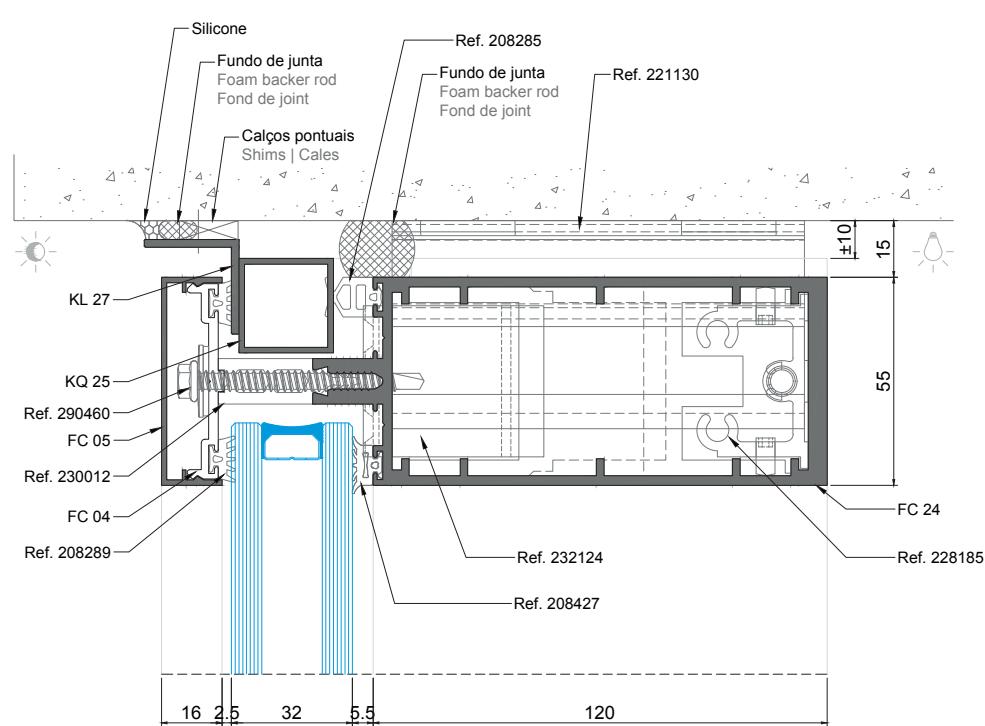
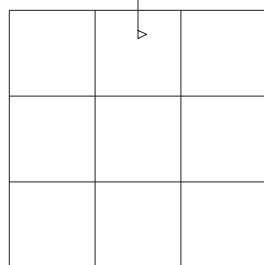
MUR RIDEAU - TRAME TRADITIONNELLE



## FACHADA ESTRUTURAL

CAPPED CURTAIN WALL

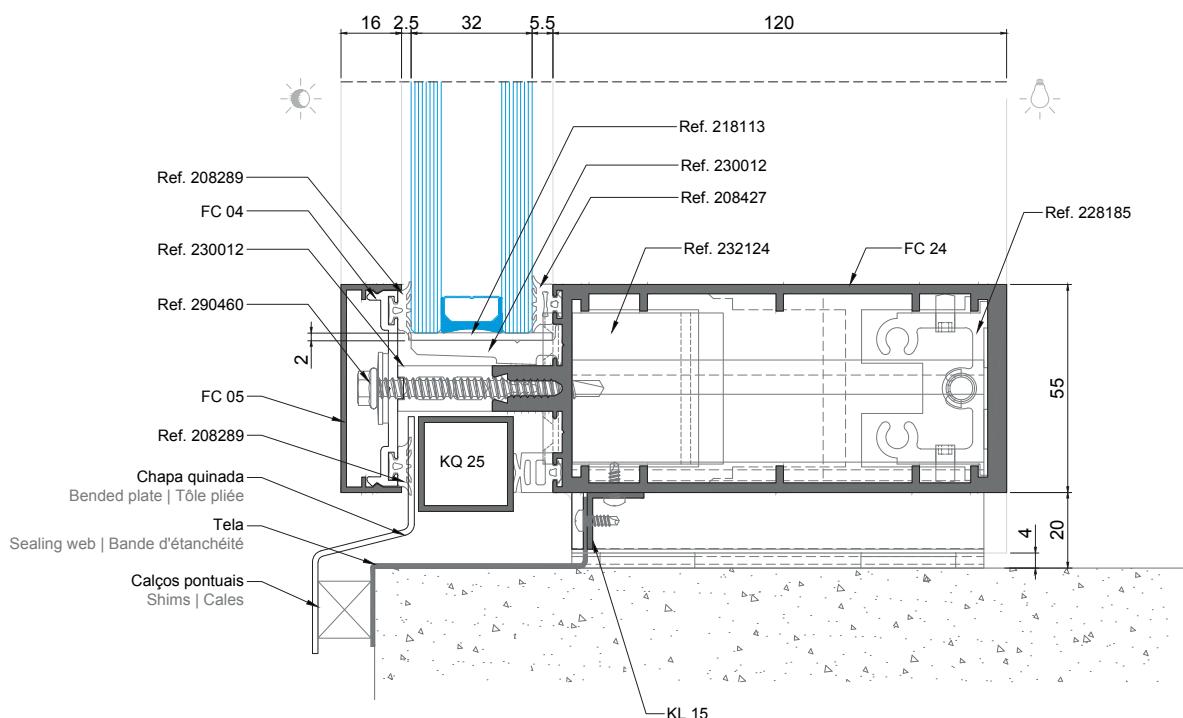
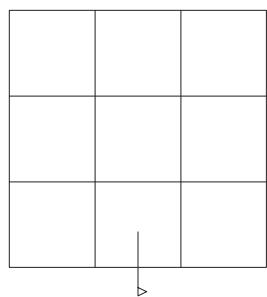
MUR RIDEAU - TRAME TRADITIONNELLE



## FACHADA ESTRUTURAL

CAPPED CURTAIN WALL

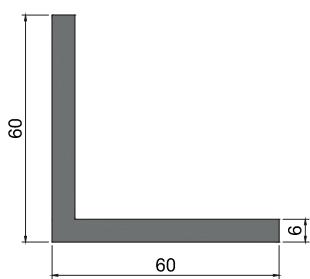
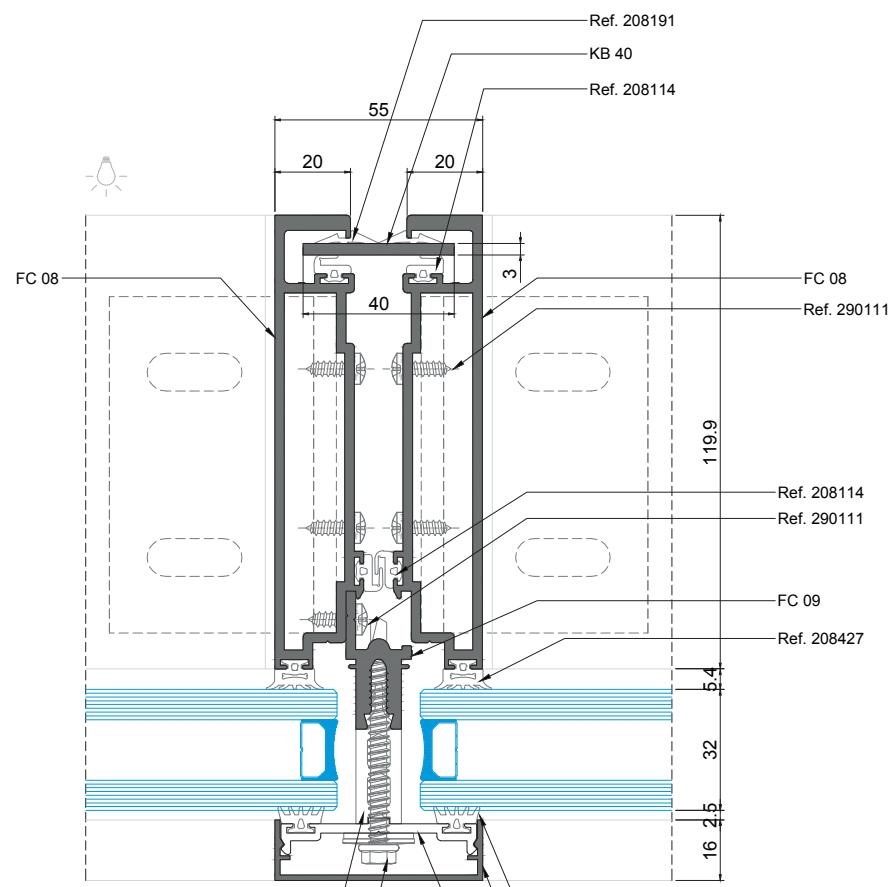
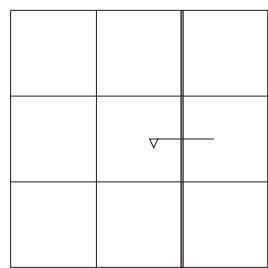
MUR RIDEAU - TRAME TRADITIONNELLE



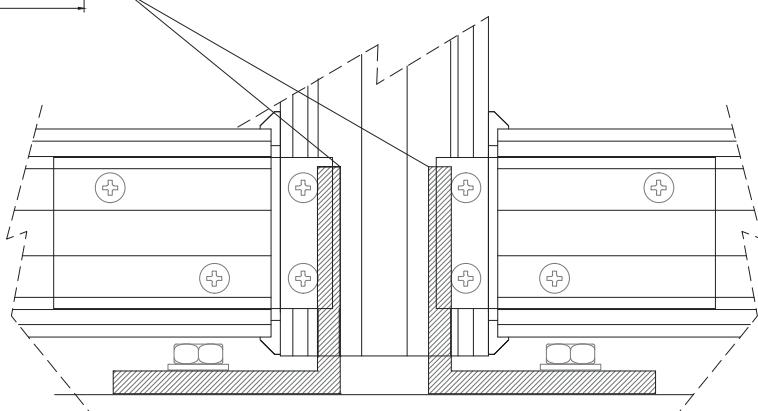
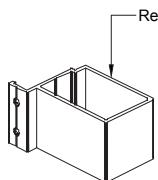
## FACHADA ESTRUTURAL

CAPPED CURTAIN WALL

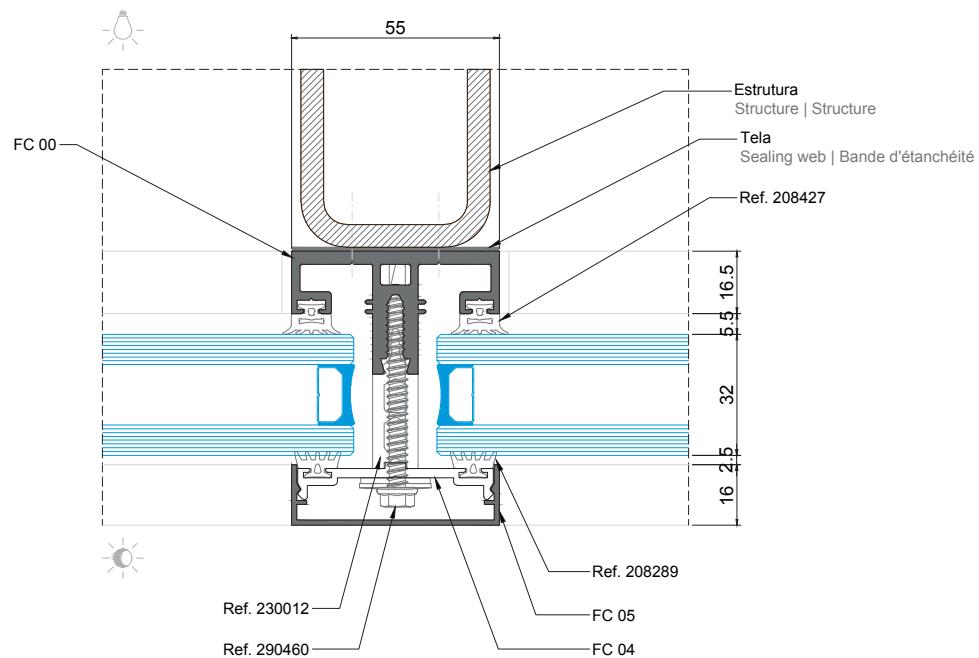
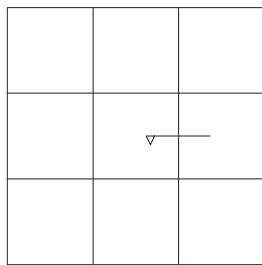
MUR RIDEAU - TRAME TRADITIONNELLE



KL 64



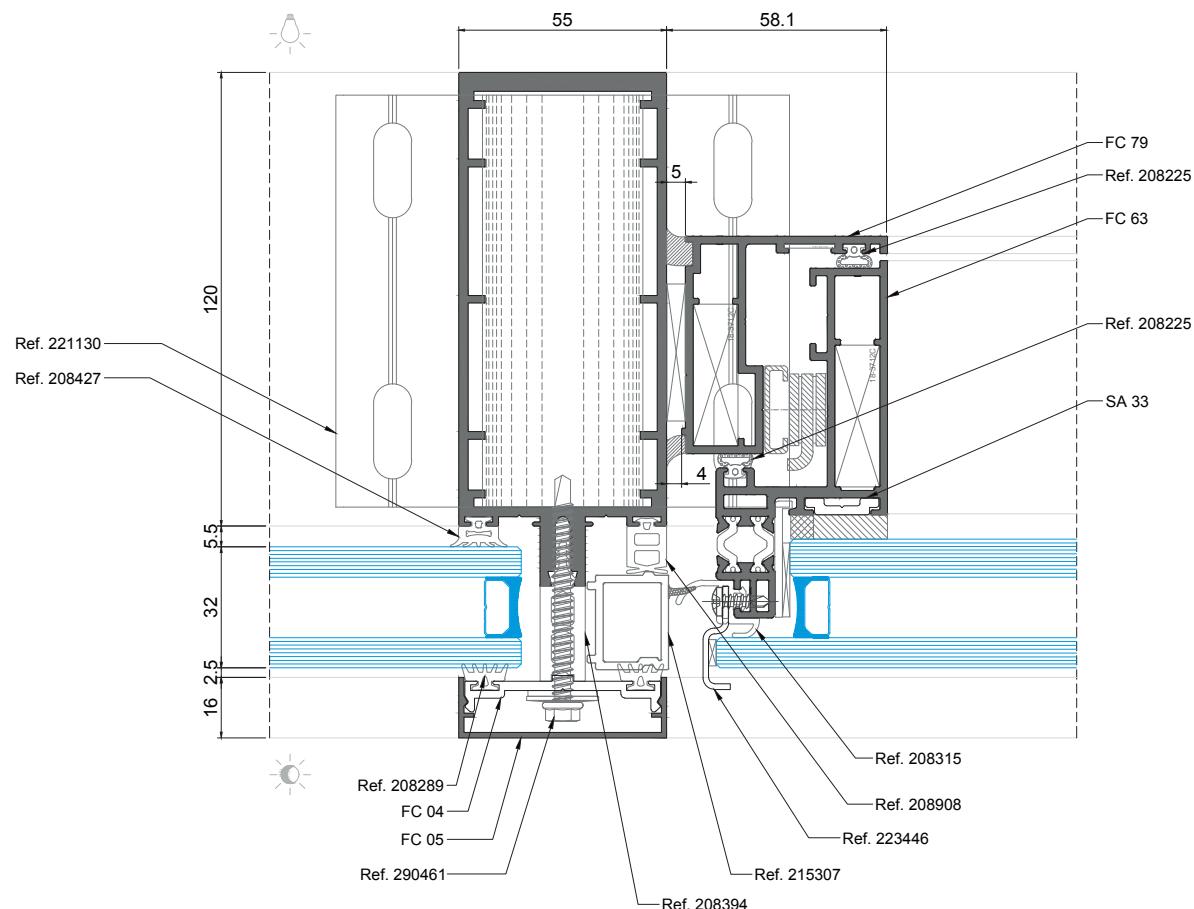
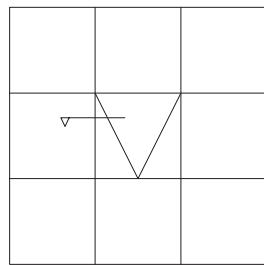
FACHADA ESTRUTURAL  
CAPPED CURTAIN WALL  
MUR RIDEAU - TRAME TRADITIONNELLE



## FACHADA ESTRUTURAL

CAPPED CURTAIN WALL

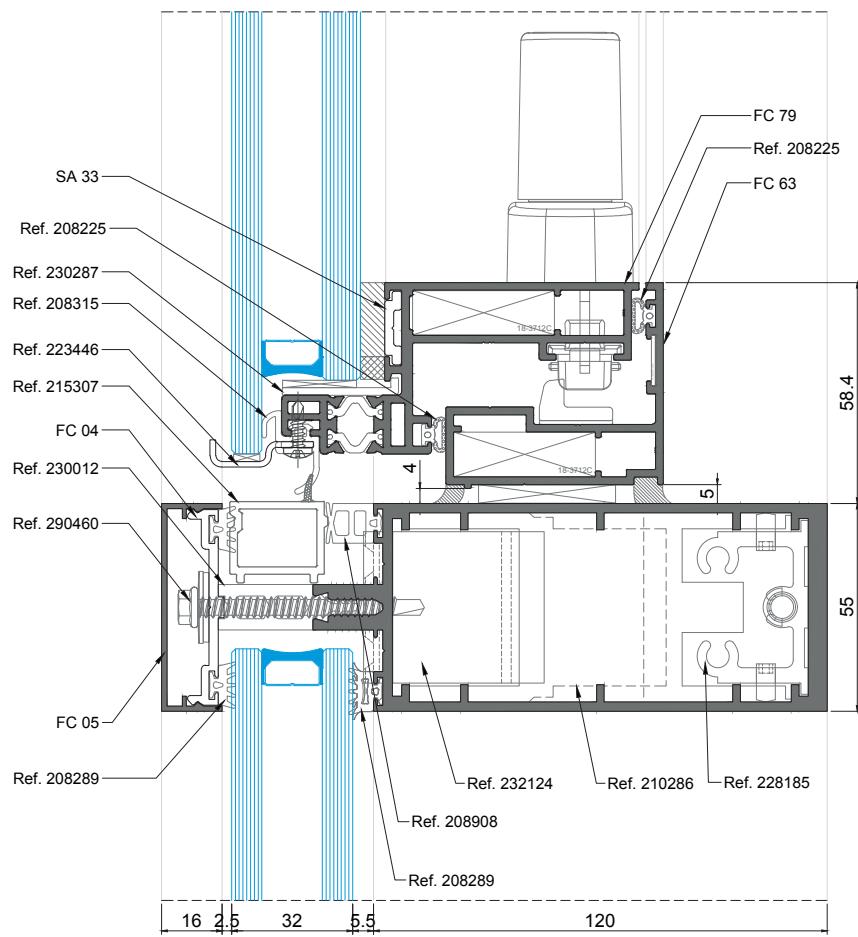
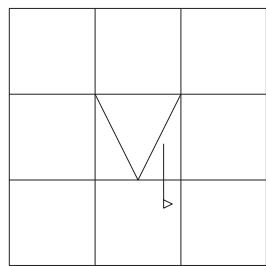
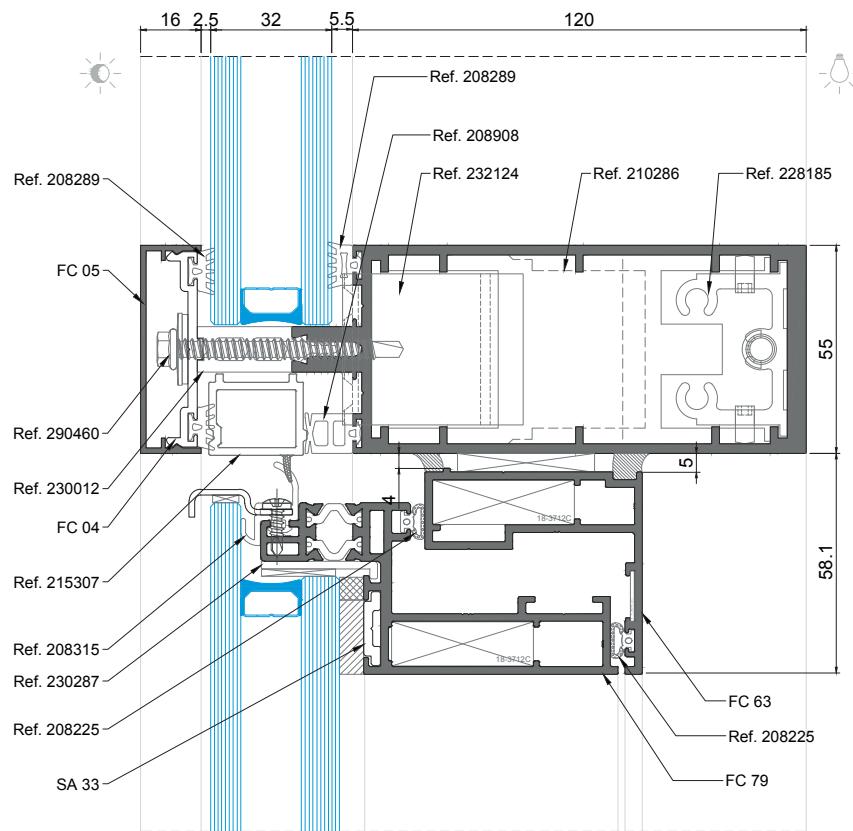
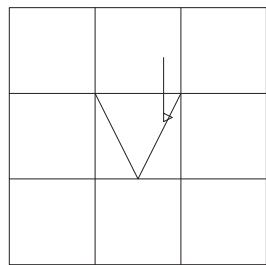
MUR RIDEAU - TRAME TRADITIONNELLE



## FACHADA ESTRUTURAL

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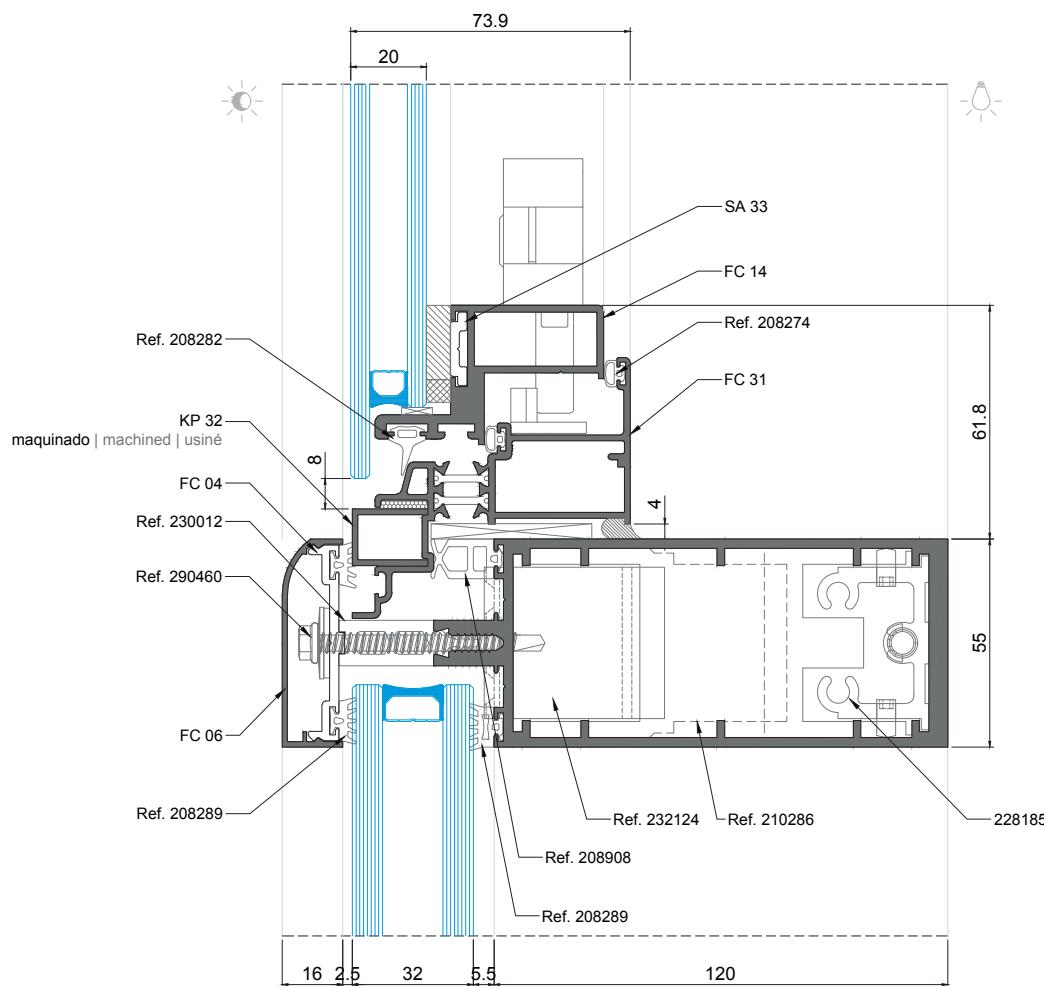
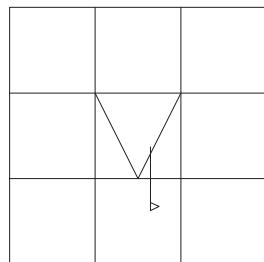
MUR RIDEAU - TRAME TRADITIONNELLE



## FACHADA ESTRUTURAL

CAPPED CURTAIN WALL

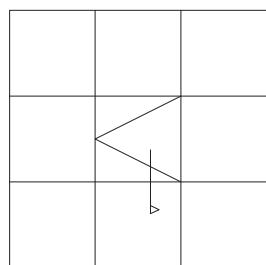
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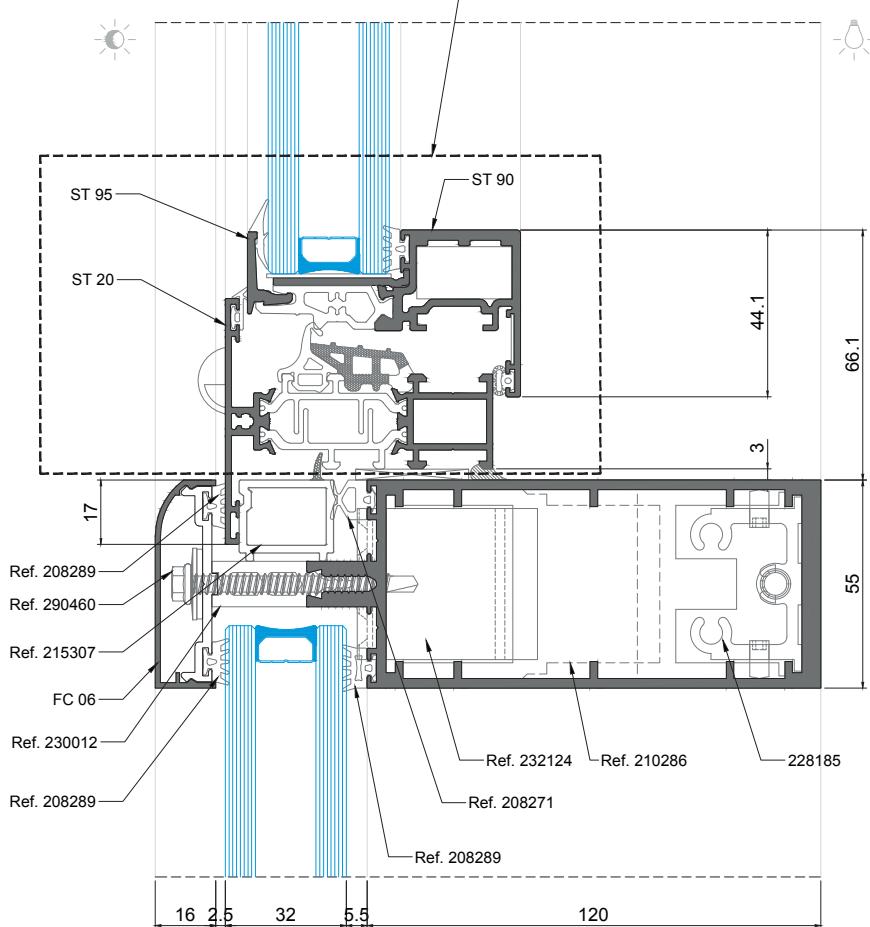
## FACHADA ESTRUTURAL

CAPPED CURTAIN WALL

MUR RIDEAU - TRAME TRADITIONNELLE



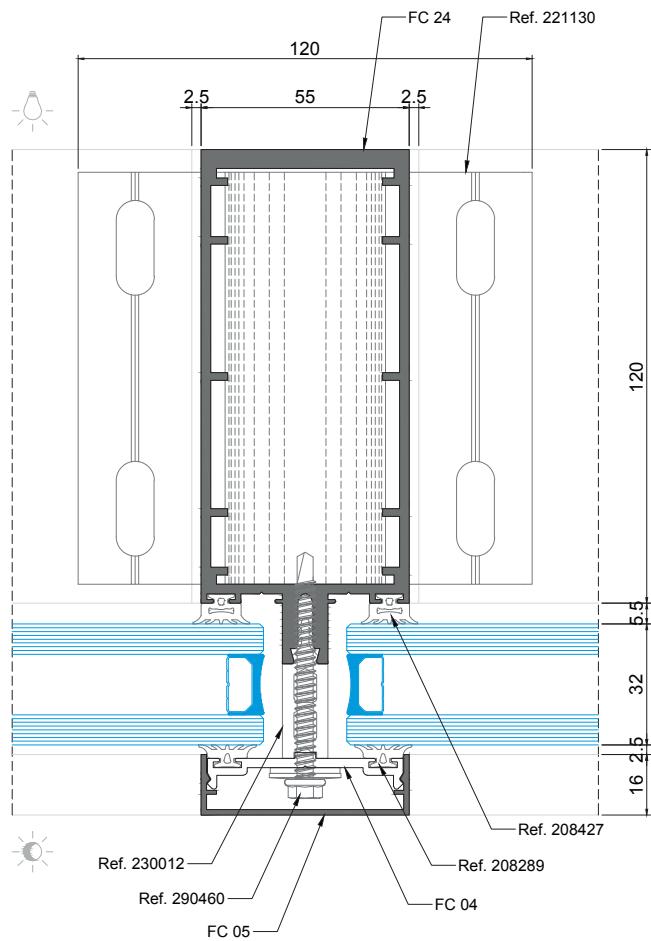
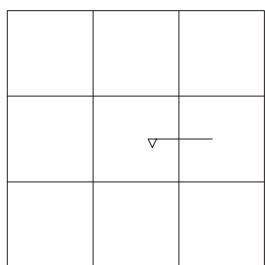
Consultar Catálogo Técnico do Sistema ST  
Consult ST System Technical Catalogue  
Consulter le Catalogue Technique du Système ST



FACHADA ESTRUTURAL

CAPPED CURTAIN WALL

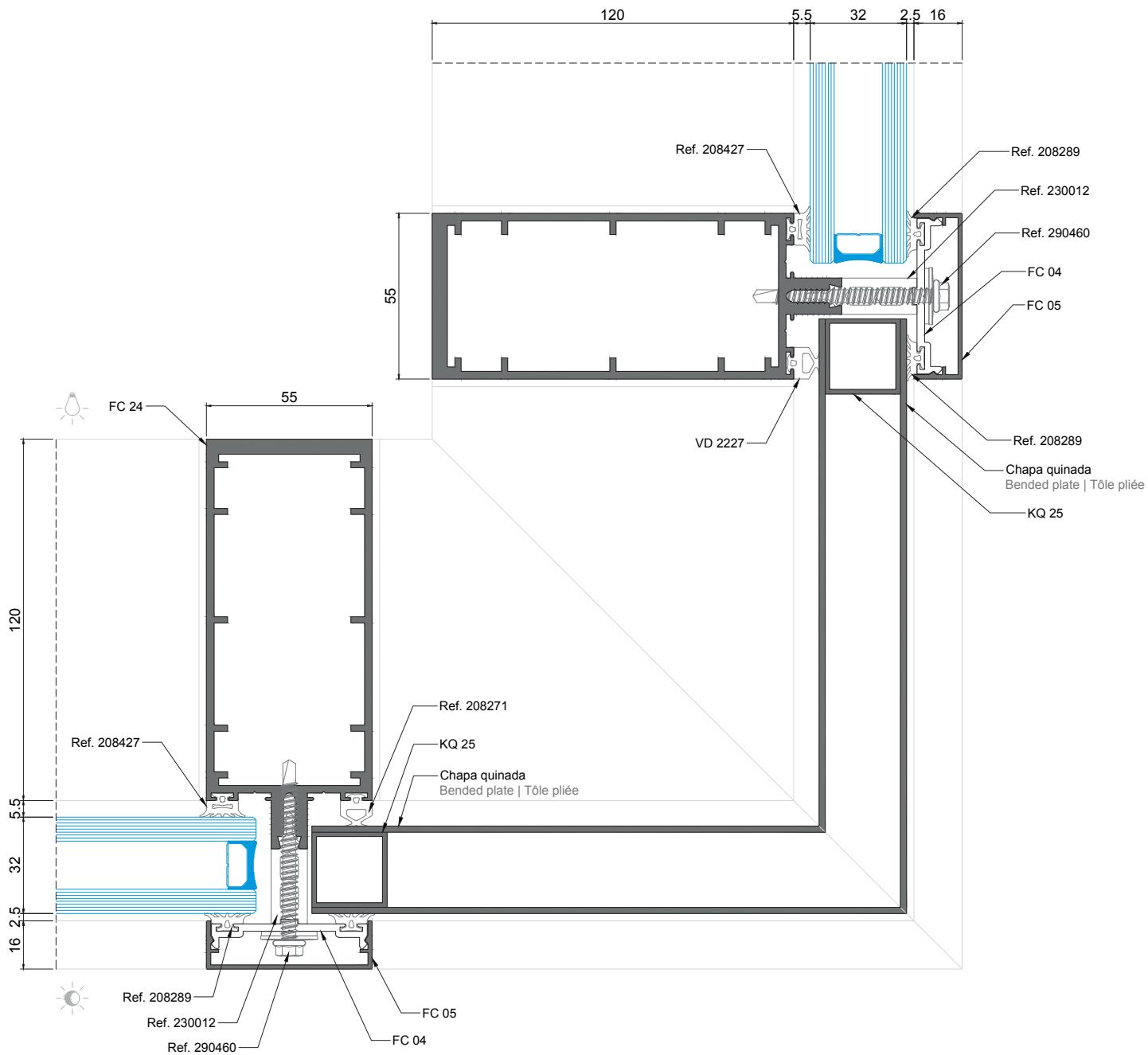
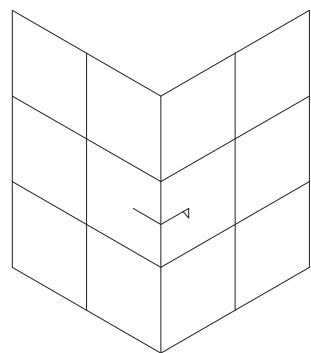
MUR RIDEAU - TRAME TRADITIONNELLE



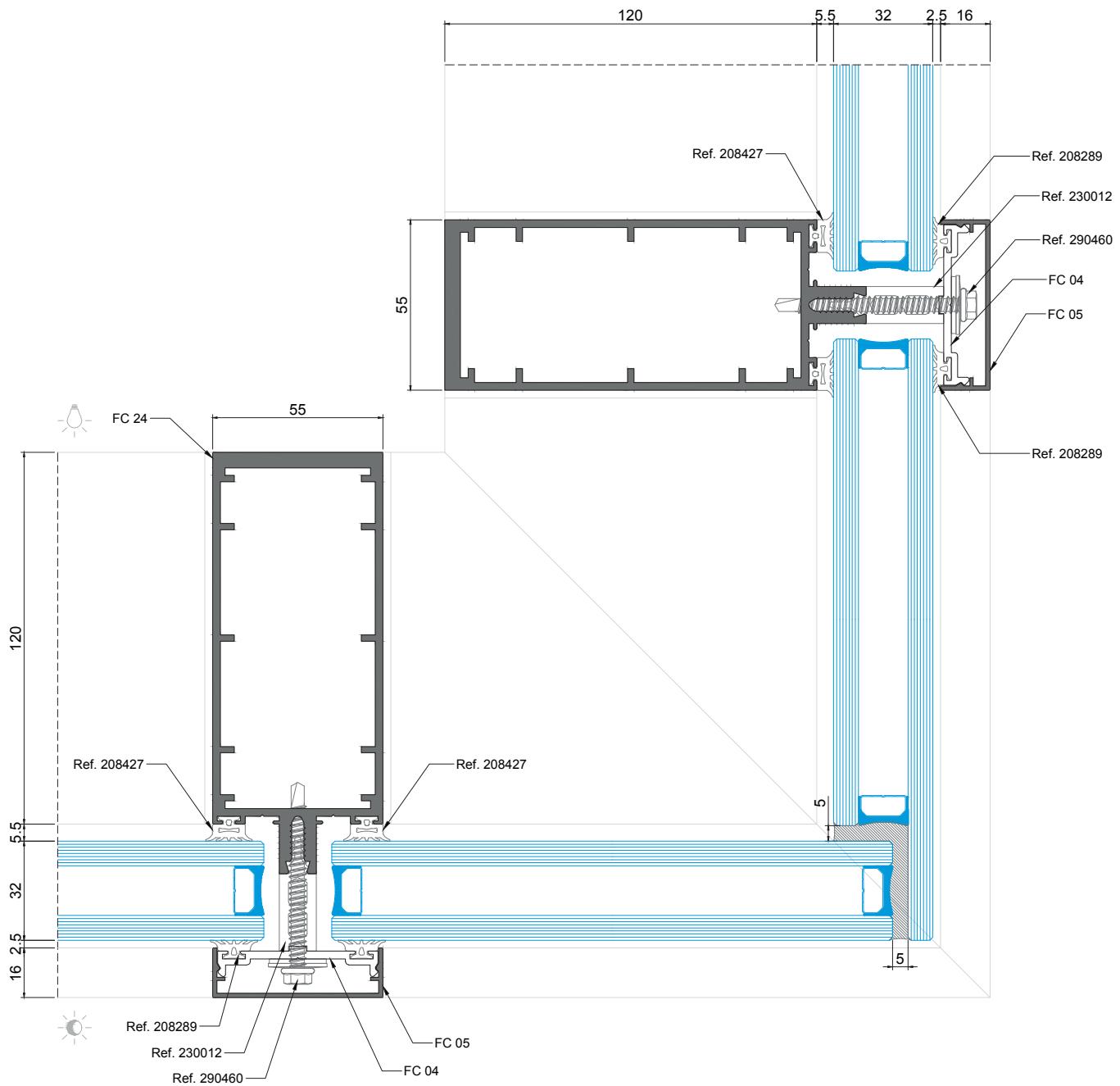
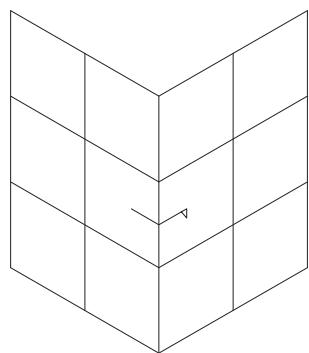
FACHADA ESTRUTURAL - CANTO CÔNCAVO 90º COM CHAPA

CAPPED CURTAIN WALL - CONCAVE CORNER 90° WITH PLATE

MUR RIDEAU - TRAME TRADITIONNELLE - ANGLE CONCAVE 90° AVEC PLAQUE



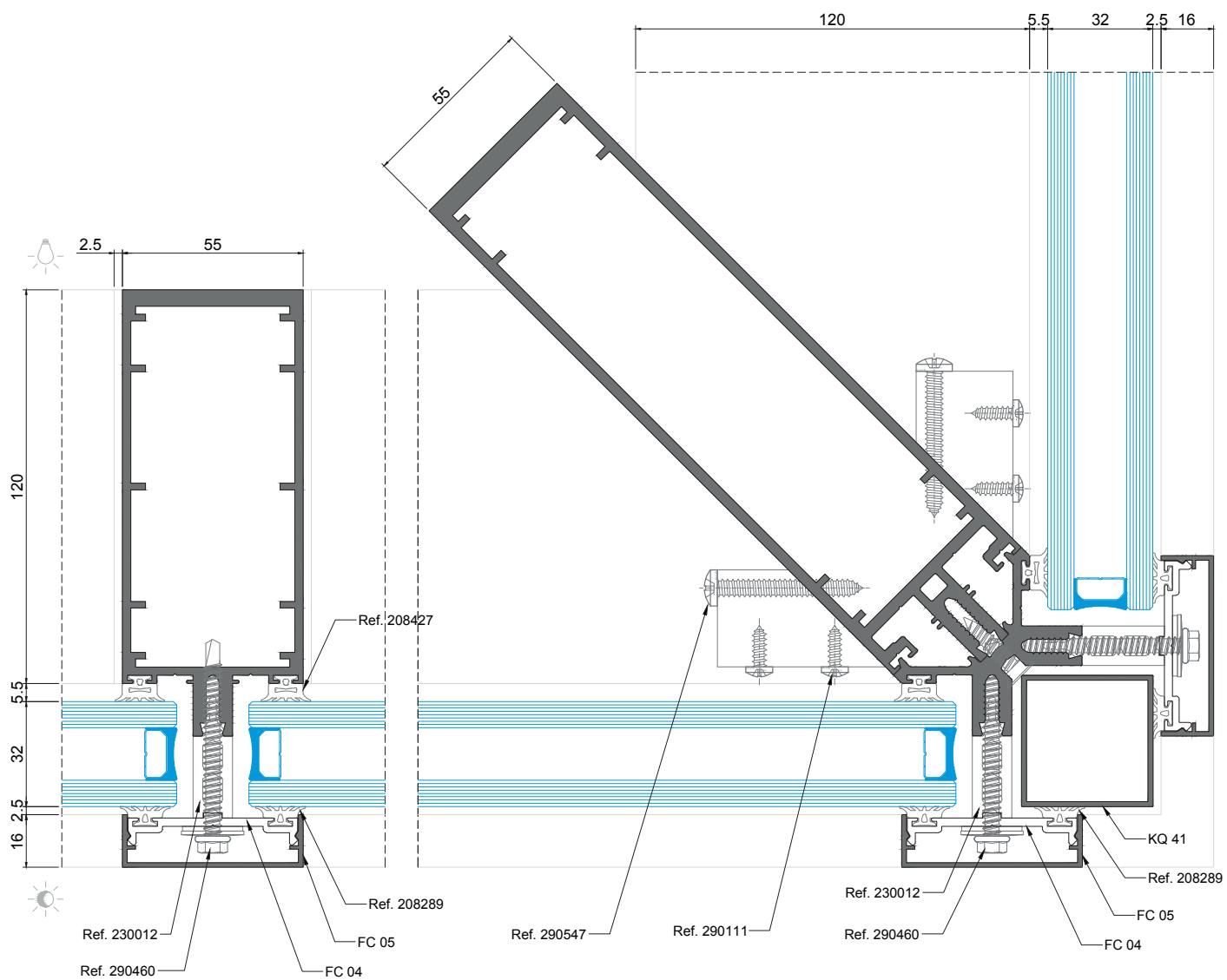
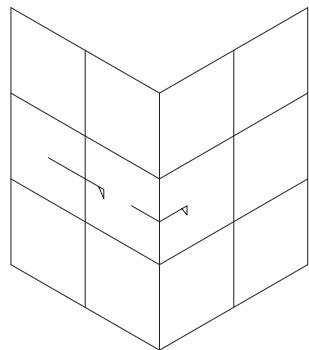
FACHADA ESTRUTURAL - CANTO CÔNCAVO 90° COM VIDRO  
CAPPED CURTAIN WALL - CONCAVE CORNER 90° WITH GLASS  
MUR RIDEAU - TRAME TRADITIONNELLE - ANGLE CONCAVE 90° AVEC VERRE



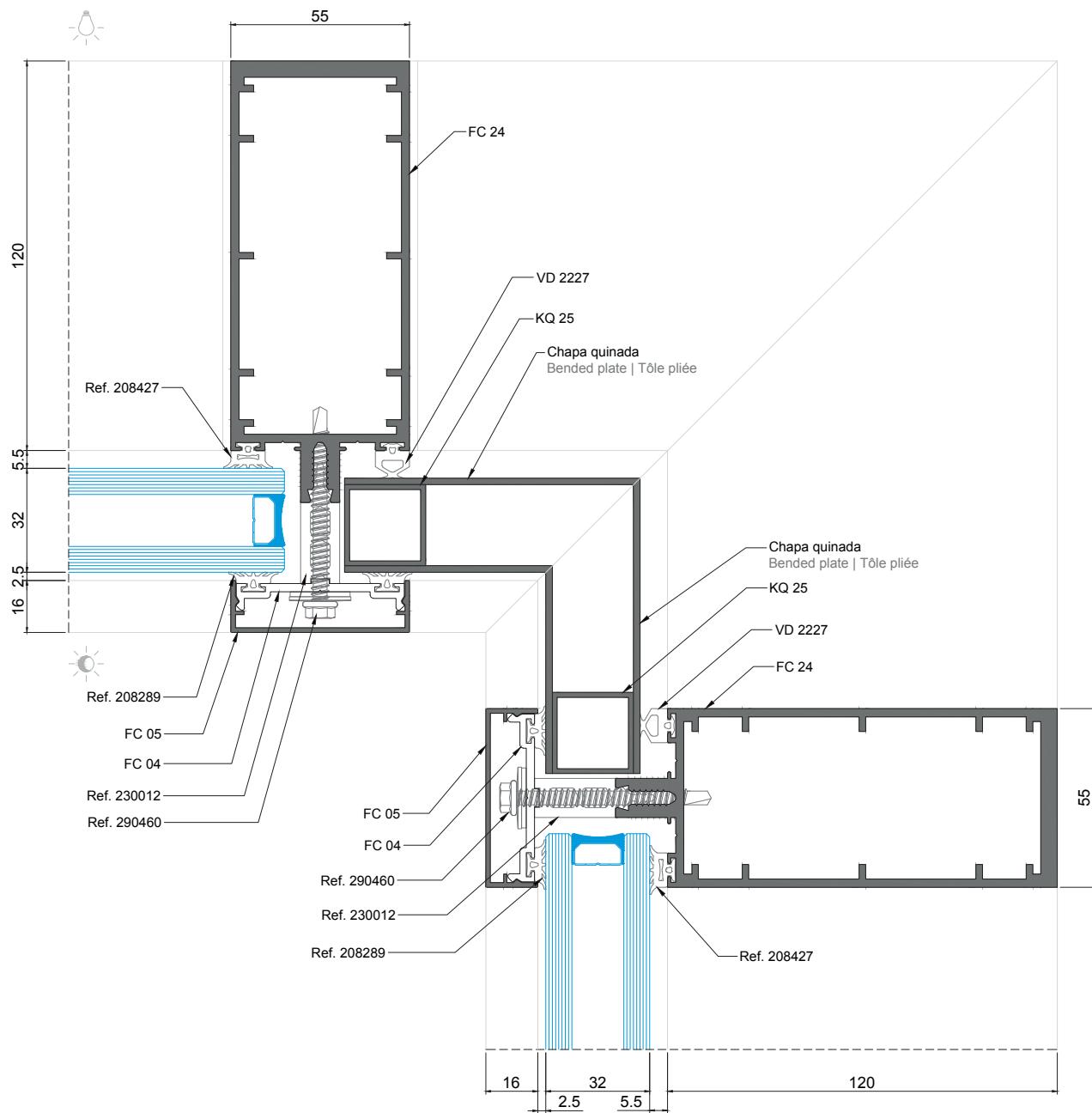
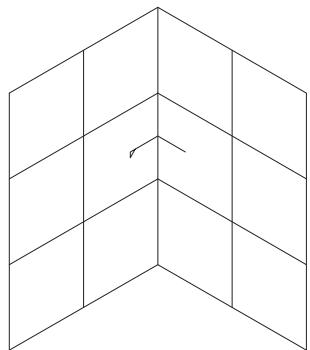
FACHADA ESTRUTURAL - CANTO CÔNCAVO 90° COM FC 42

CAPPED CURTAIN WALL - CONCAVE CORNER 90° WITH FC 42

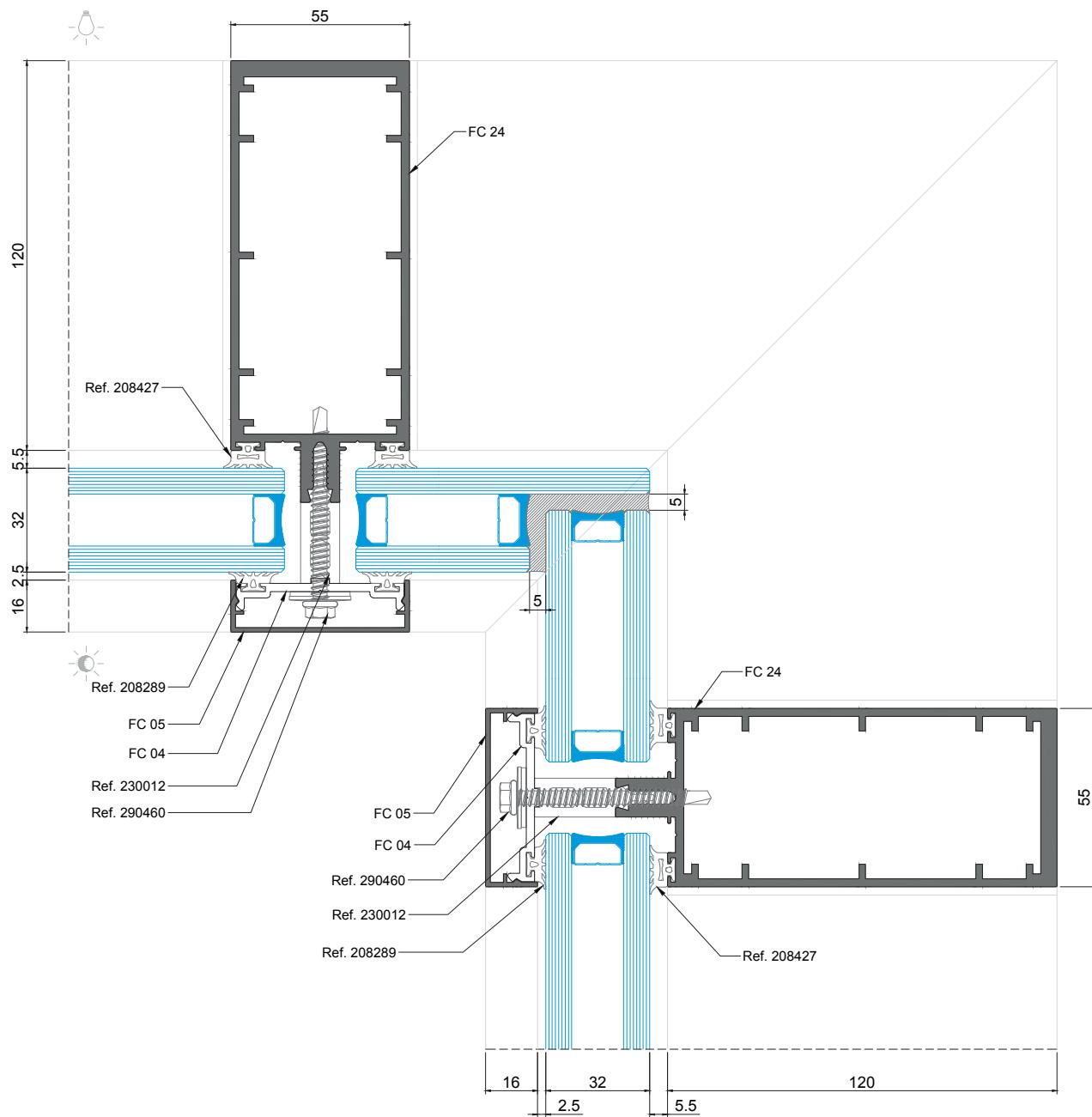
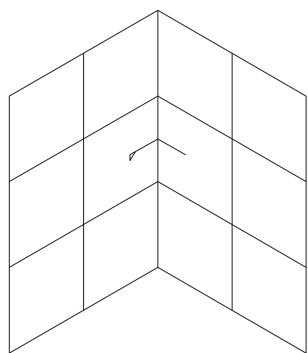
MUR RIDEAU - TRAME TRADITIONNELLE - ANGLE CONCAVE 90° AVEC FC 42



FACHADA ESTRUTURAL - CANTO CONVEXO 90° COM CHAPA  
CAPPED CURTAIN WALL - CONVEX CORNER 90° WITH PLATE  
MUR RIDEAU - TRAME TRADITIONNELLE - ANGLE CONVEXE 90° AVEC PLAQUE



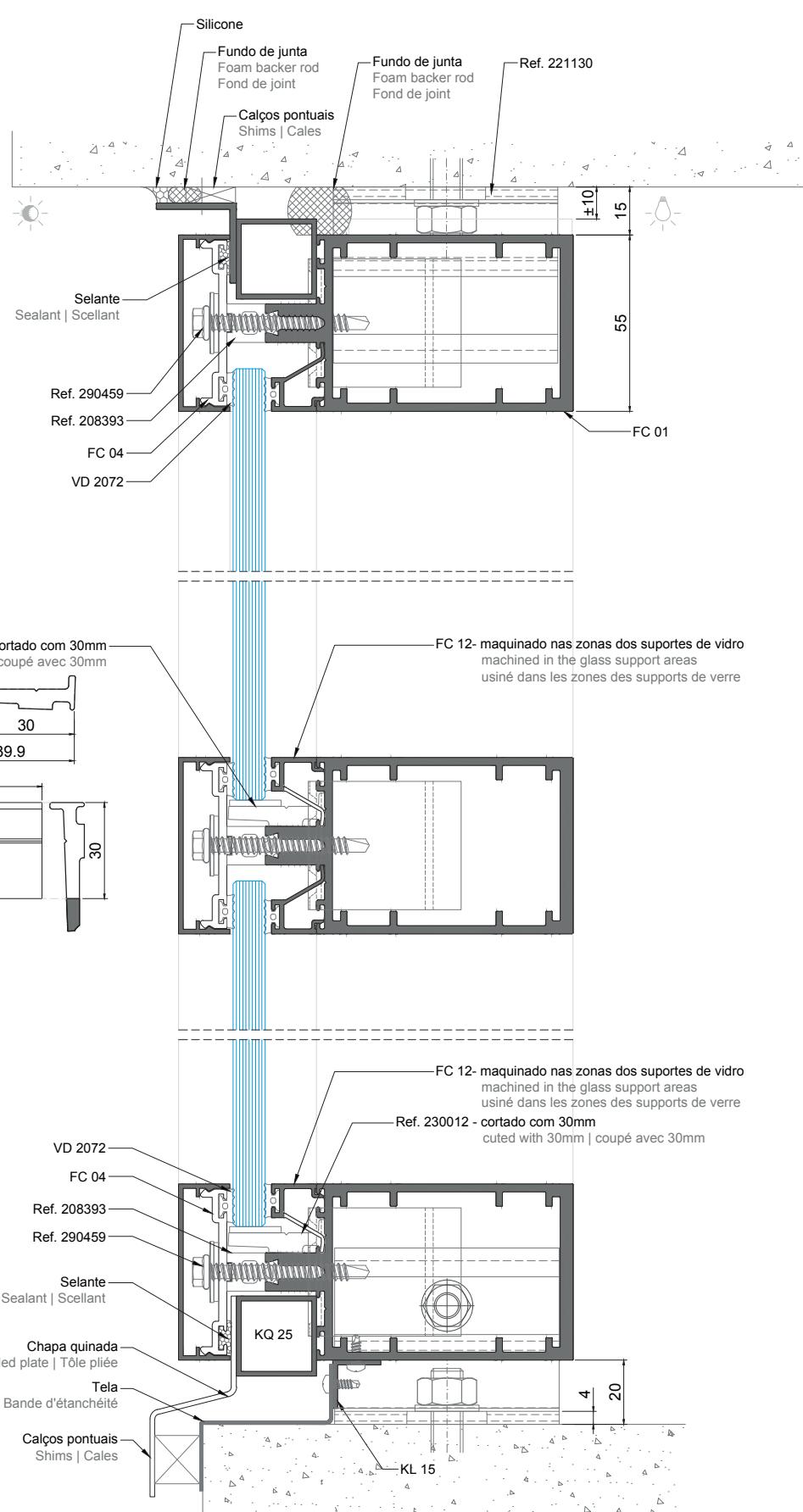
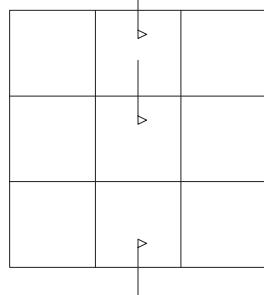
FACHADA ESTRUTURAL - CANTO CONVEXO 90° COM VIDRO  
CAPPED CURTAIN WALL - CONVEX CORNER 90° WITH GLASS  
MUR RIDEAU - TRAME TRADITIONNELLE - ANGLE CONVEXE 90° AVEC VERRE



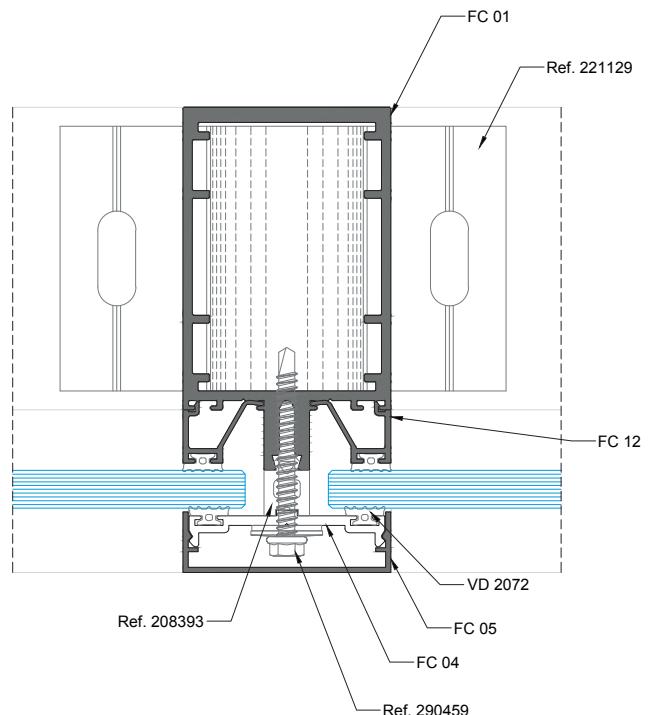
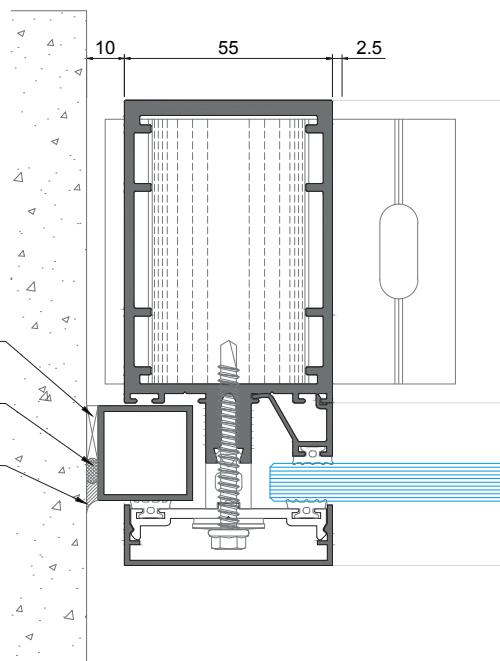
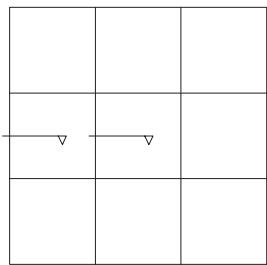
FACHADA ESTRUTURAL - COM VIDRO SIMPLE 10mm

CAPPED CURTAIN WALL - WITH 10mm SIMPLE GLAZING

MUR RIDEAU - TRAME TRADITIONNELLE - AVEC SIMPLE VITRAGE 10mm



FACHADA ESTRUTURAL - COM VIDRO SIMPLE 10mm  
CAPPED CURTAIN WALL - WITH 10mm SIMPLE GLAZING  
MUR RIDEAU - TRAME TRADITIONNELLE - AVEC SIMPLE VITRAGE 10mm



## FACHADA ESTRUTURAL

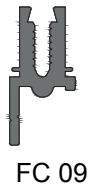
CAPPED CURTAIN WALL

MUR RIDEAU - TRAME TRADITIONNELLE

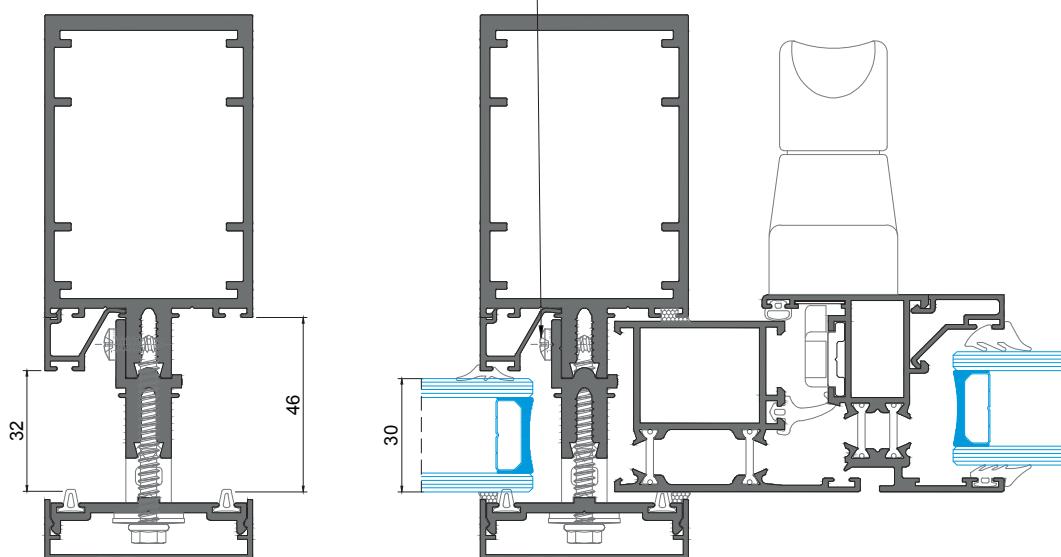
APLICAÇÃO DO PERFIL FC 09 PARA AUMENTAR COTA DE ENCHIMENTO  
NÃO PERMITE APPLICAR FOLHA PROJETANTE OCULTA

FC 09 PROFILE APPLICATION TO INCREASE THE FILLING THICKNESS  
DOES NOT ALLOW THE USE OF CONCEALED AWNING SASH

APPLICATION DU PROFIL FC 09 POUR AUGMENTER LE REMPLISSAGE  
NE PERMET PAS L'UTILISATION D'UN CADRE Á L'ITALIENNE CACHÉ



Parafuso | Screw | Vis CQ 4.2X13 INOX A2  
Fixar em intervalos de 250mm  
Fix every 250mm | Fixation à tous les 250 mm

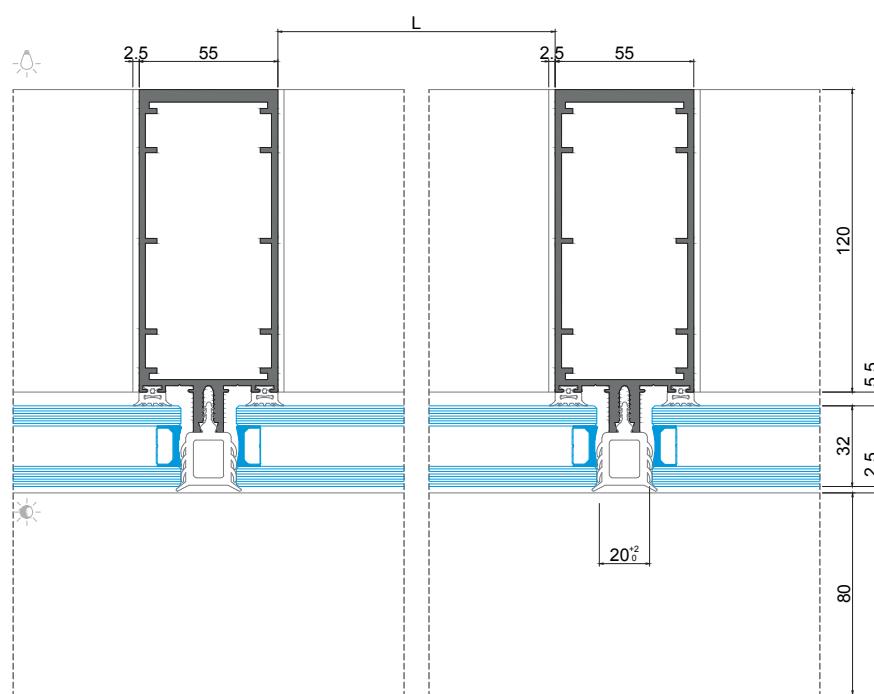
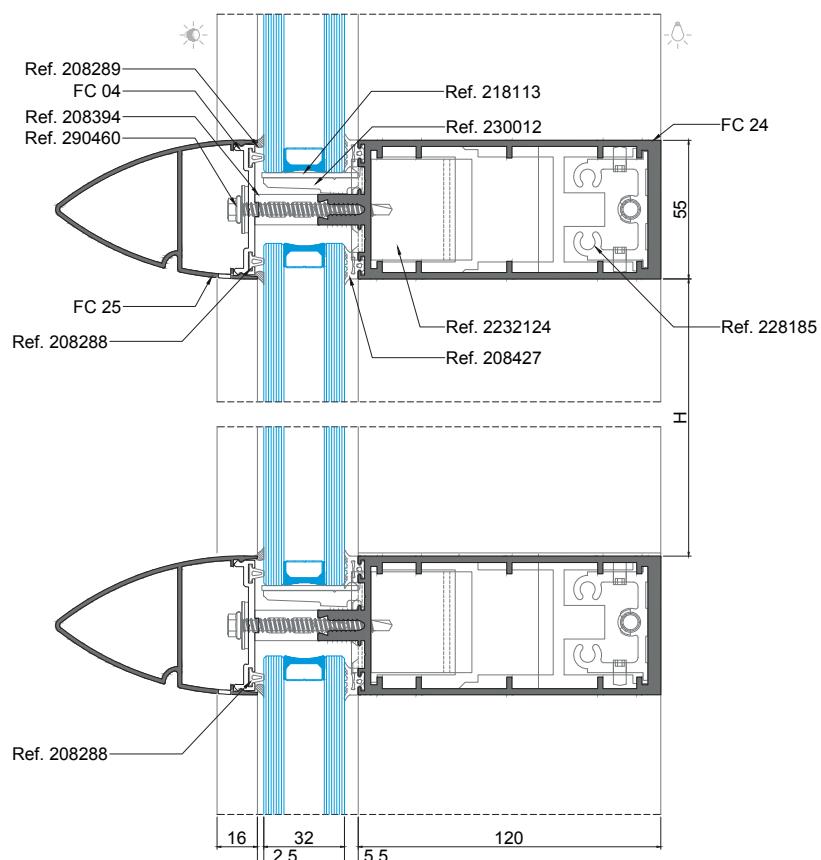
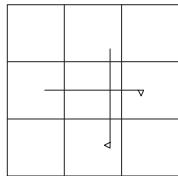




# V

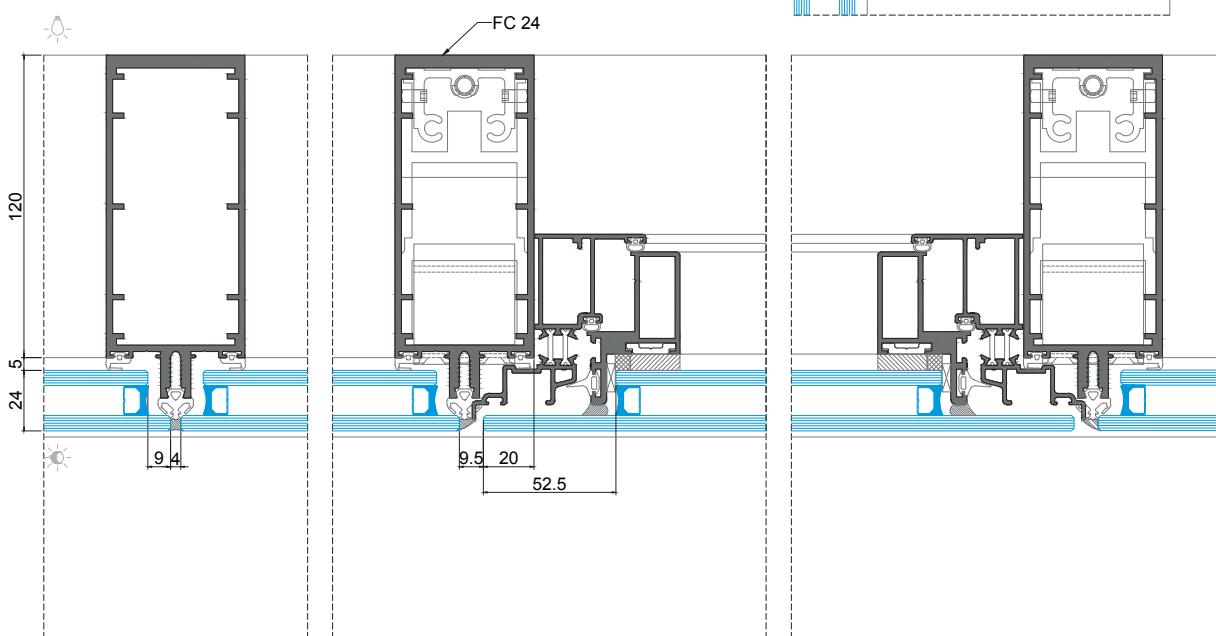
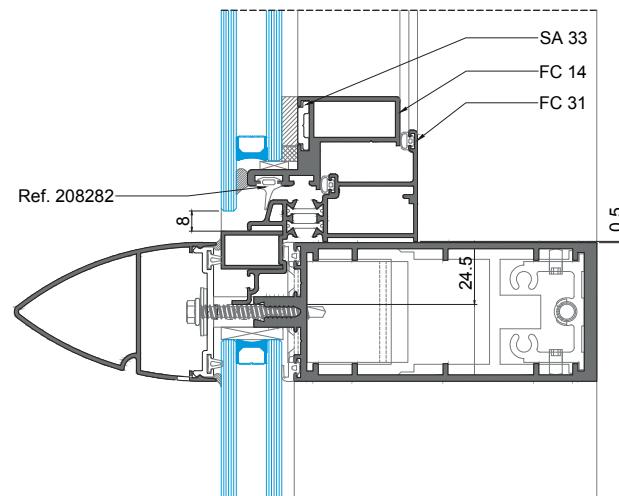
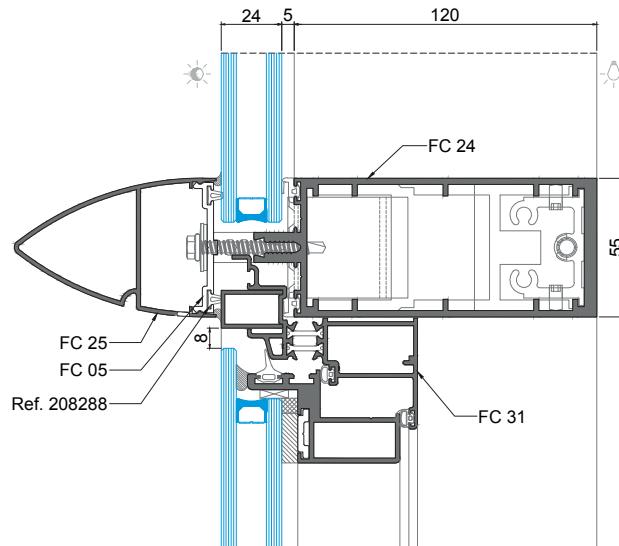
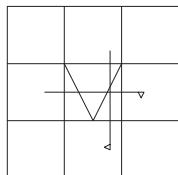
**TIPOLOGIAS FC-HORIZONTE**  
FC-HORIZONTAL CAPPED CURTAIN WALL TYPOLOGIES  
TYPOLOGIES FC-MUR RIDEAU TRAME HORIZONTALE

**FACHADA HORIZONTE**  
HORIZON CAPPED CURTAIN WALL  
MUR RIDEAU TRAME HORIZONTALE



As dimensões dos vidros são essenciais para um bom desempenho da fachada FC HORIZONTE.  
Glass dimensions are essential for good façade performance | Les dimensions du verre sont essentielles pour une bonne performance de la façade.

FACHADA HORIZONTE - JANELA PROJETANTE  
HORIZON CAPPED CURTAIN WALL - AWNING WINDOW  
MUR RIDEAU TRAME HORIZONTALE - FENÊTRE À L'ITALIENNE



Única solução de vidro compatível: 6mm+cx16x6mm  
Unique compatible glass solution | La seule solution de verre compatible



Piscinas Municipais de Estarreja | Estarreja | Rui Rosmaninho, Aq<sup>to</sup>. | Miguel Rolo Fotografia

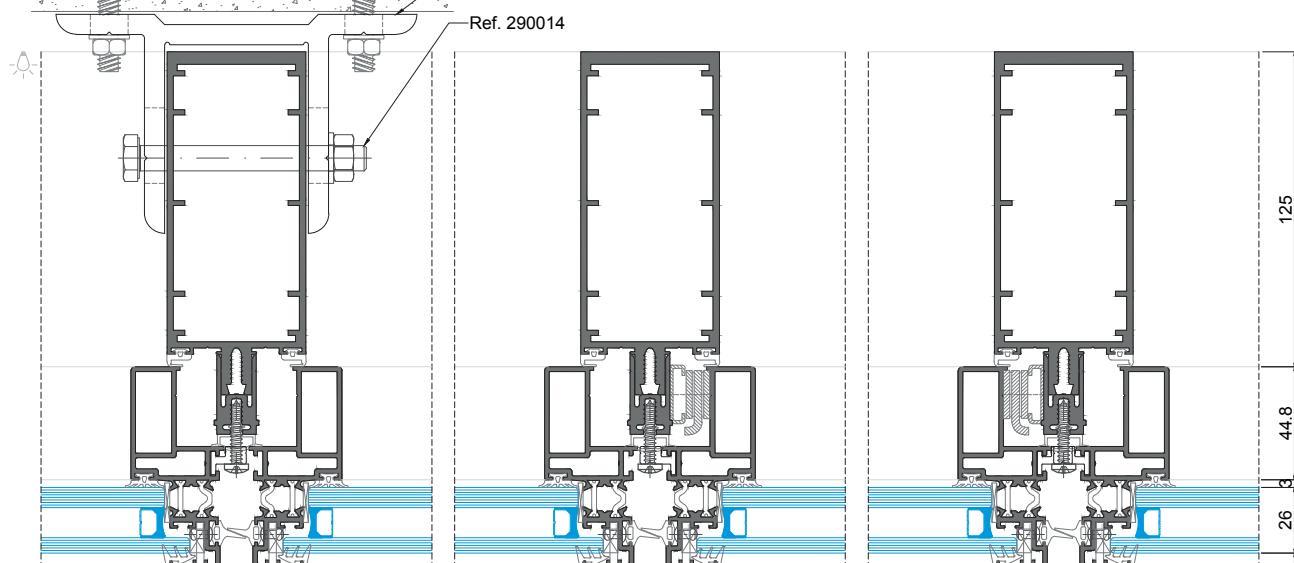
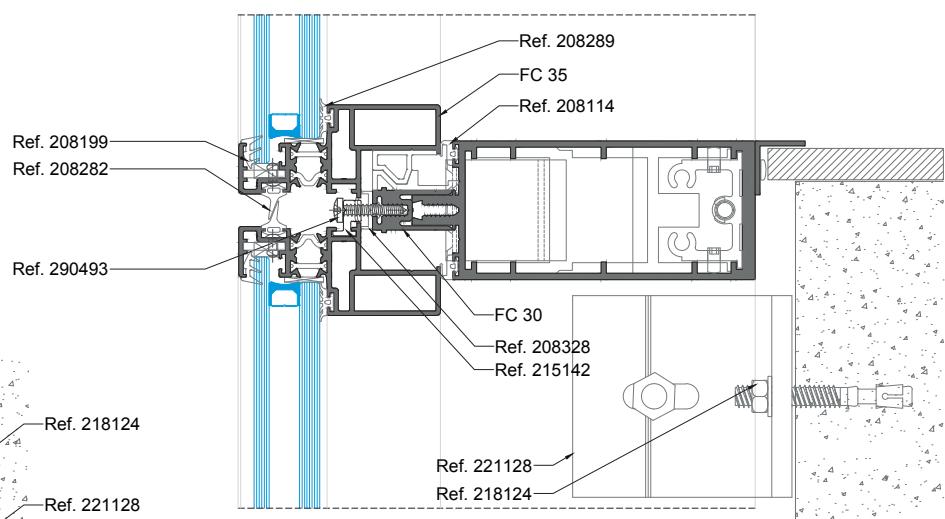
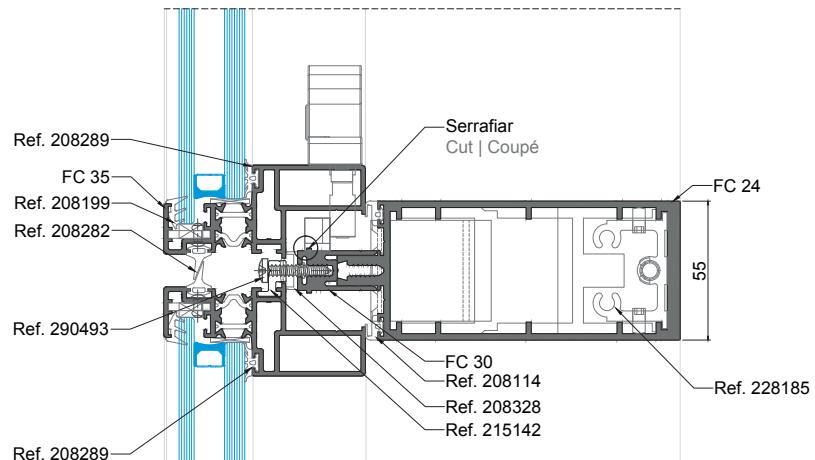
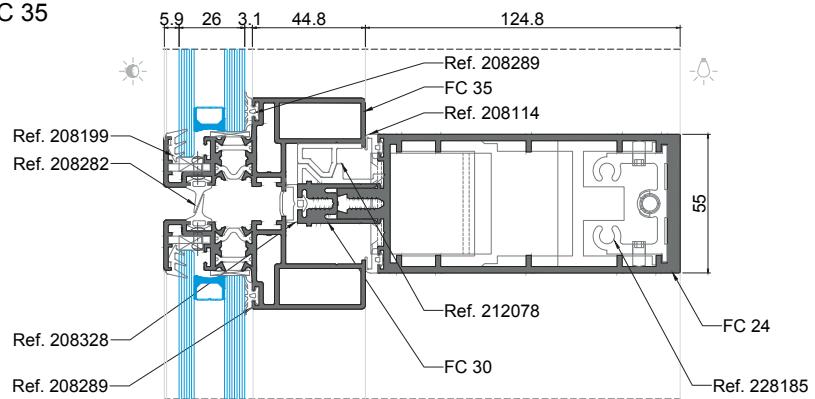
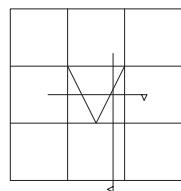
# VI

TIPOLOGIAS FC-SEMI OCULTA  
FC-VEB CURTAIN WALL TYPOLOGIES  
TYPOLOGIES FC-MUR RIDEAU VEP

FACHADA SEMI-OCULTA - COM PERfil FC 35

VEB CURTAIN WALL - WITH FC 35 PROFILE

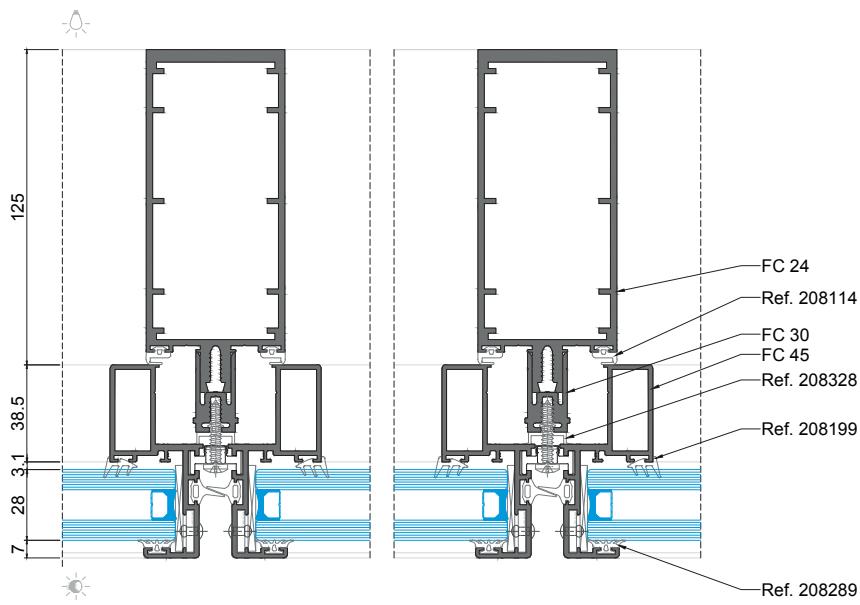
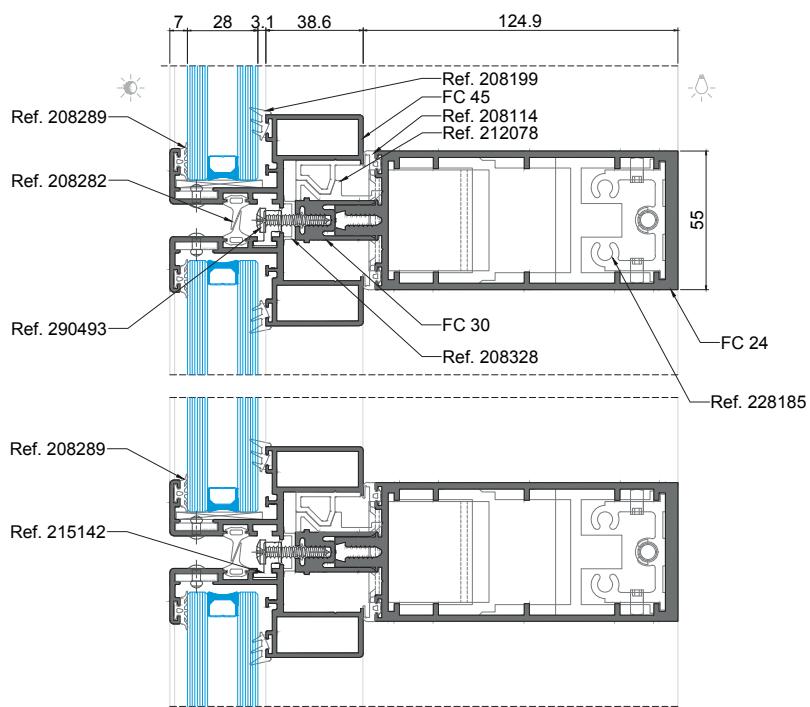
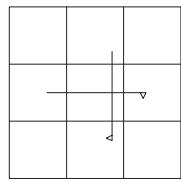
MUR RIDEAU VEP - AVEC PROFILÉ FC 35



FACHADA SEMI-OCULTA - COM PERFIL FC 45

VEB CURTAIN WALL - WITH FC 45 PROFILE

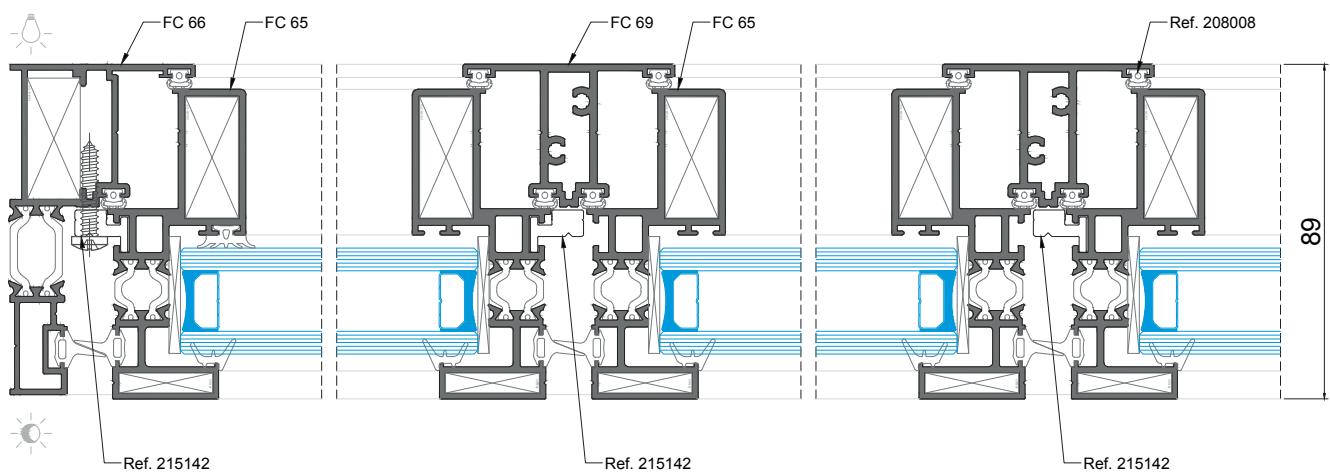
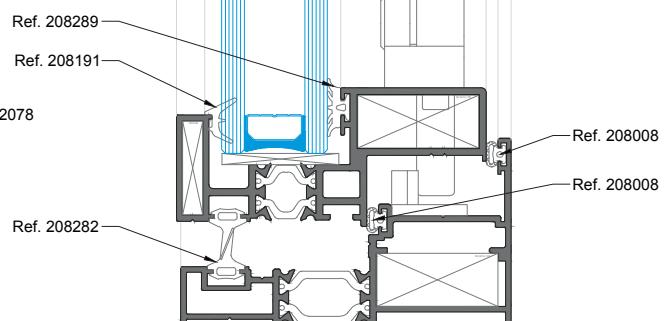
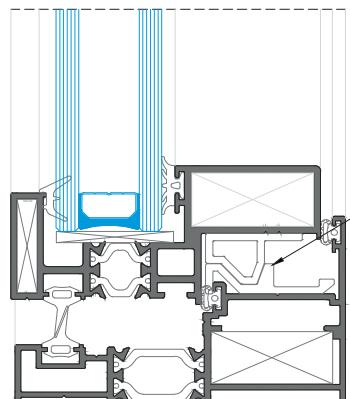
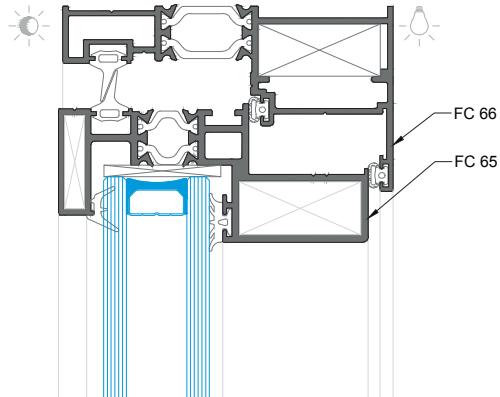
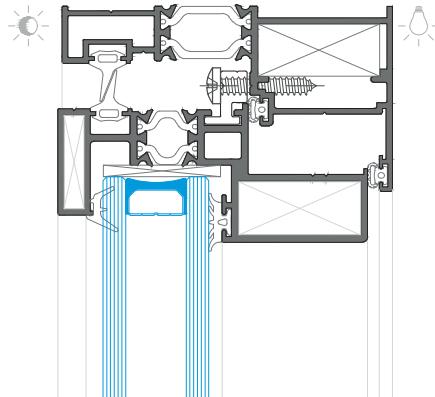
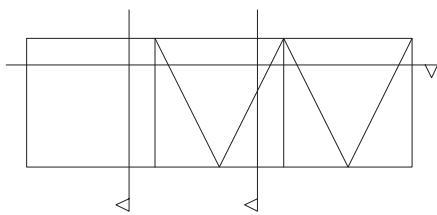
MUR RIDEAU VEP - AVEC PROFILÉ FC 45



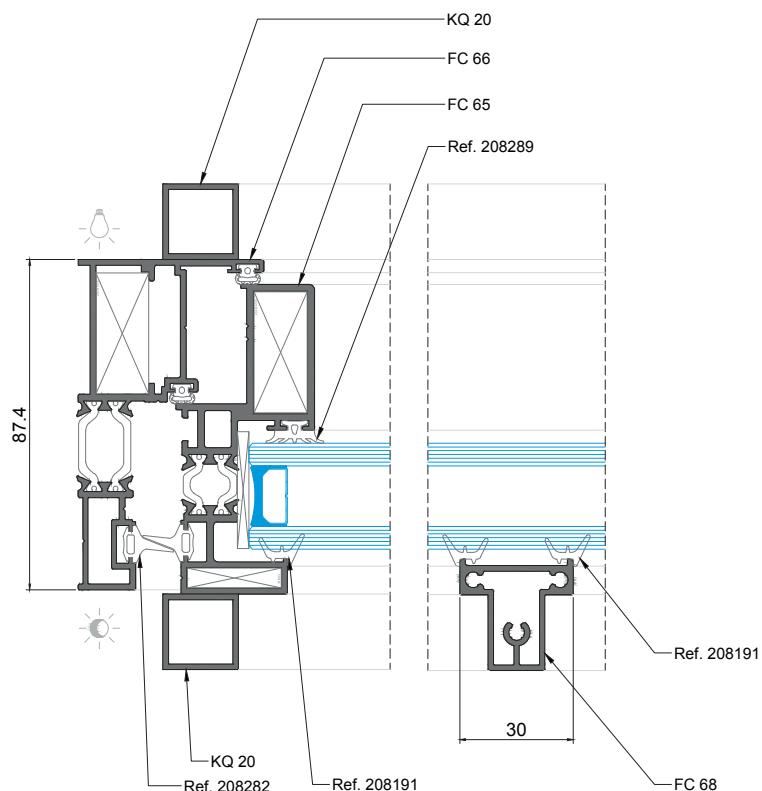
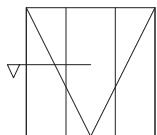
JANELA PROJECTANTE SEMI OCULTA

WEB AWNING WINDOW

FENÊTRE VEP OUVERTURE À L'ITALIENNE



JANELA PROJECTANTE SEMI OCULTA  
WEB AWNING WINDOW  
FENÊTRE VEP OUVERTURE À L'ITALIENNE





Centro Escolar Gafanha da Boa Hora | Vagos | António Portugal e Manuel M Reis, Arq.

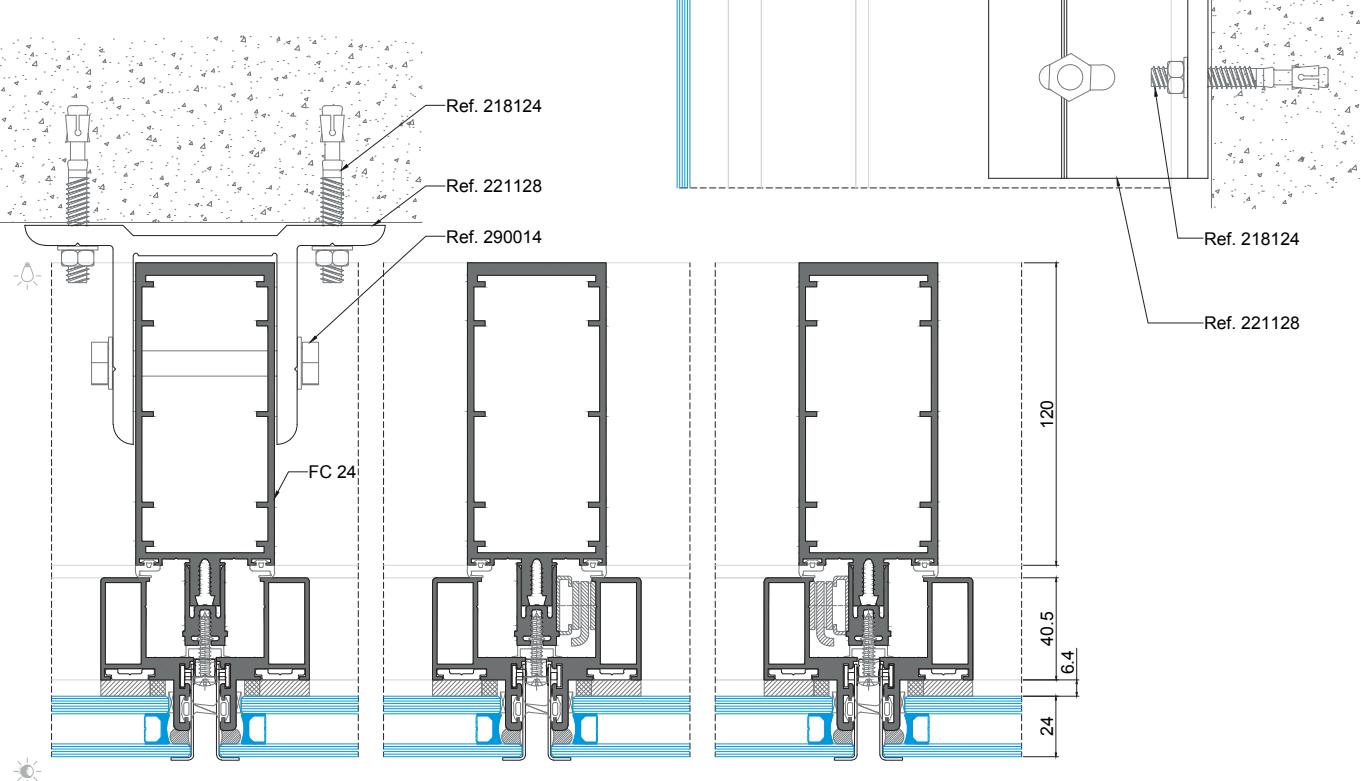
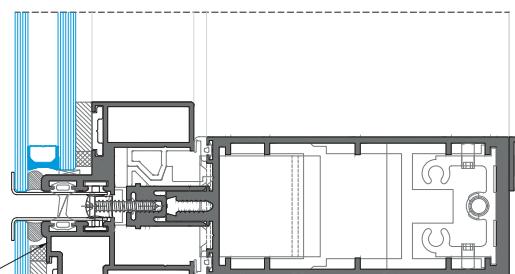
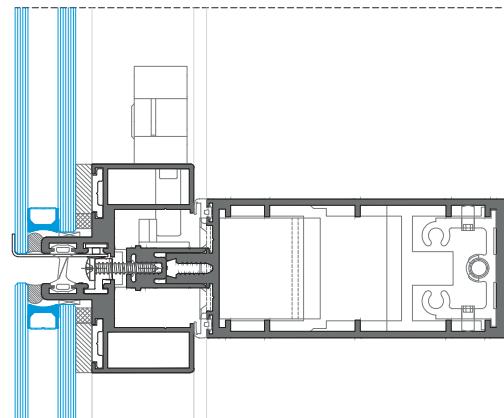
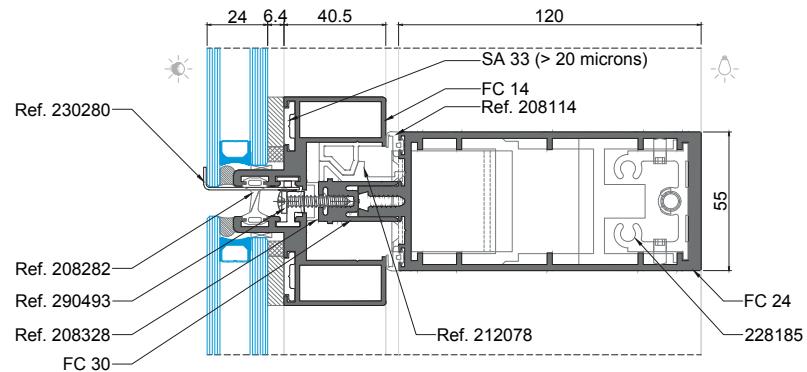
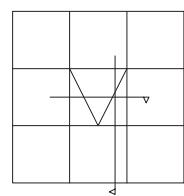
# VII

## TIPOLOGIAS FC-OCULTA FC-VEP CURTAIN WALL TYPOLOGIES TYPOLOGIES FC-MUR RIDEAU VEC

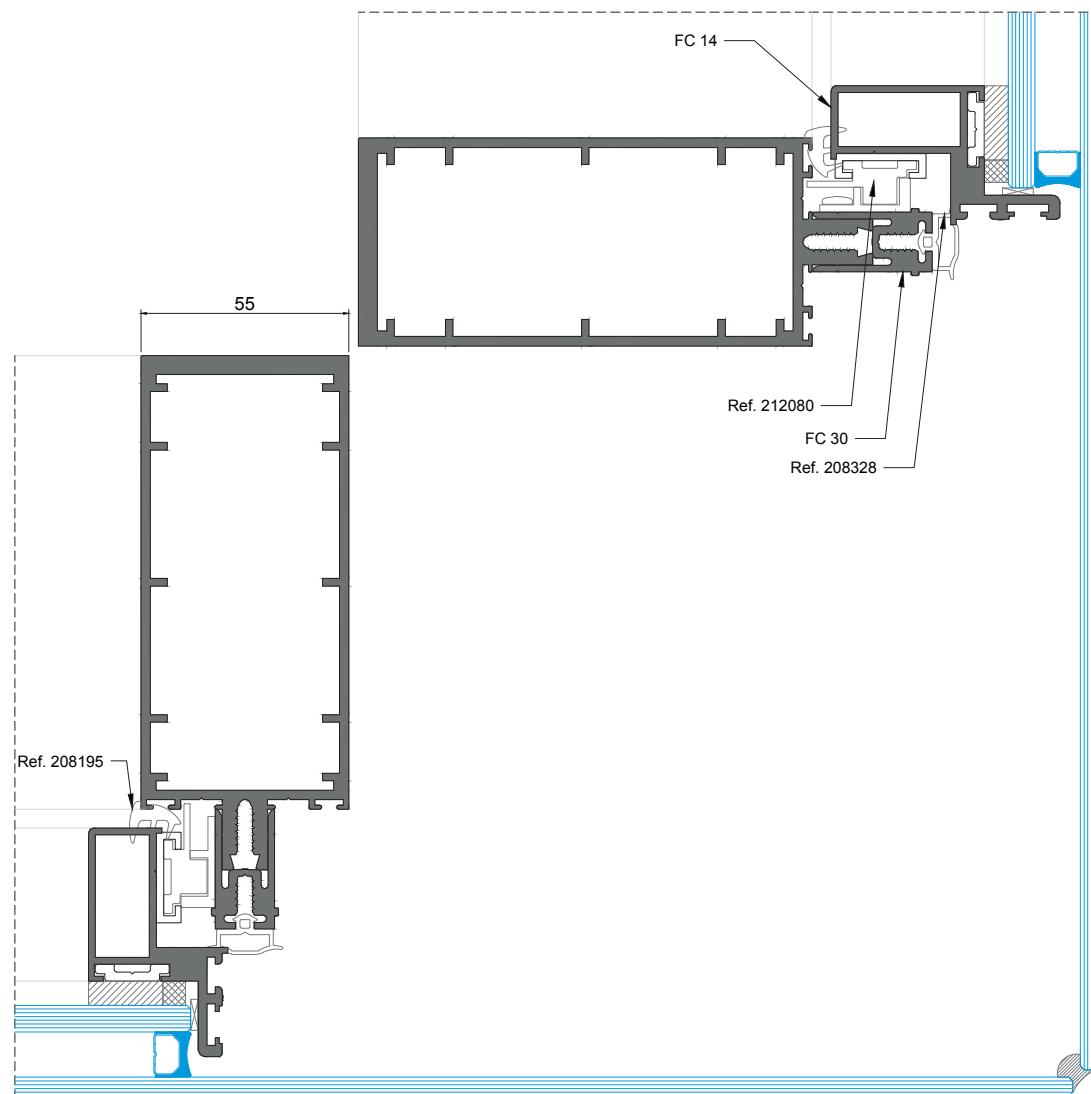
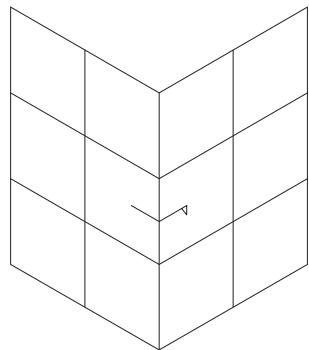
FACHADA OCULTA - COM PERfil FC 14

STRUCTURAL GLAZING CURTAIN WALL - WITH FC 14 PROFILE

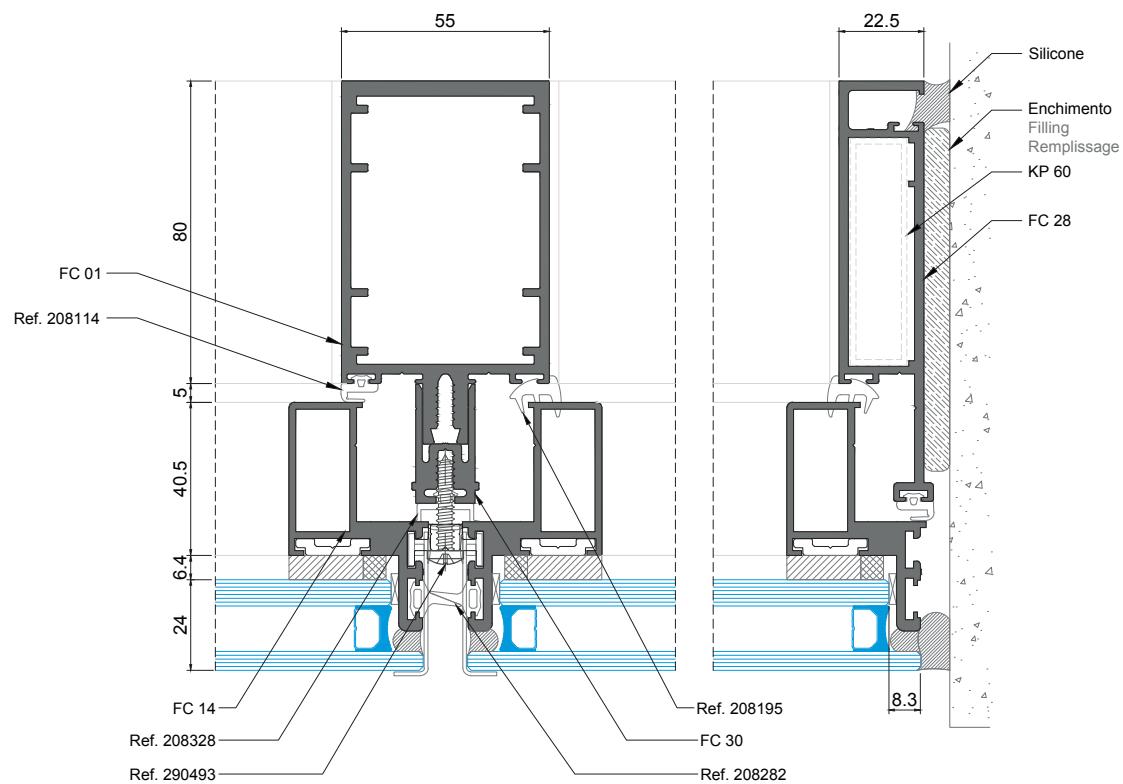
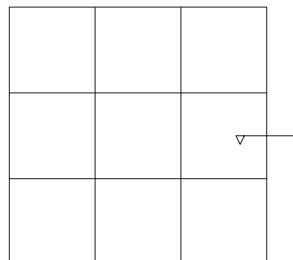
MUR RIDEAU VEC - AVEC PROFILÉ FC 14



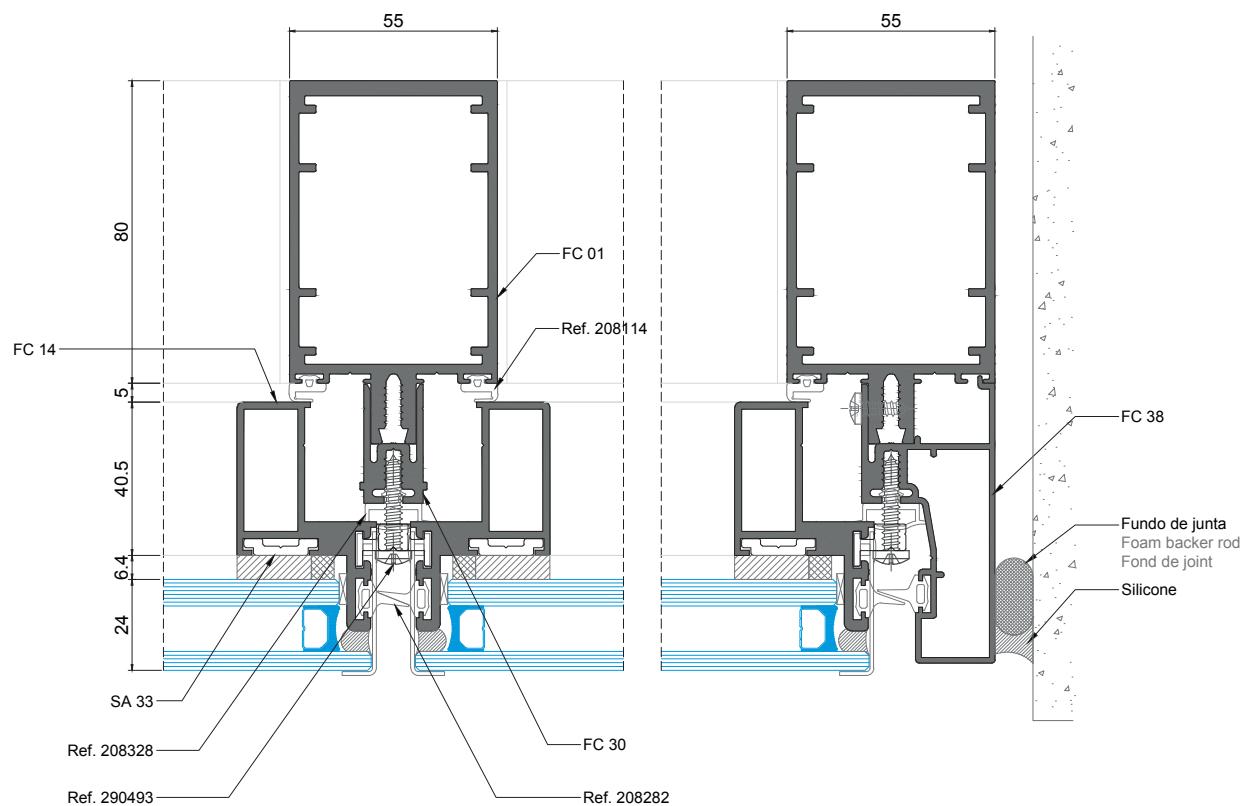
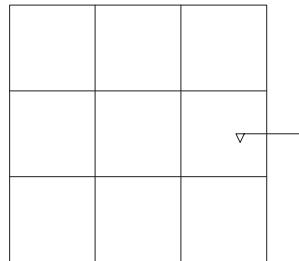
FACHADA OCULTA - COM PERFIL FC 14 - CANTO CÔNCAVO 90°  
 STRUCTURAL GLAZING CURTAIN WALL - WITH FC 14 PROFILE - 90° CONCAVE CORNER  
 MUR RIDEAU VEC - AVEC PROFILÉ FC 14 - ANGLE CONCAVE À 90°



FACHADA OCULTA - COM FC 14 + PERfil DE REMATE FC 28  
STRUCTURAL GLAZING CURTAIN WALL - WITH FC 14 + FC 28 TRIM PROFILE  
MUR RIDEAU VEC - AVEC FC 14 + PROFILÉ DE FINITION FC 28



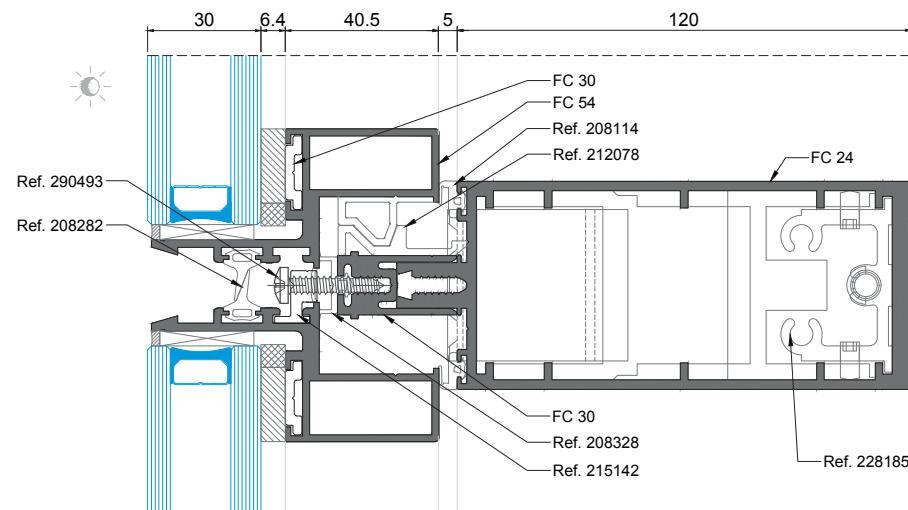
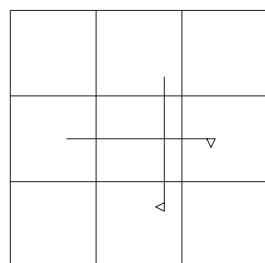
**FACHADA OCULTA - COM FC 14 + PERFIL DE REMATE FC 38**  
STRUCTURAL GLAZING CURTAIN WALL - WITH FC 14 + FC 38 TRIM PROFILE  
MUR RIDEAU VEC - AVEC FC 14 + PROFILÉ DE FINITION FC 38



## FACHADA OCULTA - COM PERFIL FC 54

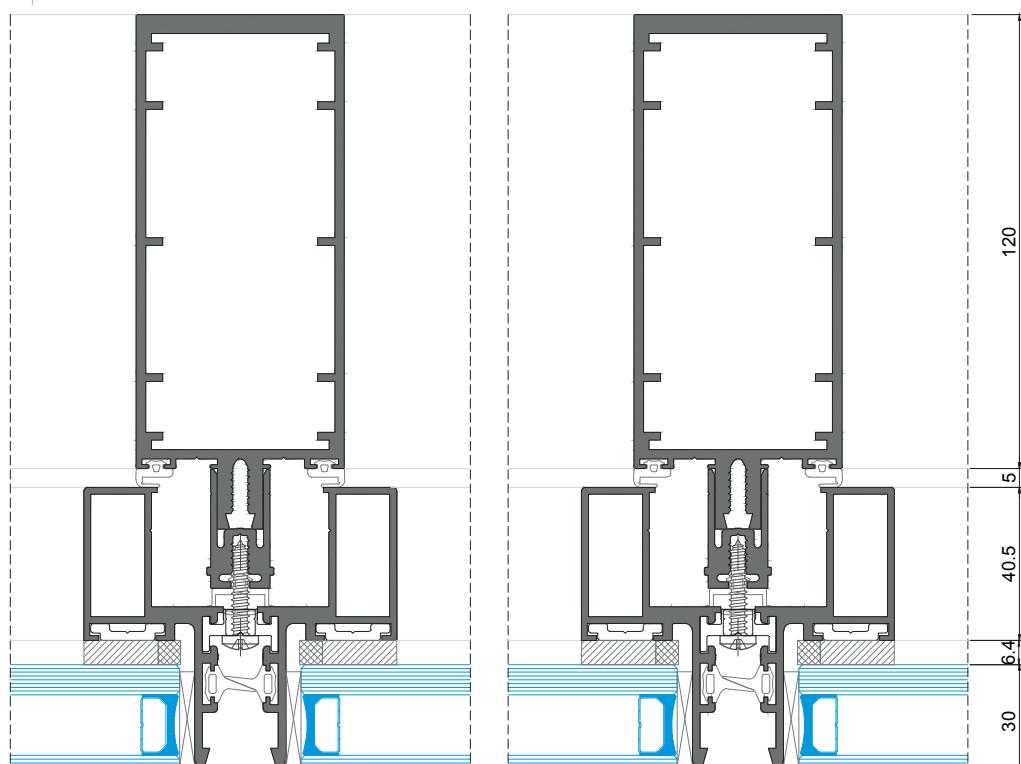
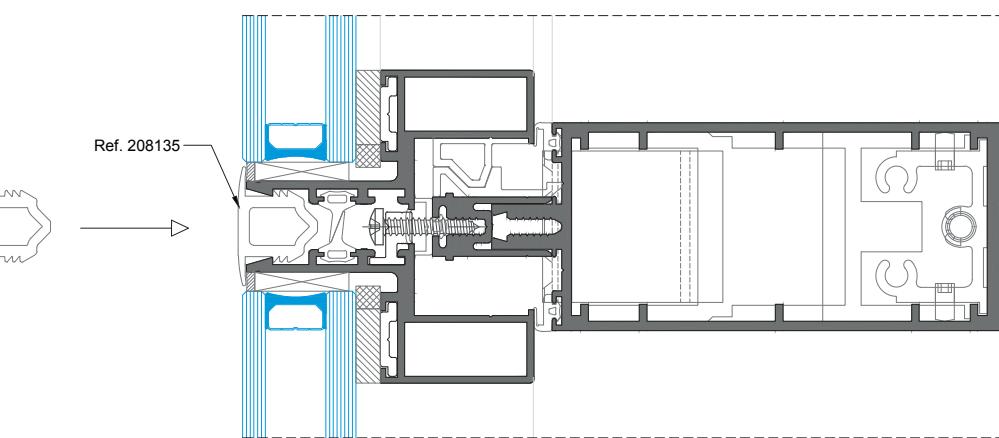
STRUCTURAL GLAZING CURTAIN WALL - WITH FC 54 PROFILE

MUR RIDEAU VEC - AVEC PROFILÉ FC 54

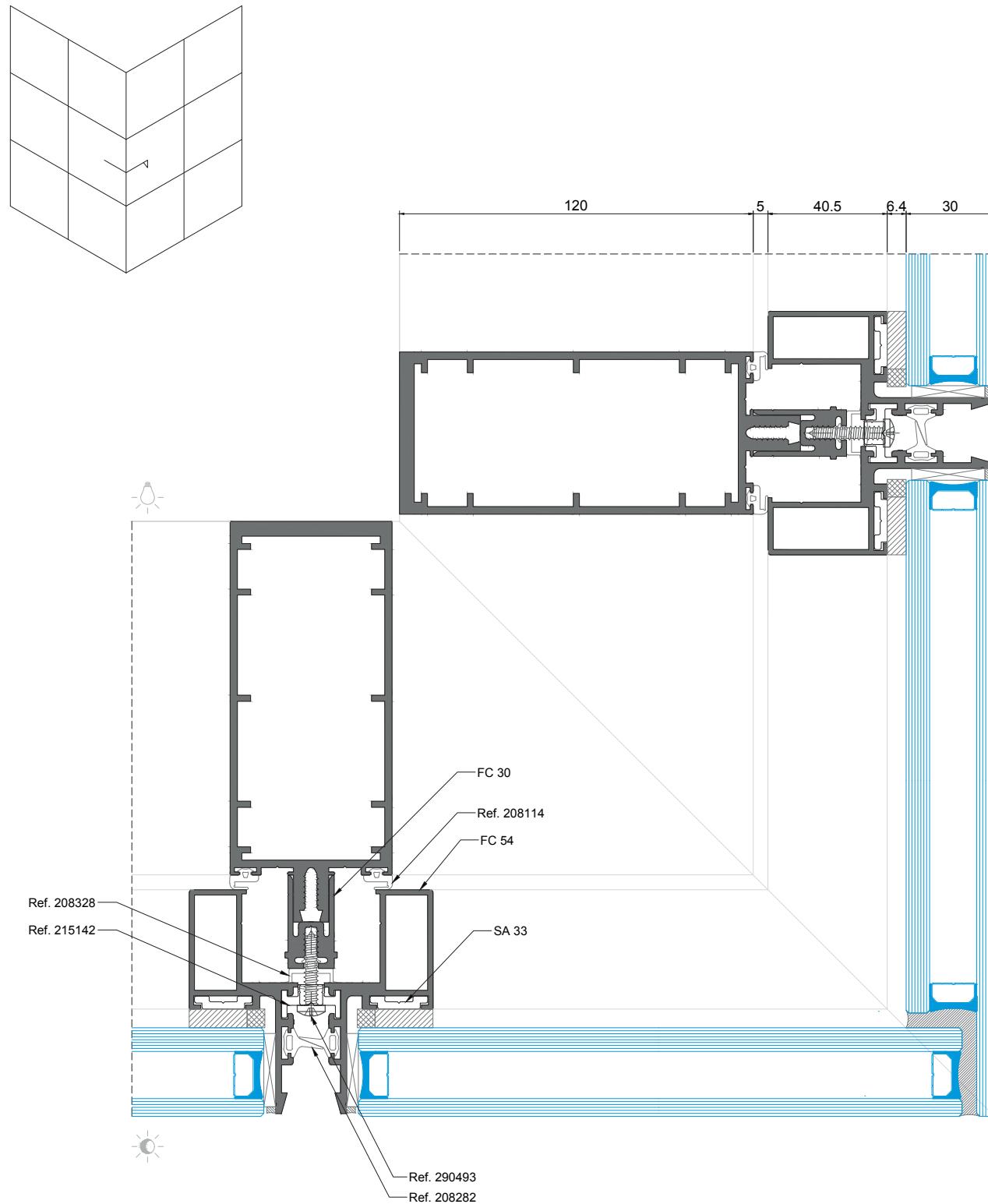


OPÇÃO  
OPTION  
OPTION

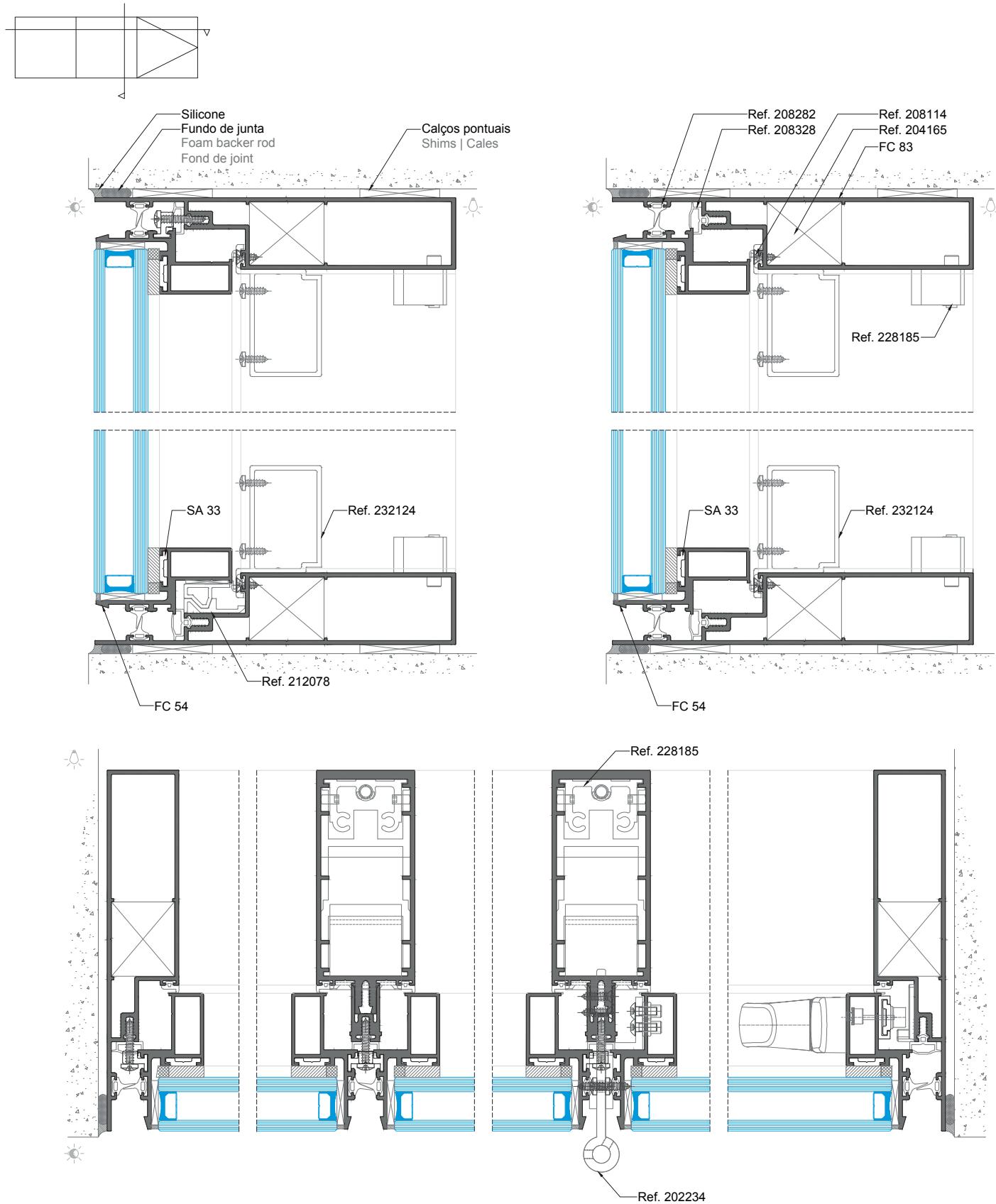
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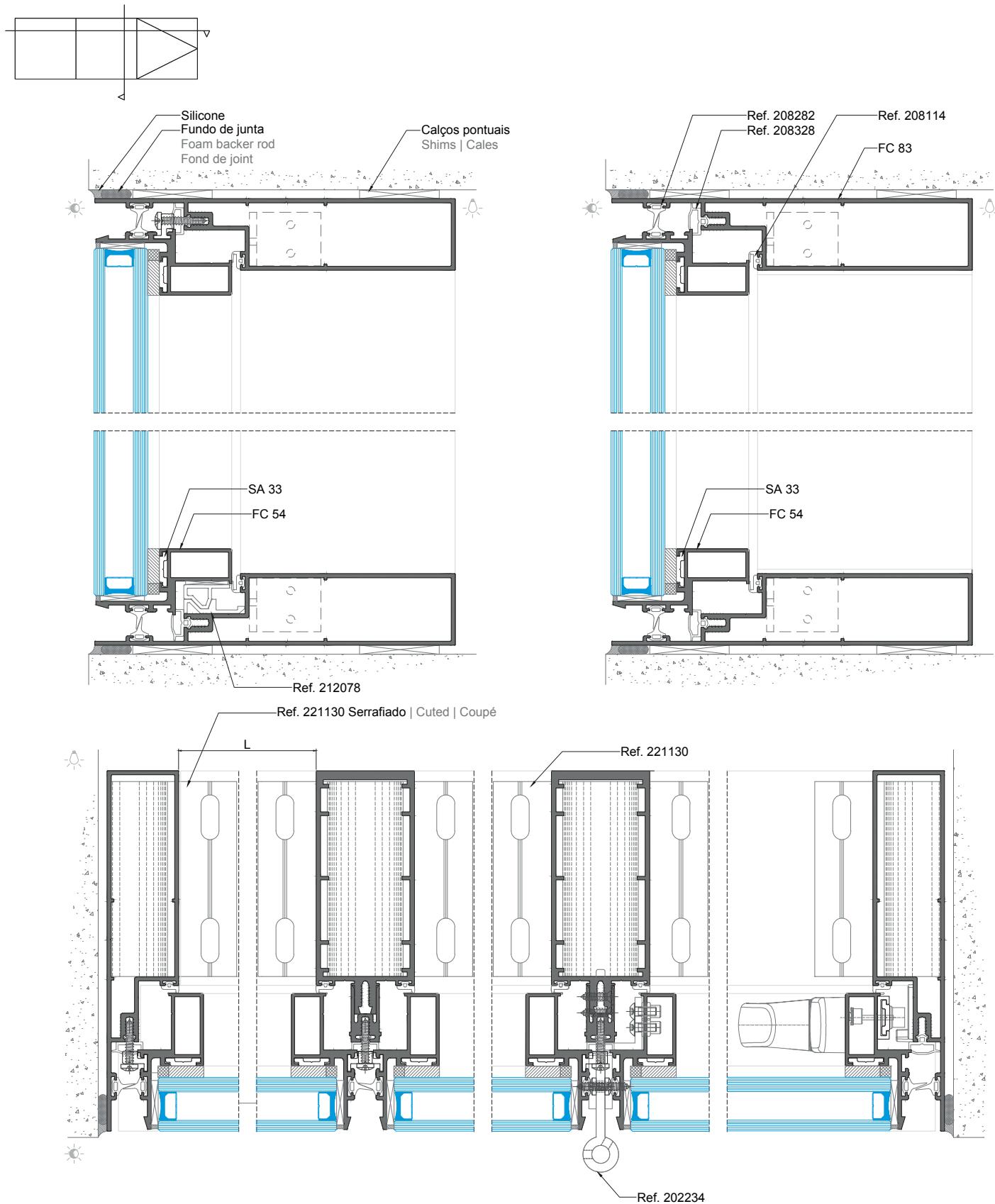
FACHADA OCULTA - COM PERFIL FC 54 - CANTO CÔNCAVO 90°  
STRUCTURAL GLAZING CURTAIN WALL - WITH FC 54 PROFILE - 90° CONCAVE CORNER  
MUR RIDEAU VEC - AVEC PROFILÉ FC 54 - ANGLE CONCAVE À 90°



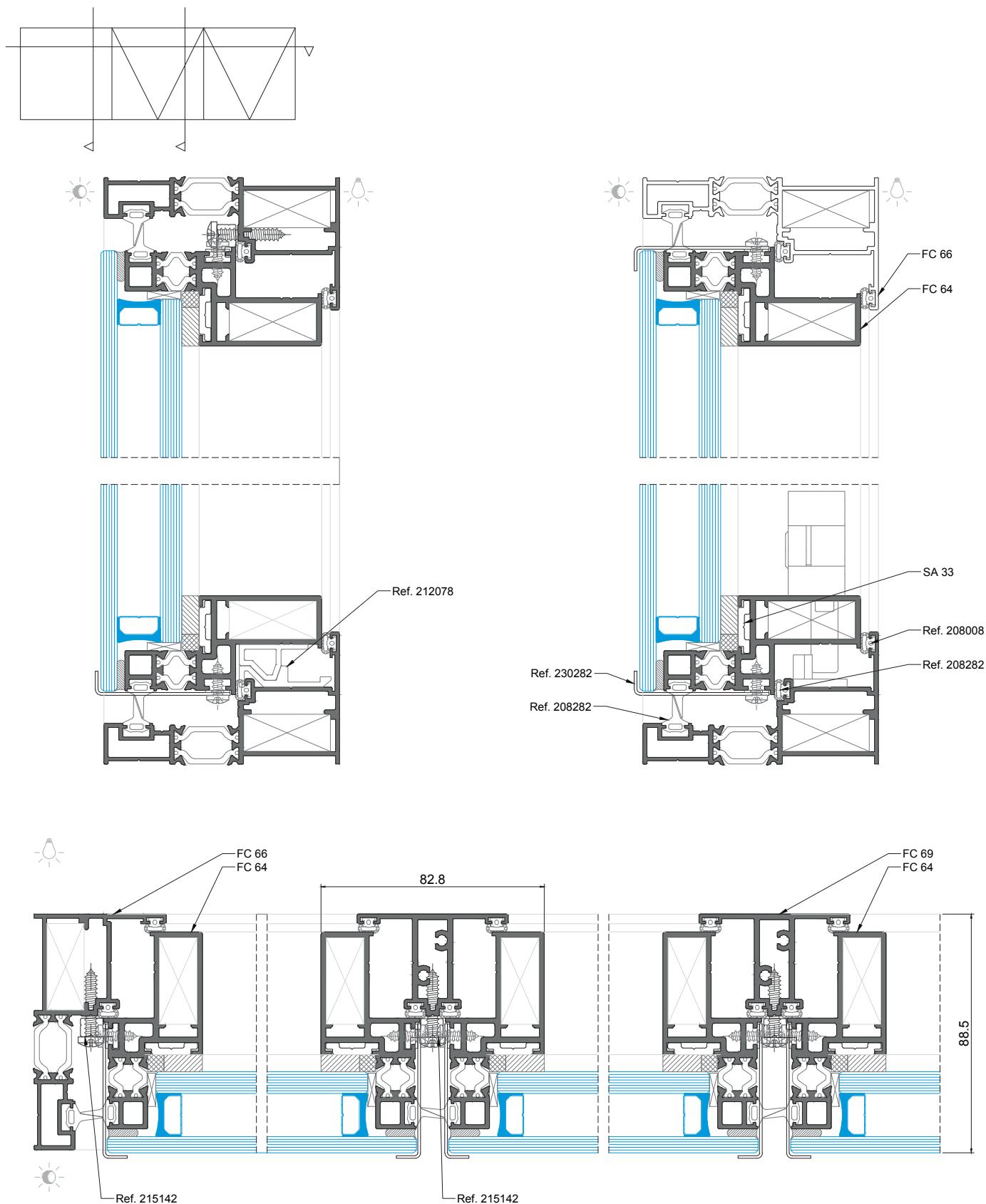
**FACHADA OCULTA - COM PERFIL FC 54 + PERFIL FC 83 - SOLUÇÃO 45°**  
STRUCTURAL GLAZING CURTAIN WALL - WITH FC 54 PROFILE + FC 38 PROFILE - 45° SOLUTION  
MUR RIDEAU VEC - AVEC PROFILÉ FC 54 + PROFILÉ FC 83 - SOLUTION À 45°



**FACHADA OCULTA - COM PERFIL FC 54 + PERFIL FC 83 - SOLUÇÃO 90°**  
STRUCTURAL GLAZING CURTAIN WALL - WITH FC 54 PROFILE + FC 38 PROFILE - 90° SOLUTION  
MUR RIDEAU VEC - AVEC PROFILÉ FC 54 + PROFILÉ FC 83 - SOLUTION À 90°



**JANELA PROJECTANTE OCULTA**  
STRUCTURAL GLAZING TOP HUNG WINDOW  
FENÊTRE VEC OUVERTURE À L'ITALIENNE





# VIII

**TIPOLOGIAS FC-DEC**  
**FC-STRUCTURAL GLAZING DESIGN CURTAIN WALL TYPOLOGIES**  
**TYPOLOGIES FC-MUR RIDEAU VEC DESIGN**

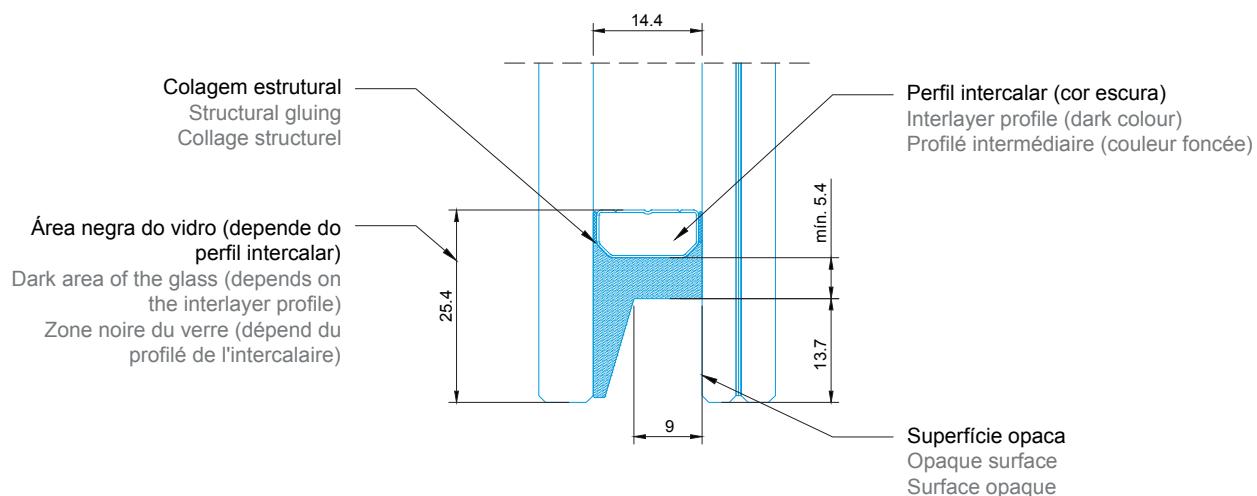
## CARACTERÍSTICAS DO VIDRO

GLASS CHARACTERISTICS | CARACTÉRISTIQUES DU VERRE

Os vidros a aplicar no sistema FC DEC não se tratam de vidros duplos convencionais. A produção destes vidros deverá seguir procedimentos específicos no que se refere à colagem do perfil intercalar, que será contínua entre os dois vidros, apresentando as características abaixo:

The glazing to be applied in the FC DEC system is not conventional double glazing. The production of these glasses must follow specific procedures regarding the gluing of the interlayer profile, which will be continuous between the two glasses, with the following characteristics:

Le vitrage à appliquer dans le système FC DEC n'est pas un double vitrage classique. La production de ces verres doit suivre des procédures spécifiques en ce qui concerne le collage du profil intermédiaire, qui sera continu entre les deux verres, avec les caractéristiques suivantes:



Nas extremidades dos vidros (zona de colagem) deverá garantir-se a cavidade que permite a fixação dos mesmos. Para além da produção do vidro, a segurança dos elementos está também relacionada com:

1. Correto dimensionamento da composição de vidro - de acordo com as pressões dinâmicas do local da obra e as dimensões requeridas;
2. Realização de arestas em ambos os vidros;
3. Altura da colagem estrutural - Não deverá ser inferior a 6mm. Deverá ser realizado um cálculo da altura de colagem, que tem em conta as dimensões, peso, pressão de vento, temperatura de trabalho, etc.

At the edges of the glass (gluing area) the cavity that allows the glass to be fixed must be guaranteed. Apart from glass production, the safety of the elements is also related to:

1. Correct dimensioning of the glass composition - according to the dynamic pressures of the building site and the required dimensions;
2. Edge production on both glass panels;
3. Structural gluing height - It must not be less than 6mm. The gluing height must be calculated taking into account the dimensions, weight, wind pressure, working temperature, etc.

Sur les bords du verre (zone de collage), la cavité qui permet de fixer le verre doit être garantie.

Outre la production de verre, la sécurité des éléments est également liée à:

1. Dimensionnement correct de la composition du verre - en fonction des pressions dynamiques du chantier et des dimensions requises;
2. Réalisation des bords dans les deux verres ;
3. Hauteur du collage structurel - Elle ne doit pas être inférieure à 6 mm. La hauteur de collage doit être calculée en tenant compte des dimensions, du poids, de la pression du vent, de la température de travail, etc.

## CARACTERÍSTICAS DO VIDRO

GLASS CHARACTERISTICS | CARACTÉRISTIQUES DU VERRE

O vidro utilizado neste sistema, não é um vidro de produção convencional, este requer procedimentos específicos quanto à colagem do vidro duplo. Para prevenir quebras por choque térmico, torna-se obrigatório a utilização de **vidros temperados pelo exterior**, e tendo em consideração que este sistema apenas prevê a fixação mecânica contínua perimetral do vidro interior, aconselha-se a utilização de **laminados no pano interior**, desaconselhando o uso de vidro temperado no pano interior.

The glass used in this system is not a conventional glass production, as it requires specific procedures regarding the gluing of the double glass. To prevent breakages by thermal shock, the use of **tempered glass on the exterior** is mandatory, and taking into consideration that this system only provides for the continuous perimeter mechanical fixing of the interior glass, it is advisable to use **laminated glass on the inner panel**, advising against the use of tempered glass in the inner panel.

Le verre utilisé dans ce système n'est pas un verre de production classique, qui exige des procédures spécifiques pour le collage du double vitrage. Pour prévenir les ruptures par choc thermique, l'utilisation de **verre trempé à l'extérieur** est obligatoire, et en considérant que ce système ne prévoit que la fixation mécanique périphérique continue du verre intérieur, il est conseillé d'utiliser du **verre feuilleté sur le panneau intérieur**, déconseillant l'utilisation de verre trempé dans le panneau intérieur.

A produção do vidro duplo requer uma colagem estrutural, como é requerido para os sistemas VEC. O vidro deverá estar devidamente dimensionado à pressão dinâmica do local de obra, bem como às dimensões requeridas.

The production of double glass requires structural gluing, as required for VEP systems. The glass must be adequately dimensioned to the dynamic pressure of the building site, as well as to the required dimensions.

La production de double vitrage nécessite un collage structurel, comme c'est le cas pour les systèmes VEC. Le verre doit être dimensionné de manière adéquate à la pression dynamique du chantier, ainsi qu'aux dimensions requises.

A colagem do vidro duplo requer uma câmara contínua entre os dois vidros duplos. Essa câmara deverá obedecer às cotas indicadas. Dentro da câmara, a superfície do vidro interior deve estar limpa de cola, e o vidro exterior deverá estar coberto com a mesma cola da colagem entre vidros, de forma a apresentar um aspecto uniforme na parte exterior do vidro. A altura da colagem plana não deve ser menor que 6 mm, podendo ser maior dependendo do dimensionamento desta.

The gluing of the double glass requires a continuous chamber between the two panels. This chamber must comply with the dimensions indicated. Inside the chamber, the surface of the inner glass panel must be clean of glue, and the outer glass panel must be covered with the same glue as the glue between the panels, in order to present a uniform appearance on the outer side of the glass. The height of the flat glue should not be less than 6 mm, but may be greater depending on its size.

Le collage du double vitrage nécessite une chambre continue entre les deux vitres. Cette chambre doit respecter les dimensions indiquées. A l'intérieur de la chambre, la surface du verre interne doit être débarrassée de la colle, et le verre externe doit être recouvert de la même colle que celle utilisée entre les vitres, afin de présenter un aspect uniforme sur la partie externe du verre. La hauteur de la colle plate ne doit pas être inférieure à 6 mm, mais peut être supérieure en fonction de sa dimension.

O bom acabamento do sistema está relacionado com a qualidade de produção vidro, bem como, com a escolha das cores deste. Devem-se escolher preferencialmente vidros escuros ou esfumados, de forma a não evidenciar a câmara interna do vidro (de cor negra). As câmaras do vidro duplo deverão ser preferencialmente em cores escuas.

The good finishing of the system is related to the glass production quality, as well as, with the choice of its colours. Dark or smoked glass should be chosen preferably, so as not to highlight the inner chamber of the glass (of dark colour). The double glass chambers should preferably be in dark colours.

La bonne finition du système est liée à la qualité de la production du verre, ainsi qu'au choix de ses couleurs. Le verre foncé ou fumé doit être choisi de préférence, afin de ne pas faire ressortir la chambre interne du verre (noir). Les chambres à double vitrage doivent de préférence être de couleur foncée.

Para um melhor acabamento do vidro, este deverá apresentar arestas roçadas ou polidas (pelo menos no vidro exterior).

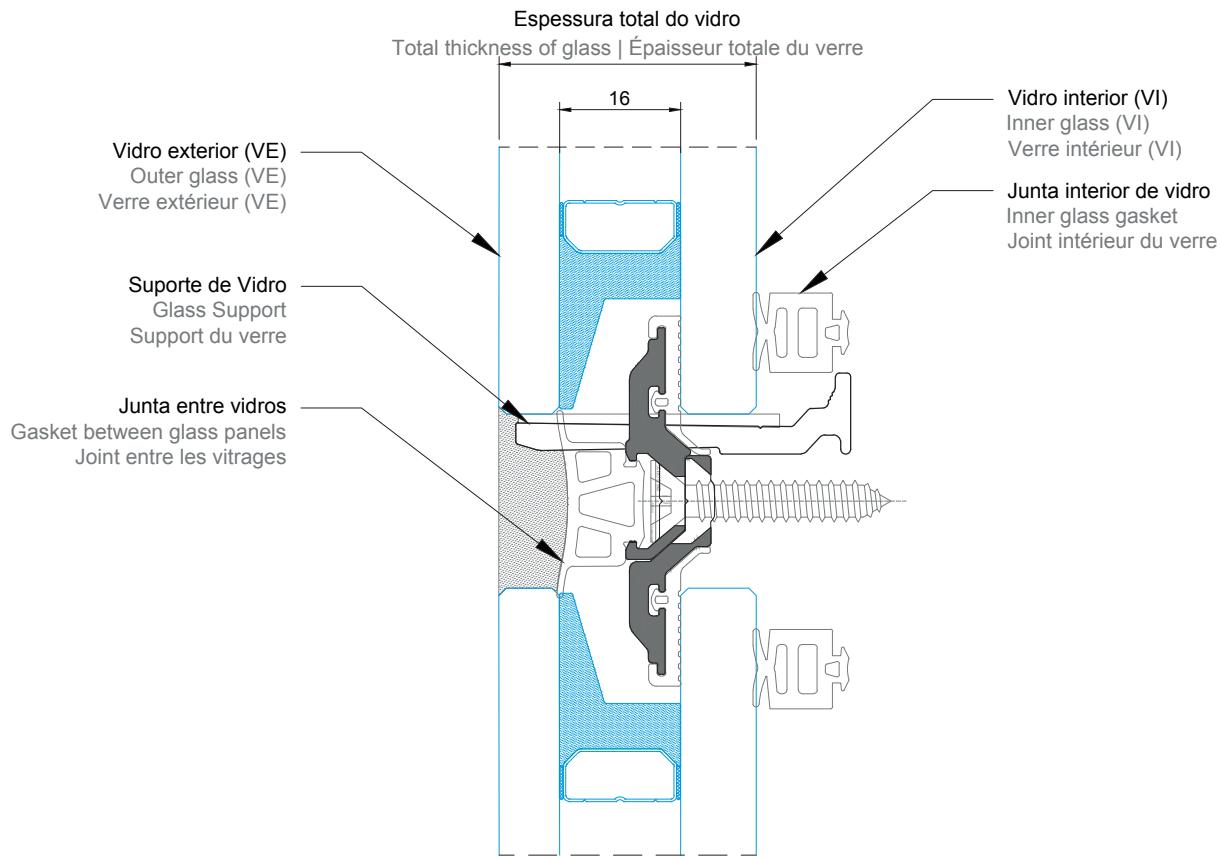
Pour une meilleure finition du verre, il devrait avoir des bords rodés ou polis (au moins sur le verre extérieur).

For a better finishing of the glass, it should have ground or polished edges (at least on the outer panel).

## FACHADA FC DEC - TABELA DE ENCHIMENTOS

STRUCTURAL GLAZING DESIGN CURTAIN WALL - GLAZING TABLE

MUR RIDEAU VEC DESIGN - TABLE DE VITRAGE



### VIDRO EXTERIOR (Temperado) EXTERIOR GLASS (Tempered) | VERRE EXTÉRIEUR (trempé)

Vidro exterior (VE) Outer glass (VE)   Verre extérieur (VE)	Junta entre vidros Gasket between glass panels   Joint entre les vitrages
8 mm	Ref. 208494
10 mm	Ref. 208494

Suporte de Vidro Glass Support Support du verre	Suporte FC auto-portante 005 Self-supporting FC 005 bracket Support autoportant FC 005
36 mm	Espessura máxima (total do vidro) Maximum thickness (total of glass) Épaisseur maximale (totale du verre)

### VIDRO INTERIOR (Laminado) INTERIOR GLASS (Laminated) | VITRAGE INTERIEUR (laminé)

Vidro interior (VI) Inner glass (VI)   Verre intérieur (VI)	Junta interior de vidro Inner glass gasket   Joint intérieur du verre
6 mm	VD 2058
8 mm	VD 2058
10 mm	Ref. 208285

**NOTA:** Outros enchimentos sob consulta.

Other fillings on request | Autres remplissages sur demande

**FACHADA FC DEC - TABELA DE ENCHIMENTOS - JANELA**  
STRUTURAL GLAZING DESIGN CURTAIN WALL - GLAZING TABLE - WINDOW  
MUR RIDEAU VEC DESIGN - TABLE DE VITRAGE - FENÊTRE

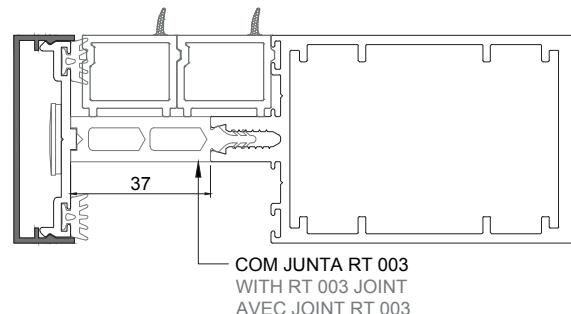
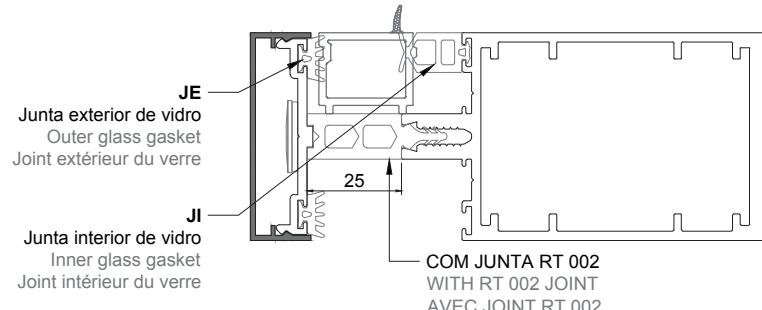
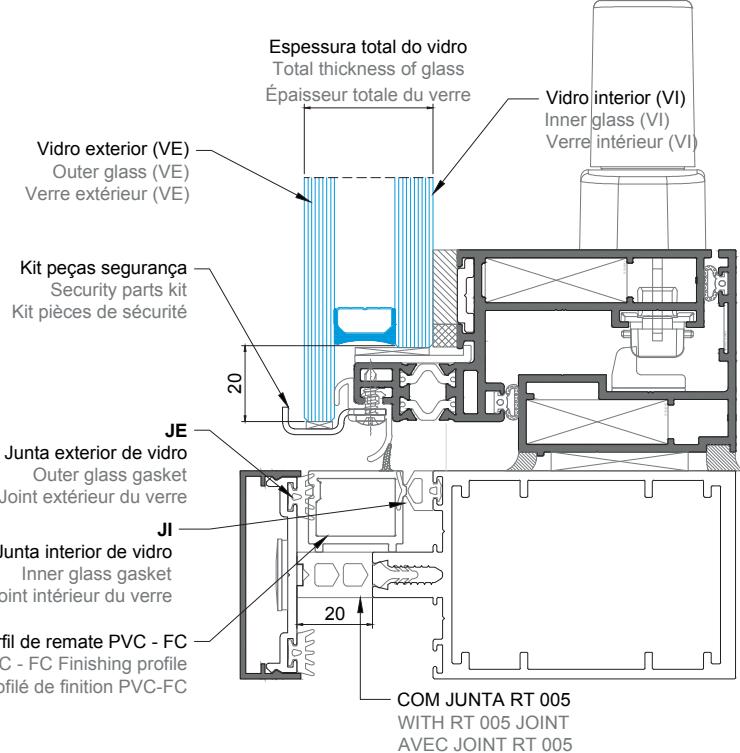
<b>VIDRO EXTERIOR (Temperado)</b> EXTERIOR GLASS (Tempered) VERRE EXTÉRIEUR (trempé)
8 mm
10 mm

<b>KIT DE PEÇAS DE SEGURANÇA</b> SECURITY PARTS KIT KIT PIÈCES DE SÉCURITÉ	
37	Espessura máxima (total do vidro) Maximum thickness (total of glass) Épaisseur maximale (totale du verre)

<b>VIDRO INTERIOR (Laminado)</b> INTERIOR GLASS (Laminated) VITRAGE INTERIEUR (laminé)	
6 mm	Com caixa de ar 20mm Air space   lame d'air
8 mm	Com caixa de ar 18mm Air space   lame d'air
10 mm	Com caixa de ar 16mm Air space   lame d'air

**NOTA:** Outros enchimentos sob consulta.  
Other fillings on request | Autres remplissages sur demande

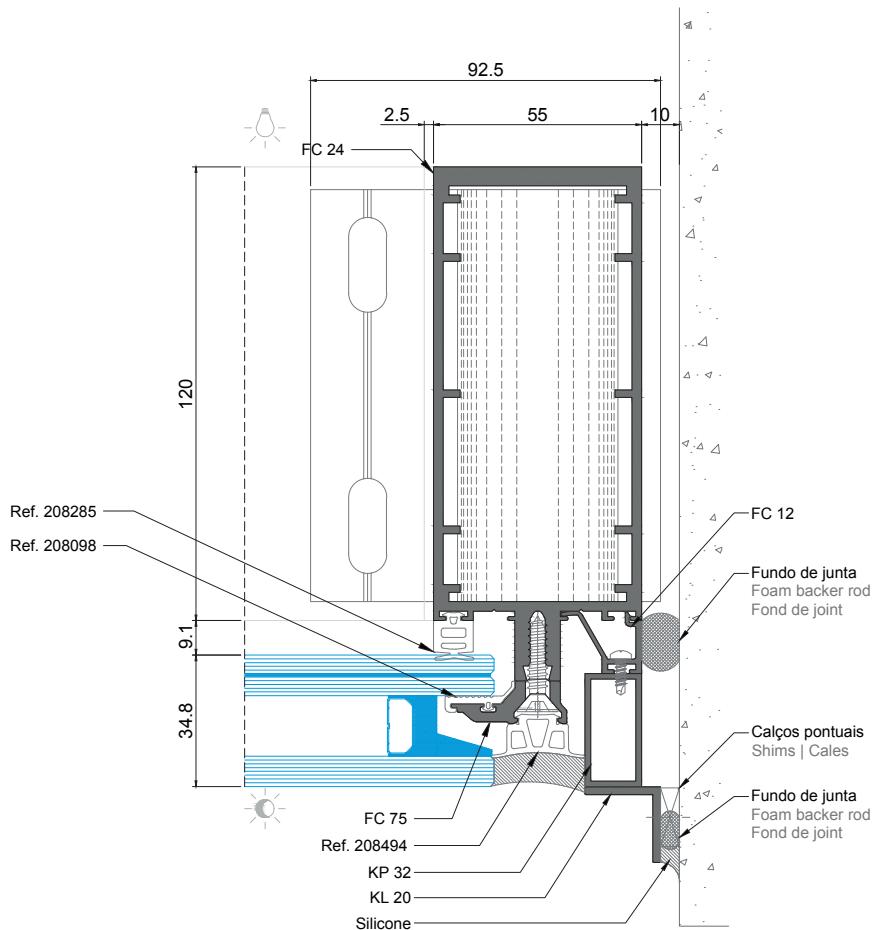
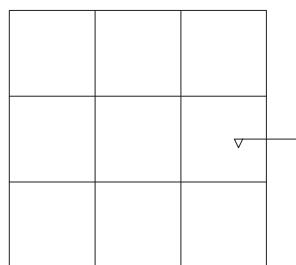
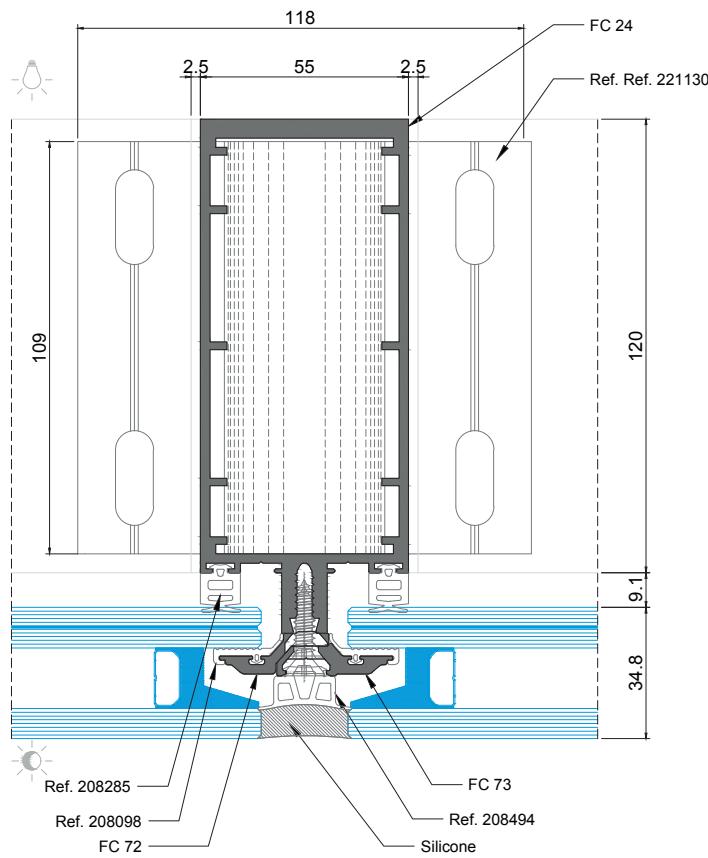
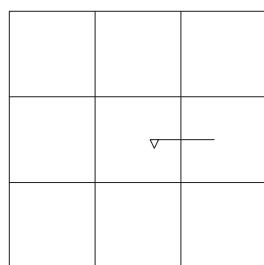
<b>REMADE NA FACHADA</b> FAÇADE FINISHING   FINITIONS DE FAÇADE			
JE	Perfil remate PVC-FC PVC-FC Finishing profile Profilé de finition PVC-FC	JI	Junta RT RT Joint Joint RT
VD 2055	1 Un.	VD 2027	RT 005
VD 2055	1 Un.	Ref. 208285	RT 002
VD 2055	2 Un.	VD 2058	RT 003



## FACHADA FC DEC

STRUCTURAL GLAZING DESIGN CURTAIN WALL

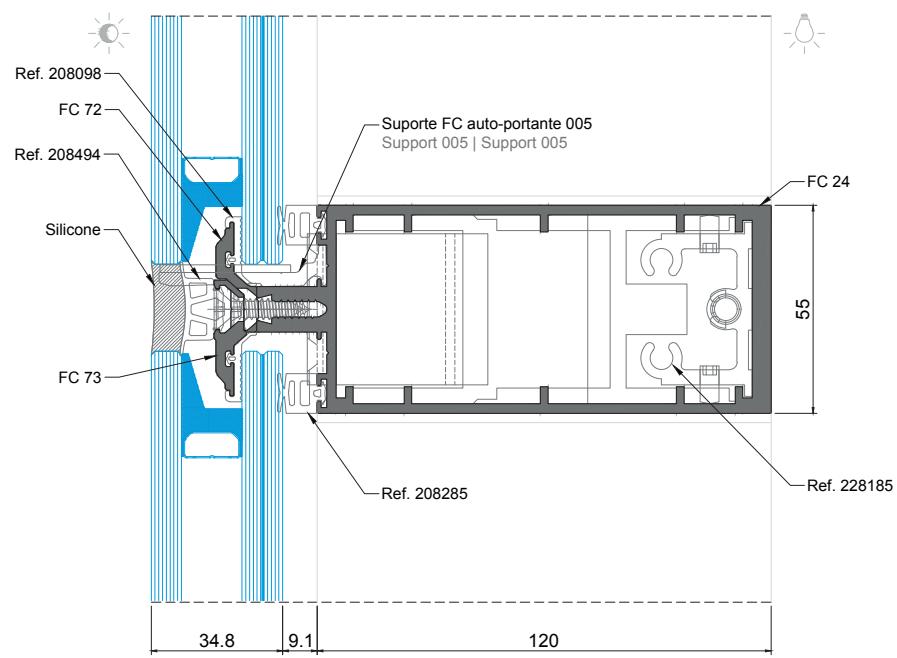
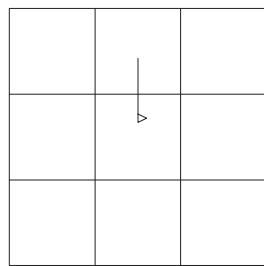
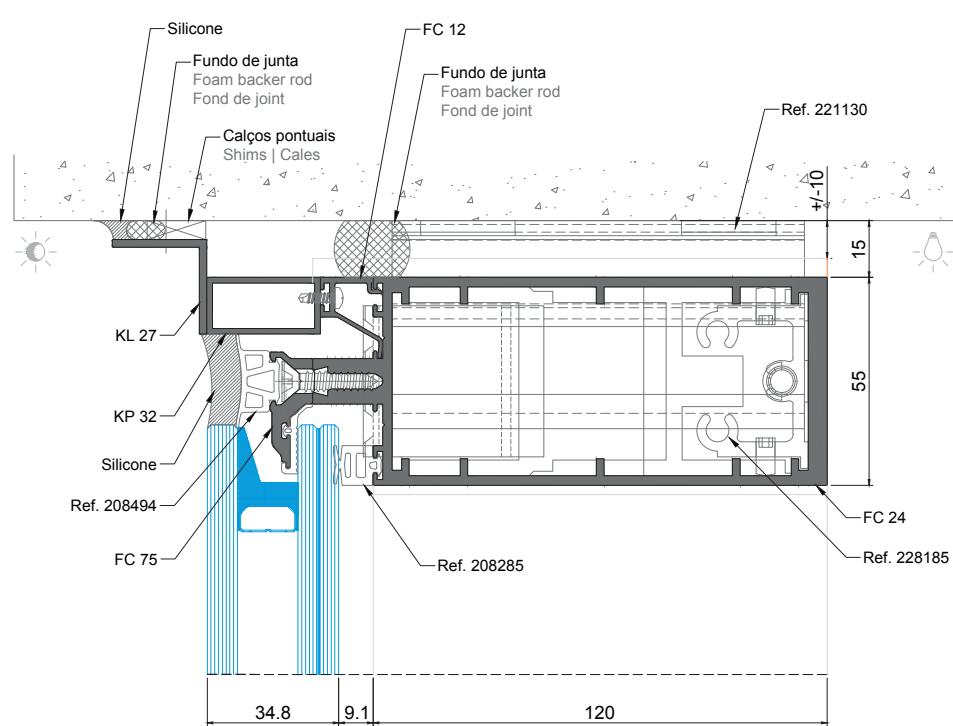
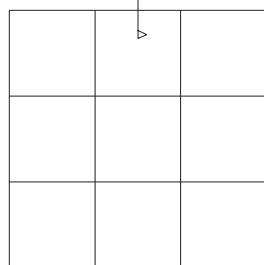
MUR RIDEAU VEC DESIGN



## FACHADA FC DEC

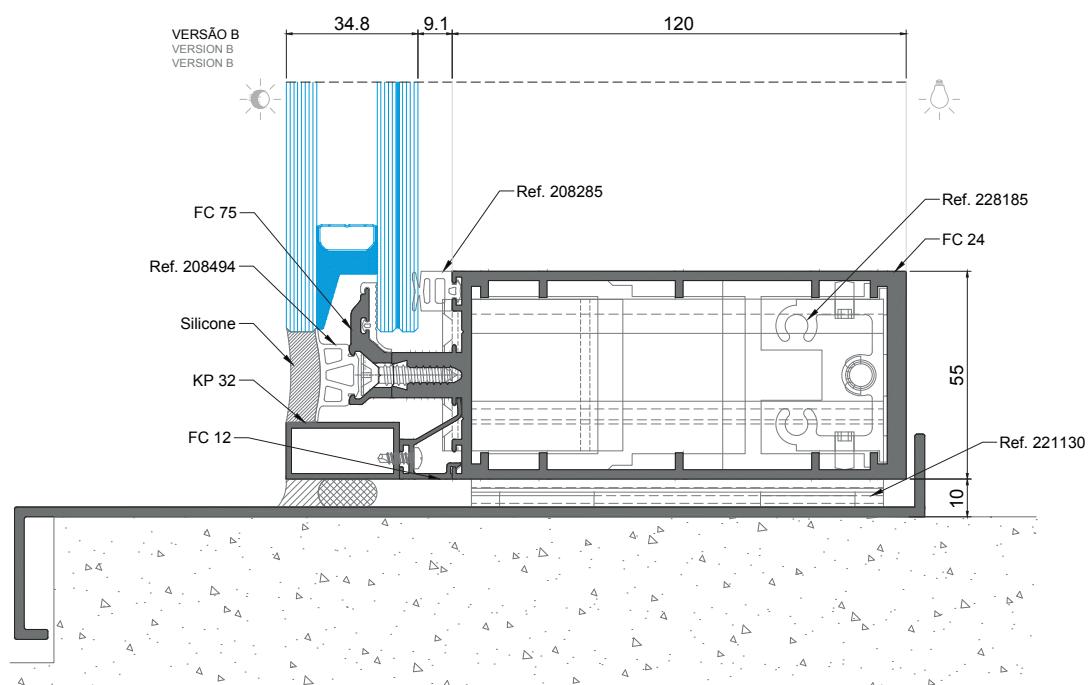
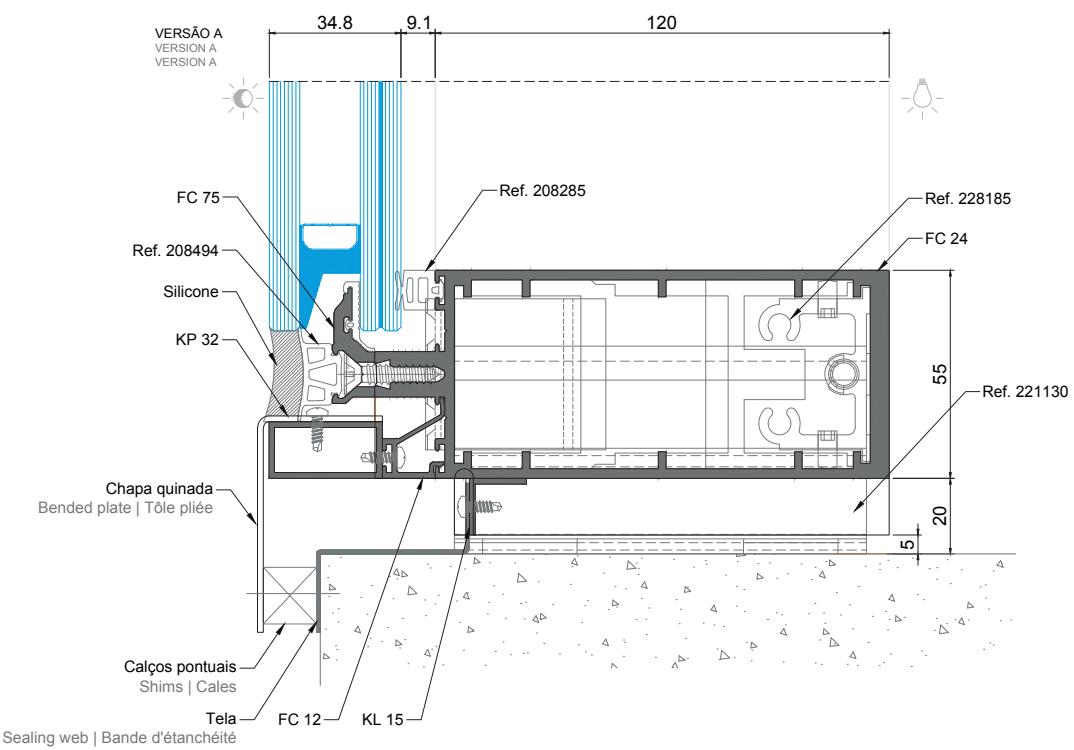
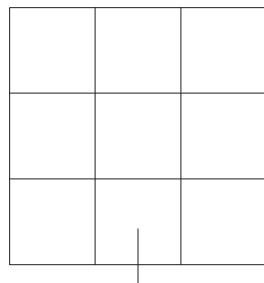
STRUTURAL GLAZING DESIGN CURTAIN WALL

MUR RIDEAU VEC DESIGN

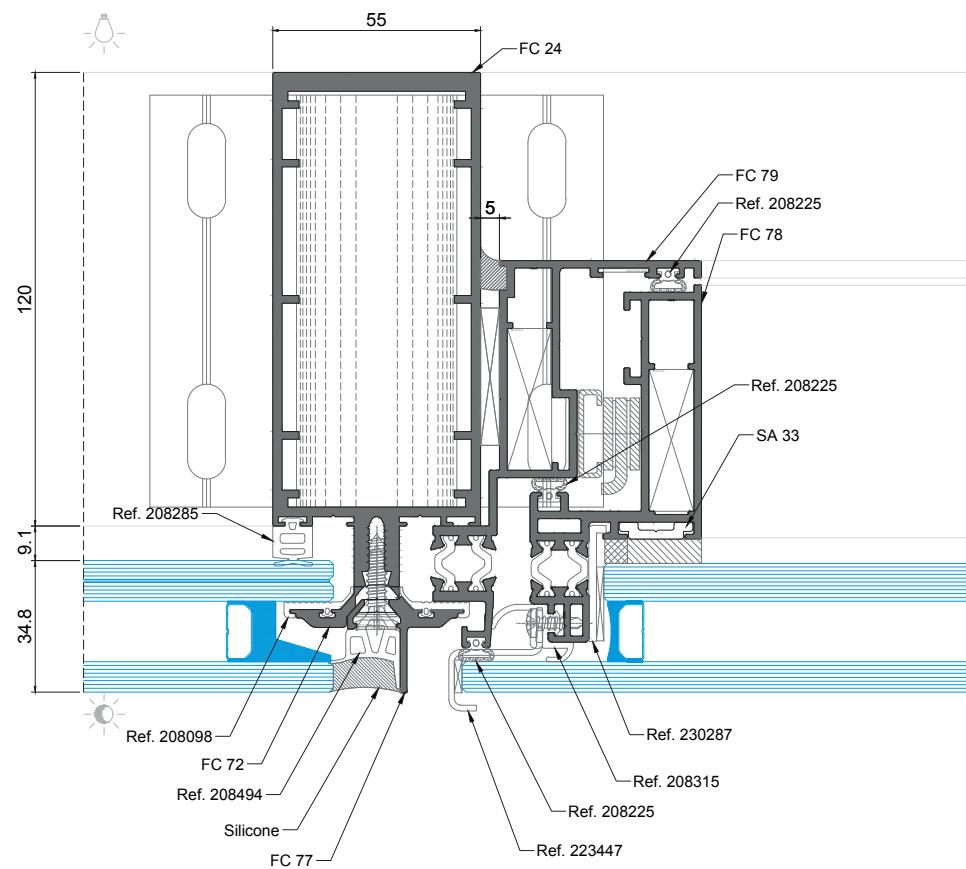
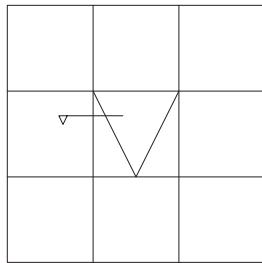


FACHADA FC DEC

STRUTURAL GLAZING DESIGN CURTAIN WALL  
MUR RIDEAU VEC DESIGN

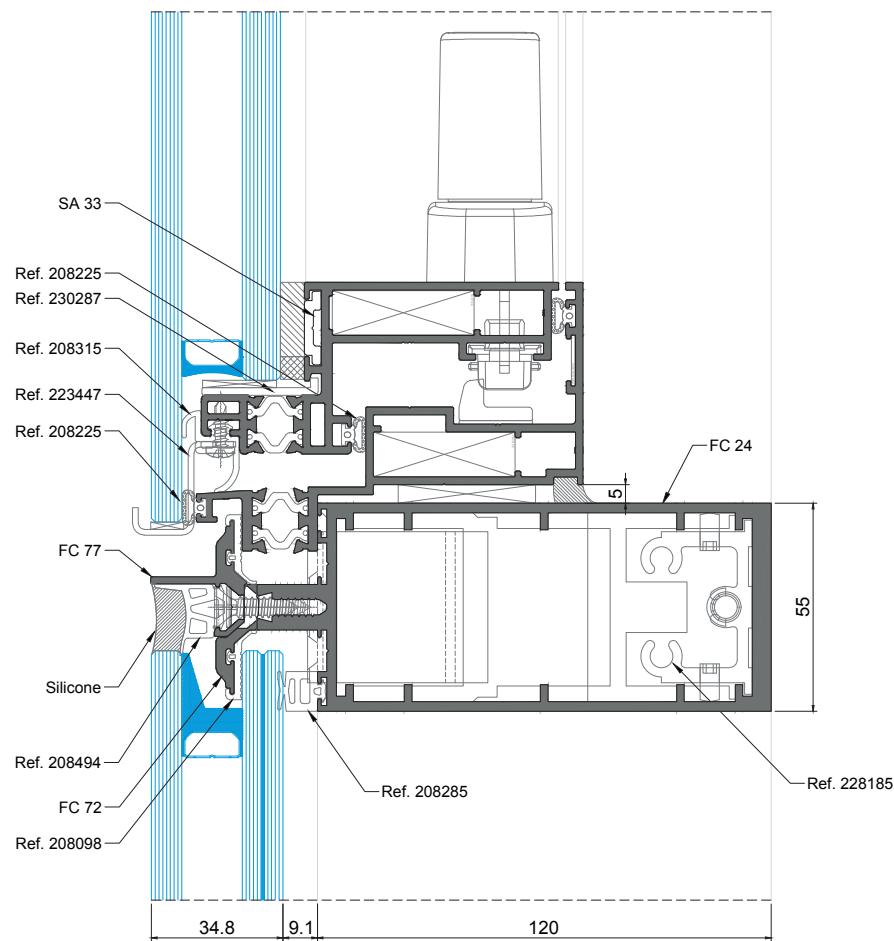
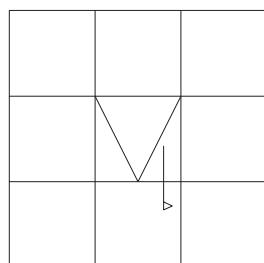
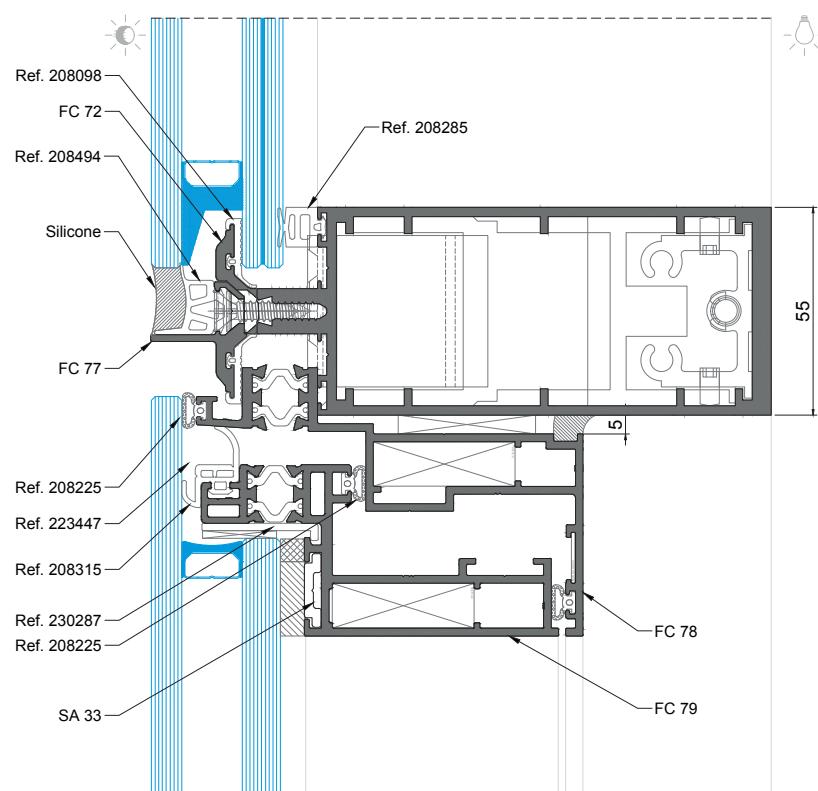
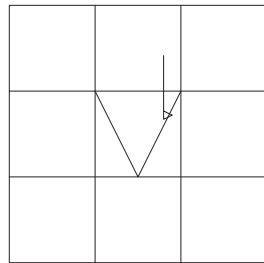


FACHADA FC DEC  
STRUTURAL GLAZING DESIGN CURTAIN WALL  
MUR RIDEAU VEC DESIGN

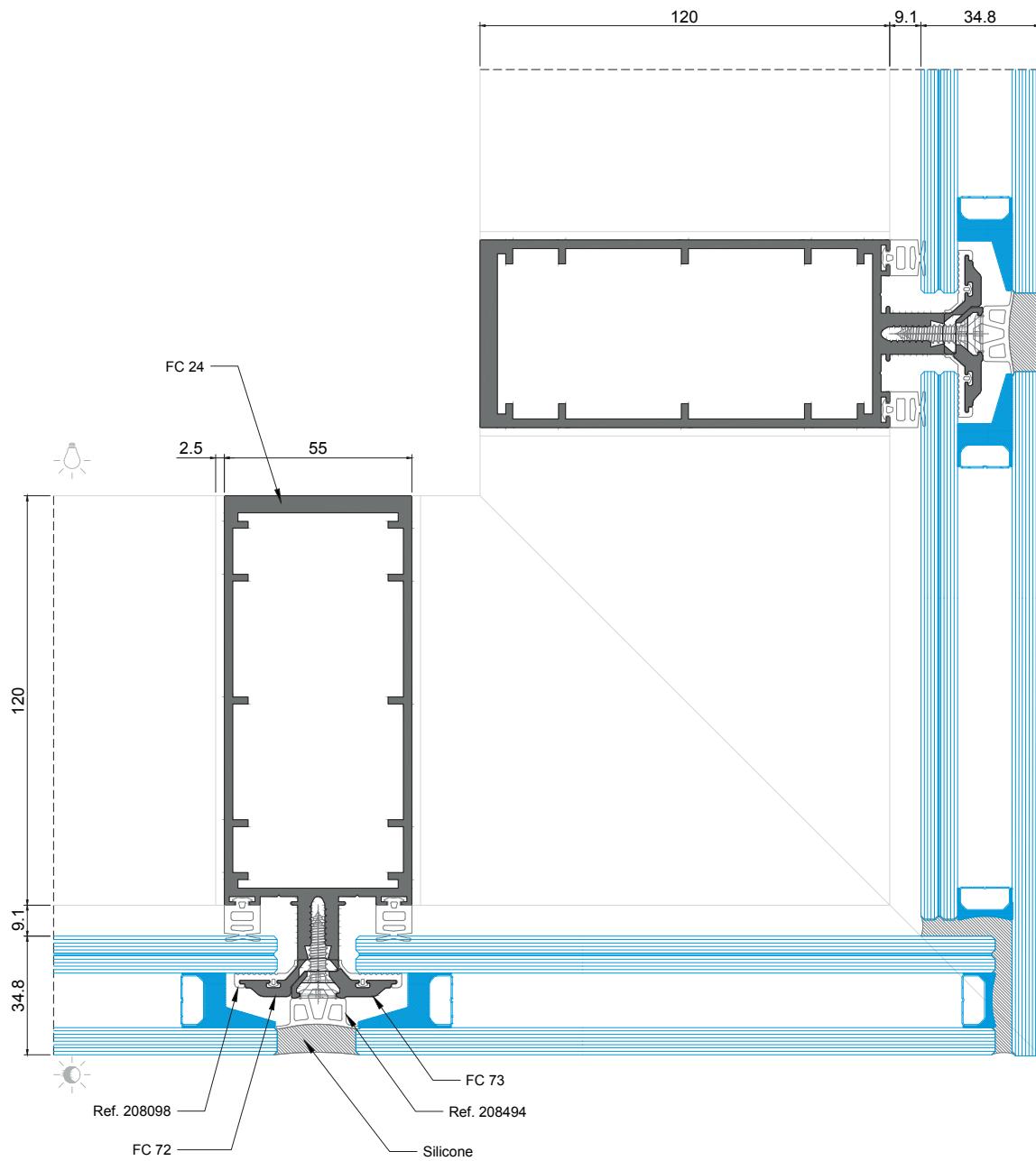
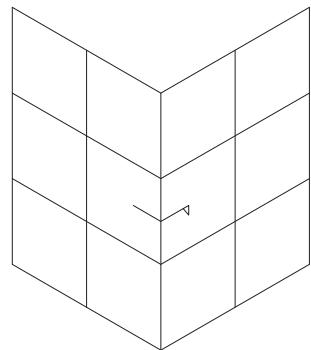


FACHADA FC DEC

STRUTURAL GLAZING DESIGN CURTAIN WALL  
MUR RIDEAU VEC DESIGN



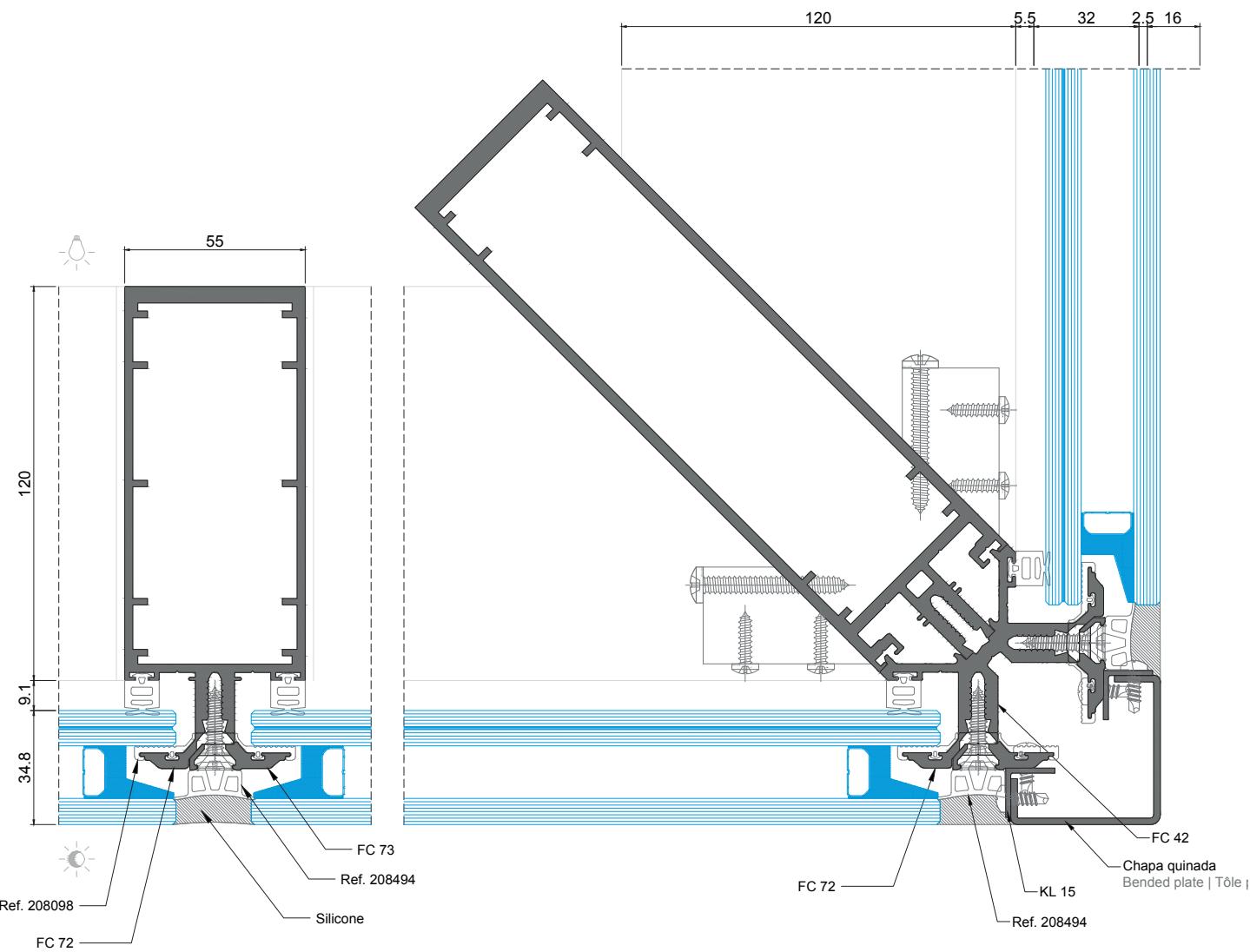
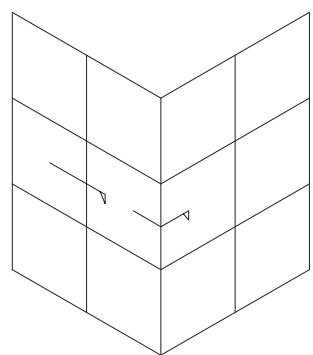
FACHADA DEC - CANTO CÔNCAVO 90° COM VIDRO  
STRUCTURAL GLAZING DESIGN CURTAIN WALL - CONCAVE CORNER 90° WITH GLASS  
MUR RIDEAU VEC DESIGN - ANGLE CONCAVE 90° AVEC VERRE



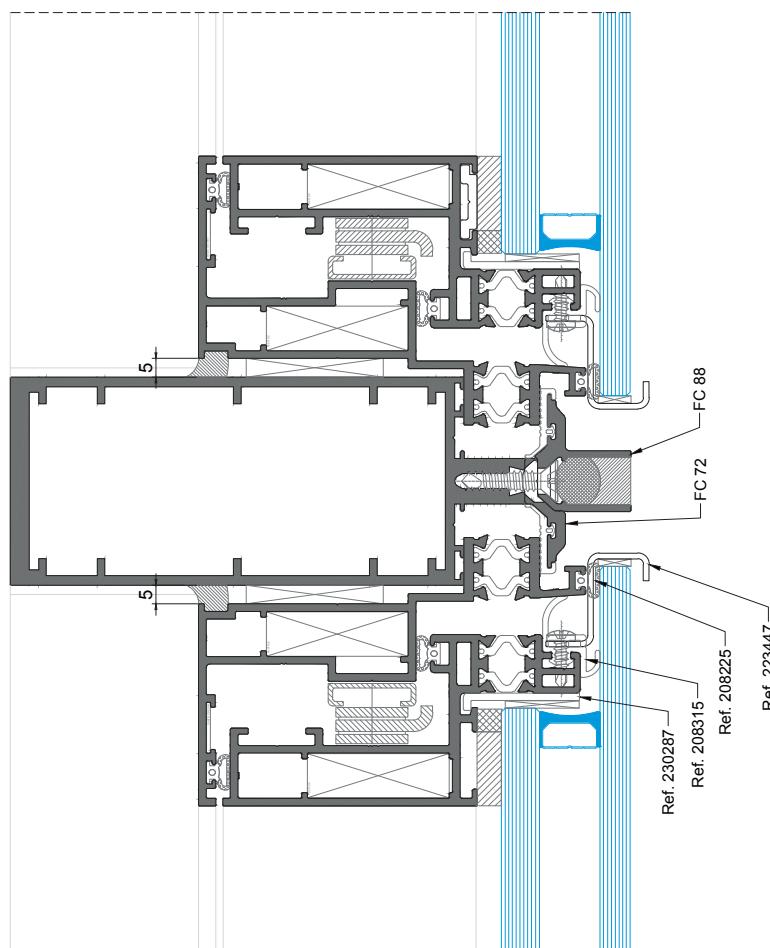
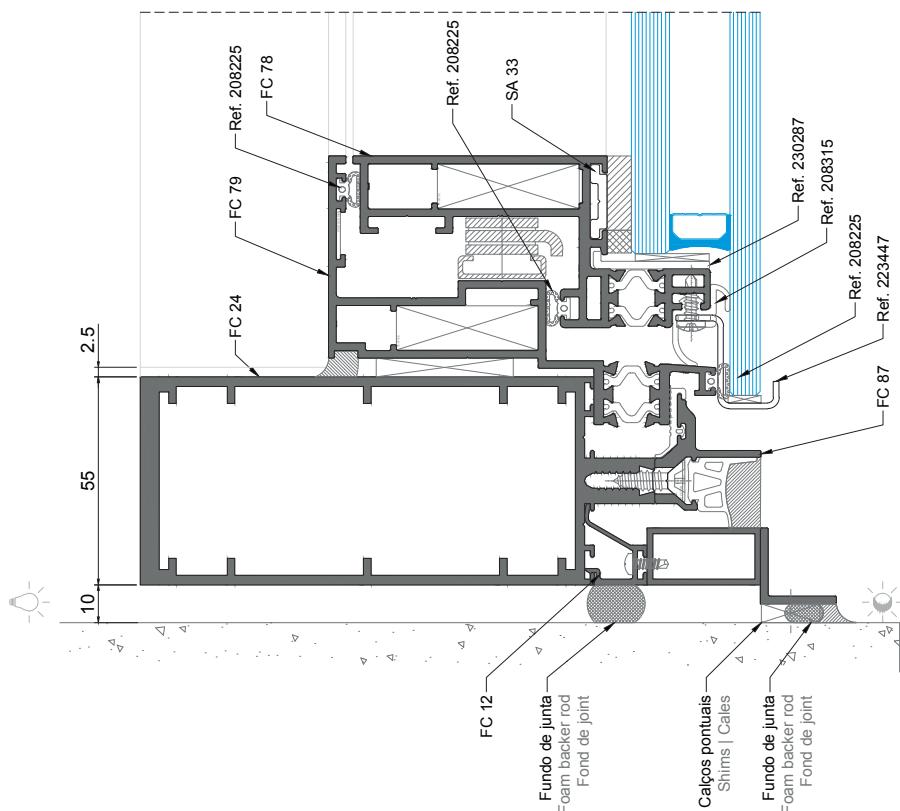
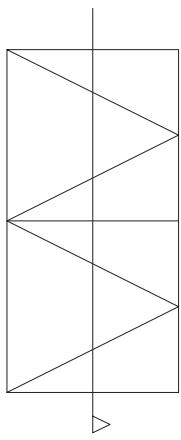
FACHADA DEC - CANTO CÔNCAVO 90° COM CHAPA E COM FC 42

STRUCTURAL GLAZING DESIGN CURTAIN WALL - CONCAVE CORNER 90° WITH PLATE AND FC 42 PROFILE

MUR RIDEAU VEC DESIGN - ANGLE CONCAVE 90° AVEC PLAQUE ET PROFILÉ FC 42



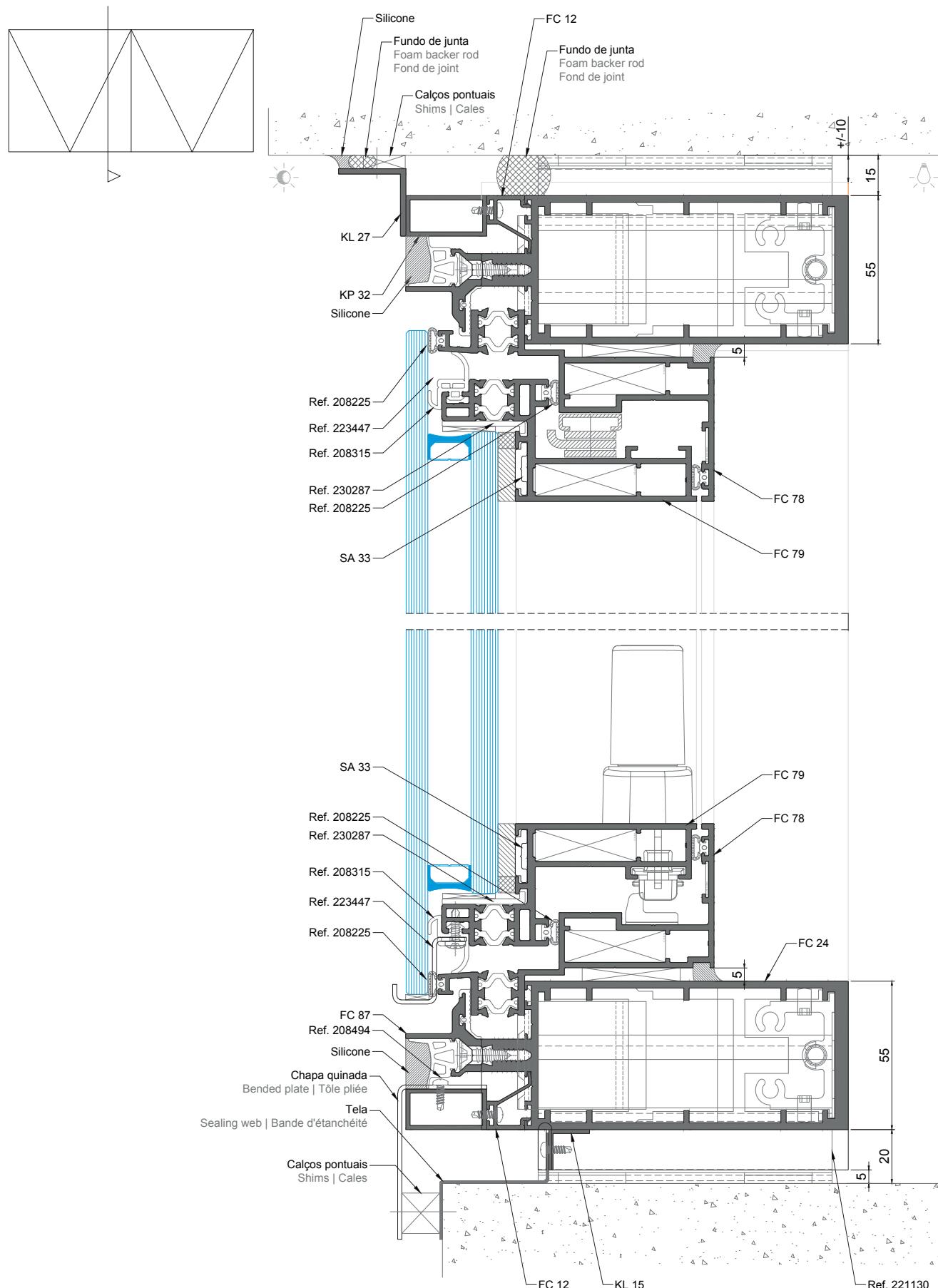
JANELA PROJECTANTE FC DEC - CORTE HORIZONTAL  
STRUCTURAL GLAZING DESIGN AWNING WINDOW - HORIZONTAL SECTION  
FENÊTRE VÉC DESIGN OUVERTURE À L'ITALIENNE - SECTION HORIZONTALE



JANELA PROJECTANTE FC DEC - CORTE HORIZONTAL

STRUCTURAL GLAZING DESIGN AWNING WINDOW - VERTICAL SECTION

FENÊTRE VEC DESIGN OUVERTURE À L'ITALIENNE - SECTION VERTICALE



# IX

## MAQUINAÇÕES, CORTES E FRESAGENS MACHININGS, CUTS AND MILLINGS USINAGES, COUPES ET FRAISAGES

Medidas de corte FC FC Cutting measures Mesures de coupe FC	IX . 1
Medidas de corte FC-DEC FC-DEC Cutting measures Mesures de coupe FC-DEC	IX . 2
Maquinações e Fresagens de Quadros Fixed Frames Machinings and Millings Usinages et Fraisages des Cadres	IX . 3

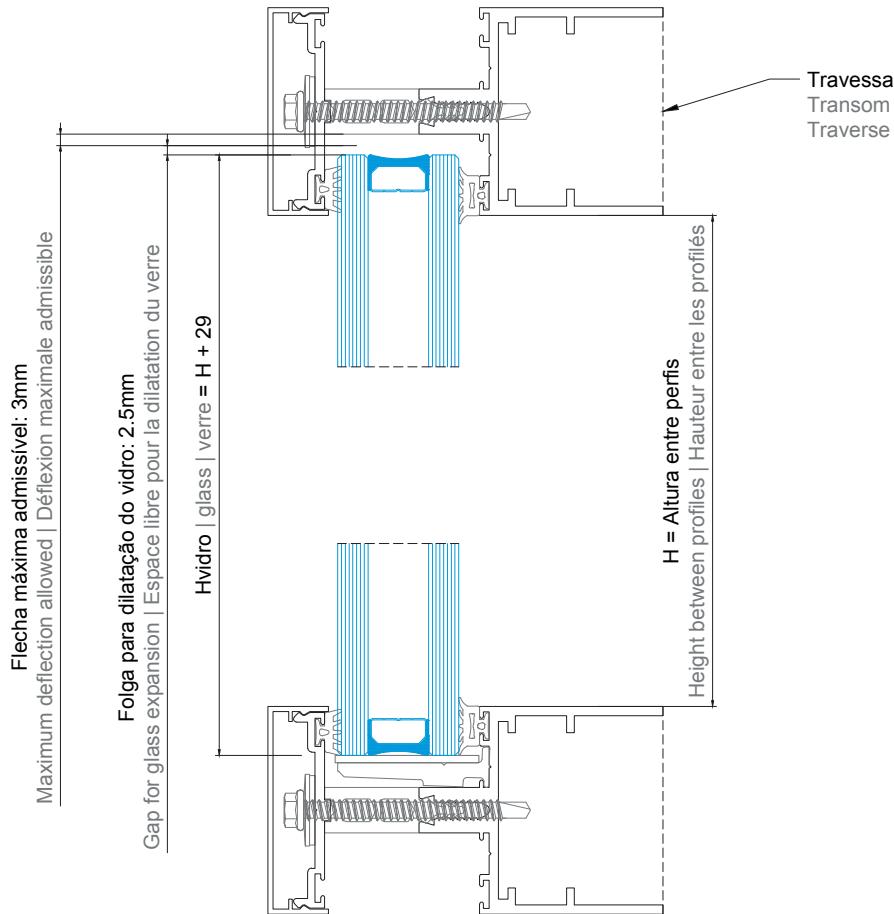
# IX . 1

Medidas de corte FC  
FC Cutting measures  
Mesures de coupe FC

## FACHADA ESTRUTURAL - TRADICIONAL COM TAMPAS - MEDIDAS DE CORTE

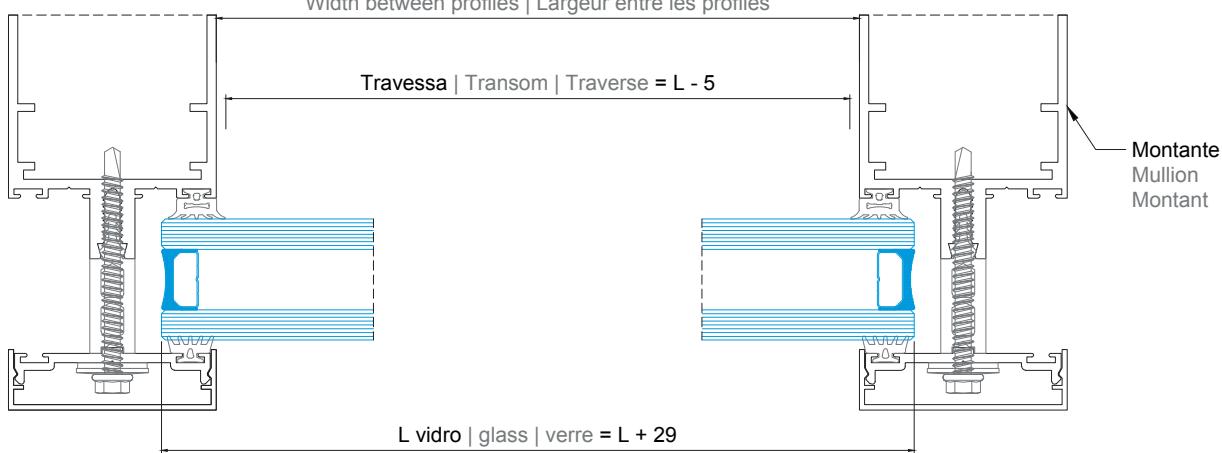
CURTAIN WALL - WITH COVER CAPS - CUTTING MEASURES

MUR RIDEAU - AVEC CAPOT - MESURES DE COUPE



**L = Largura entre perfis**

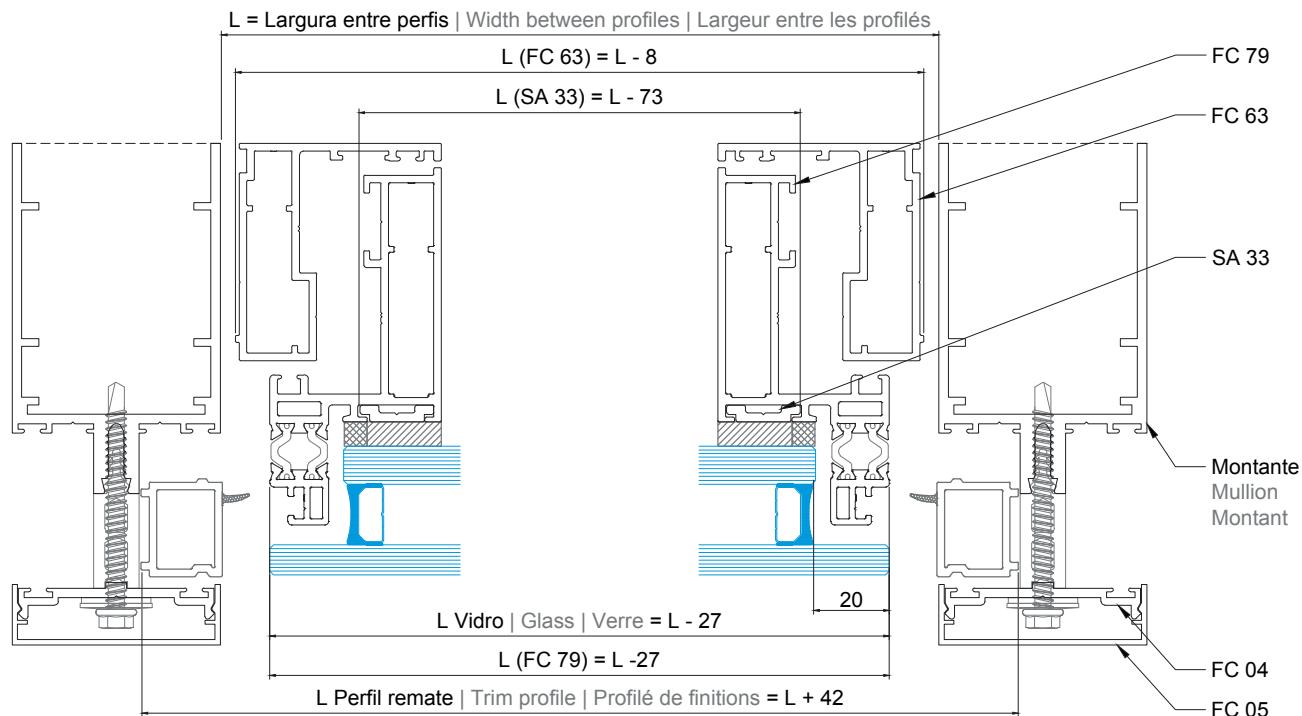
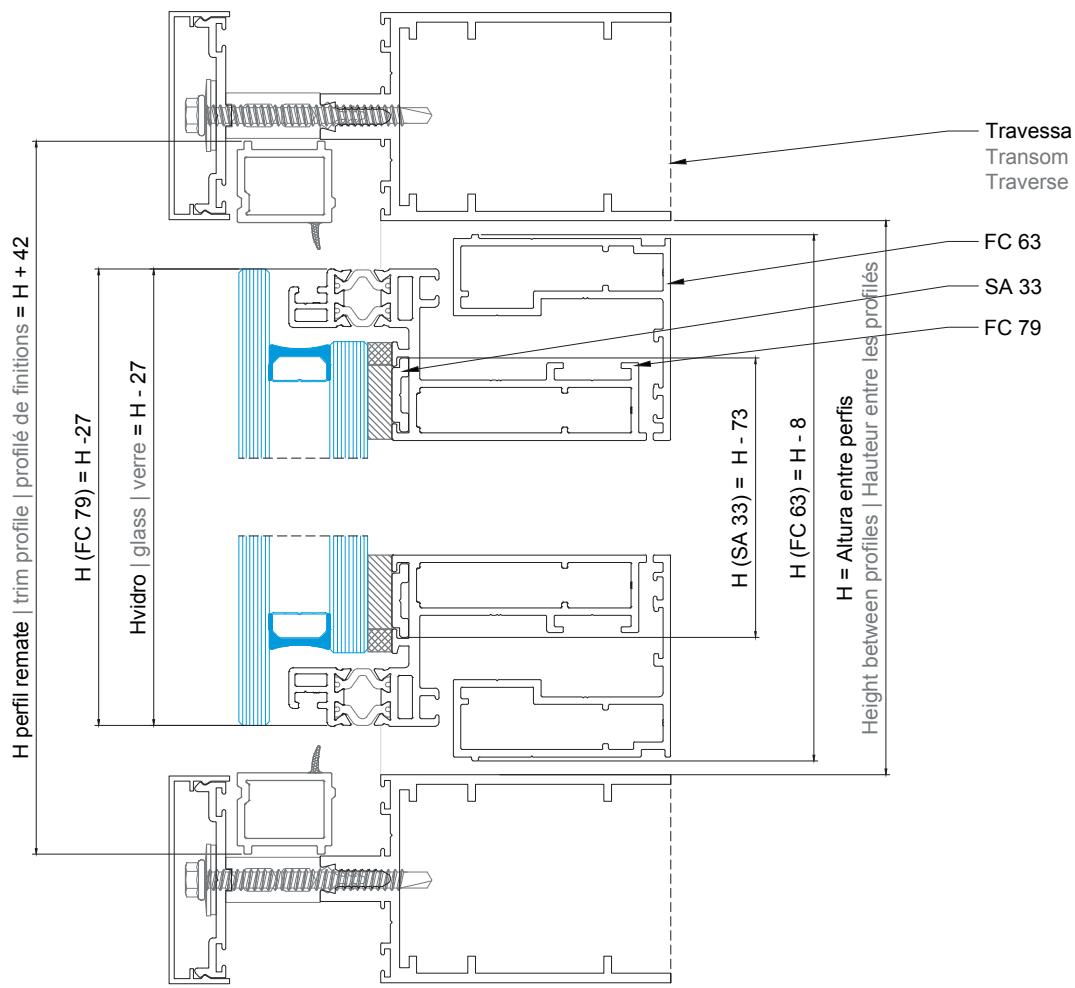
Width between profiles | Largeur entre les profilés



## FACHADA ESTRUTURAL - TRADICIONAL COM TAMPAS - MEDIDAS DE CORTE

CURTAIN WALL - WITH COVER CAPS - CUTTING MEASURES

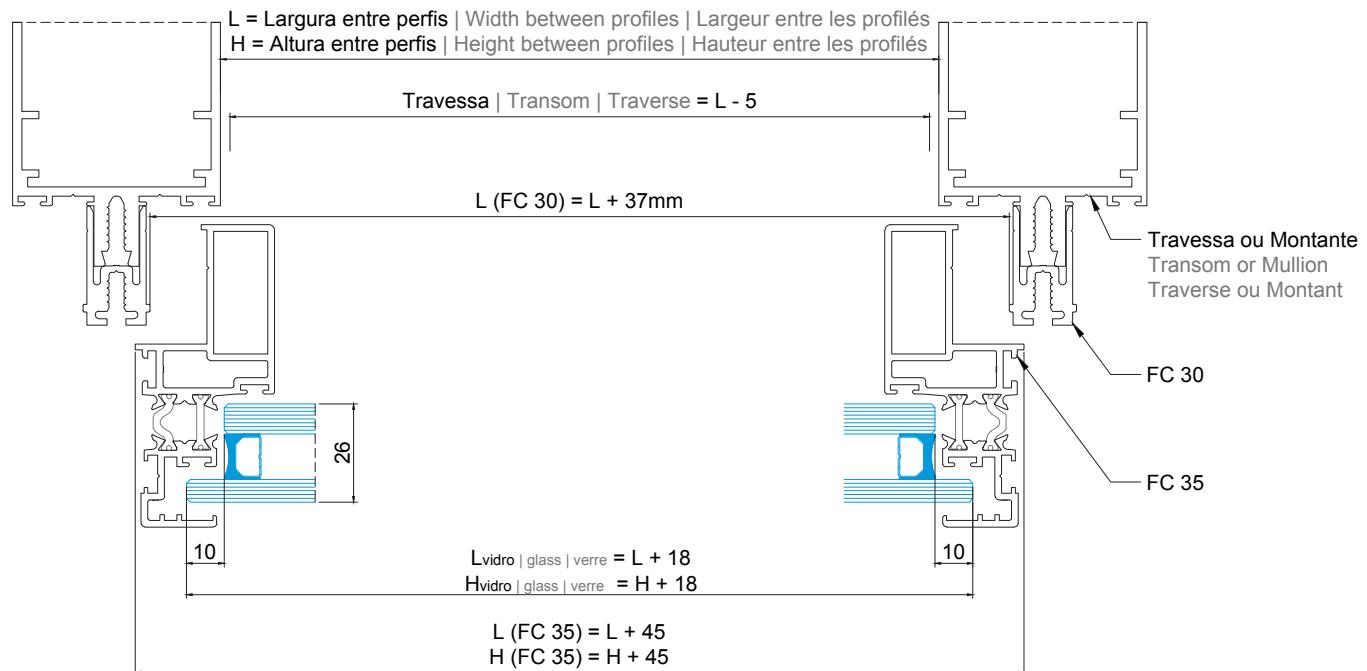
MUR RIDEAU - AVEC CAPOT - MESURES DE COUPE



## FACHADA SEMI OCULTA FC 35

CURTAIN WALL - VEB

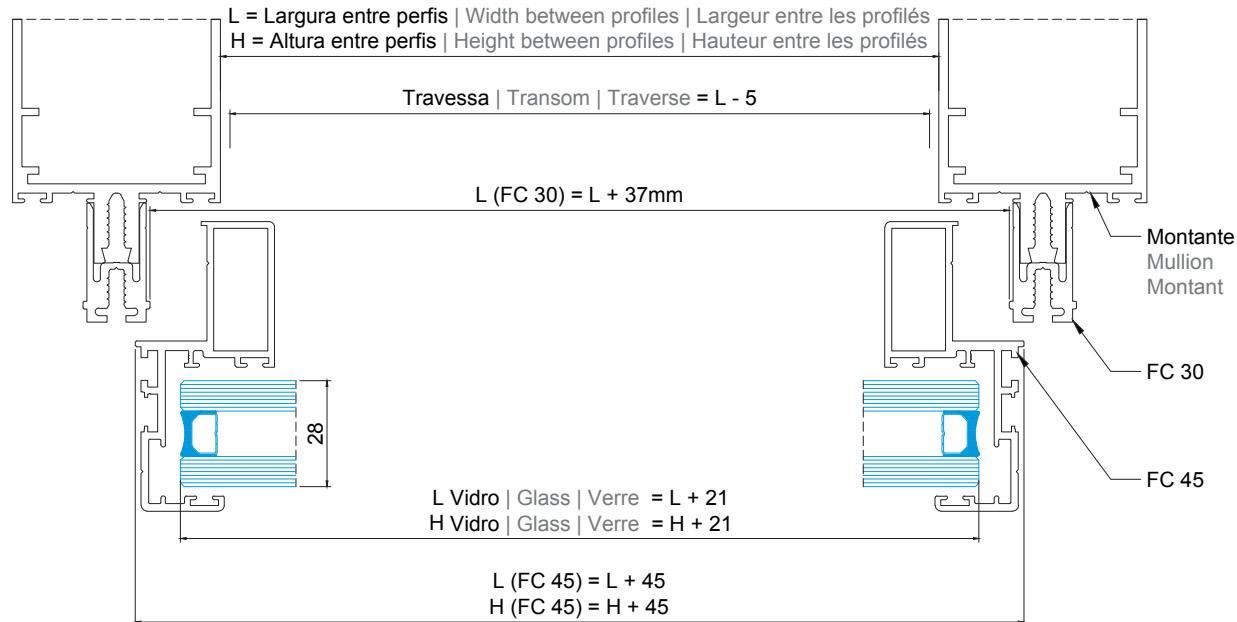
MUR RIDEAU - VEP



## FACHADA SEMI OCULTA FC 45

CURTAIN WALL - VEB

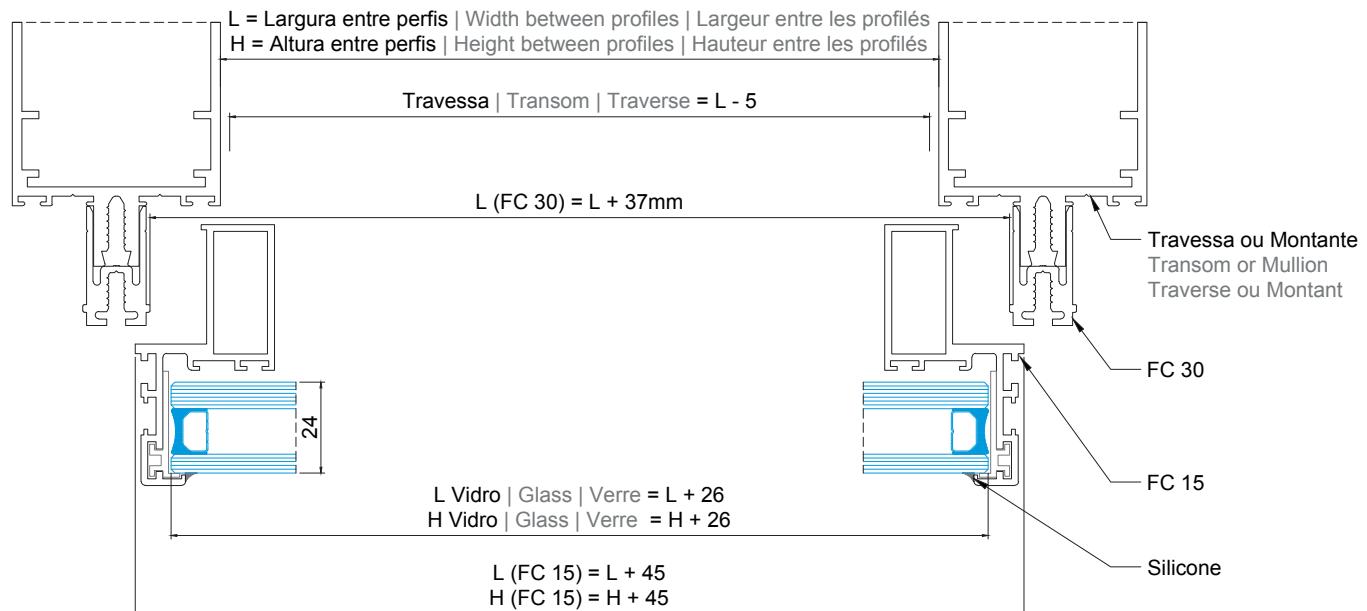
MUR RIDEAU - VEP



## FACHADA SEMI OCULTA FC 15

CURTAIN WALL - VEB

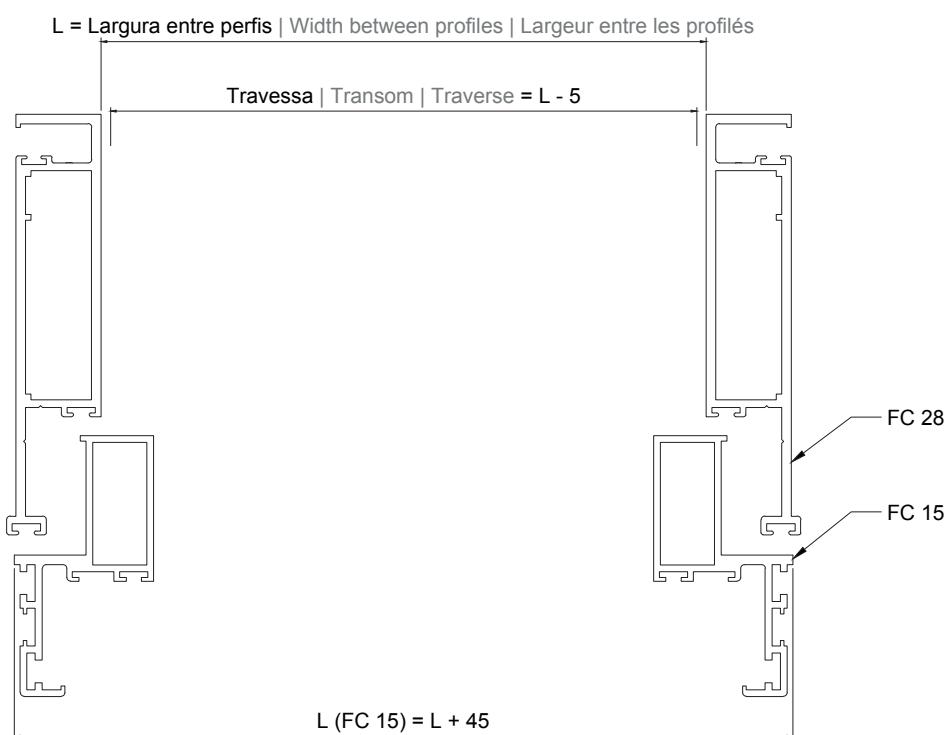
MUR RIDEAU - VEP



## FACHADA SEMI OCULTA FC 15 + FC 28

CURTAIN WALL - VEB

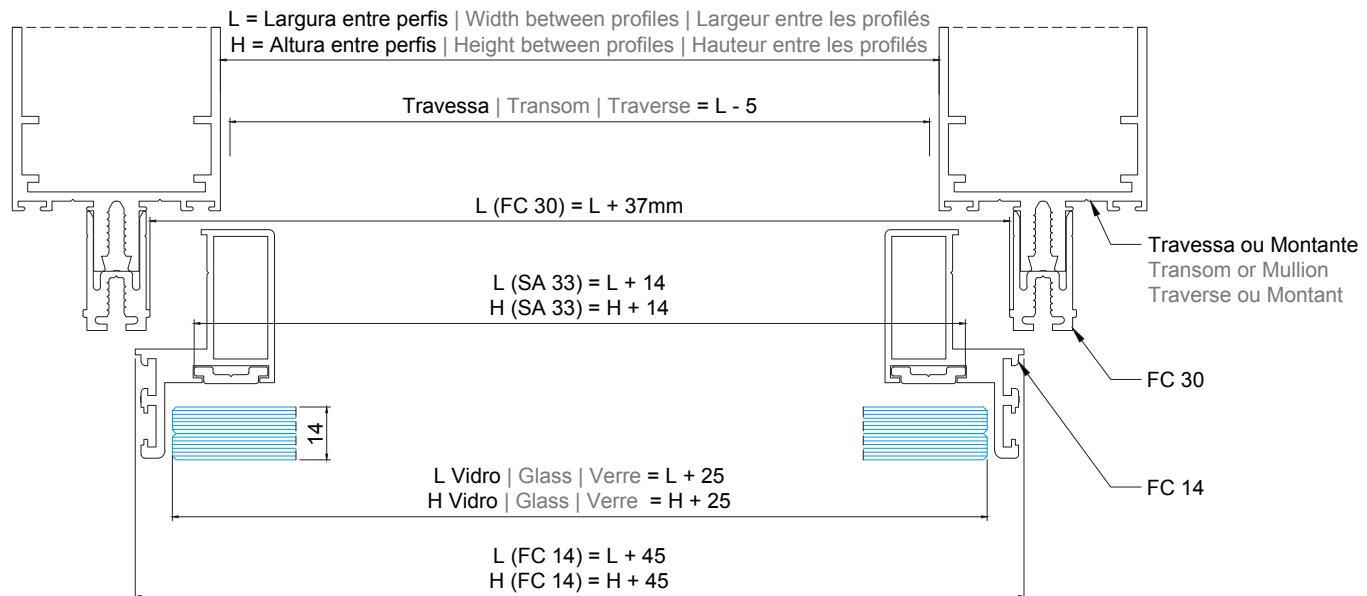
MUR RIDEAU - VEP



## FACHADA OCULTA FC 14 VIDRO RETO

CURTAIN WALL - ESTRUTURAL GLAZING

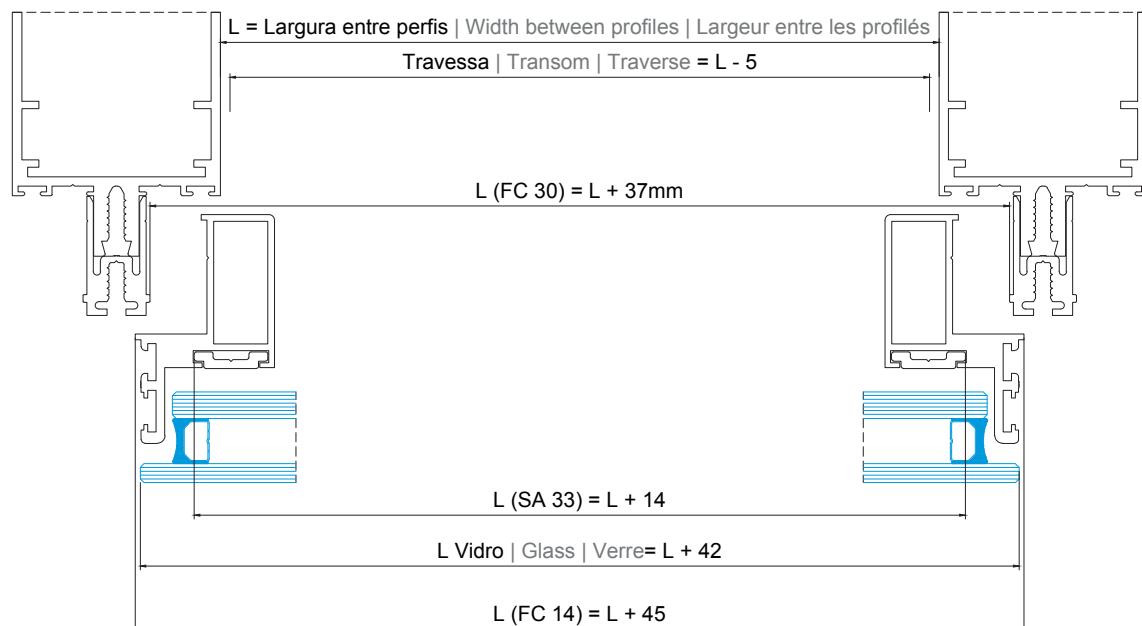
MUR RIDEAU - VEC



## FACHADA OCULTA FC 14 VIDRO DECALADO

CURTAIN WALL - ESTRUTURAL GLAZING

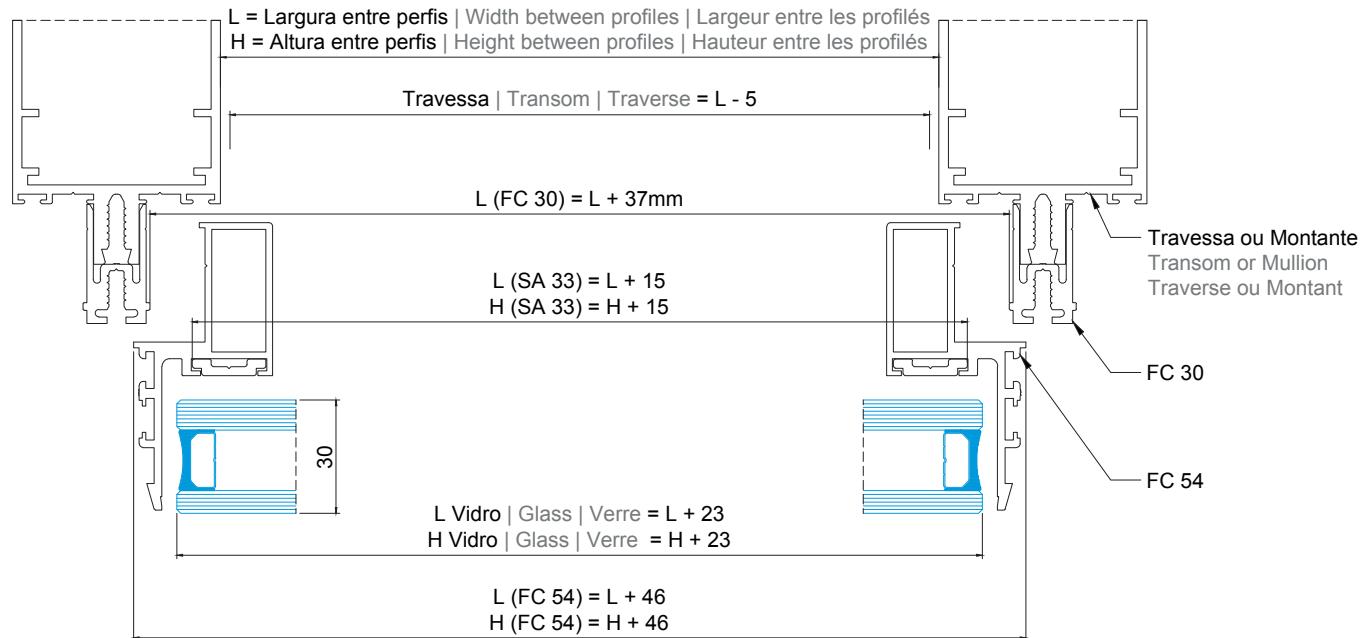
MUR RIDEAU - VEC



## FACHADA OCULTA FC 54

CURTAIN WALL - ESTRUTURAL GLAZING

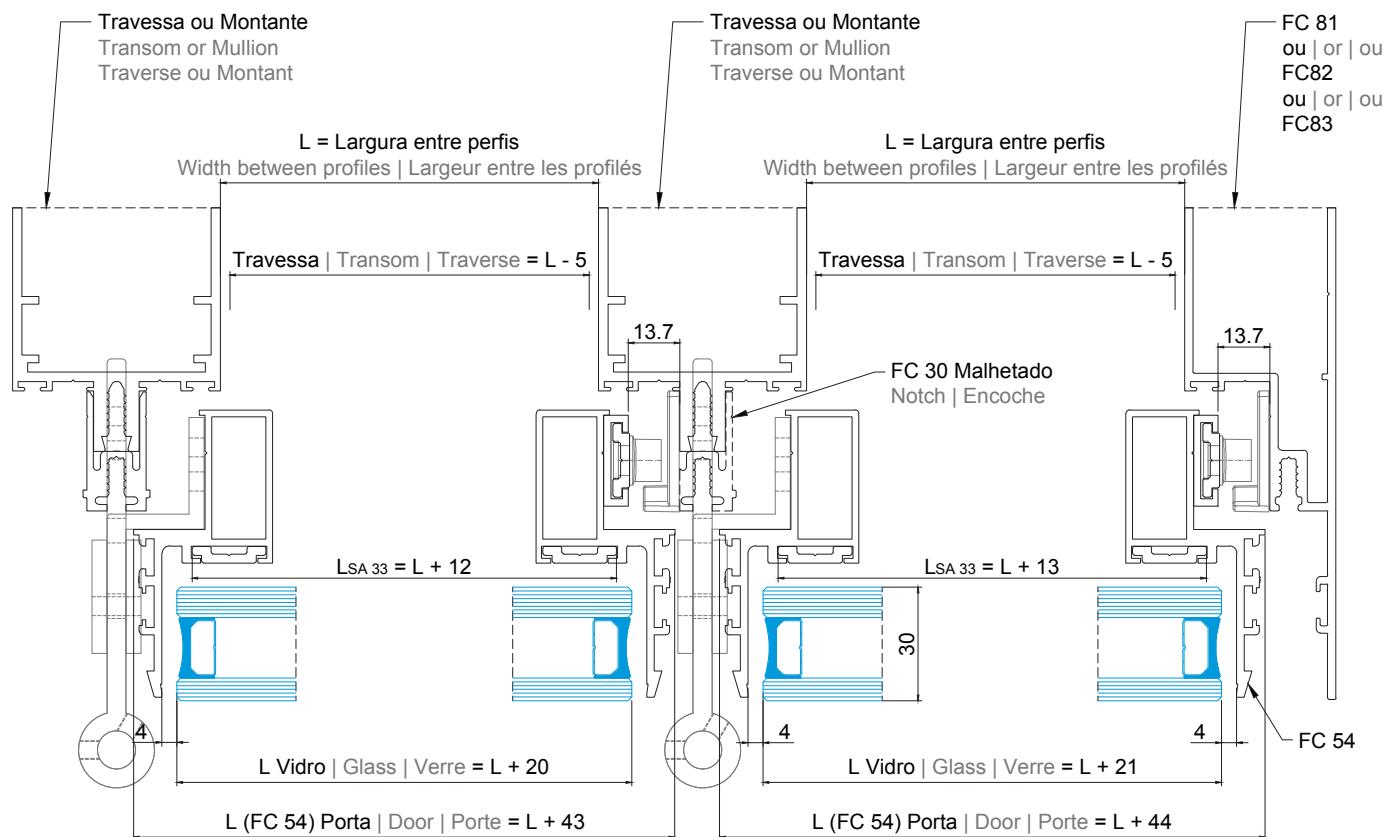
MUR RIDEAU - VEC



## FACHADA OCULTA FC 54 - PORTA

CURTAIN WALL - ESTRUTURAL GLAZING

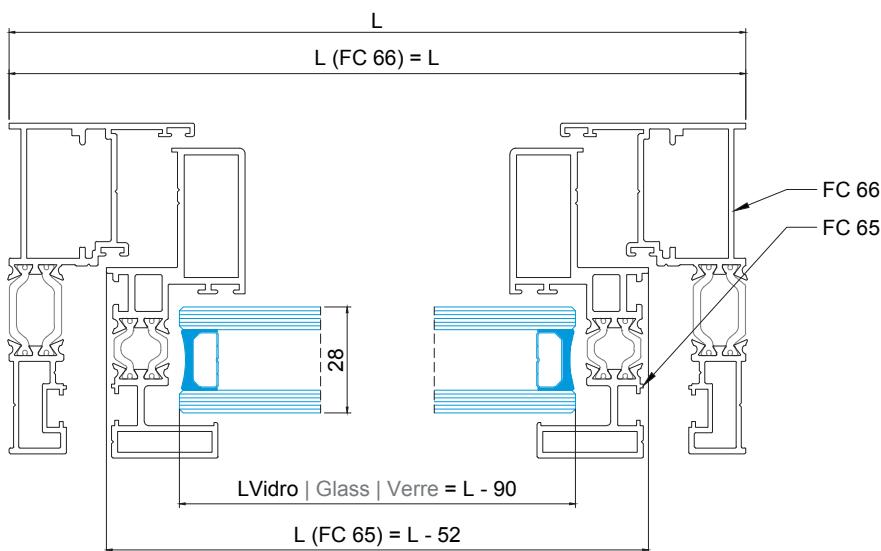
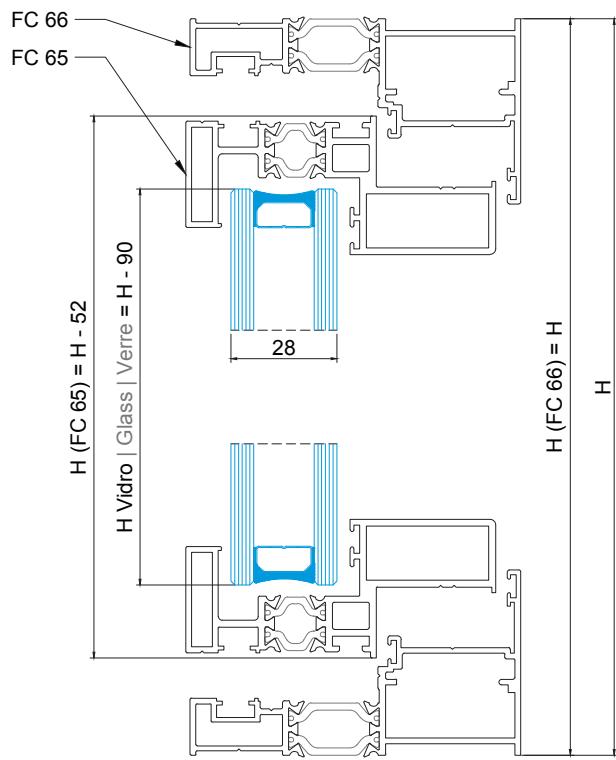
MUR RIDEAU - VEC



JANELA PROJECTANTE ISOLADA - SEMI OCULTA

WEB TOP HUNG WINDOW

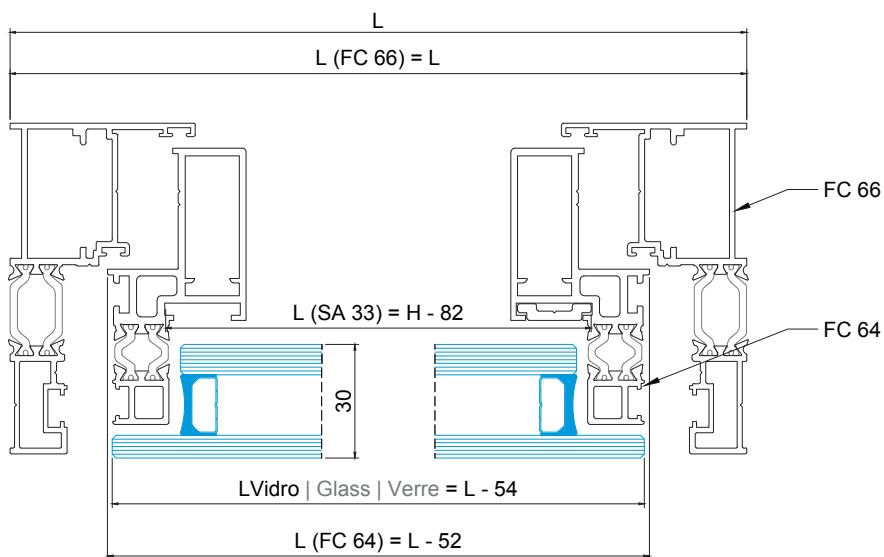
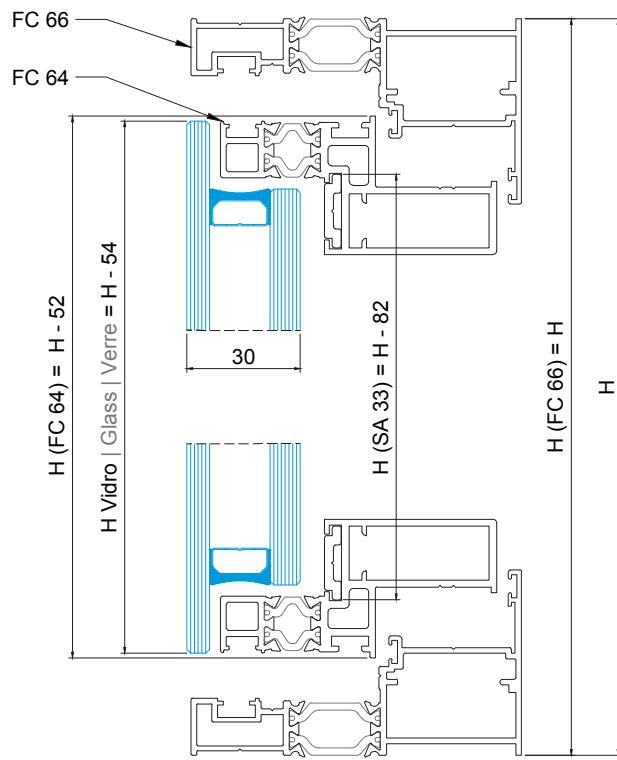
FENÊTRE OUVERTURE À L'ITALIENNE - VEP



JANELA PROJECTANTE ISOLADA - OCULTA

ESTRUTURAL GLAZED TOP HUNG WINDOW

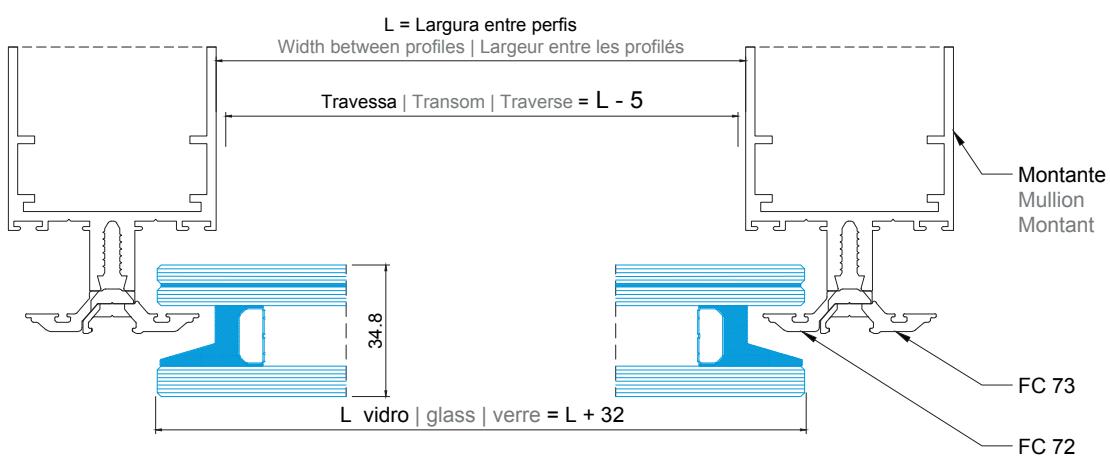
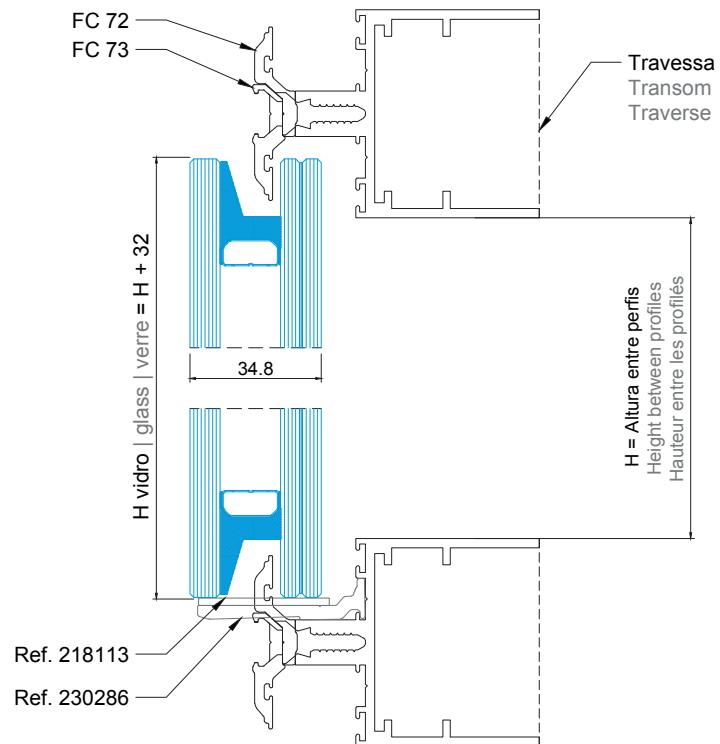
FENÊTRE OUVERTURE À ITALIENNE - VEC



# IX . 2

Medidas de corte FC-DEC  
FC-DEC Cutting measures  
Mesures de coupe FC-DEC

**FACHADA FC DEC**  
CURTAIN WALL STRUCTURAL GLAZING DESIGN  
MUR RIDEAU VEC DESIGN

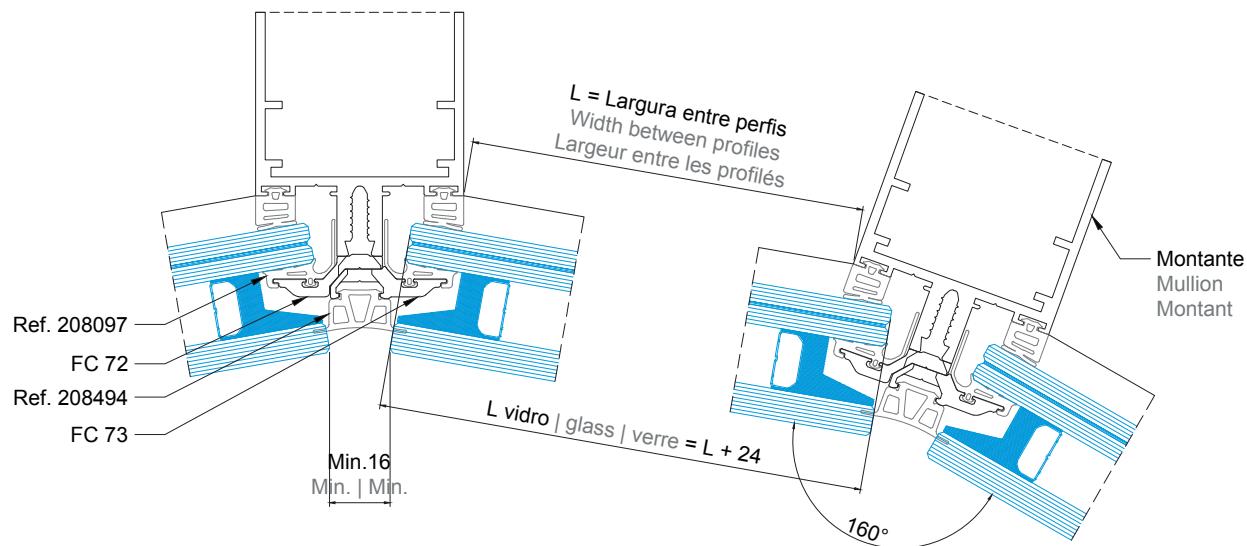


## FACHADA FC DEC

CURTAIN WALL STRUCTURAL GLAZING DESIGN  
MUR RIDEAU VEC DESIGN

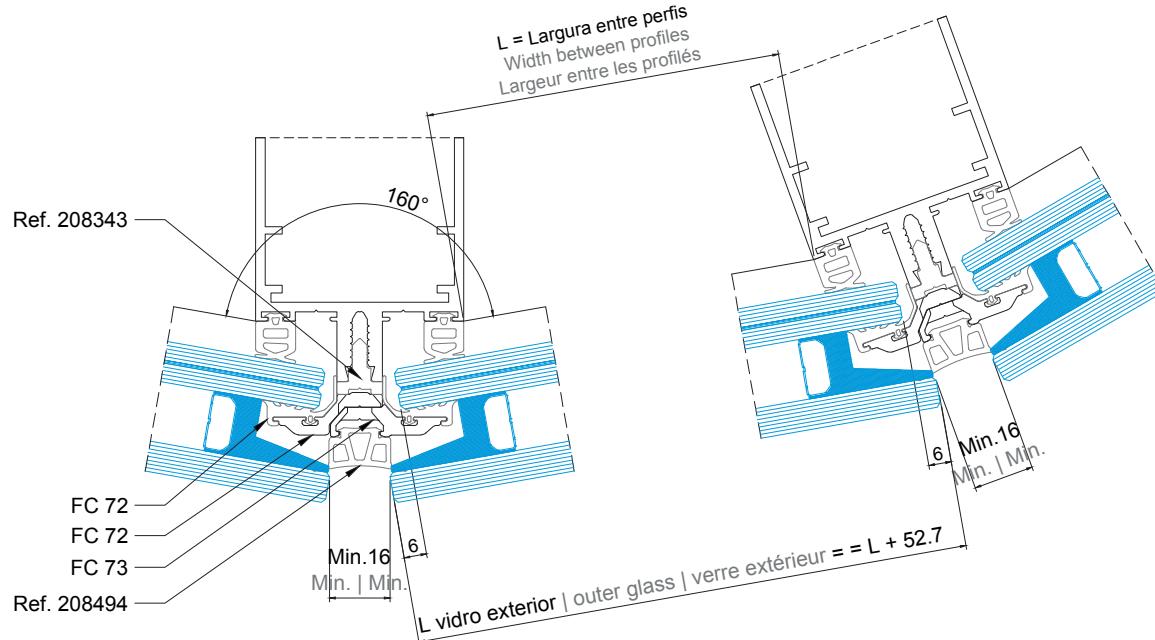
### 1) ÂNGULO CONCÂVO 160°

CONCAVE ANGLE 160° | ANGLE CONCAVE 160°



### 2) ÂNGULO CONVEXO 160°

CONVEX ANGLE 160° | ANGLE CONVEXE 160°

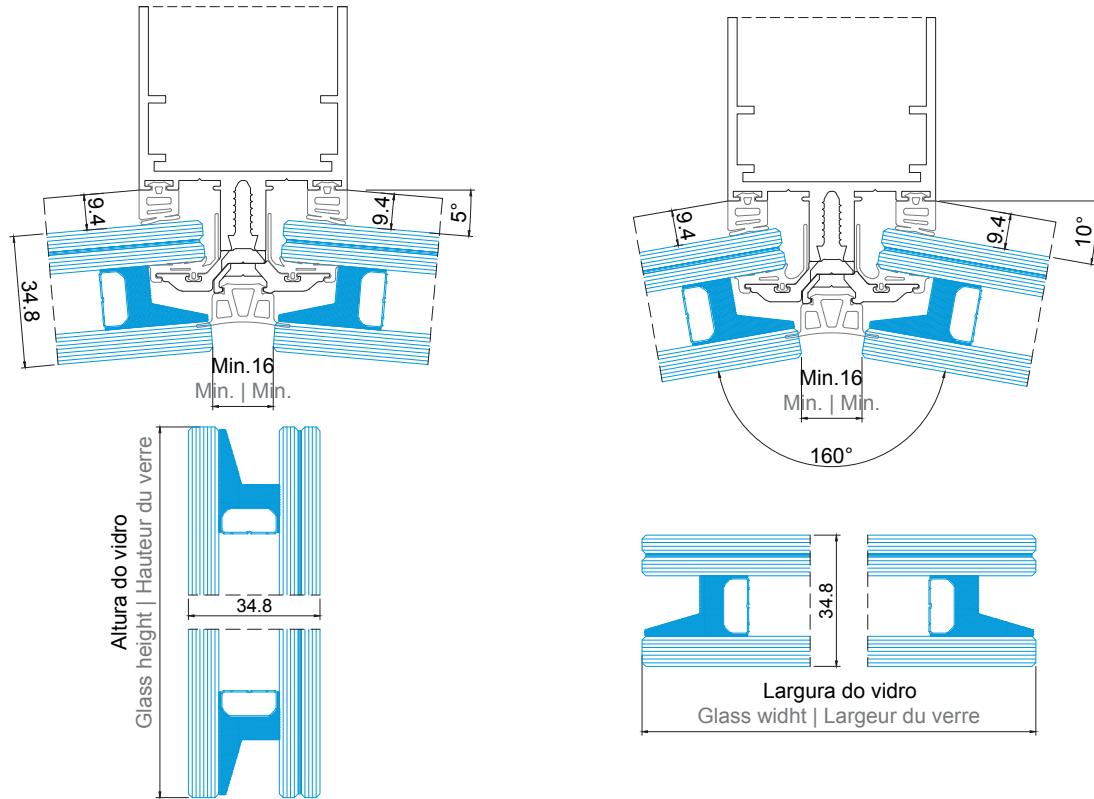


## FACHADA FC DEC

CURTAIN WALL STRUCTURAL GLAZING DESIGN  
MUR RIDEAU VEC DESIGN

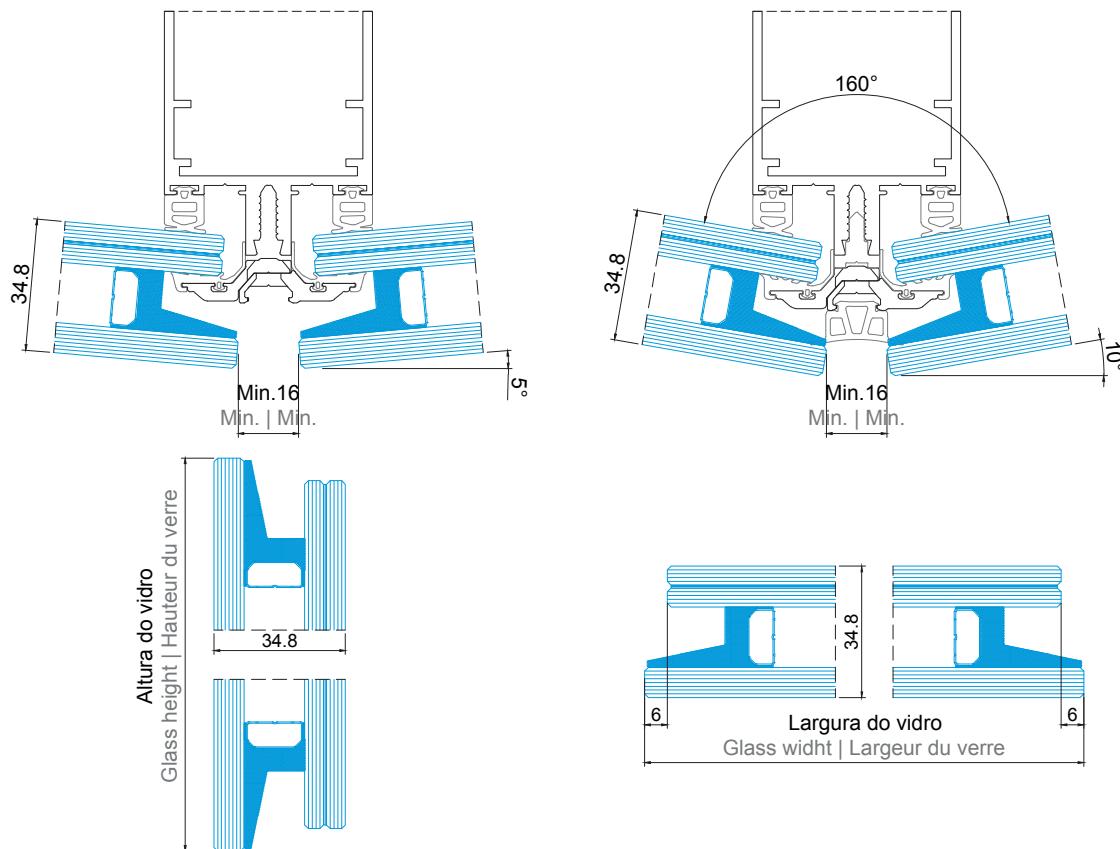
### 1) TIPOLOGIA DE VIDRO - VÃOS CURVOS CÔNCAVOS

GLASS TYPOLOGY - CONCAVE CURVED SPANS | TYPOLOGIE DU VERRE - TRAVÉES COURBES CONCAVES



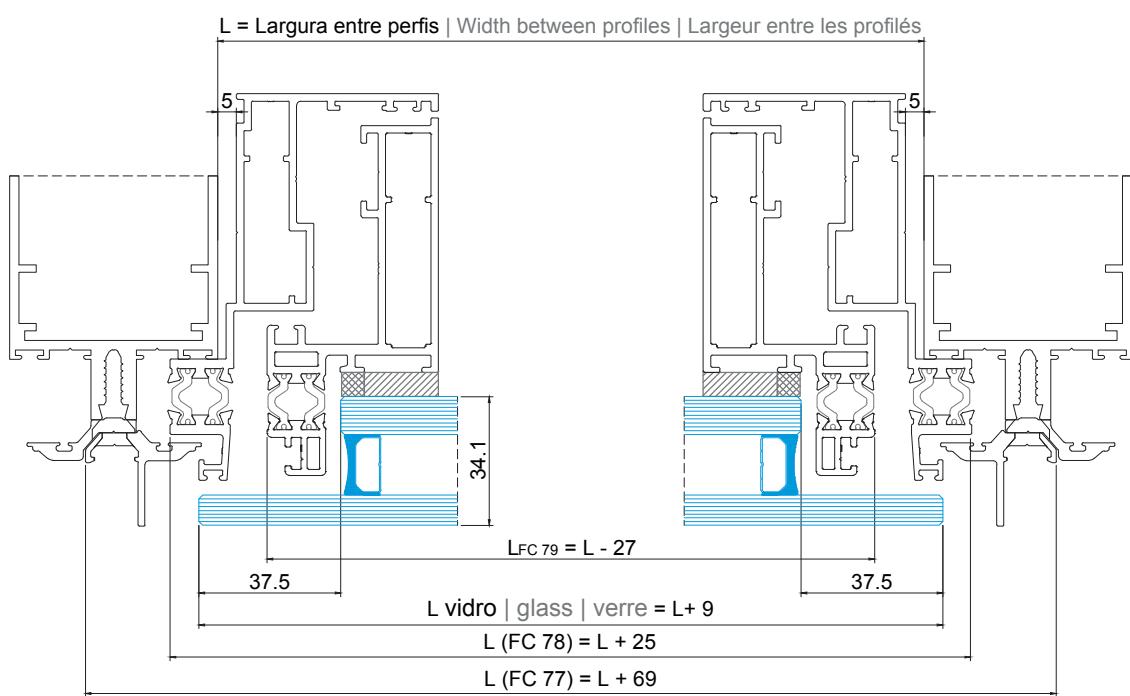
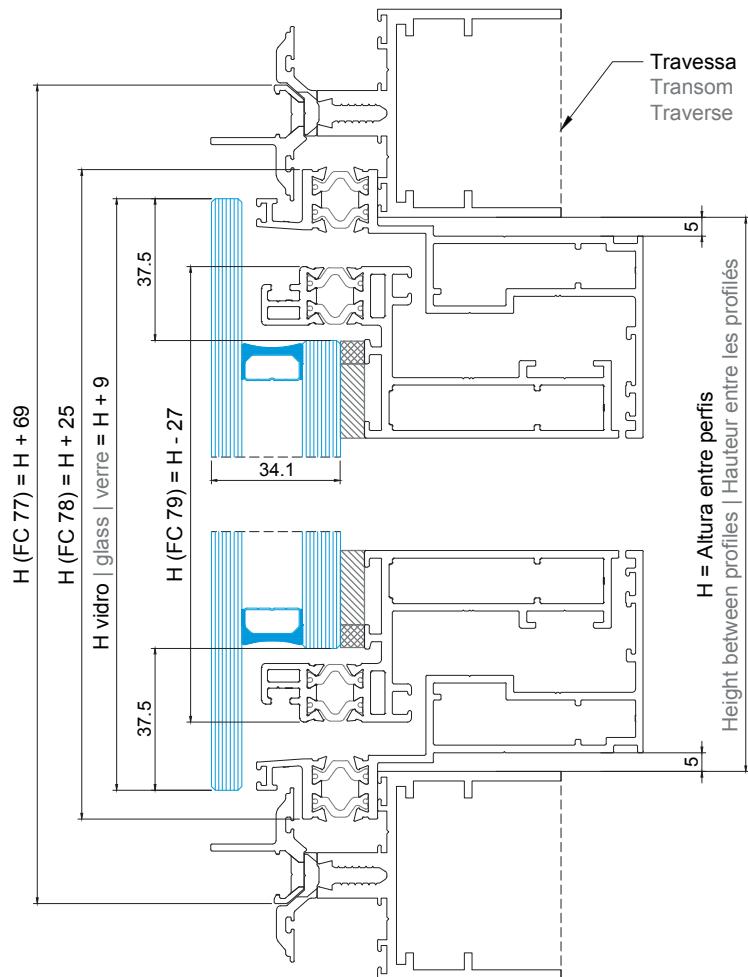
### 2) TIPOLOGIA DE VIDRO - VÃOS CURVOS CONVEXOS

GLASS TYPOLOGY - CONVEX CURVED SPANS | TYPOLOGIE DU VERRE - TRAVÉES COURBES CONVEXES



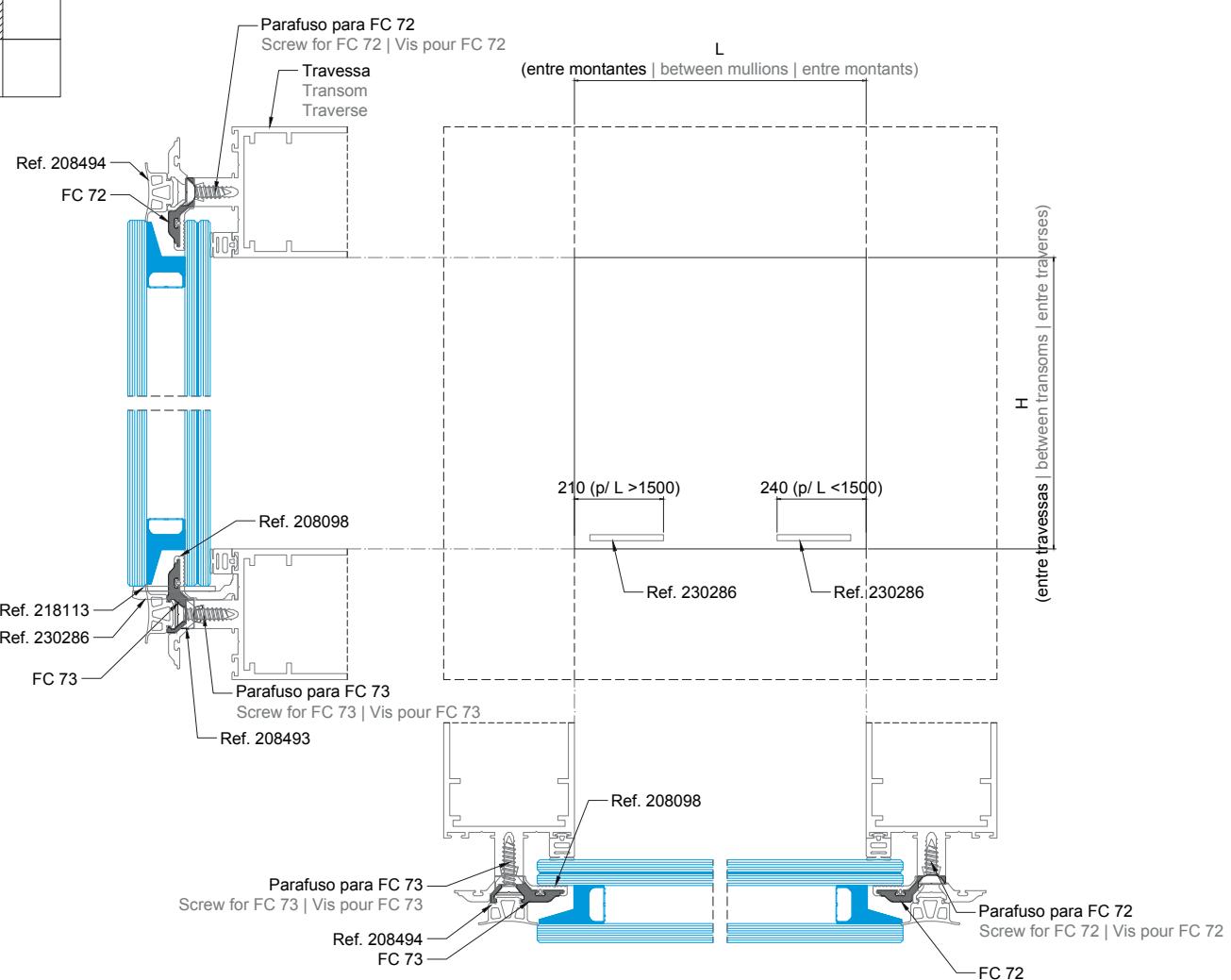
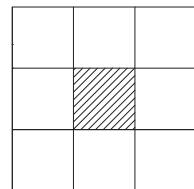
## FACHADA FC DEC

CURTAIN WALL STRUCTURAL GLAZING DESIGN  
MUR RIDEAU VEC DESIGN



## FACHADA FC DEC - QUADRO INTERMÉDIO

CURTAIN WALL STRUCTURAL GLAZING DESIGN - CENTRE FRAME  
MUR RIDEAU VEC DESIGN - CADRE CENTRAL



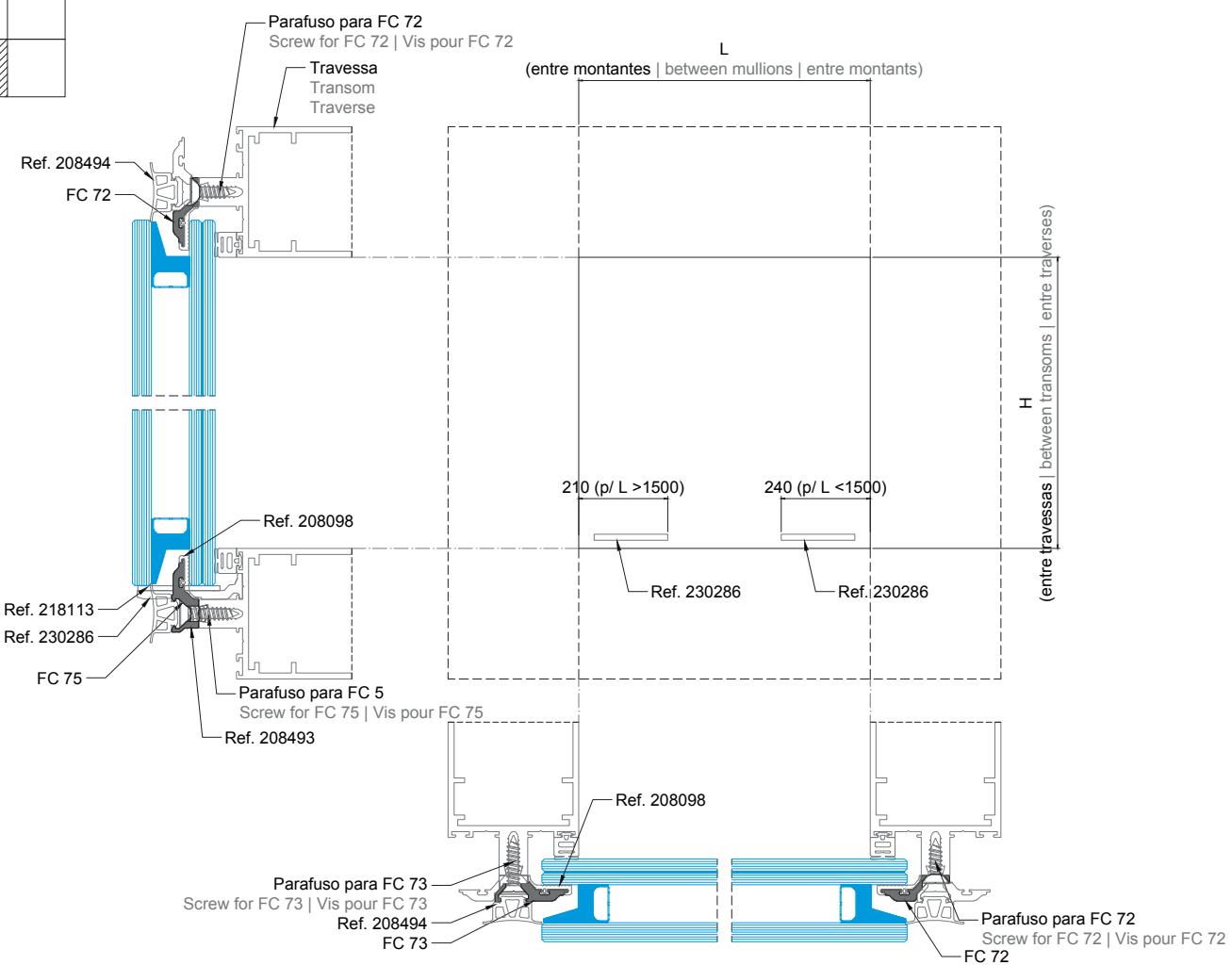
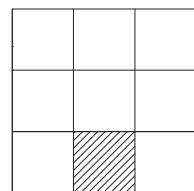
MATERIAL A SOMAR À ESTRUTURA PRINCIPAL DE MONTANTES DE TRAVESSAS	MEDIDAS DE CORTE				
	PERFIS / ACESSÓRIOS	QUANT.	CORTE	L>1500mm	L<1500mm
FC72	1			L - 420 H + 40	L - 480 H + 40
FC73	1			L - 420 H + 40	L - 480 H + 40
RT015	1			275	335
VD2108				igual à quantidade FC72 + FC73	
VD2103				(L + 32) + (H + 55)	
JUNTA DE VIDRO INT				2x L + 2x (H + 21)	
SUPORTE DE VIDRO	2				
CALÇO DE VIDRO	2				
FIXAÇÃO FC72*	4 por metro				
FIXAÇÃO FC73*	4 por metro				
VIDRO	1			L + 32 H + 32	

\* NOTA: ver esquema de fixação; a ref. depende dos montantes aplicados.

## FACHADA FC DEC - QUADRO INFERIOR

CURTAIN WALL STRUCTURAL GLAZING DESIGN - BOTTOM FRAME

MUR RIDEAU VEC DESIGN - CADRE INFÉRIEUR



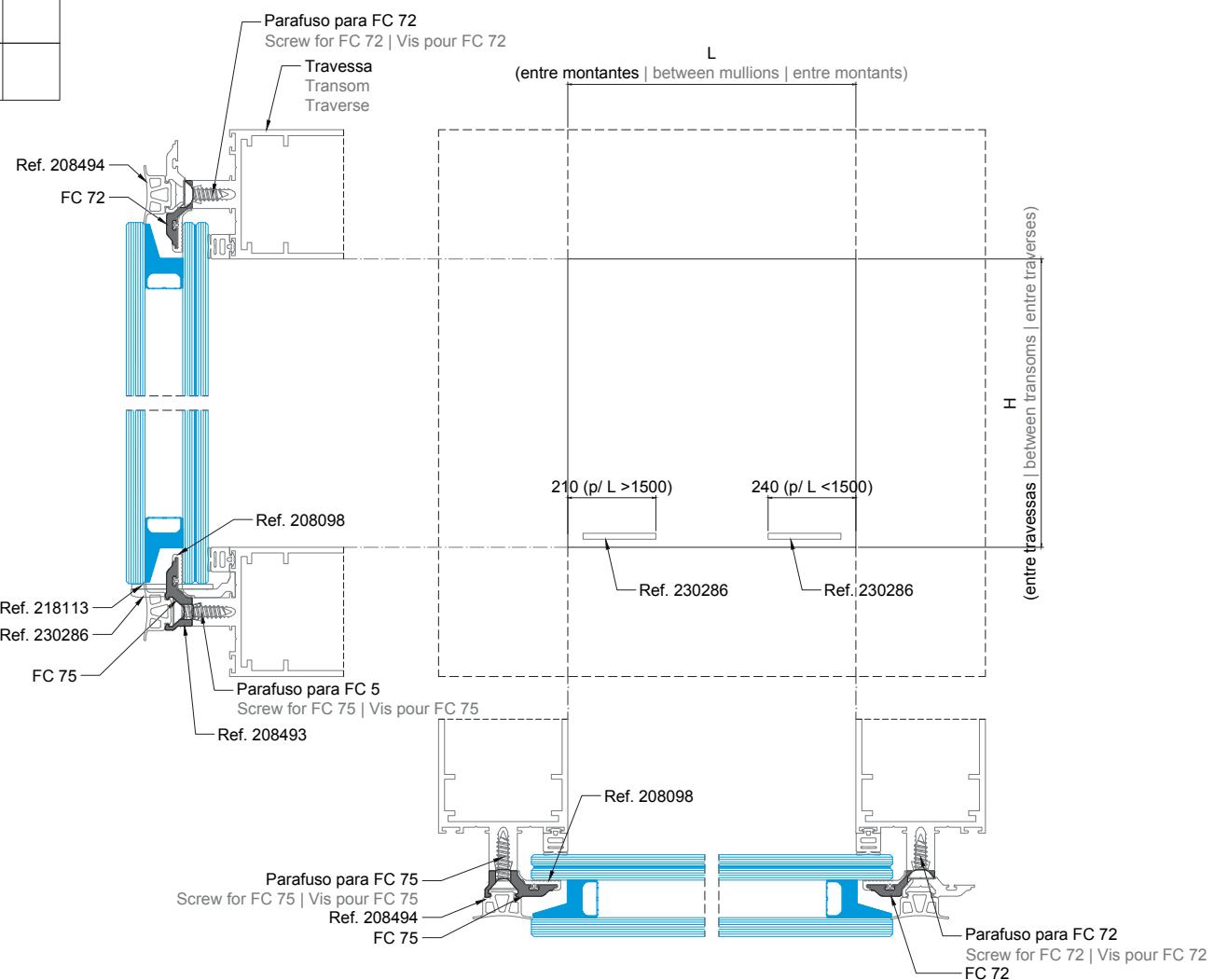
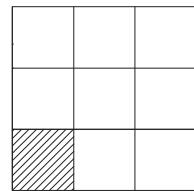
MATERIAL A SOMAR À ESTRUTURA PRINCIPAL DE MONTANTES E TRAVESSAS	MEDIDAS DE CORTE				
	PERFIS / ACESSÓRIOS	QUANT.	CORTE	L>1500mm	L<1500mm
FC72	1			L - 420 H + 40	L - 480 H + 40
FC73	1			H + 40	H + 40
FC75	1			L - 420	L - 480
RT015	1			275	335
VD2108				igual à quantidade FC72 + FC73 + FC75	
VD2103				(L + 32) + (H + 55)	
JUNTA DE VIDRO INT				2x L + 2x (H + 21)	
SUPORTE DE VIDRO	2				
CALÇO DE VIDRO	2				
FIXAÇÃO FC72*	4 por metro				
FIXAÇÃO FC73*	4 por metro				
FIXAÇÃO FC75*	4 por metro				
VIDRO	1			L + 32 H + 32	

\* NOTA: ver esquema de fixação; a ref. depende dos montantes aplicados.

## FACHADA FC DEC - QUADRO INFERIOR LATERAL

CURTAIN WALL STRUCTURAL GLAZING DESIGN - LATERAL BOTTOM FRAME

MUR RIDEAU VEC DESIGN - CADRE INFÉRIEUR LATÉRAL



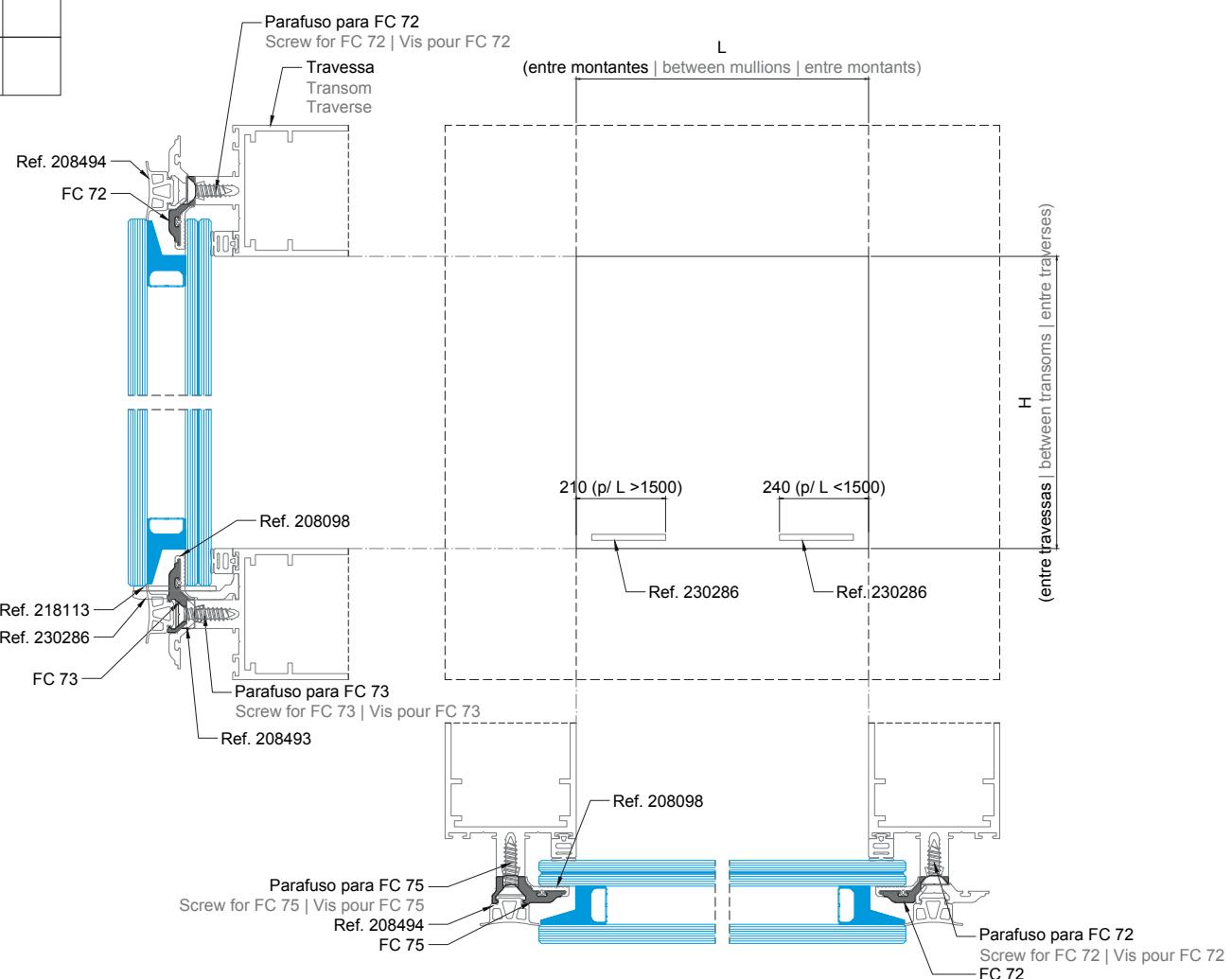
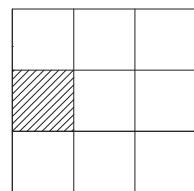
MATERIAL A SOMAR À ESTRUTURA PRINCIPAL DE MONTANTES E TRAVESSAS	MEDIDAS DE CORTE				
	PERFIS / ACESSÓRIOS	QUANT.	CORTE	L>1500mm	L<1500mm
FC72	1			L - 420 H + 40	L - 480 H + 40
FC75	1			L - 420 H + 40	L - 480 H + 40
RT015	2			275 + 131	335 + 161
VD2108				igual à quantidade FC72 + FC75	
VD2103				(L + 32) + (H + 55)	
JUNTA DE VIDRO INT				2x L + 2x (H + 21)	
SUPORTE DE VIDRO	2				
CALÇO DE VIDRO	2				
FIXAÇÃO FC72*	4 por metro				
FIXAÇÃO FC75*	4 por metro				
VIDRO	1			L + 32 H + 32	

\* NOTA: ver esquema de fixação; a ref. depende dos montantes aplicados.

## FACHADA FC DEC - QUADRO INTERMÉDIO LATERAL

CURTAIN WALL STRUCTURAL GLAZING DESIGN - LATERAL CENTRE FRAME

MUR RIDEAU VEC DESIGN - CADRE CENTRAL LATÉRAL

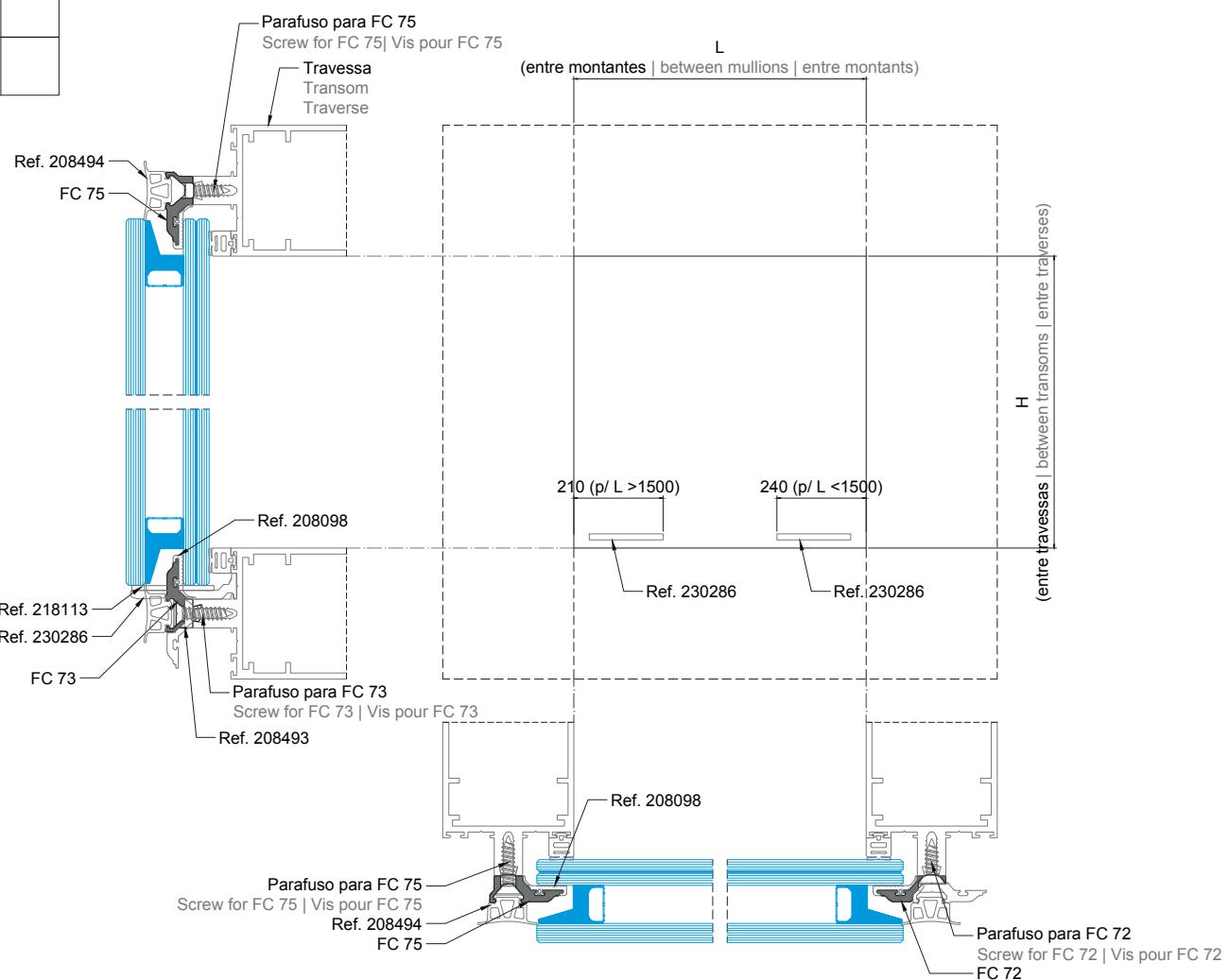
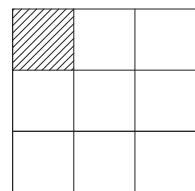


MATERIAL A SOMAR À ESTRUTURA PRINCIPAL DE MONTANTES DE TRAVESSAS	MEDIDAS DE CORTE				
	PERFIS / ACESSÓRIOS	QUANT.	CORTE	L>1500mm	L<1500mm
FC72	1			L - 420 H + 40	L - 480 H + 40
FC73	1			L - 420	L - 480
FC75	1			H + 40	H + 40
RT015	2			275 + 131	335 + 161
VD2108				igual à quantidade FC72 + FC73 + FC75	
VD2103				(L + 32) + (H + 55)	
JUNTA DE VIDRO INT				2x L + 2x (H + 21)	
SUPORTE DE VIDRO	2				
CALÇO DE VIDRO	2				
FIXAÇÃO FC72*	4 por metro				
FIXAÇÃO FC73*	4 por metro				
FIXAÇÃO FC75*	4 por metro				
VIDRO	1			L + 32 H + 32	

FACHADA FC DEC - QUADRO SUPERIOR LATERAL

CURTAIN WALL STRUCTURAL GLAZING DESIGN - LATERAL TOP FRAME

MUR RIDEAU VEC DESIGN - CADRE SUPÉRIEUR LATÉRAL



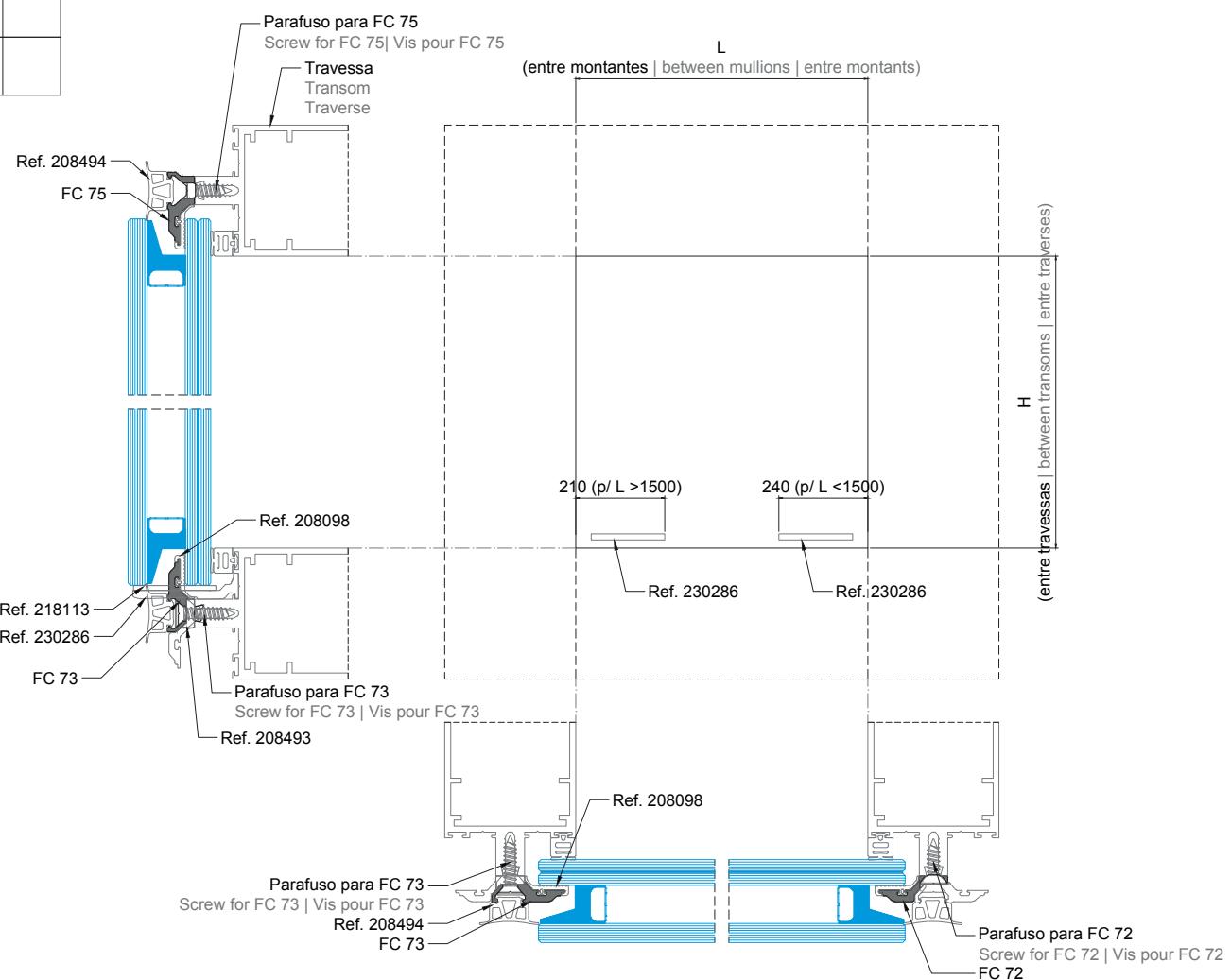
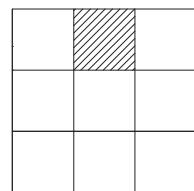
MATERIAL A SOMAR À ESTRUTURA PRINCIPAL DE MONTANTES DE TRAVESSAS

MEDIDAS DE CORTE				
PERFIS / ACESSÓRIOS	QUANT.	CORTE	L>1500mm	L<1500mm
FC72	1	—	H + 40	H + 40
FC73	1	—	L - 420	L - 480
FC75	1	—	L + 6	L + 6
	1	—	H + 40	H + 40
RT015	2	—	275 + 131	335 + 161
VD2108			igual à quantidade FC72 + FC73 + FC75	
VD2103			(L + 32) + (H + 55)	
JUNTA DE VIDRO INT			2x L + 2x (H + 21)	
SUPORTE DE VIDRO	2			
CALÇO DE VIDRO	2			
FIXAÇÃO FC72*	4 por metro			
FIXAÇÃO FC73*	4 por metro			
FIXAÇÃO FC75*	4 por metro			
VIDRO	1		L + 32 H + 32	

## FACHADA FC DEC - QUADRO SUPERIOR

CURTAIN WALL STRUCTURAL GLAZING DESIGN - TOP FRAME

MUR RIDEAU VEC DESIGN - CADRE SUPÉRIEUR

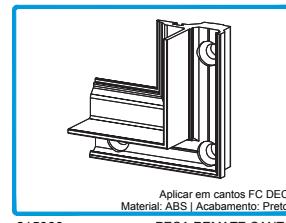
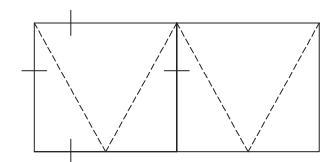


MATERIAL A SOMAR À ESTRUTURA PRINCIPAL DE MONTANTES E TRAVESSAS	MEDIDAS DE CORTE				
	PERFIS / ACESSÓRIOS	QUANT.	CORTE	L>1500mm	L<1500mm
FC72	1		H + 40	H + 40	
FC73	1		L - 420 H + 40	L - 480 H + 40	
FC75	1		L + 6	L + 6	
RT015	1		275	335	
VD2108			igual à quantidade FC72 + FC73 + FC75		
VD2103			(L + 32) + (H + 55)		
JUNTA DE VIDRO INT			2xL + 2x(H + 21)		
SUPORTE DE VIDRO	2				
CALÇO DE VIDRO	2				
FIXAÇÃO FC72*	4 por metro				
FIXAÇÃO FC73*	4 por metro				
FIXAÇÃO FC75*	4 por metro				
VIDRO	1				
			L + 32 H + 32		

FACHADA FC DEC - JANELA PROJECTANTE - REMATE À PAREDE E JANELAS CONSECUTIVAS

CURTAIN WALL STRUCTURAL GLAZING DESIGN - AWNING WINDOW - WALL-FINISHING AND CONSECUTIVE WINDOWS

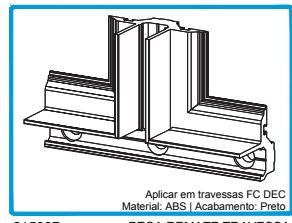
MUR RIDEAU VEC DESIGN - FENÊTRE À L'ITALIENNE - FINITION SUR LE MUR ET FENÈTRES SUIVANTES



215086

PEÇA REMATE CANTO  
FC DEC

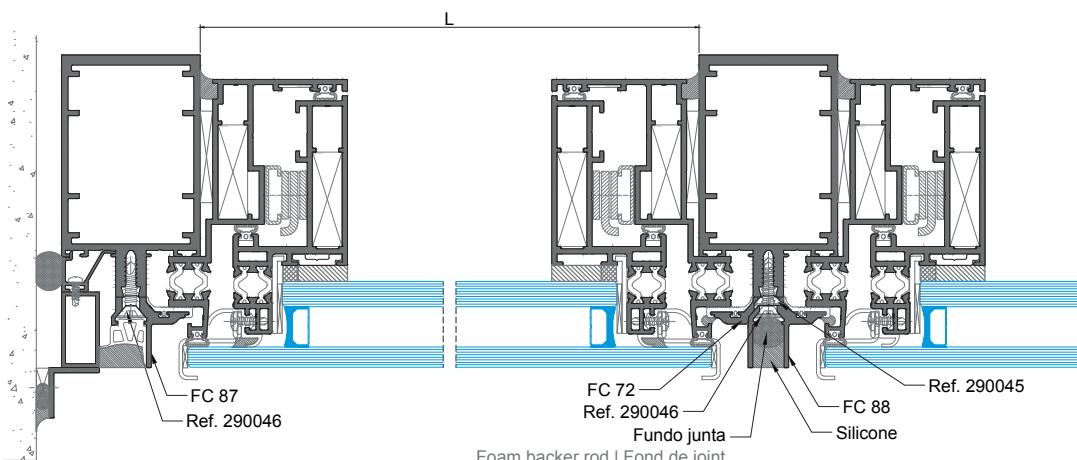
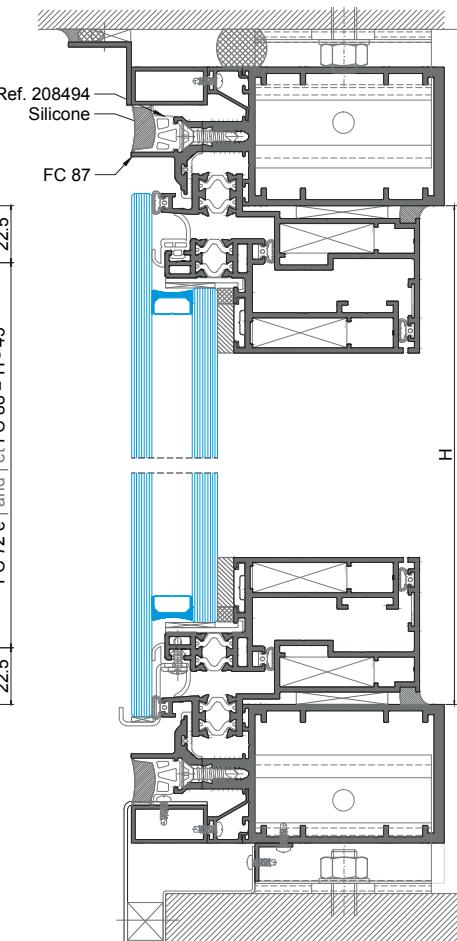
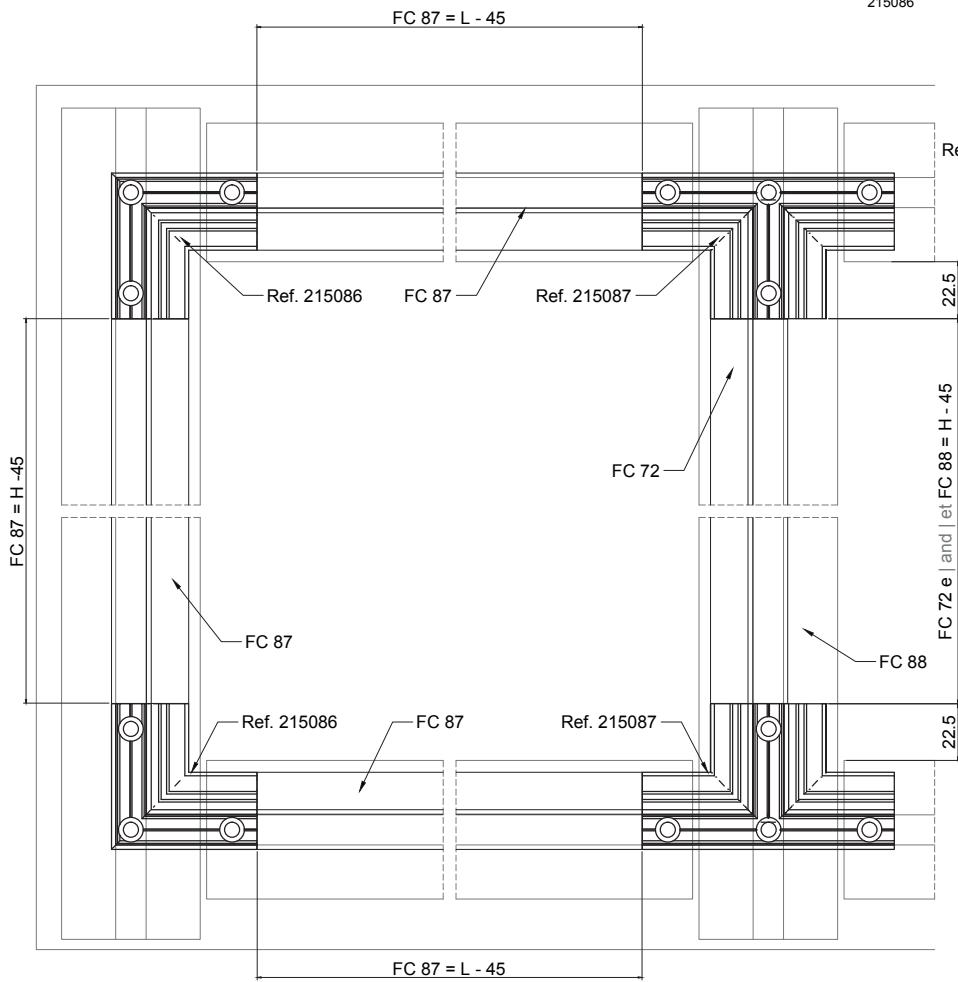
Aplicar em cantos FC DEC  
Material: ABS | Acabamento: Preto



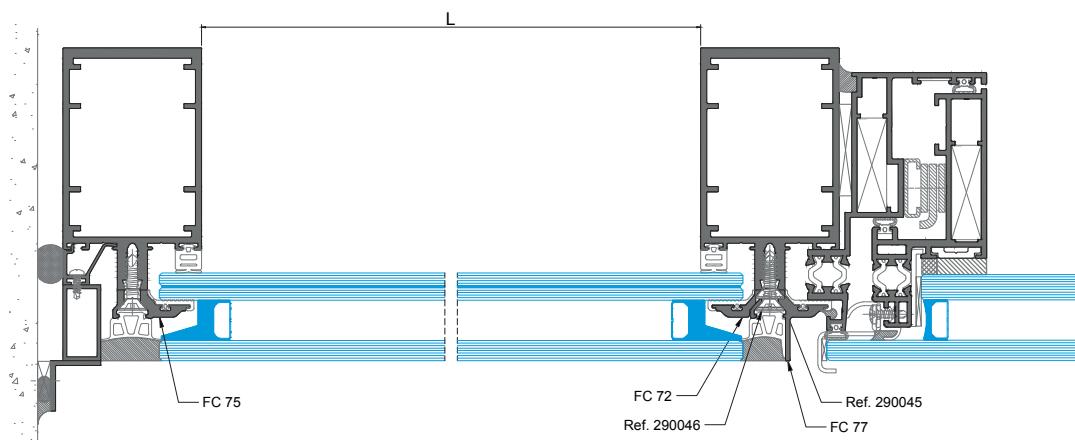
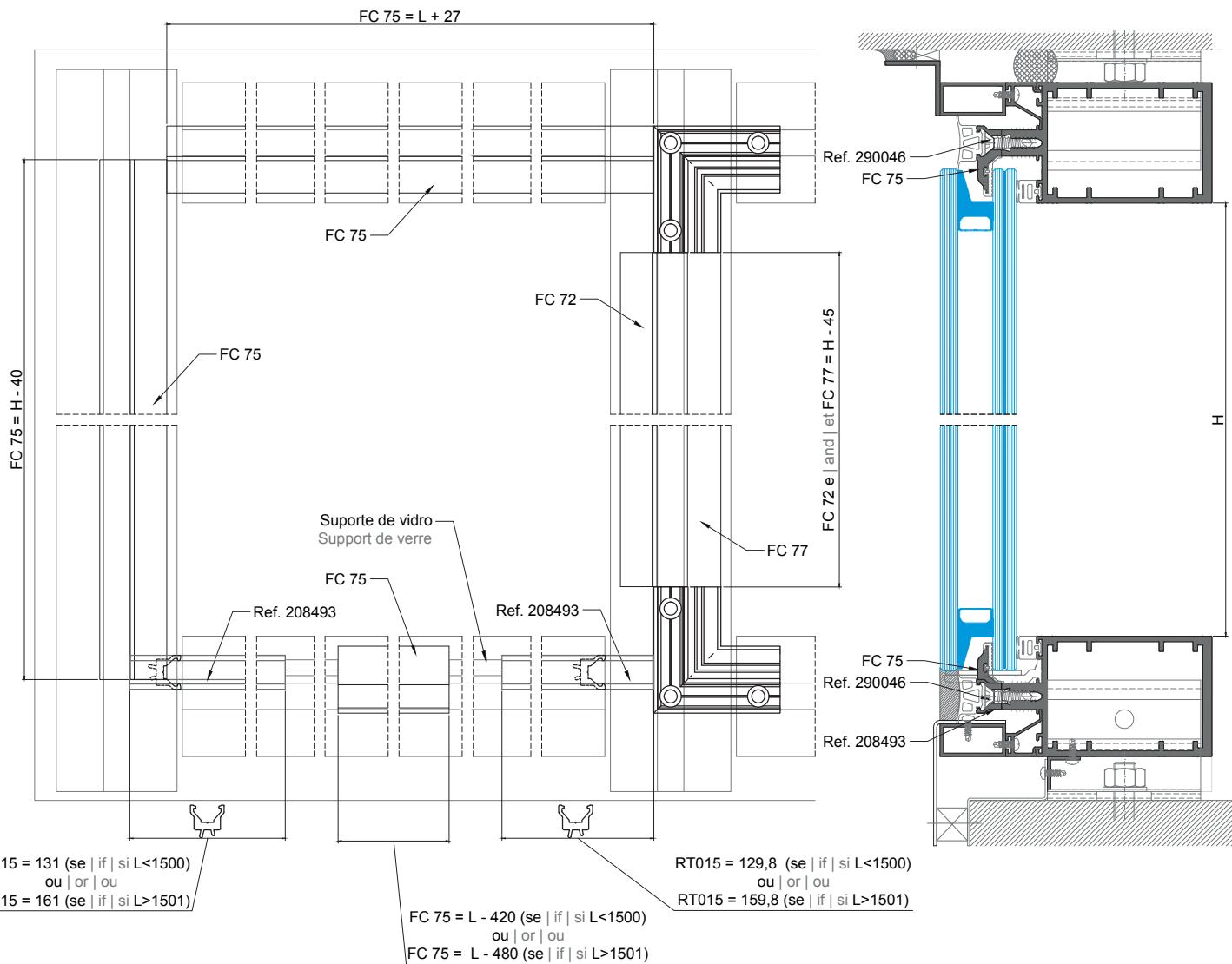
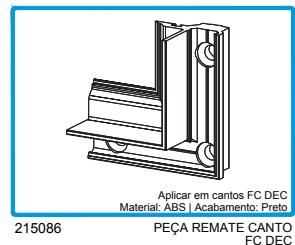
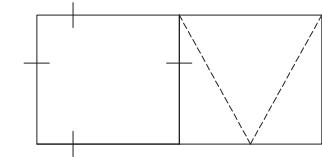
215087

PEÇA REMATE TRAVESSA  
FC DEC

Aplicar em travessas FC DEC  
Material: ABS | Acabamento: Preto



**FACHADA FC DEC - JANELA PROJECTANTE - REMATE À PAREDE FIXO E JANELAS PROJETANTE**  
CURTAIN WALL STRUCTURAL GLAZING DESIGN - AWNING WINDOW - FIXE WALL-FINISHING AND AWNING WINDOW  
MUR RIDEAU VEC DESIGN - FENÊTRE À L'ITALIENNE - FINITION DE FIXE SUR LE MUR ET FENÊTRE À L'ITALIENNE



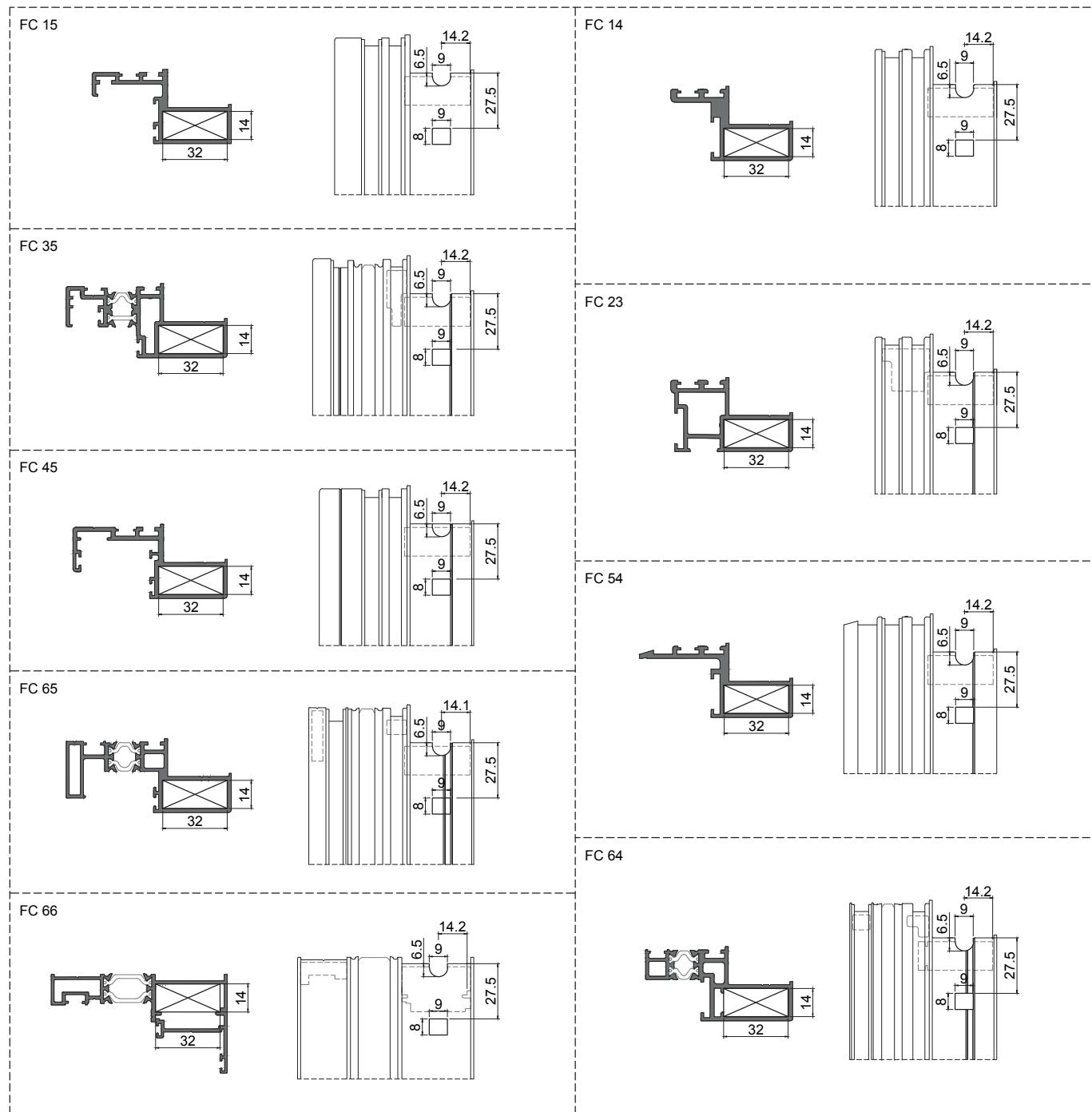
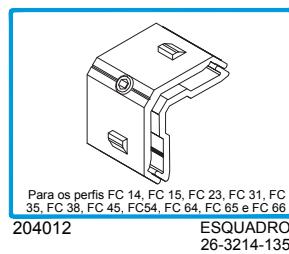
# IX . 3

Maquinações e Fresagens de Quadros  
Fixed Frames Machinings and Millings  
Usinages et Fraisages des Cadres

## FURAÇÃO DOS PERFIS QUADROS VEC E VEB PARA APLICAÇÃO DO ESQUADRO

VEC AND VAB FRAME PROFILES DRILLING FOR THE CORNER CLEATS APPLICATION

PERÇAGE DES PROFILÉS CADRES VEC ET VEB POUR L'APPLICATION DE L'ÉQUERRES



## ASSEMBLAGEM DOS PERFIS QUADROS VEC E VEB PARA APLICAÇÃO DO ESQUADRO

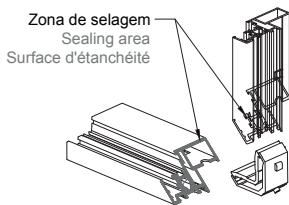
VEC AND VAB FRAME PROFILES ASSEMBLY FOR THE CORNER CLEATS APPLICATION

ASSAMBLAGE DES PROFILÉS CADRES VEC ET VEB POUR L'APPLICATION DE L'ÉQUERRES



### SELAR AS MEIAS ESQUADRIAS COM COLA E VEDA SEAL THE MITER JOINTS WITH SEALANT SCELLER LES CHANFRAINS AVEC MASTIC

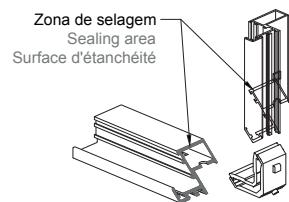
FC 15



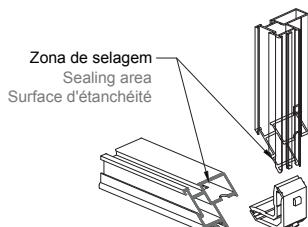
FC 14



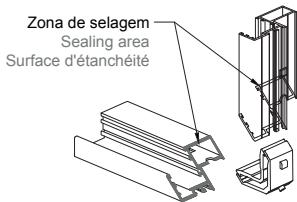
FC 35



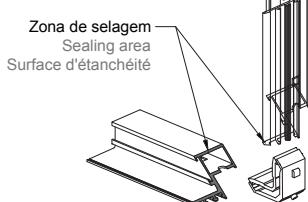
FC 23



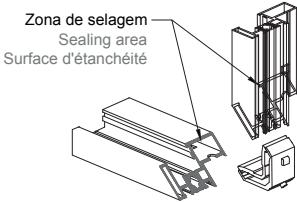
FC 45



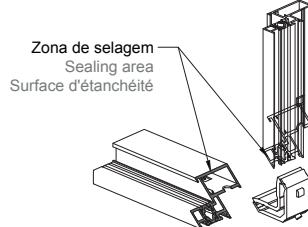
FC 54



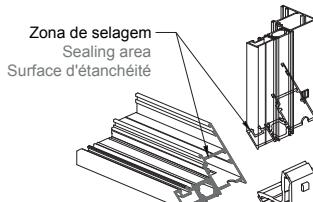
FC 65



FC 64



FC 66



## FURAÇÃO DOS PERFIS FC 81, FC 82 E FC 83 PARA APLICAÇÃO DO ESQUADRO

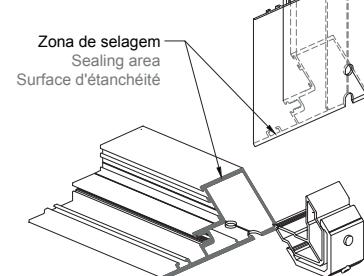
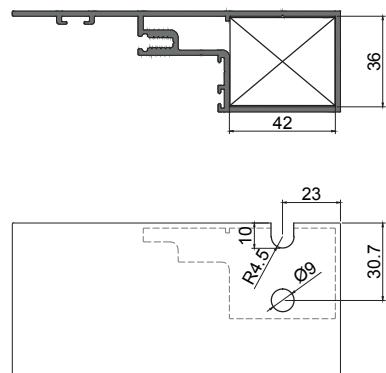
FC 81, FC 82 AND FC 83 PROFILES DRILLING FOR THE CORNER CLEATS APPLICATION

PERÇAGE DES PROFILÉS FC 81, FC 82 ET FC 83 POUR L'APPLICATION DE L'ÉQUERRES

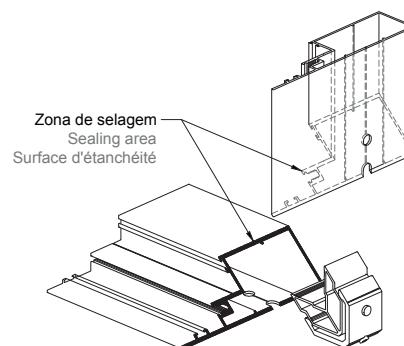
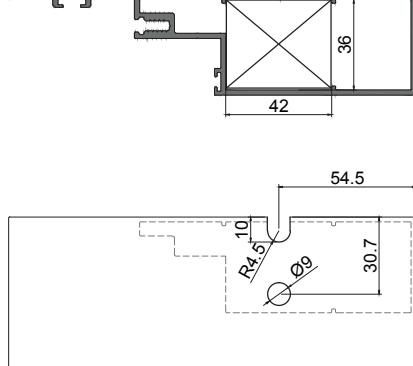


**SEALAR AS MEIAS ESQUADRIAS COM COLA E VEDA**  
SEAL THE MITER JOINTS WITH SEALANT  
SCELLER LES CHANFRAINS AVEC MASTIC

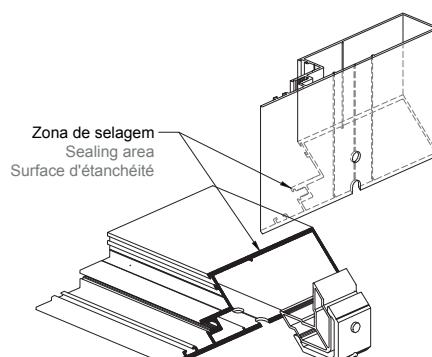
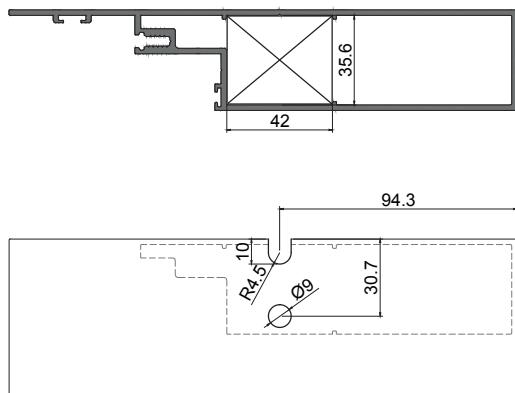
FC 81



FC 82



FC 83



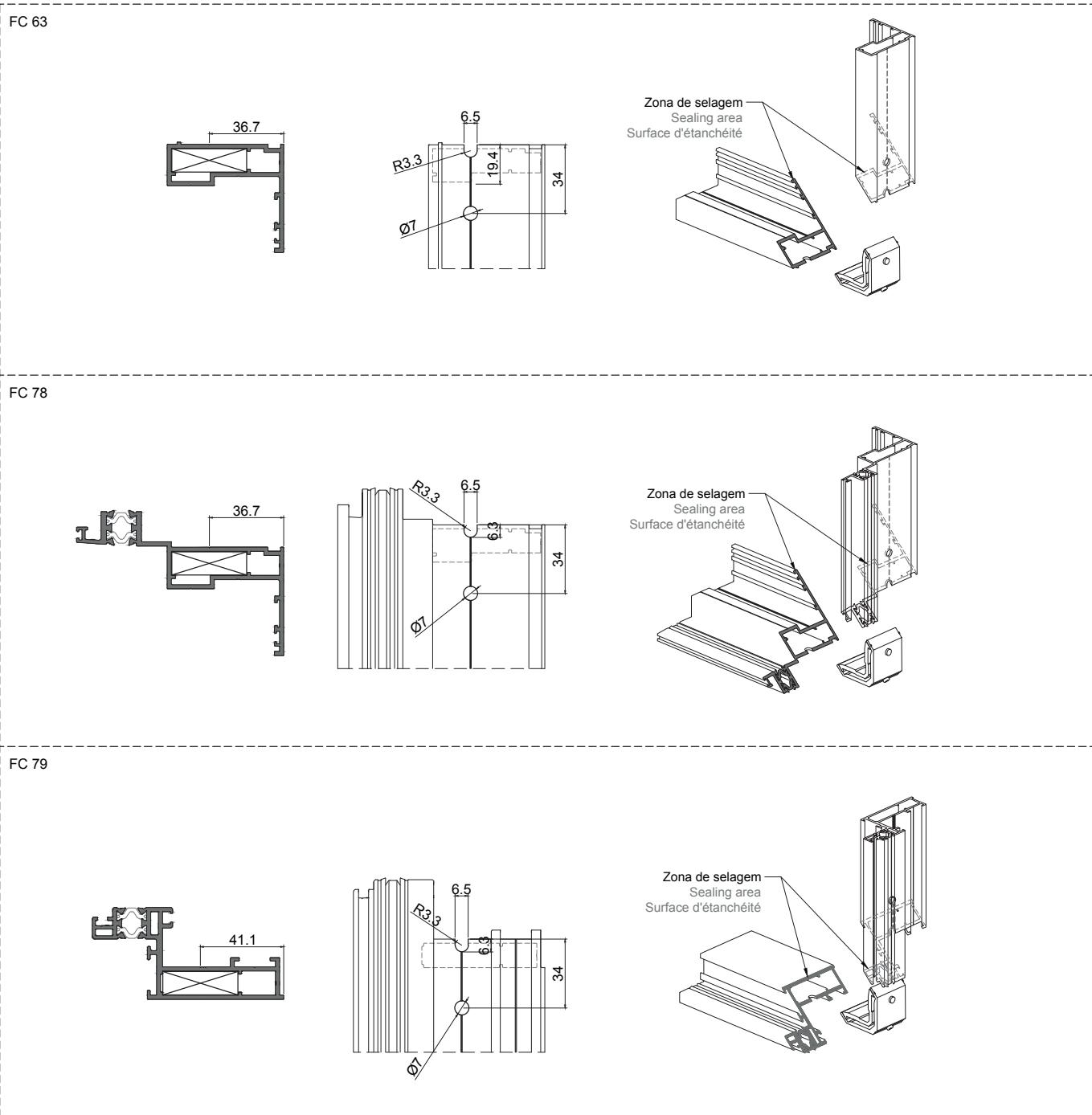
## FURAÇÃO DOS PERFIS FC 63, FC 78 E FC 79 PARA APLICAÇÃO DO ESQUADRO

FC 63, FC 78 AND FC 79 PROFILES DRILLING FOR THE CORNER CLEATS APPLICATION

PERÇAGE DES PROFILÉS FC 63, FC 78 ET FC 79 POUR L'APPLICATION DE L'ÉQUERRES



**SEALAR AS MEIAS ESQUADRIAS COM COLA E VEDA**  
SEAL THE MITER JOINTS WITH SEALANT  
SCELLER LES CHANFRAINS AVEC MASTIC



## RASGOS PARA DRENAGEM - FC ESTRUTURAL - TRADICIONAL COM TAMPAS

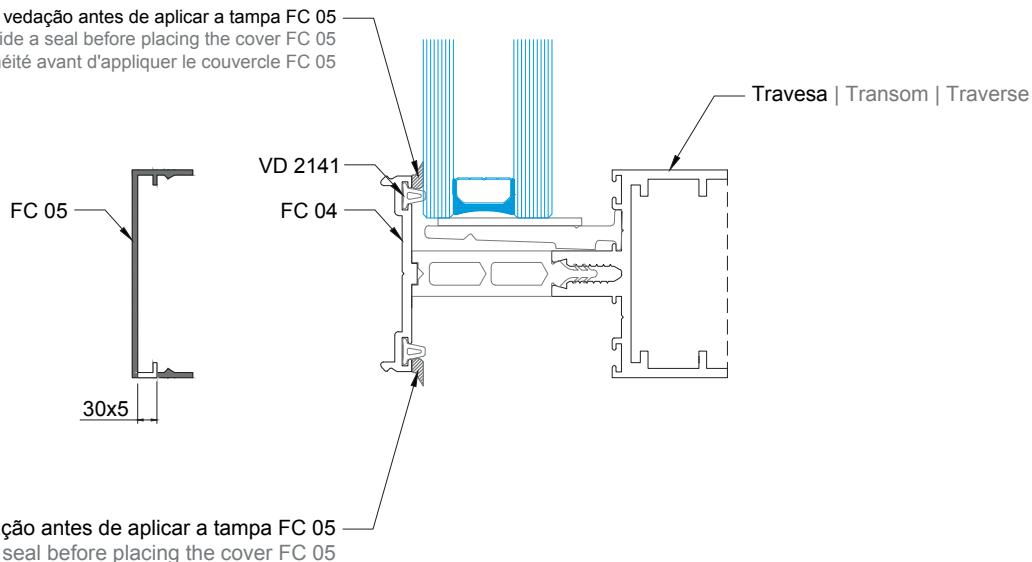
SLOT DRAIN WATER - FC CURTAIN WALL - WITH COVER CAPS - CUTTING MEASURES

FENTES POUR DRAINAGE - FC-MUR RIDEAU - AVEC CAPOT

Prever uma vedação antes de aplicar a tampa FC 05

Provide a seal before placing the cover FC 05

Assurez l'étanchéité avant d'appliquer le couvercle FC 05



Prever uma vedação antes de aplicar a tampa FC 05

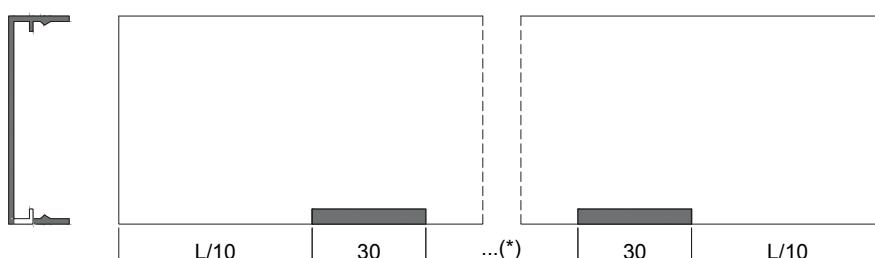
Provide a seal before placing the cover FC 05

Assurez l'étanchéité avant d'appliquer le couvercle FC 05

### RASGOS PARA DRENAGEM - FC 05

SLOT DRAIN WATER - FC 05

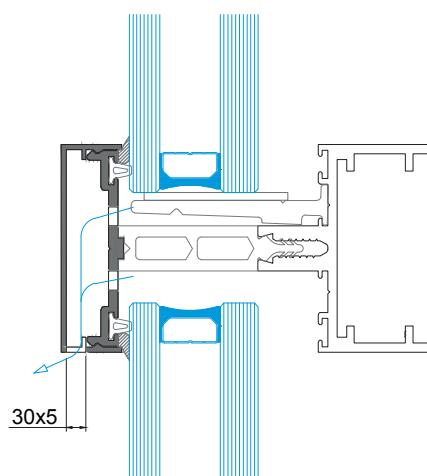
FENTES POUR DRAINAGE - FC 05



**NOTA:** Até 1,00m de largura, mínimo de 2 rasgos por cada largura. A partir de 1,00m, realizar mais um rasgo com as mesmas dimensões por cada 0,50m a mais.

**NOTE:** Up to 1.00m wide, a minimum of 2 tears for each width. From 1,00m onwards, make one more slot with the same dimensions for each 0,50m extra.

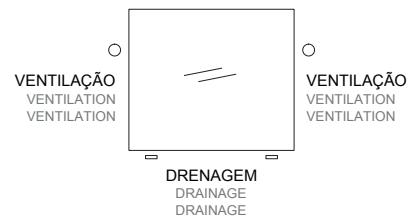
**REMARQUE:** Jusqu'à 1,00 m de large, un minimum de 2 déchirures pour chaque largeur. A partir de 1,00m, faites une autre fente avec les mêmes dimensions pour chaque 0,50m de plus.



RASGOS PARA DRENAGEM / VENTILAÇÃO DOS QUADROS - FC SEMI-OCULTA

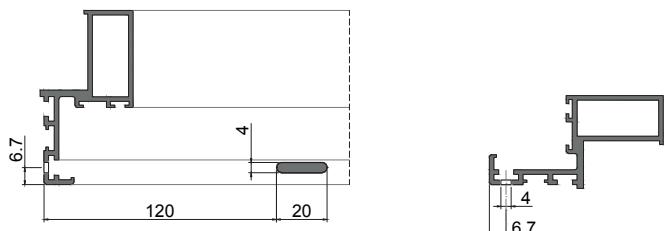
FRAMES SLOT DRAIN WATER / VENT - FC-CURTAIN WALL VEB

FENTES POUR DRAINAGE / VENTILATION DES CADRES - FC-MUR RIDEAU VEP



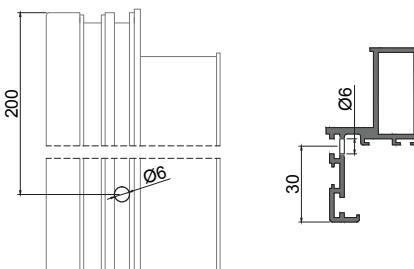
FURAÇÃO HORIZONTAL INFERIOR PARA DRENAGEM  
BOTTOM HORIZONTAL DRILLING FOR DRAINAGE  
FORAGE HORIZONTAL INFÉRIEUR POUR LE DRAINAGE

FC 15



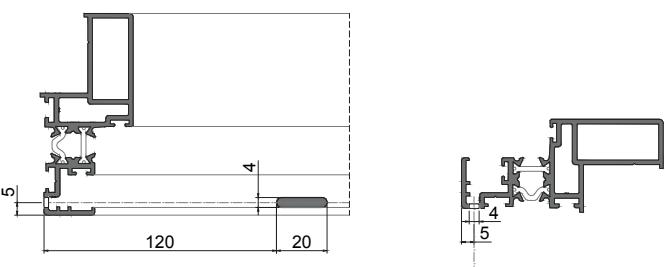
A partir de 1000mm entre furos, +1 furo/metro  
From 1000mm between holes, +1 hole/meter  
À partir de 1000mm entre les trous, +1 trou/mètre

FC 15



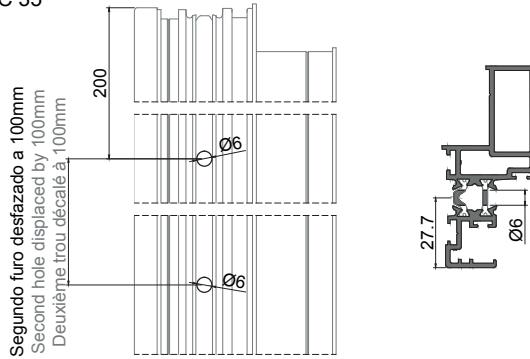
FURAÇÃO VERTICAL PARA VENTILAÇÃO  
VERTICAL DRILLING FOR VENTILATION  
PERÇAGE VERTICAL POUR LA VENTILATION

FC 35

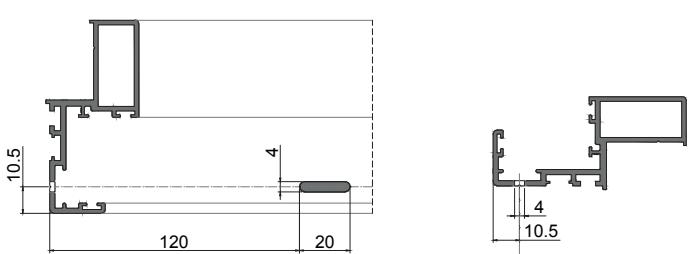


A partir de 1000mm entre furos, +1 furo/metro  
From 1000mm between holes, +1 hole/meter  
À partir de 1000mm entre les trous, +1 trou/mètre

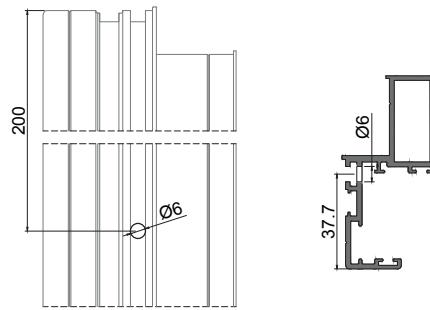
FC 35



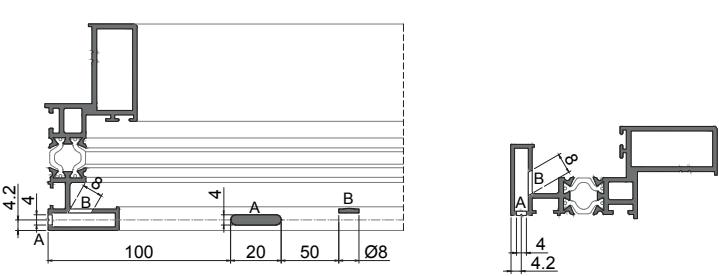
FC 45



A partir de 1000mm entre furos, +1 furo/metro  
From 1000mm between holes, +1 hole/meter  
À partir de 1000mm entre les trous, +1 trou/mètre

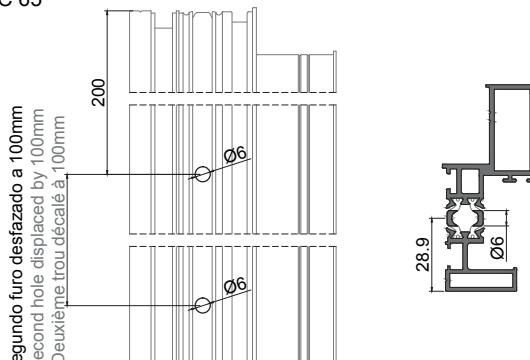


FC 65



A partir de 1000mm entre furos, +1 furo/metro  
From 1000mm between holes, +1 hole/meter  
À partir de 1000mm entre les trous, +1 trou/mètre

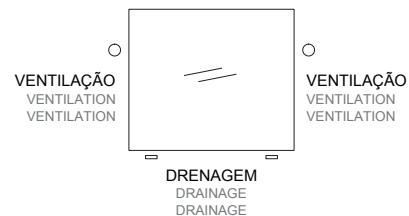
FC 65



Segundo furo desfazendo a 100mm  
Second hole displaced by 100mm  
Deuxième trou décalé à 100mm

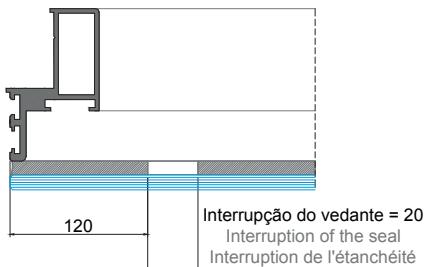
## RASGOS PARA DRENAGEM / VENTILAÇÃO DOS QUADROS - FC OCULTA

FRAMES SLOT DRAIN WATER / VENT - FC-STRUCTURAL GLAZING WALL  
FENTES POUR DRAINAGE / VENTILATION DES CADRES - FC-MUR RIDEAU VEC

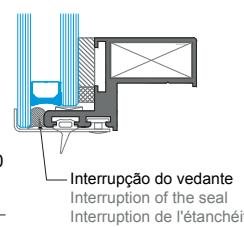


### FURAÇÃO HORIZONTAL INFERIOR PARA DRENAGEM BOTTOM HORIZONTAL DRILLING FOR DRAINAGE FORAGE HORIZONTAL INFÉRIEUR POUR LE DRAINAGE

FC 14

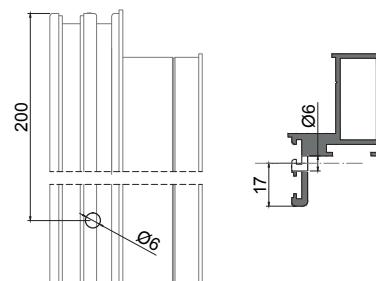


A partir de 1000mm entre furos, +1 furo/metro  
From 1000mm between holes, +1 hole/meter  
À partir de 1000mm entre les trous, +1 trou/mètre

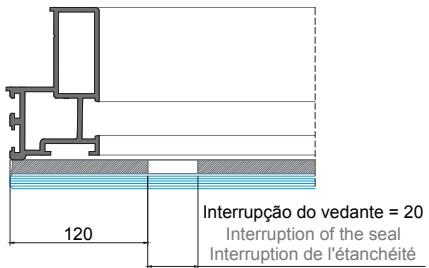


FC 14

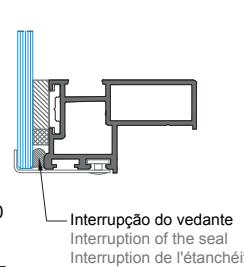
### FURAÇÃO VERTICAL PARA VENTILAÇÃO VERTICAL DRILLING FOR VENTILATION PERÇAGE VERTICAL POUR LA VENTILATION



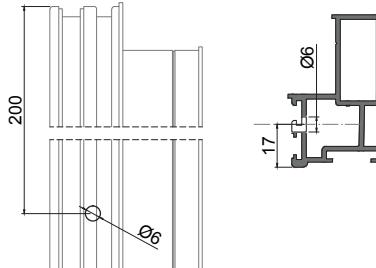
FC 23



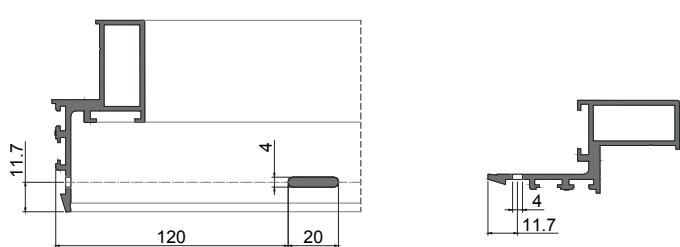
A partir de 1000mm entre furos, +1 furo/metro  
From 1000mm between holes, +1 hole/meter  
À partir de 1000mm entre les trous, +1 trou/mètre



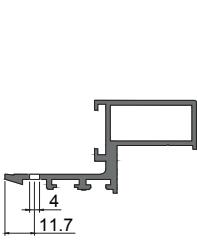
FC 23



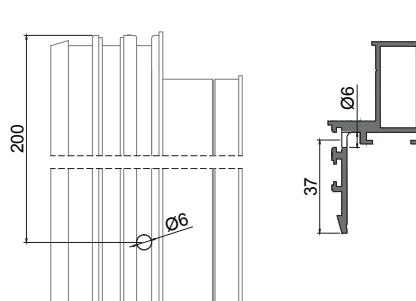
FC 54



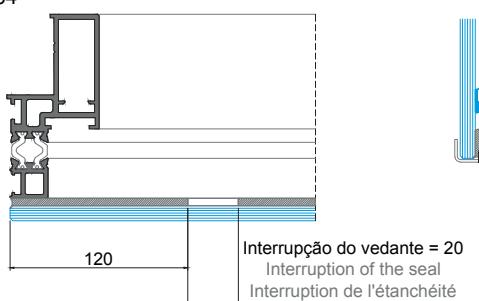
A partir de 1000mm entre furos, +1 furo/metro  
From 1000mm between holes, +1 hole/meter  
À partir de 1000mm entre les trous, +1 trou/mètre



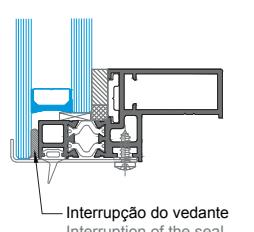
FC 54



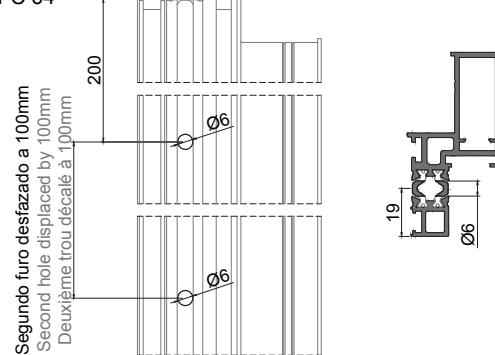
FC 64



A partir de 1000mm entre furos, +1 furo/metro  
From 1000mm between holes, +1 hole/meter  
À partir de 1000mm entre les trous, +1 trou/mètre



FC 64

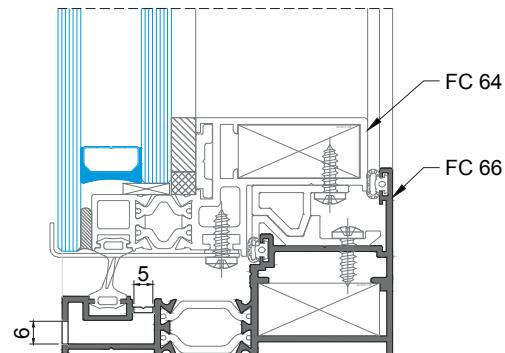
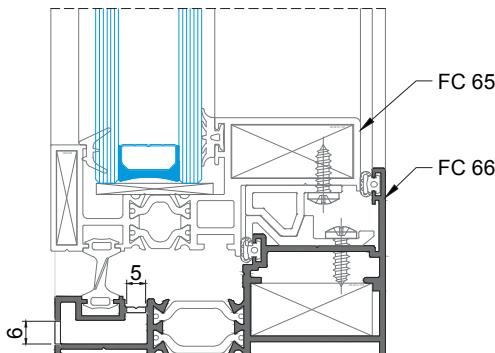


RASGOS PARA DRENAGEM / VENTILAÇÃO - JANELAS PROJETANTES ISOLADAS EM FC-OCULTA E FC-SEMI OCULTA

SLOT DRAIN WATER / VENT - ISOLATED AWNING WINDOWS IN FC-STRUCTURAL GLAZING WALL AND FC-CURTAIN WALL VEB

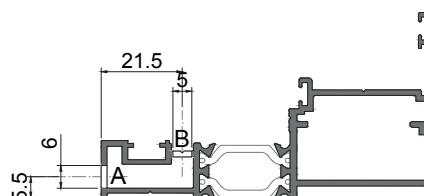
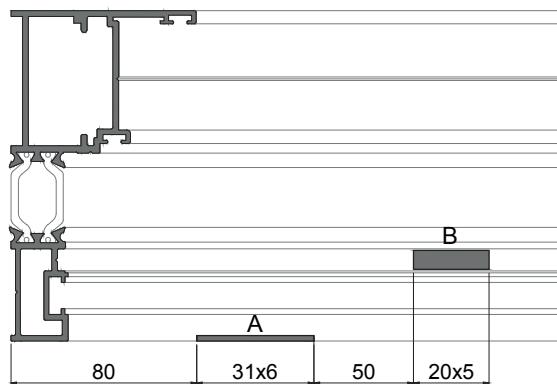
FENTES POUR DRAINAGE / VENTILATION - FENÊTRES À L'ITALIENNE VEC ET VEP

FC 66



FC 66

FURAÇÃO HORIZONTAL INFERIOR PARA DRENAGEM  
BOTTOM HORIZONTAL DRILLING FOR DRAINAGE  
PERÇAGE HORIZONTAL INFÉRIEUR POUR LE DRAINAGE



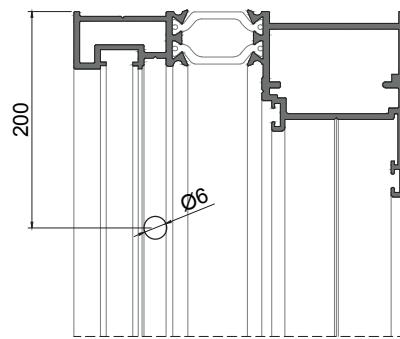
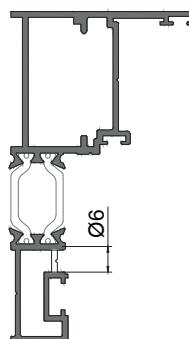
A partir de 1000mm entre furos, +1 furo/metro

From 1000mm between holes, +1 hole/meter

À partir de 1000mm entre les trous, +1 trou/mètre

FC 66

FURAÇÃO VERTICAL PARA VENTILAÇÃO  
VERTICAL DRILLING FOR VENTILATION  
PERÇAGE VERTICAL POUR LA VENTILATION



**RASGOS PARA DRENAGEM / VENTILAÇÃO - FC-OCULTA E FC-SEMI OCULTA COM APLICAÇÃO DO PERFIL FC 38**  
SLOT DRAIN WATER / VENT -FC-STRUCTURAL GLAZING WALL AND FC-CURTAIN WALL VEB WITH FC 38 PROFILE APPLICATION  
FENTES POUR DRAINAGE / VENTILATION - MUR-RIDEU FC-VEC ET FC-VEP AVEC L'APPLICATION DU PROFILÉ FC 38

**FC 38**

**FURAÇÃO HORIZONTAL INFERIOR PARA DRENAGEM**

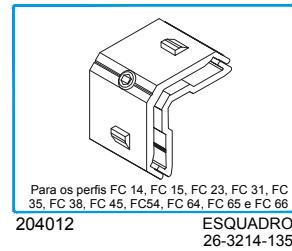
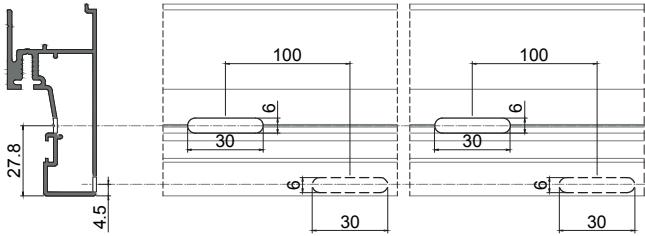
BOTTOM HORIZONTAL DRILLING FOR DRAINAGE

PERÇAGE HORIZONTAL INFÉRIEUR POUR LE DRAINAGE

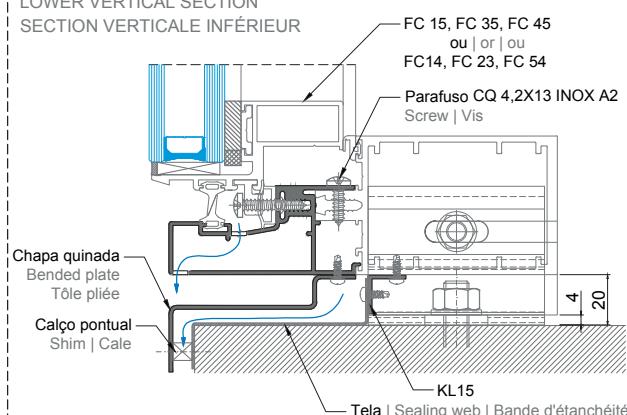
Considerar as seguintes maquinações nas extremidades das peças horizontais e a cada 1000mm

Consider the following machining operations at the ends of the horizontal parts and every 1000mm

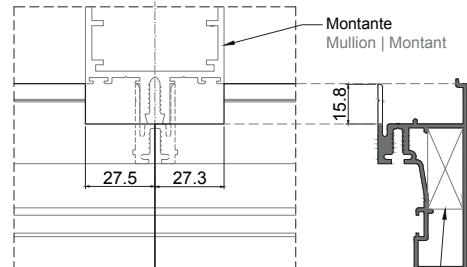
Considérer les opérations d'usinage suivantes aux extrémités des pièces horizontales et chaque 1000mm



**CORTE VERTICAL INFERIOR**  
LOWER VERTICAL SECTION  
SECTION VERTICALE INFÉRIEUR



Fresagem necessária, no caso, de aplicação do perfil FC 38, de forma contínua  
Milling required, in the case of the application of profile FC 38, in a continuous manner  
Fraisage nécessaire, dans le cas de l'application du profilé FC 38, de manière continue

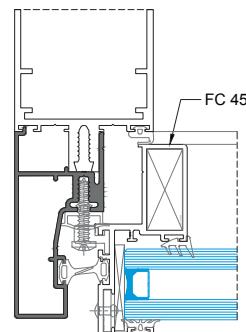
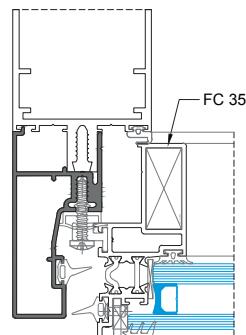
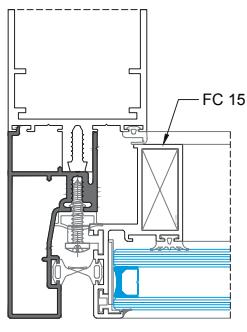


Unões a 45°, aplicar o esquadro  
26-3213-135  
Joints at 45°, apply the corner clae  
26-3213-135  
Joints à 45°, appliquer l'équerre  
26-3213-135

**FC 38 - Aplicado em FC-Semi oculta**

Applied in FC-VEB curtain wall

Appliquée dans mur rideu FC-VEP

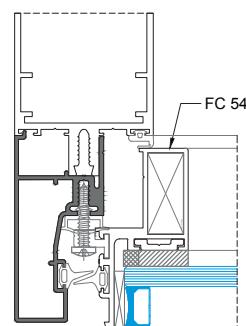
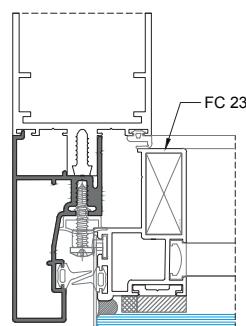
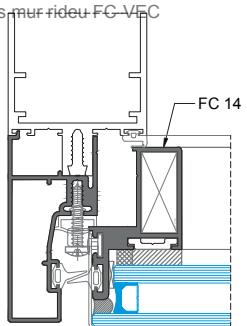


**FC 38 - Aplicado em FC-Oculta**

Applied in FC-Structural glazing

curtain wall

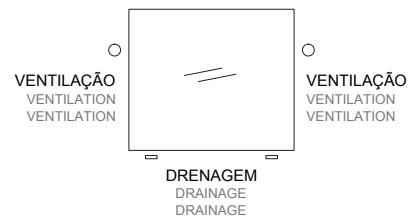
Appliquée dans mur rideu FC-VEC



## RASGOS PARA DRENAGEM / VENTILAÇÃO DOS QUADROS - FC DEC

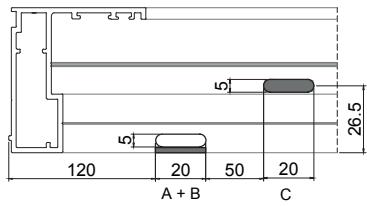
FRAMES SLOT DRAIN WATER / VENT - FC-DEC CURTAIN WALL

FENTES POUR DRAINAGE / VENTILATION DES CADRES - FC-DEC MUR RIDEAU

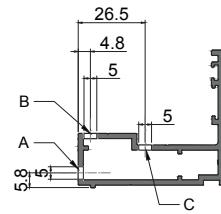


FURAÇÃO HORIZONTAL INFERIOR PARA DRENAGEM  
BOTTOM HORIZONTAL DRILLING FOR DRAINAGE  
FORAGE HORIZONTAL INFÉRIEUR POUR LE DRAINAGE

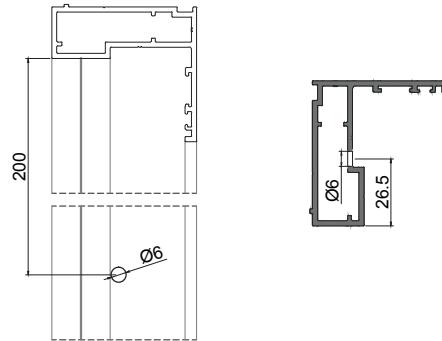
FC 63



A partir de 1000mm entre furos, +1 furo/metro  
From 1000mm between holes, +1 hole/meter  
À partir de 1000mm entre les trous, +1 trou/mètre

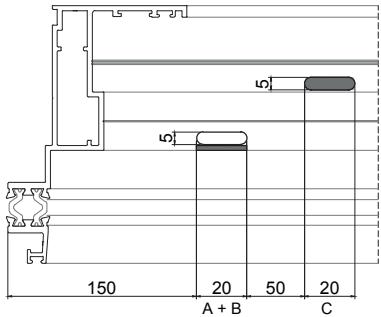


FC 63

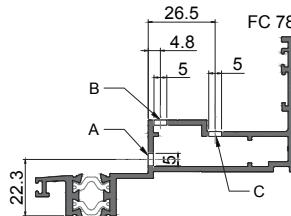


FURAÇÃO VERTICAL PARA VENTILAÇÃO  
VERTICAL DRILLING FOR VENTILATION  
PERÇAGE VERTICAL POUR LA VENTILATION

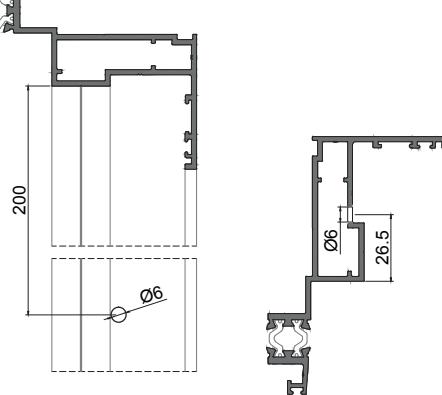
FC 78



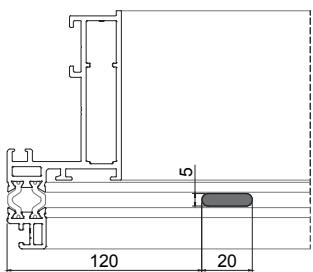
A partir de 1000mm entre furos, +1 furo/metro  
From 1000mm between holes, +1 hole/meter  
À partir de 1000mm entre les trous, +1 trou/mètre



FC 78

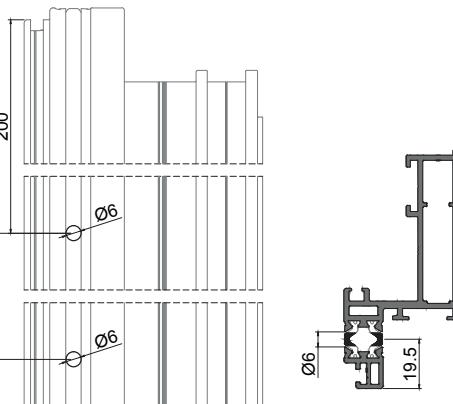


FC 79



FC 79

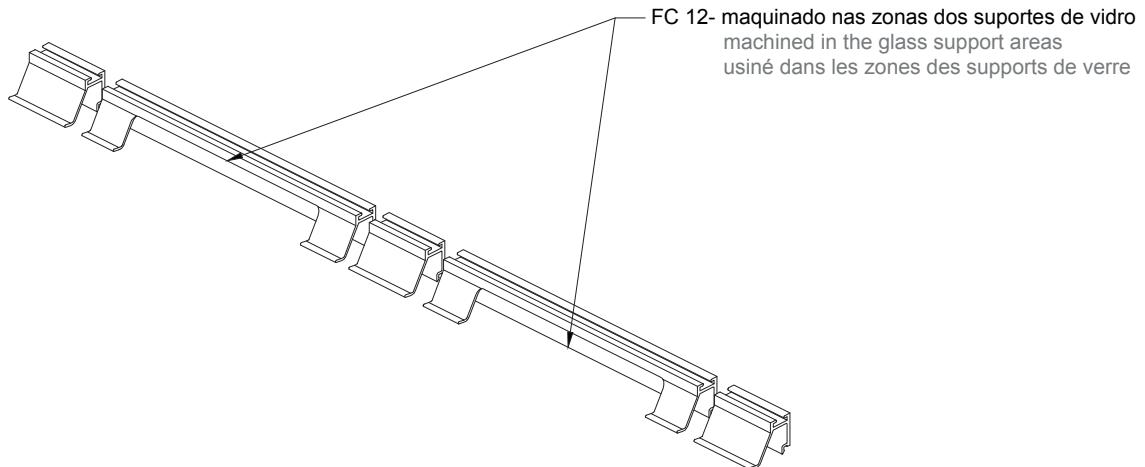
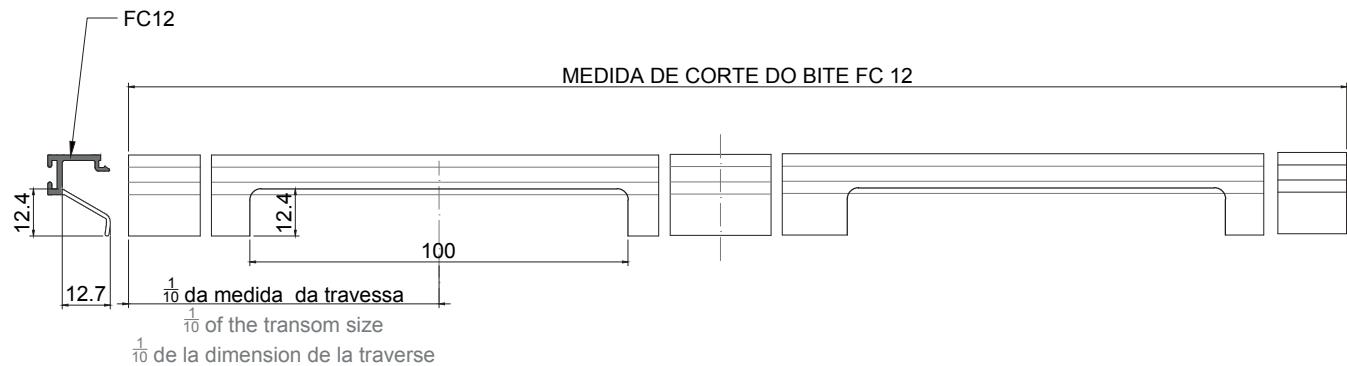
Segundo furo desfazendo a 100mm  
Second hole displaced by 100mm  
Deuxième trou décalé à 100mm



## MAQUINAÇÃO DO PERFIL FC 12

FC 12 PROFILE MACHINING

USINAGE DU PROFILÉ FC 12



# X

## MONTAGENS ASSEMBLIES ASSAMBLAGES

Montagem de perfis FC FC Profiles assembly Assamblage des profilés FC	X . 1
Montagem de perfis FC-DEC FC-DEC Profiles assembly Assamblage des profilés FC-DEC	X . 2
Montagem de ferragens e acessórios Harware and accessories assembly Assamblage des serrures et accessoires	X . 3

# X . 1

Montagem de perfis FC  
FC Profiles assembly  
Assamblage des profilés FC

## MONTAGEM DOS PERFIS

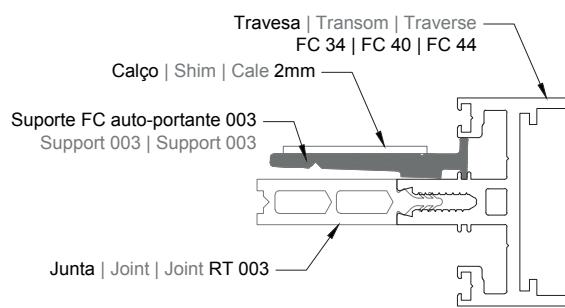
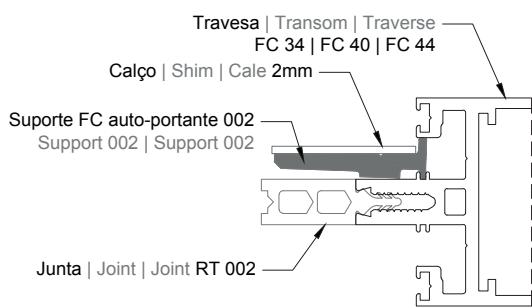
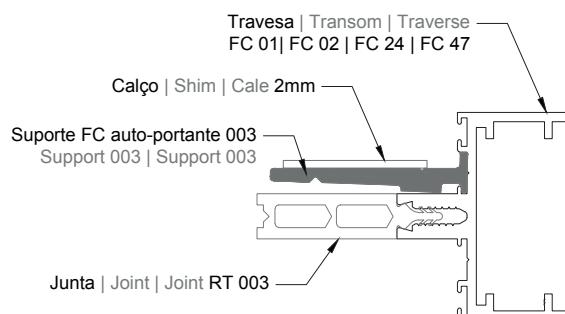
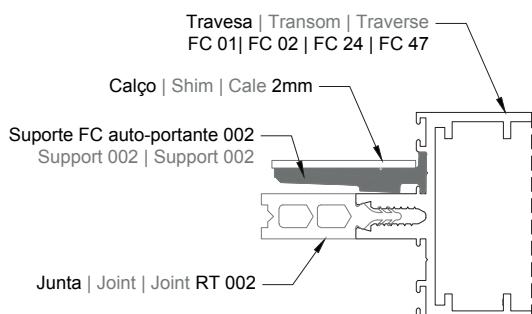
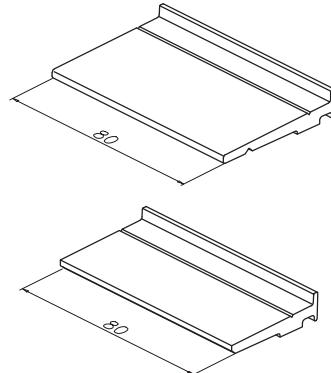
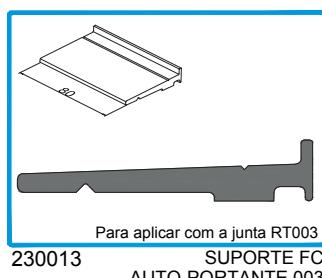
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

## FACHADA ESTRUTURAL - TRADICIONAL COM TAMPAS - APLICAÇÃO DOS SUPORTES DE VIDRO

CURTAIN WALL - WITH COVER CAPS - GLASS SUPPORTS APPLICATION

MUR RIDEAU - AVEC CAPOT - APPLICATION DES SUPPORTS DU VERRE



### Observações:

Nos perfis FC01, FC02 e FC24, o calço de apoio de vidro tem de entrar de gaveta antes de se fixar a travessa ao montante;

Nos perfis FC34, FC44 e FC40 o calço de apoio de vidro será colocado após a fixação da travessa ao mullion;

O posicionamento do calço deverá estar aplicado a 1/10 da largura do vidro;

Para vidros com larguras superiores a 3m devem-se aplicar dois calços juntos, posicionados com a mesma regra de 1/10 da largura do vidro.

### Remarks:

On profiles FC01, FC02 and FC24, the glass support must be inserted before fixing the transom to the mullion;

On profiles FC34, FC44 and FC40 the glass support shim will be placed after fixing the transom to the mullion;

The shim should be positioned at 1/10 of the width of the glass;

For glazing wider than 3m, two wedges must be applied together, positioned with the same rule of 1/10 of the width of the glass.

### Remarques:

Dans les profilés FC01, FC02 et FC24, la cale de support du verre doit être insérée avant de fixer la traverse au montant;

Dans les profilés FC34, FC44 et FC40, la cale de support du verre sera placée après avoir fixé la traverse au montant;

Le positionnement de la cale doit être appliquée à 1/10 de la largeur du verre;

Pour les vitrages de plus de 3m de largeur, il faut appliquer deux cales ensemble, positionnées avec la même règle de 1/10 de la largeur du verre.

## MONTAGEM DOS PERFIS

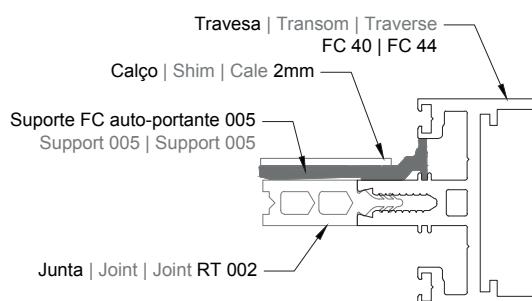
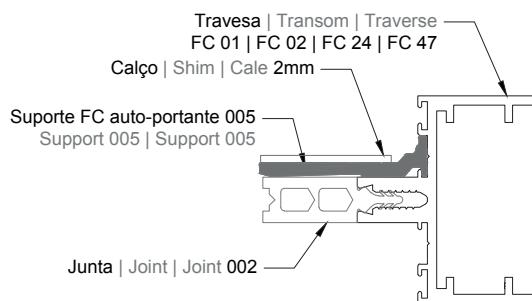
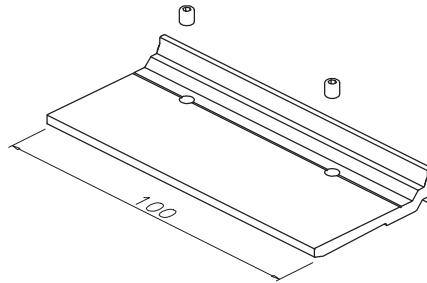
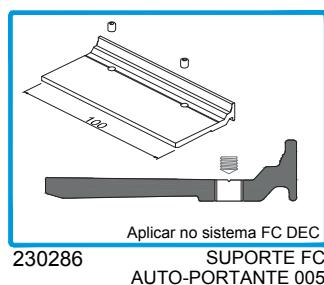
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### FACHADA FC DEC

CURTAIN WALL ESTRUTURAL GLAZING DESIGN

MUR RIDEAU VEC DESIGN



#### Observações:

Nos perfis FC01, FC02 e FC24, o calço de apoio de vidro tem de entrar de gaveta antes de se fixar a travessa ao montante;

Nos perfis FC34, FC44 e FC40 o calço de apoio de vidro será colocado após a fixação da travessa ao mullion;

O posicionamento do calço deverá estar aplicado a 1/10 da largura do vidro;

Para vidros com larguras superiores a 3m devem-se aplicar dois calços juntos, posicionados com a mesma regra de 1/10 da largura do vidro.

#### Remarks:

On profiles FC01, FC02 and FC24, the glass support must be inserted before fixing the transom to the mullion;

On profiles FC34, FC44 and FC40 the glass support shim will be placed after fixing the transom to the mullion;

The shim should be positioned at 1/10 of the width of the glass;

For glazing wider than 3m, two wedges must be applied together, positioned with the same rule of 1/10 of the width of the glass.

#### Remarques:

Dans les profilés FC01, FC02 et FC24, la cale de support du verre doit être insérée avant de fixer la traverse au montant;

Dans les profilés FC34, FC44 et FC40, la cale de support du verre sera placée après avoir fixé la traverse au montant;

Le positionnement de la cale doit être appliquée à 1/10 de la largeur du verre;

Pour les vitrages de plus de 3m de largeur, il faut appliquer deux cales ensemble, positionnées avec la même règle de 1/10 de la largeur du verre.

## MONTAGEM DOS PERFIS

PROFILES ASSEMBLY

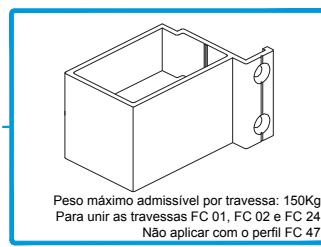
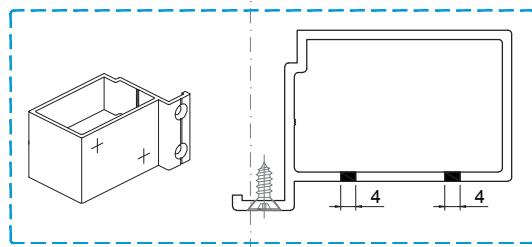
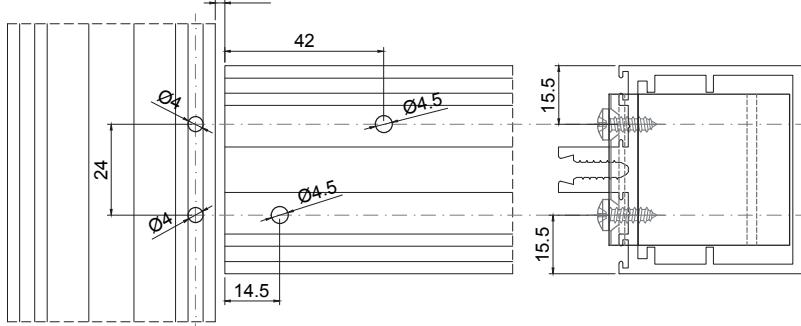
ASSEMBLAGE DES PROFILÉS

### FURAÇÃO DAS TRAVESSAS PARA FIXAÇÃO DAS UNIÕES

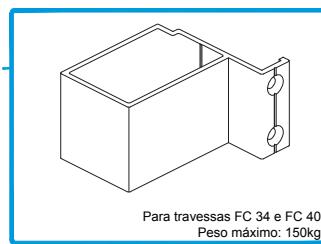
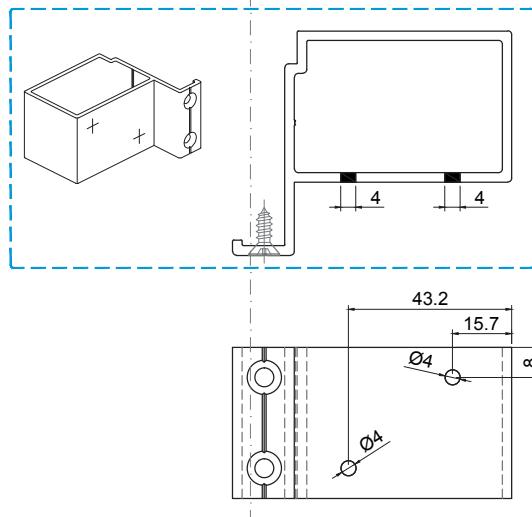
TRANSOMS DRILLING TO FIX THE UNIONS

PERÇAGE DES TRAVERSES POUR FIXER LES UNIONS

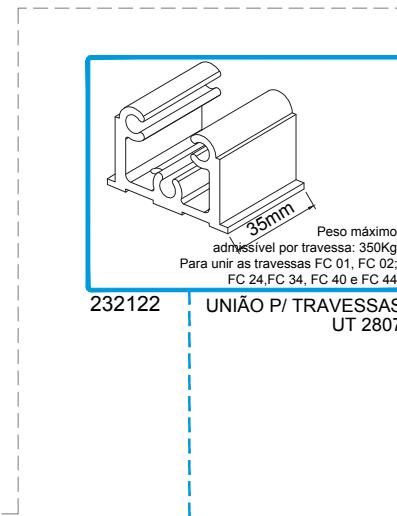
2.5



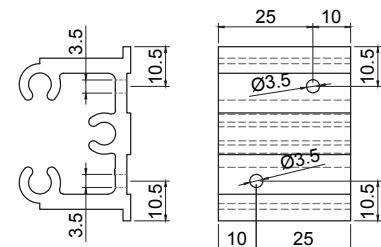
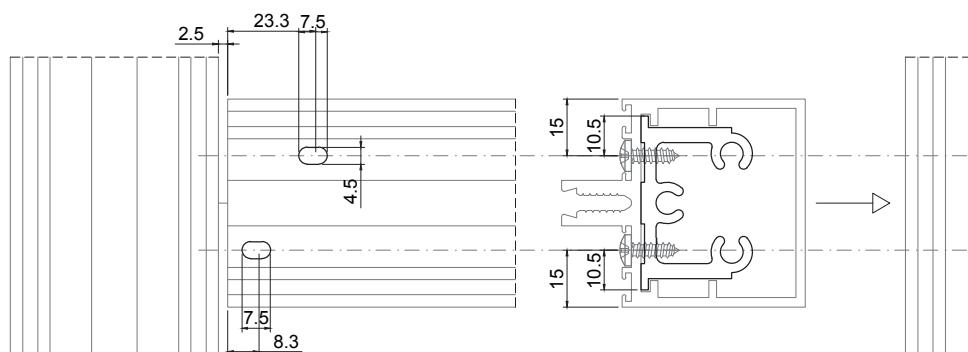
232124 UNIÃO FRONTAL P/  
TRAVESSAS UT27



232017 UNIÃO FRONTAL P/  
TRAVESSAS FC34/FC40



232122 UNIÃO P/ TRAVESSAS  
UT 2807



## MONTAGEM DOS PERFIS

PROFILES ASSEMBLY

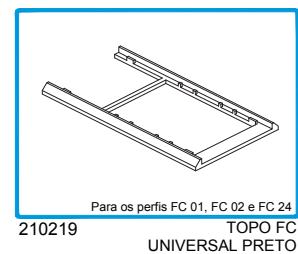
ASSEMBLAGE DES PROFILÉS

### APLICAÇÃO DO TOPO UNIVERSAL NA TRAVESSA FC02 COM A UNIÃO UT2807

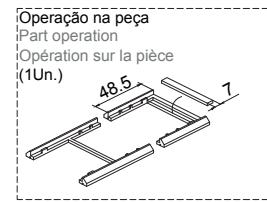
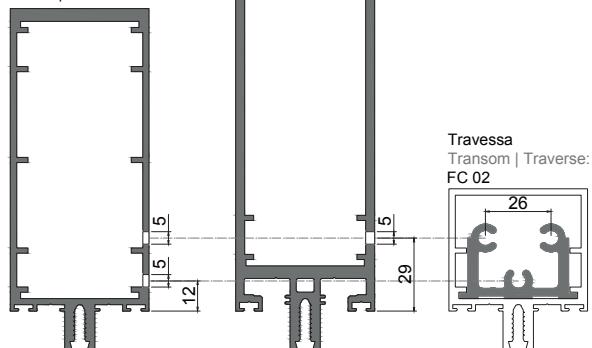
UNIVERSAL END-CAP APPLICATION ON FC 02 TRANSOM WITH UT2807 UNION

APPLICATION D'EMBOUT UNIVERSEL SUR LA TRAVERSE FC 02 AVEC L'UNION UT2807

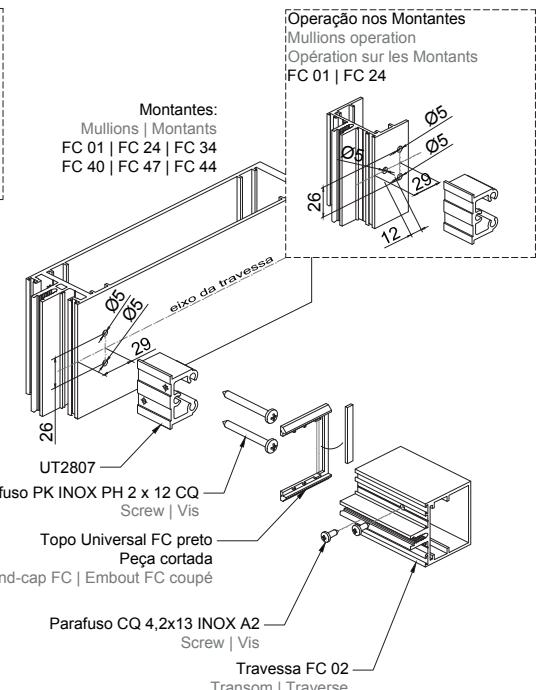
**Montantes**  
Mullions | Montants:  
FC 34 | FC 40 | FC 47 | FC 44



**Montantes**  
Mullions | Montants:  
FC 01 | FC 24



**Montantes:**  
Mullions | Montants  
FC 01 | FC 24 | FC 34  
FC 40 | FC 47 | FC 44



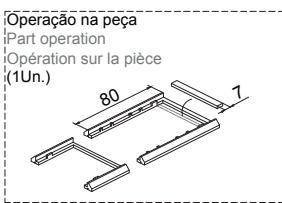
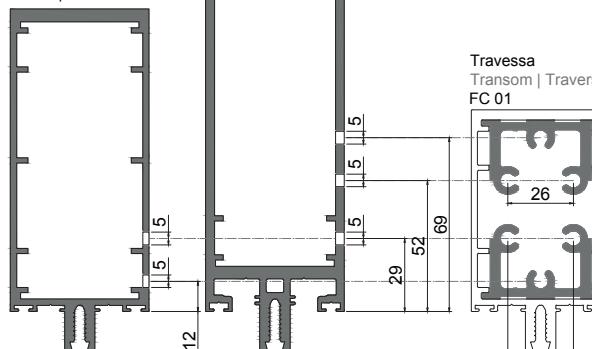
### APLICAÇÃO DO TOPO UNIVERSAL NA TRAVESSA FC 01 COM A UNIÃO UT2807

UNIVERSAL END-CAP APPLICATION ON FC 01 TRANSOM WITH UT2807 UNION

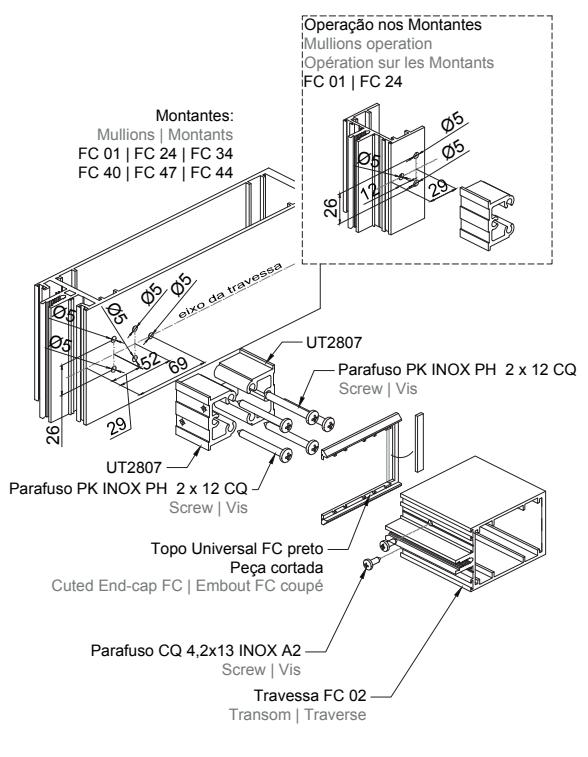
APPLICATION D'EMBOUT UNIVERSEL SUR LA TRAVERSE FC 01 AVEC L'UNION UT2807

**Montantes**  
Mullions | Montants:  
FC 34 | FC 40 | FC 47 | FC 44

**Montantes**  
Mullions | Montants:  
FC 01 | FC 24



**Montantes:**  
Mullions | Montants  
FC 01 | FC 24 | FC 34  
FC 40 | FC 47 | FC 44

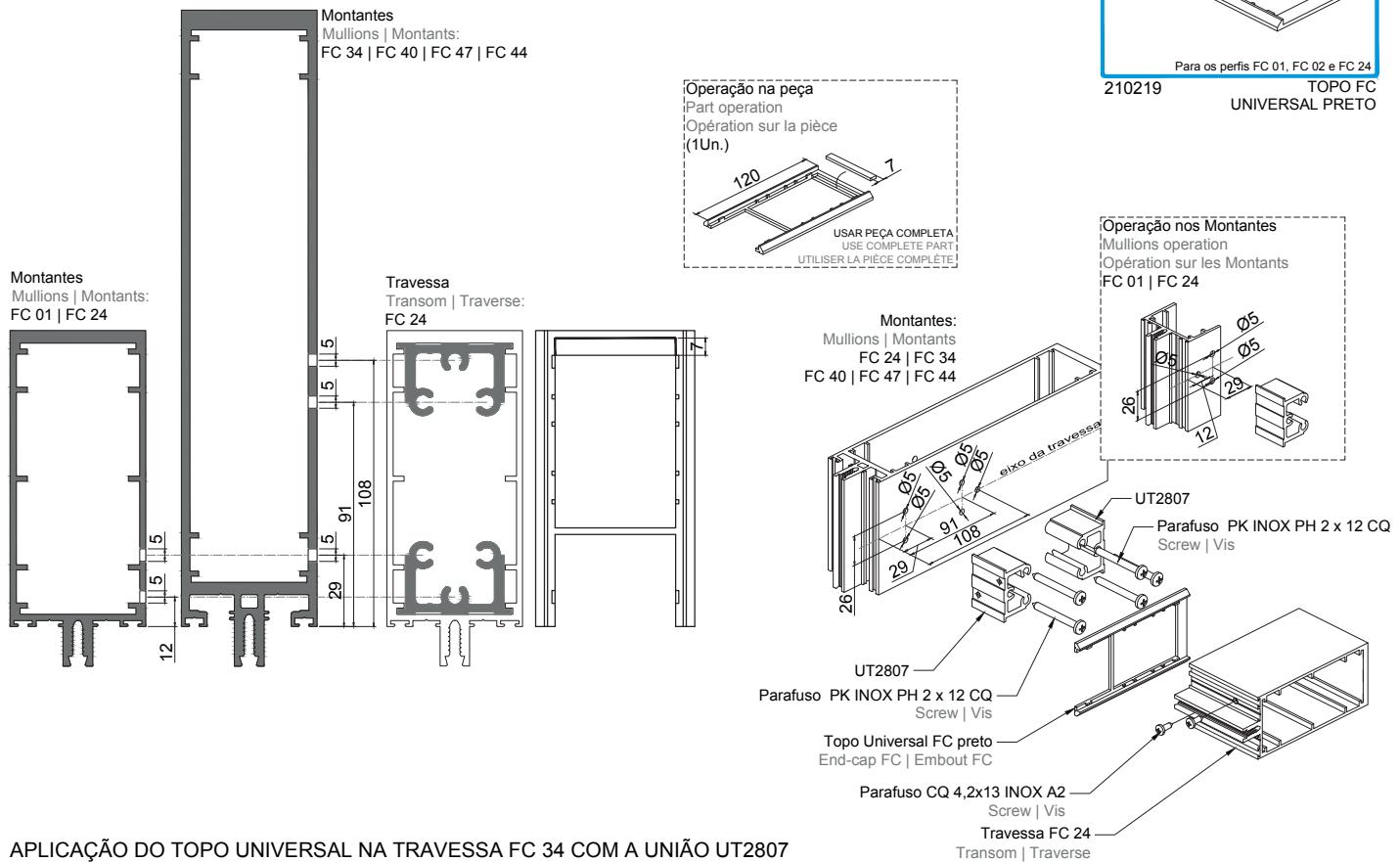


# MONTAGEM DOS PERFIS PROFILES ASSEMBLY ASSEMBLAGE DES PROFILÉS

# APLICAÇÃO DO TOPO UNIVERSAL NA TRAVESSA FC24 COM A UNIÃO UT2807

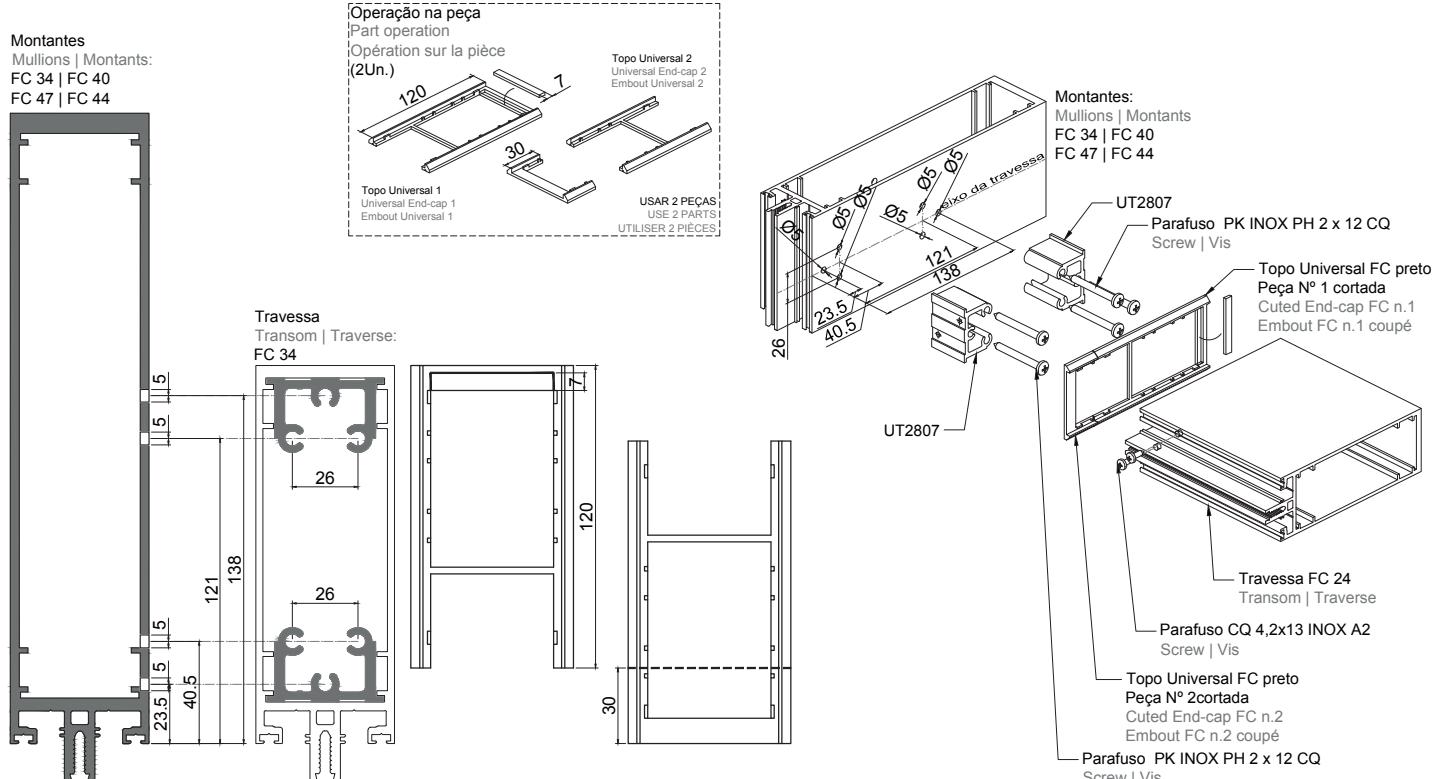
## UNIVERSAL END-CAP APPLICATION ON FC 24 TRANSOM WITH UT2807 UNION

## APPLICATION D'EMBOUT UNIVERSEL SUR LA TRAVERSE FC 24 AVEC L'UNION UT2807



# APLICAÇÃO DO TOPO UNIVERSAL NA TRAVESSA FC 34 COM A UNIÃO UT2807

UNIVERSAL END-CAP APPLICATION ON FC 34 TRANSOM WITH UT2807 UNION  
APPLICATION D'EMBOUT UNIVERSEL SUR LA TRAVERSE FC 34 AVEC L'UNION UT2807



## MONTAGEM DOS PERFIS

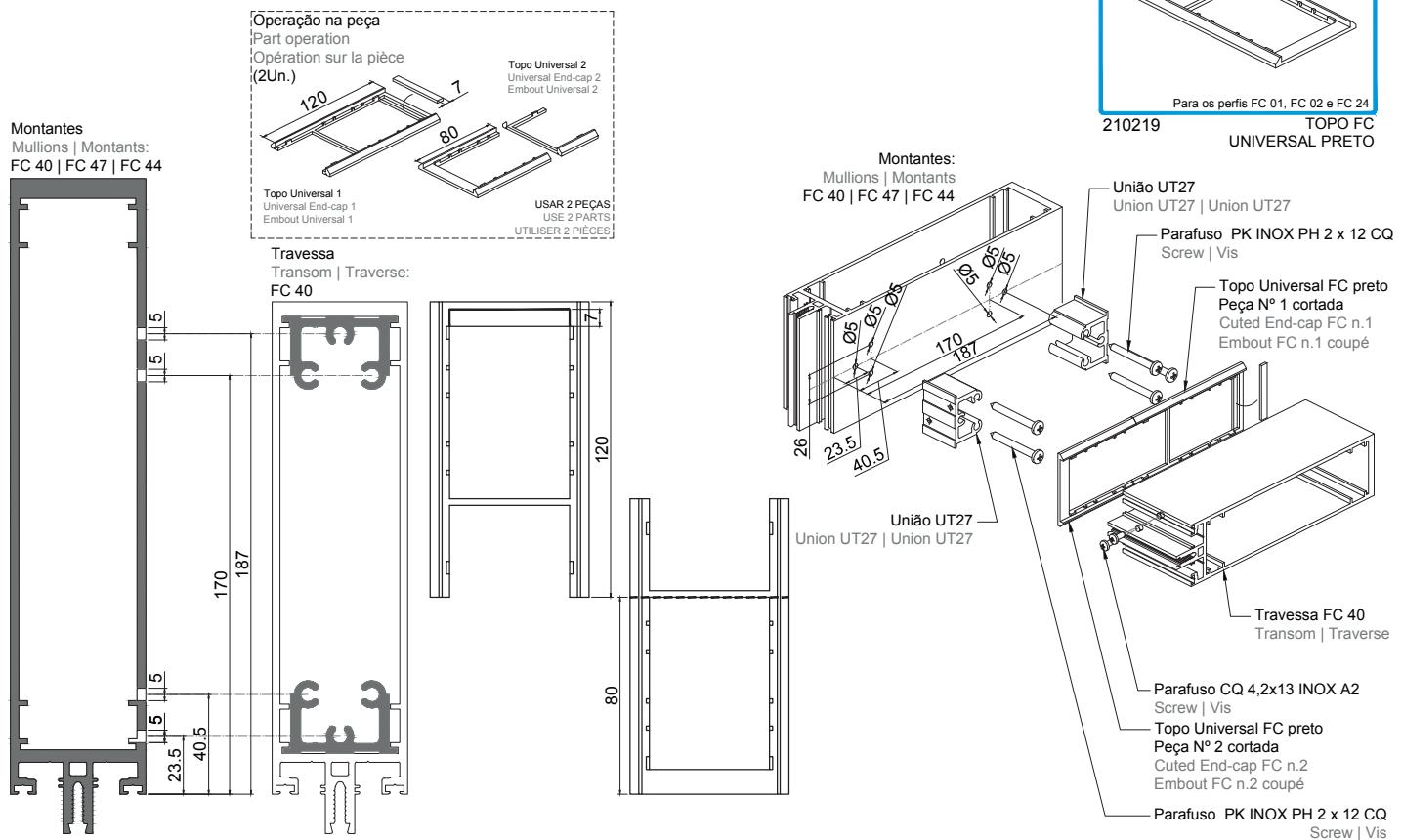
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### APLICAÇÃO DO TOPO UNIVERSAL NA TRAVESSA FC 40 COM A UNIÃO UT2807

UNIVERSAL END-CAP APPLICATION ON FC 40 TRANSOM WITH UT2807 UNION

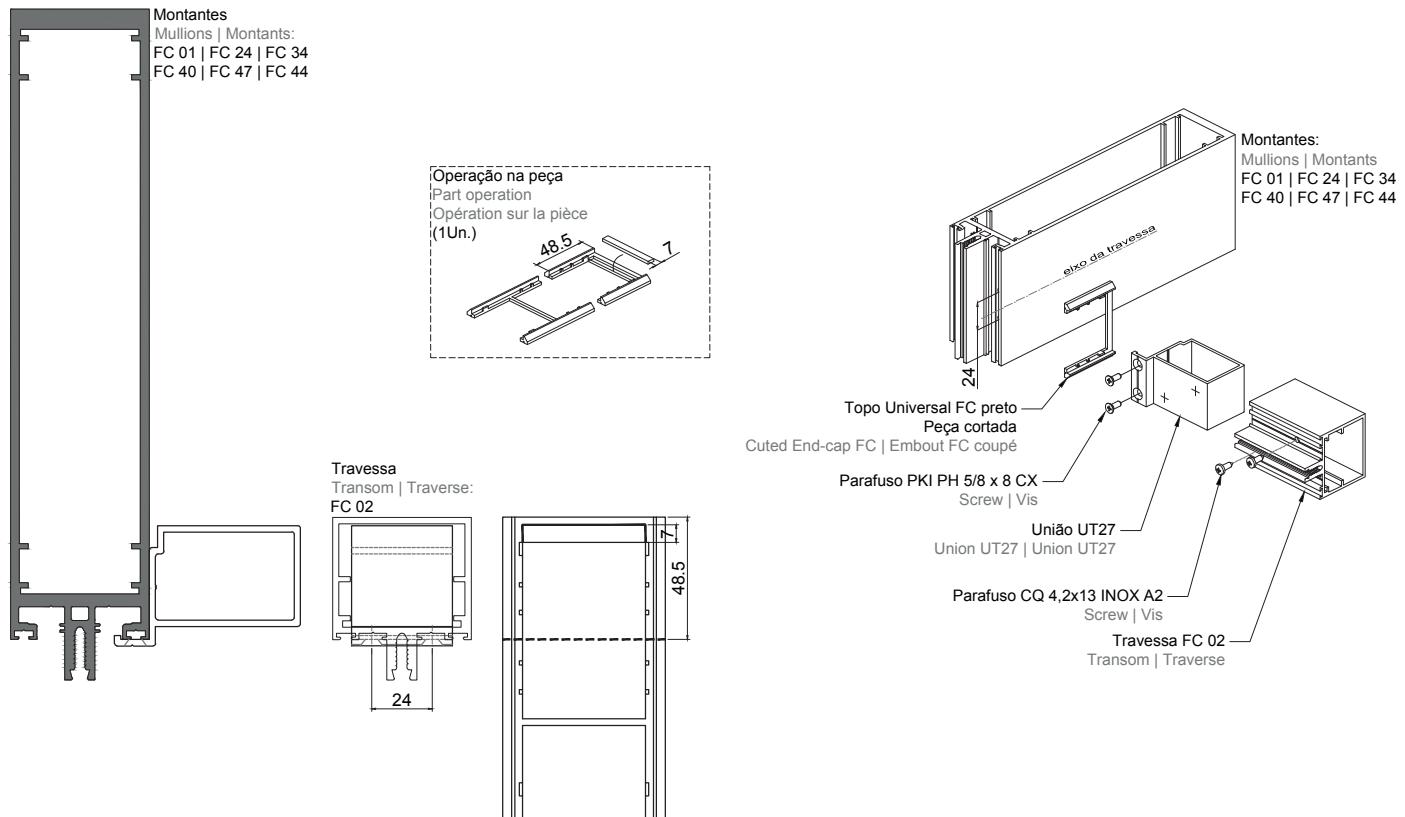
APPLICATION D'EMBOUT UNIVERSEL SUR LA TRAVERSE FC 40 AVEC L'UNION UT2807



### APLICAÇÃO DO TOPO UNIVERSAL NA TRAVESSA FC 02 COM A UNIÃO UT27

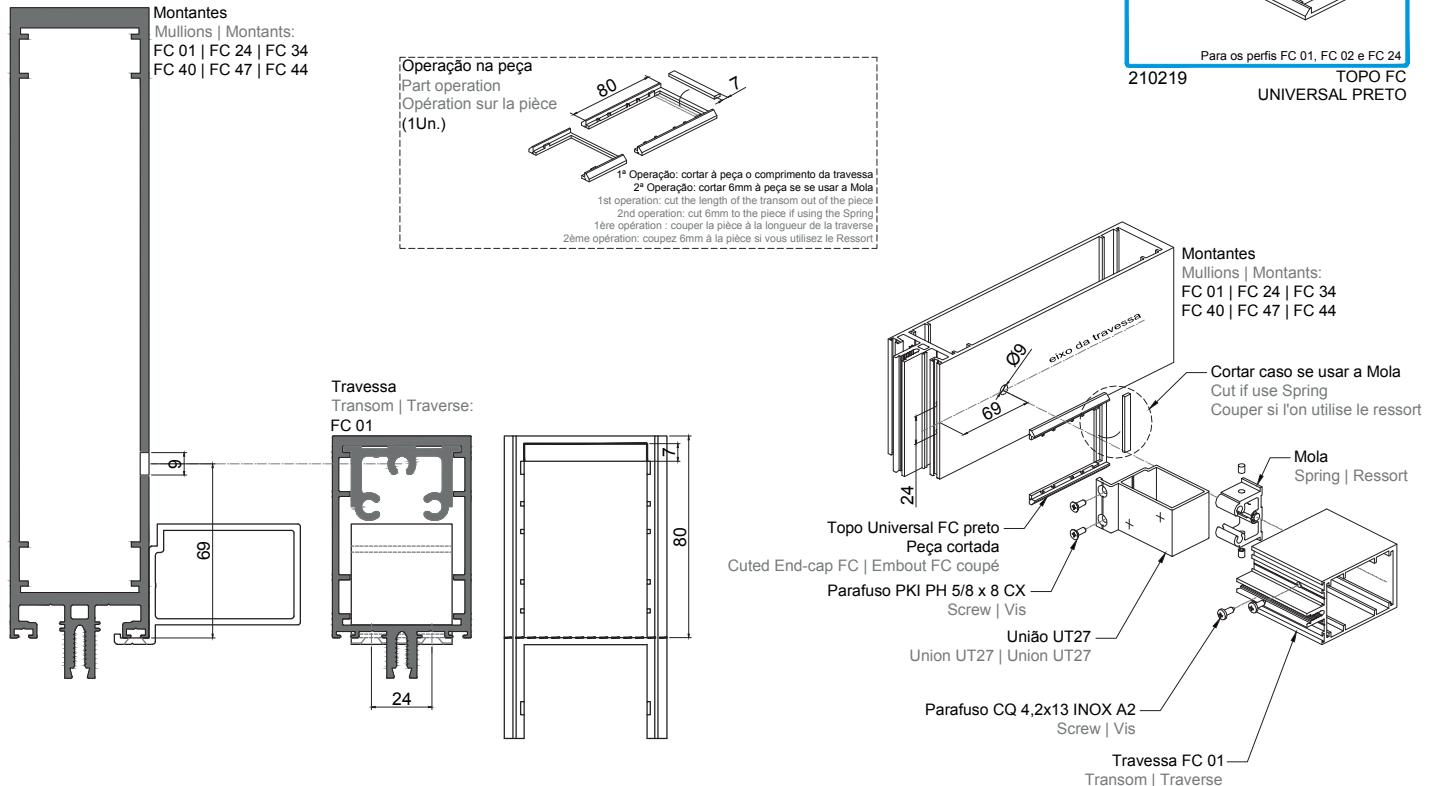
UNIVERSAL END-CAP APPLICATION ON FC 02 TRANSOM WITH UT27 UNION

APPLICATION D'EMBOUT UNIVERSEL SUR LA TRAVERSE FC 02 AVEC L'UNION UT27

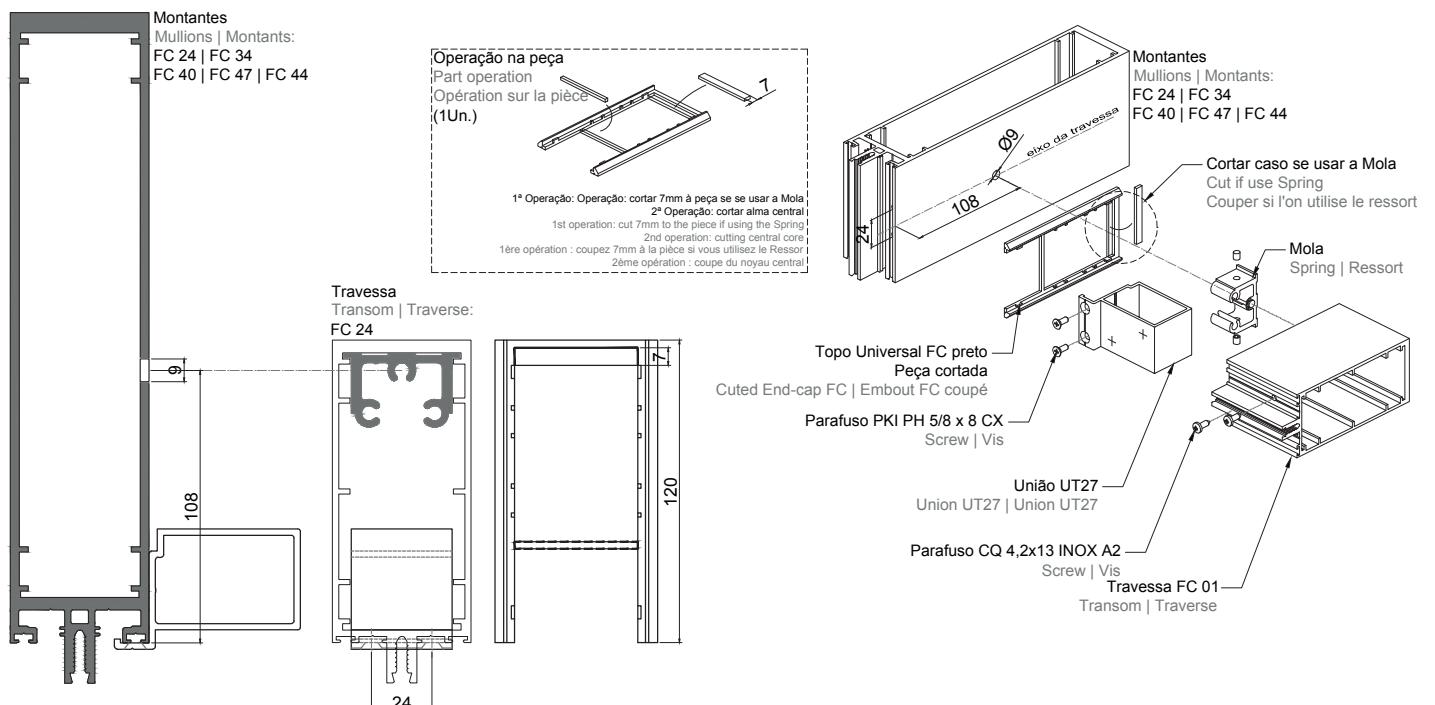


**MONTAGEM DOS PERFIS**  
PROFILES ASSEMBLY  
ASSEMBLAGE DES PROFILÉS

**APLICAÇÃO DO TOPO UNIVERSAL NA TRAVESSA FC 01 COM A UNIÃO UT27**  
UNIVERSAL END-CAP APPLICATION ON FC 01 TRANSOM WITH UT27 UNION  
APPLICATION D'EMBOUT UNIVERSEL SUR LA TRAVERSE FC 01 AVEC L'UNION UT27



**APLICAÇÃO DO TOPO UNIVERSAL NA TRAVESSA FC 24 COM A UNIÃO UT27 E MOLA**  
UNIVERSAL END-CAP APPLICATION ON FC 24 TRANSOM WITH UT27 UNION AND SPRING  
APPLICATION D'EMBOUT UNIVERSEL SUR LA TRAVERSE FC 24 AVEC L'UNION UT27 ET RESSORT



## MONTAGEM DOS PERFIS

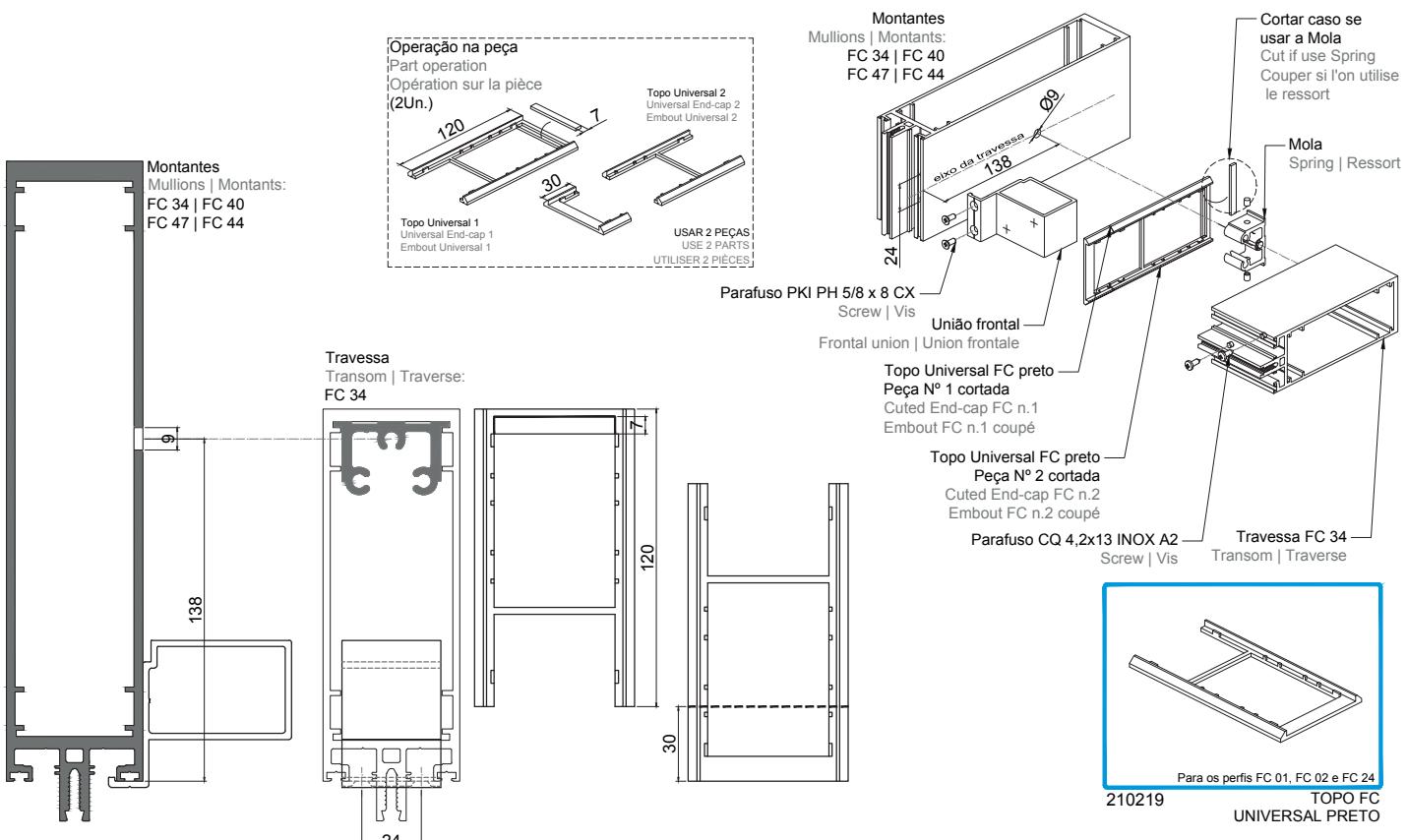
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### APLICAÇÃO DO TOPO UNIVERSAL NA TRAVESSA FC 34 COM A UNIÃO FRONTAL PARA TRAVESSA FC34/FC40 E MOLA

UNIVERSAL END-CAP APPLICATION ON FC 34 TRANSOM WITH FRONTAL UNION FOR TRANSOM FC34/FC40 AND SPRING

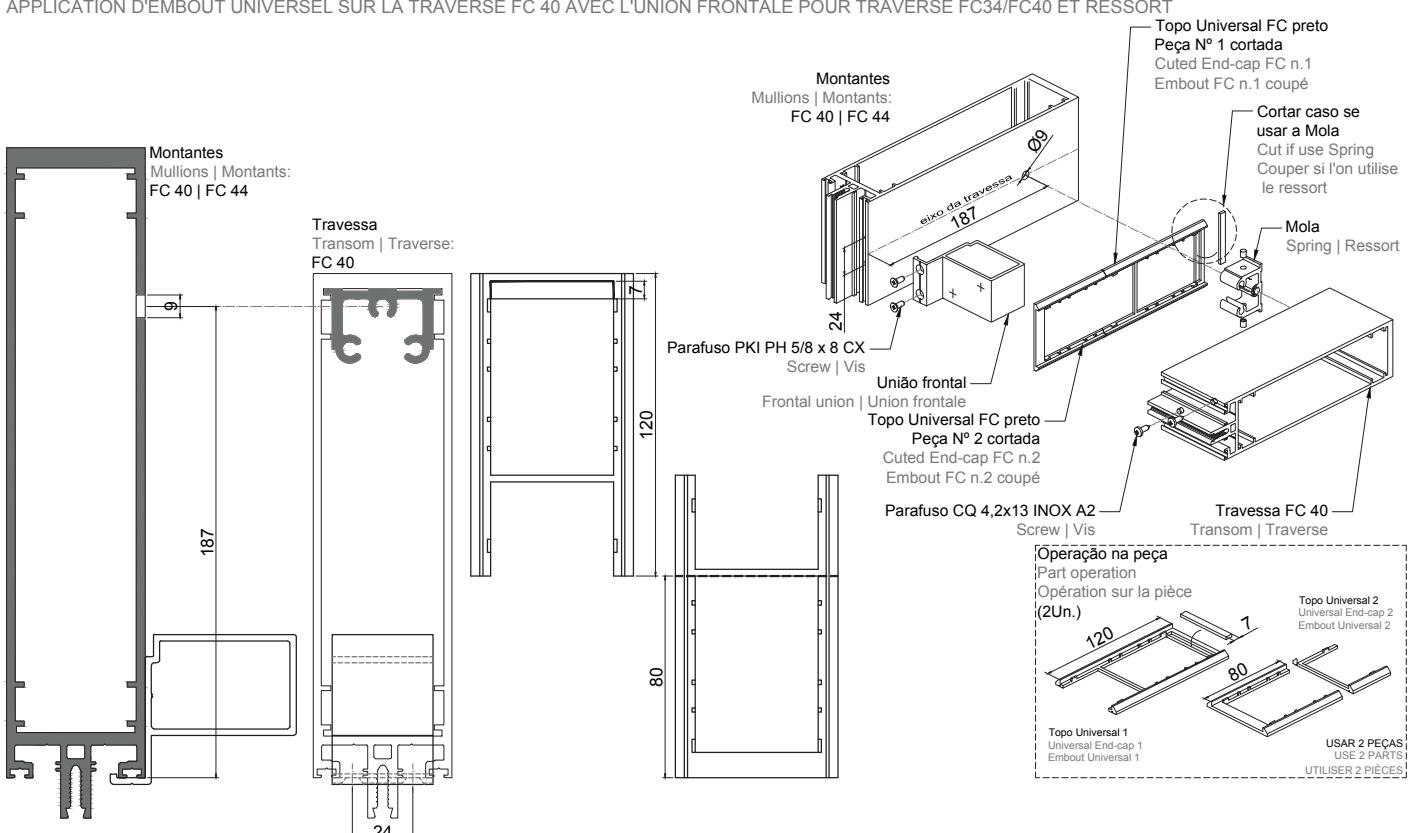
APPLICATION D'EMBOUT UNIVERSEL SUR LA TRAVERSE FC 34 AVEC L'UNION FRONTALE POUR TRAVERSE FC34/FC40 ET RESSORT



### APLICAÇÃO DO TOPO UNIVERSAL NA TRAVESSA FC 40 COM A UNIÃO FRONTAL PARA TRAVESSA FC34/FC40 E MOLA

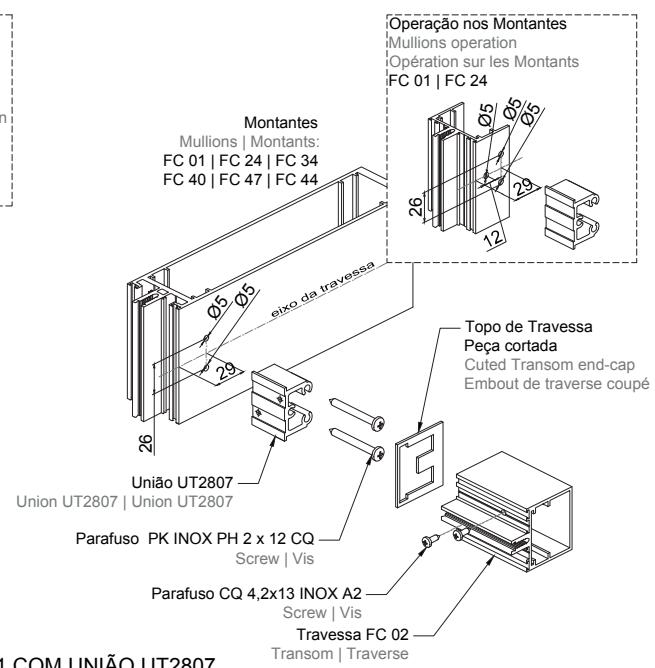
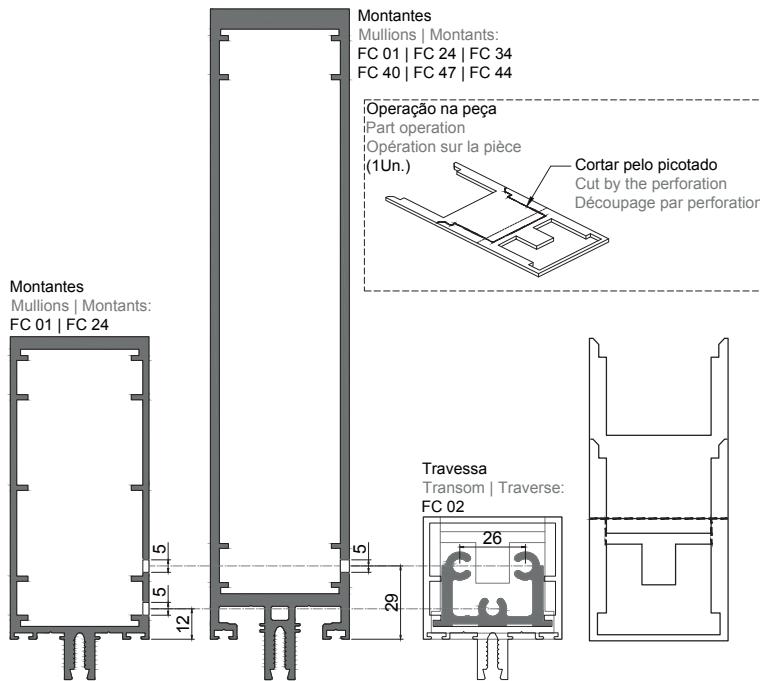
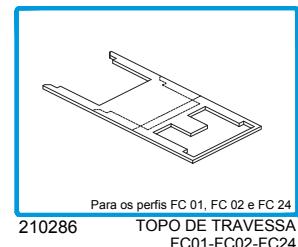
UNIVERSAL END-CAP APPLICATION ON FC 40 TRANSOM WITH FRONTAL UNION FOR TRANSOM FC34/FC40 AND SPRING

APPLICATION D'EMBOUT UNIVERSEL SUR LA TRAVERSE FC 40 AVEC L'UNION FRONTALE POUR TRAVERSE FC34/FC40 ET RESSORT

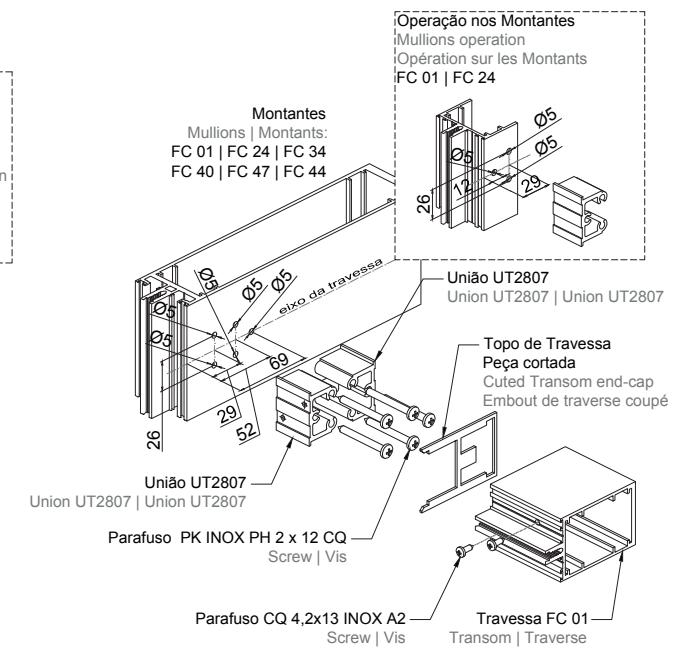
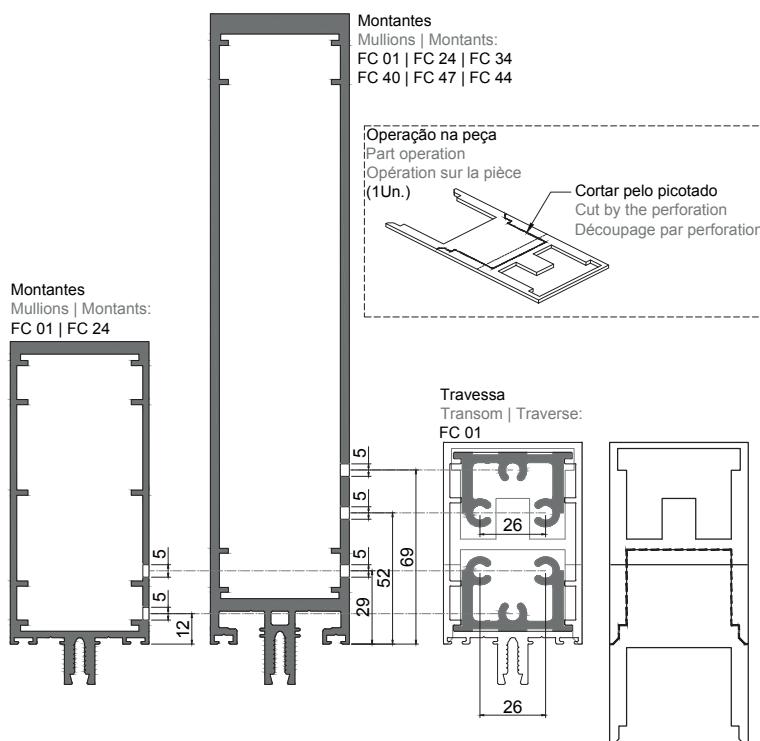


**MONTAGEM DOS PERFIS**  
PROFILES ASSEMBLY  
ASSEMBLAGE DES PROFILÉS

**APLICAÇÃO DO TOPO TRAVESSA FC 01-FC 02-FC 24 NA TRAVESSA FC 02 COM UNIÃO UT2807**  
FC 01-FC 02-FC 24 TRANSOM END-CAP APPLICATION ON FC 02 TRANSOM WITH UT2807 UNION  
APPLICATION D'EMBOUT TRAVERSE FC 01-FC 02-FC 03 SUR LA TRAVERSE FC 02 AVEC L'UNION UT2807



**APLICAÇÃO DO TOPO TRAVESSA FC 01-FC 02-FC 24 NA TRAVESSA FC 01 COM UNIÃO UT2807**  
FC 01-FC 02-FC 24 TRANSOM END-CAP APPLICATION ON FC 01 TRANSOM WITH UT2807 UNION  
APPLICATION D'EMBOUT TRAVERSE FC 01-FC 02-FC 03 SUR LA TRAVERSE FC 01 AVEC L'UNION UT2807



## MONTAGEM DOS PERFIS

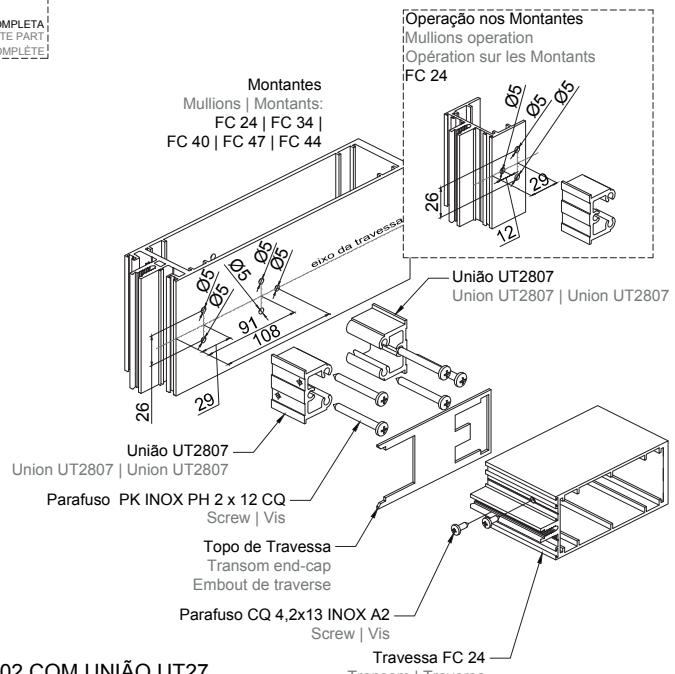
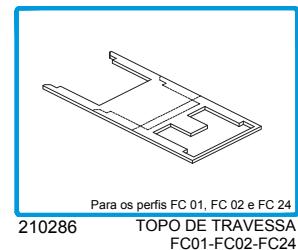
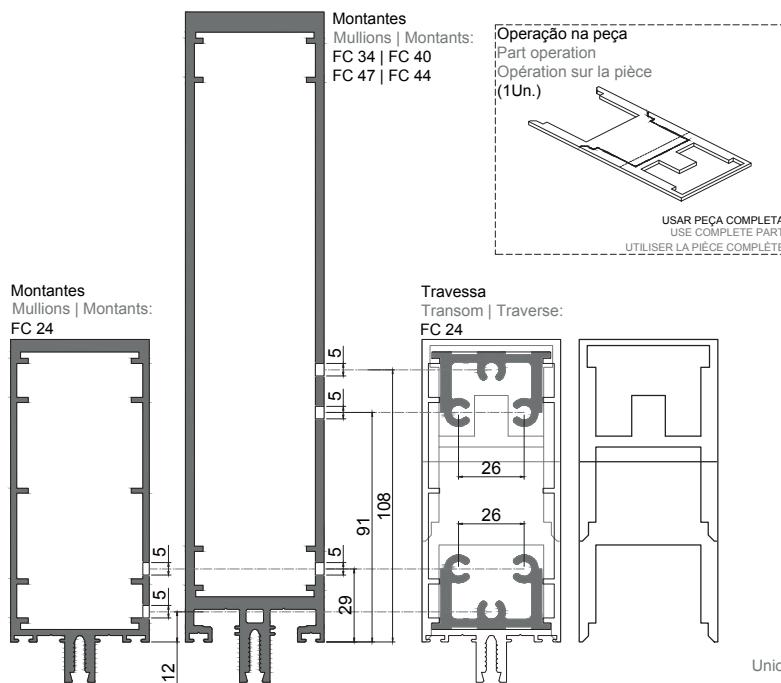
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### APLICAÇÃO DO TOPO TRAVESSA FC 01-FC 02-FC 24 NA TRAVESSA FC 24 COM UNIÃO UT2807

FC 01-FC 02-FC 24 TRANSOM END-CAP APPLICATION ON FC 24 TRANSOM WITH UT2807 UNION

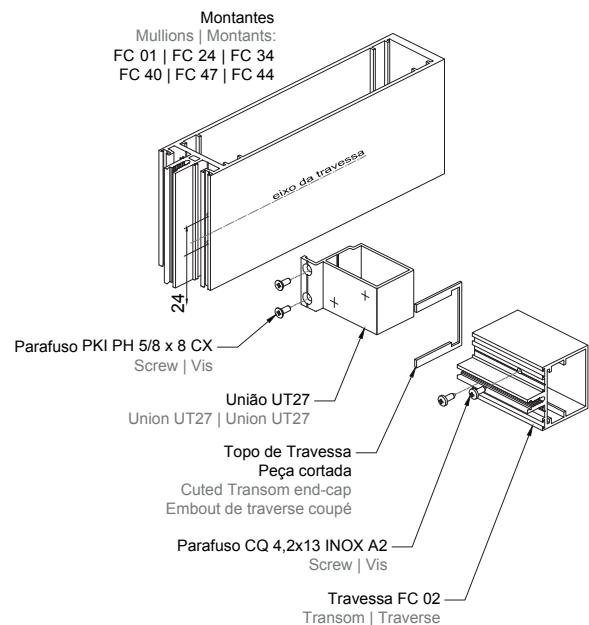
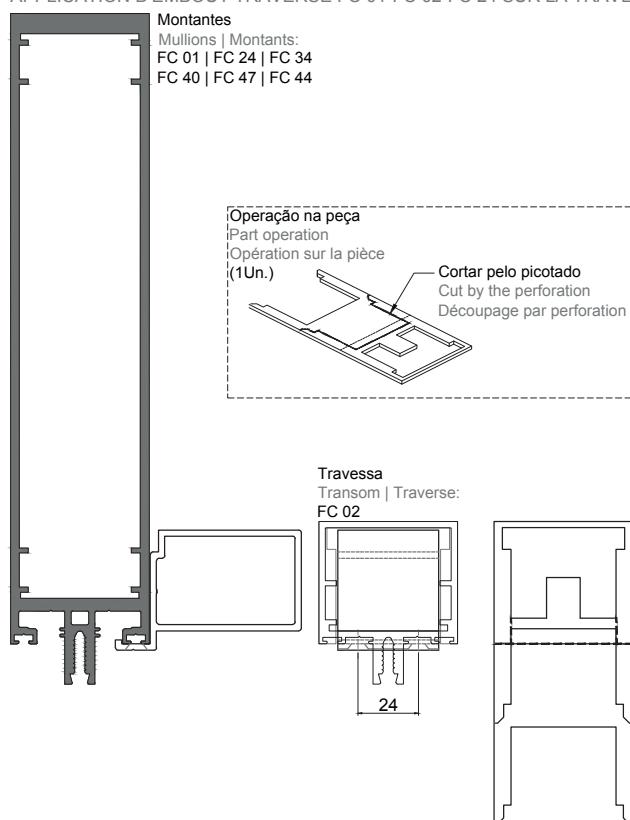
APPLICATION D'EMBOUT TRAVERSE FC 01-FC 02-FC 24 SUR LA TRAVERSE FC 24 AVEC L'UNION UT2807



### APLICAÇÃO DO TOPO TRAVESSA FC 01-FC 02-FC 24 NA TRAVESSA FC 02 COM UNIÃO UT27

FC 01-FC 02-FC 24 TRANSOM END-CAP APPLICATION ON FC 02 TRANSOM WITH UT27 UNION

APPLICATION D'EMBOUT TRAVERSE FC 01-FC 02-FC 24 SUR LA TRAVERSE FC 02 AVEC L'UNION UT27



## MONTAGEM DOS PERFIS

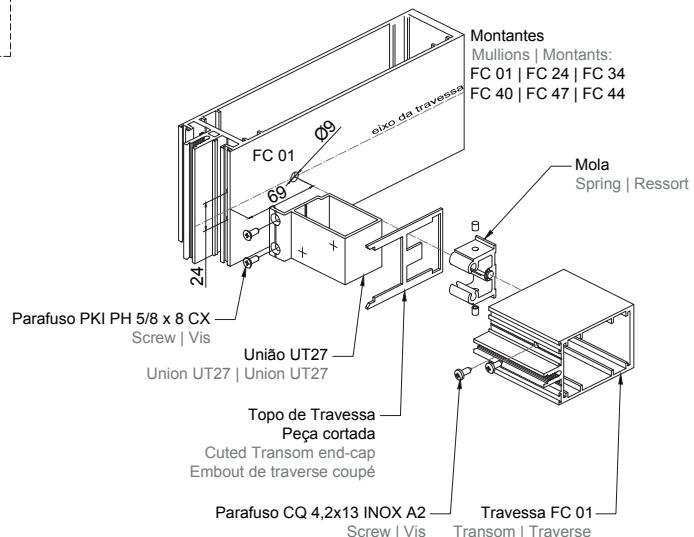
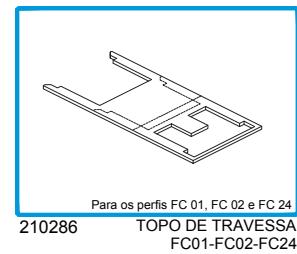
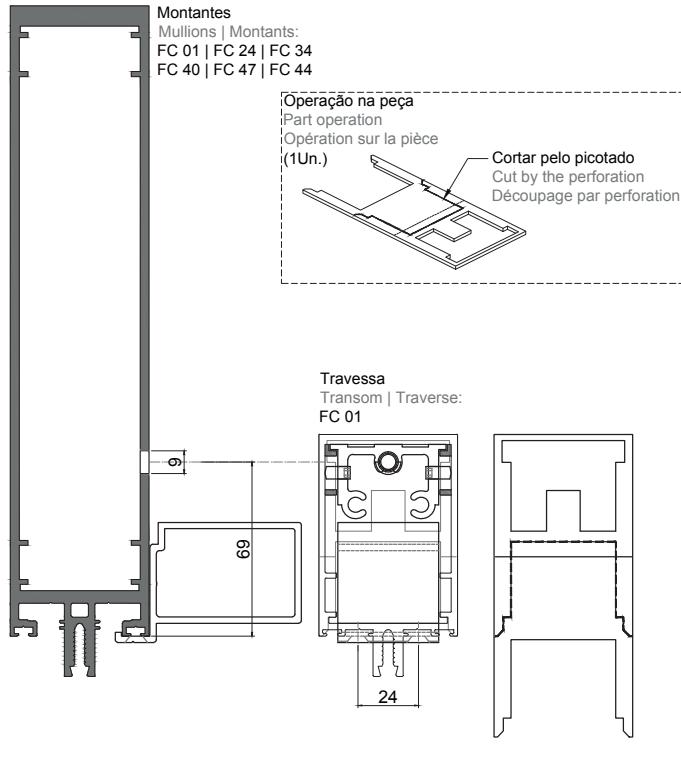
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### APLICAÇÃO DO TOPO TRAVESSA FC 01-FC 02-FC 24 NA TRAVESSA FC 01 COM UNIÃO UT27 E MOLA

FC 01-FC 02-FC 24 TRANSOM END-CAP APPLICATION ON FC 01 TRANSOM WITH UT27 UNION AND SPRING

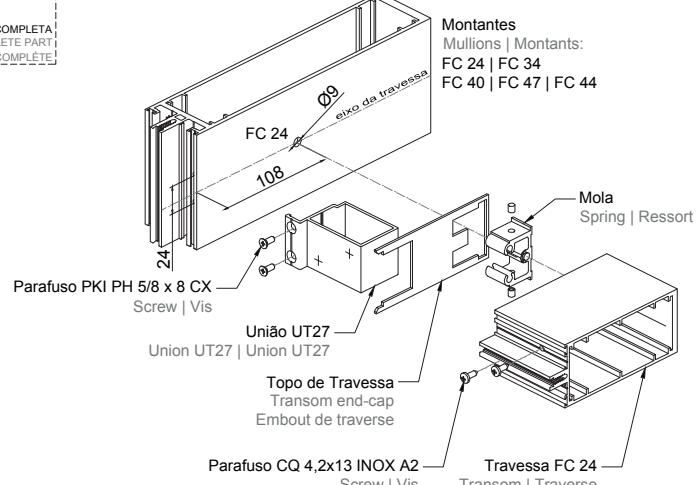
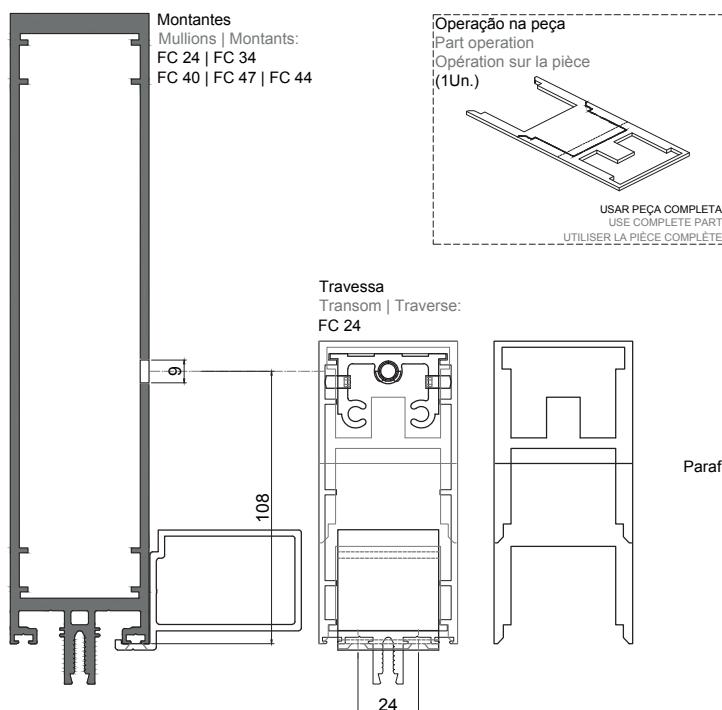
APPLICATION D'EMBOUT TRAVERSE FC 01-FC 02-FC 24 SUR LA TRAVERSE FC 01 AVEC L'UNION UT27 ET RESSORT



### APLICAÇÃO DO TOPO TRAVESSA FC 01-FC 02-FC 24 NA TRAVESSA FC 24 COM UNIÃO UT27 E MOLA

FC 01-FC 02-FC 24 TRANSOM END-CAP APPLICATION ON FC 24 TRANSOM WITH UT27 UNION AND SPRING

APPLICATION D'EMBOUT TRAVERSE FC 01-FC 02-FC 24 SUR LA TRAVERSE FC 24 AVEC L'UNION UT27 ET RESSORT



## MONTAGEM DOS PERFIS

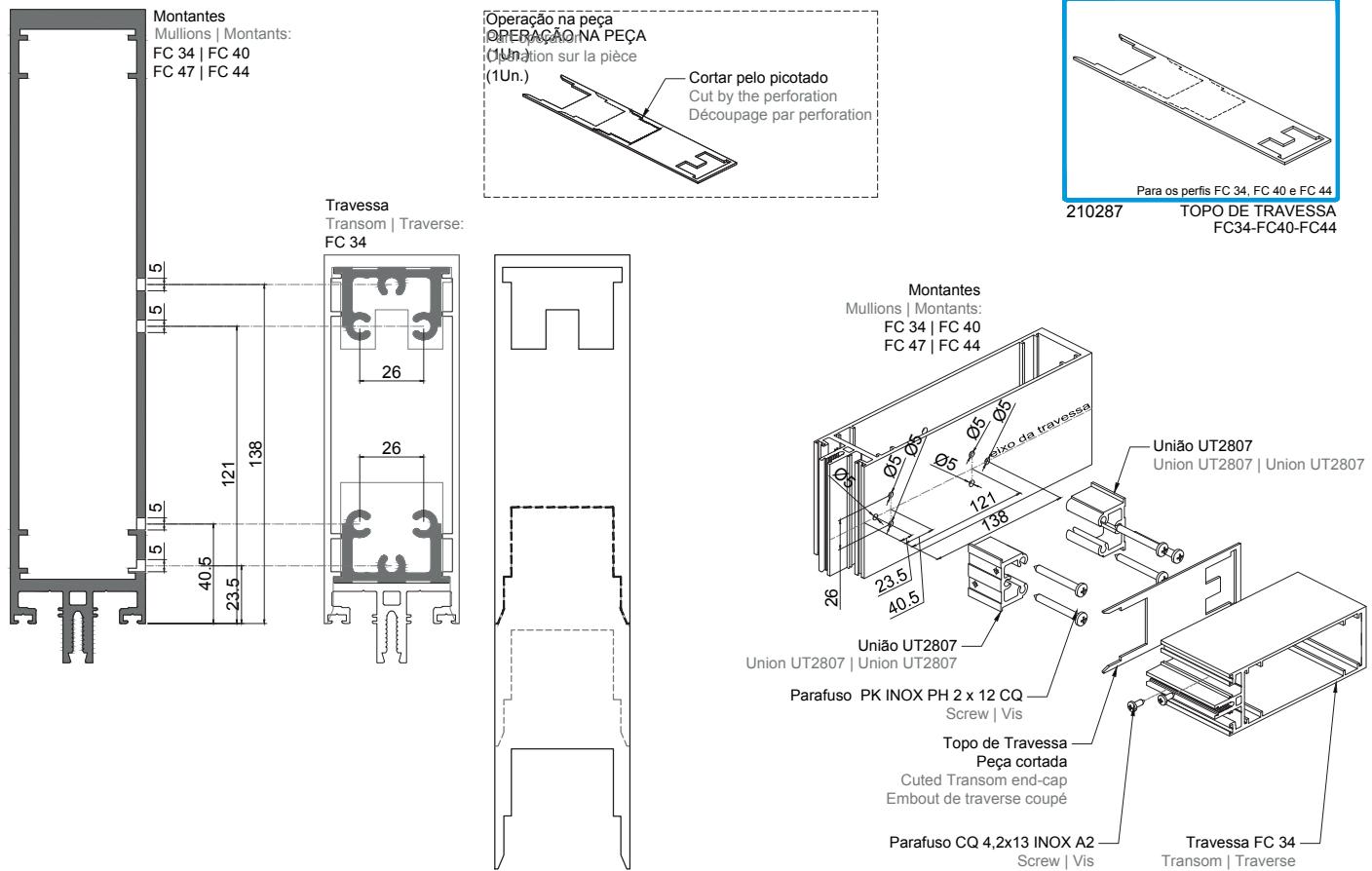
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### APLICAÇÃO DO TOPO TRAVESSA FC 34-FC 40-FC 44 NA TRAVESSA FC 34 COM UNIÃO UT2807

FC 34-FC 40-FC 44 TRANSOM END-CAP APPLICATION ON FC 34 TRANSOM WITH UT2807 UNION

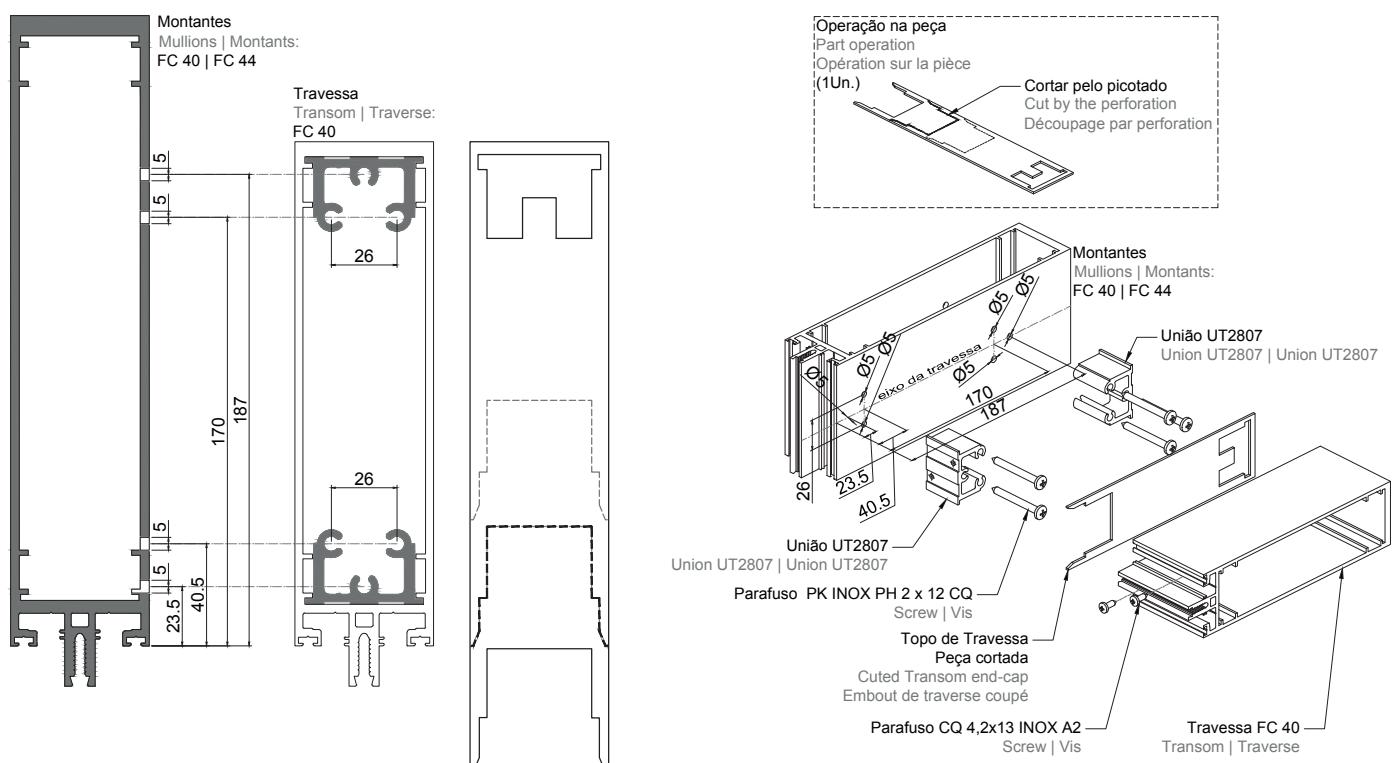
APPLICATION D'EMBOUT TRAVERSE FC 01-FC 02-FC 03 SUR LA TRAVERSE FC 34 AVEC L'UNION UT2807



### APLICAÇÃO DO TOPO TRAVESSA FC 34-FC 40-FC 44 NA TRAVESSA FC 40 COM UNIÃO UT2807

FC 34-FC 40-FC 44 TRANSOM END-CAP APPLICATION ON FC 40 TRANSOM WITH UT2807 UNION

APPLICATION D'EMBOUT TRAVERSE FC 01-FC 02-FC 03 SUR LA TRAVERSE FC 40 AVEC L'UNION UT2807



## MONTAGEM DOS PERFIS

PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### APLICAÇÃO DO TOPO TRAVESSA FC 34-FC 40-FC 44 NA TRAVESSA FC 44 COM UNIÃO UT2807

FC 34-FC 40-FC 44 TRANSOM END-CAP APPLICATION ON FC 44 TRANSOM WITH UT2807 UNION

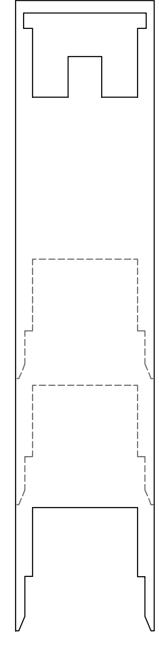
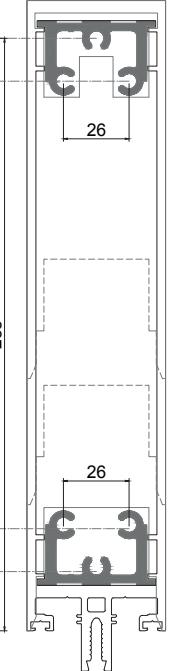
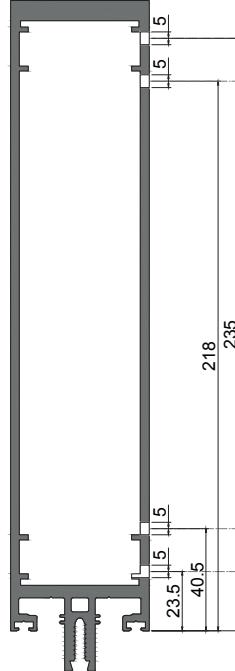
APPLICATION D'EMBOUT TRAVERSE FC 01-FC 02-FC 03 SUR LA TRAVERSE FC 44 AVEC L'UNION UT2807

Montantes  
Mullions | Montants:  
FC 44

Travessa  
Transom | Traverse:  
FC 44

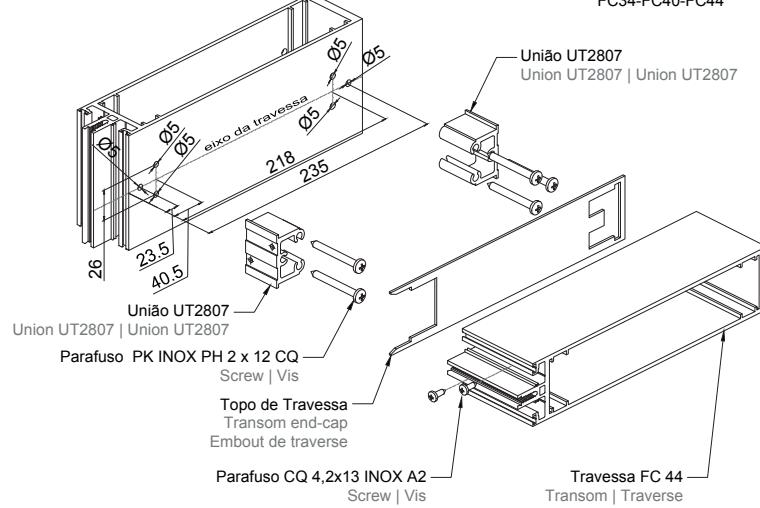
Operação na peça  
Part operation  
Opération sur la pièce  
(1Un.)

USAR PEÇA COMPLETA  
USE COMPLETE PART  
UTILISER LA PIÈCE COMPLÈTE



Montantes  
Mullions | Montants:  
FC 44

Para os perfis FC 34, FC 40 e FC 44  
210287 TOPO DE TRAVESSA  
FC34-FC40-FC44



### APLICAÇÃO DO TOPO TRAVESSA FC 34-FC 40-FC 44 NA TRAVESSA FC 34 COM UNIÃO FRONTAL PARA TRAVESSA FC34/FC40 E MOLA

FC 34-FC 40-FC 44 TRANSOM END-CAP APPLICATION ON FC 34 TRANSOM WITH FRONTAL UNION FOR TRANSOM FC34/FC40 AND SPRING

APPLICATION D'EMBOUT TRAVERSE FC 01-FC 02-FC 03 SUR LA TRAVERSE FC 34 AVEC L'UNION FRONTALE POUR TRAVERSE FC34/FC40 ET RESSORT

Montantes  
Mullions | Montants:  
FC 34 | FC 40  
FC 47 | FC 44

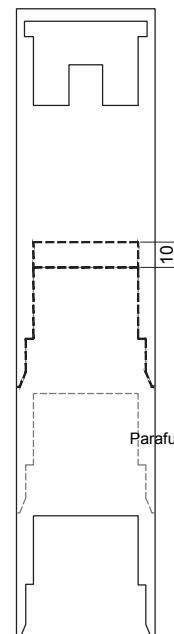
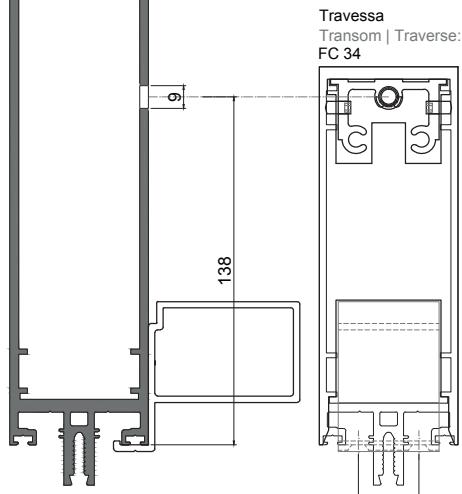
Travessa  
Transom | Traverse:  
FC 34

Operação na peça  
Part operation  
Opération sur la pièce  
(1Un.)

Cortar pelo picotado  
Cut by the perforation  
Découpage par perforation

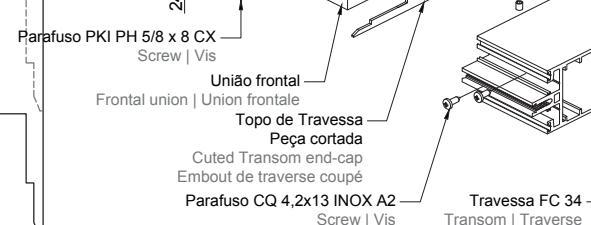
10

Corte extra com 10mm para usar a União Frontal  
Extra cut with 10mm to use the Front Union  
Coupe supplémentaire avec 10mm pour utiliser l'Union Frontale



Montantes  
Mullions | Montants:  
FC 34 | FC 40  
FC 47 | FC 44

Montantes  
Mullions | Montants:  
FC 34 | FC 40  
FC 47 | FC 44



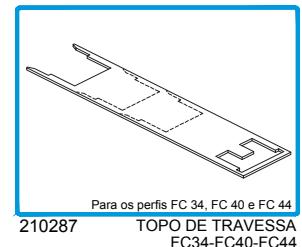
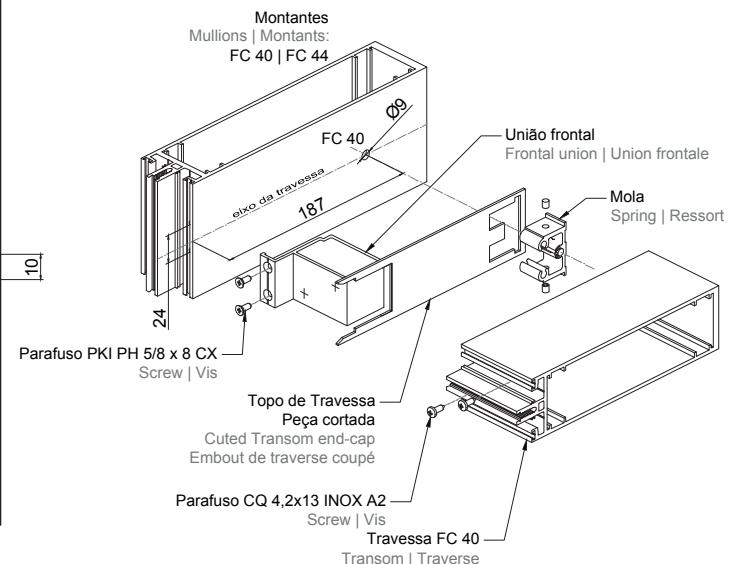
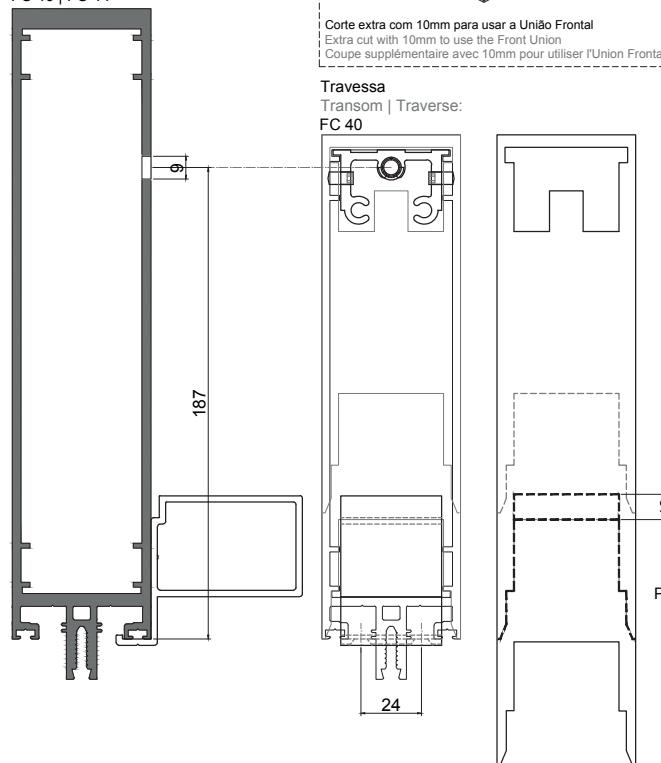
## MONTAGEM DOS PERFIS

PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

APLICAÇÃO DO TOPO TRAVESSA FC 34-FC 40-FC 44 NA TRAVESSA FC 40 COM UNIÃO FRONTAL PARA TRAVESSA FC34/FC40 E MOLA  
FC 34-FC 40-FC 44 TRANSOM END-CAP APPLICATION ON FC 40 TRANSOM WITH FRONTAL UNION FOR TRANSOM FC34/FC40 AND SPRING  
APPLICATION D'EMBOUT TRAVERSE FC 01-FC 02-FC 03 SUR LA TRAVERSE FC 40 AVEC L'UNION FRONTALE POUR TRAVERSE FC34/FC40 ET RESSORT

Montantes  
Mullions | Montants:  
FC 40 | FC 44



## MONTAGEM DOS PERFIS

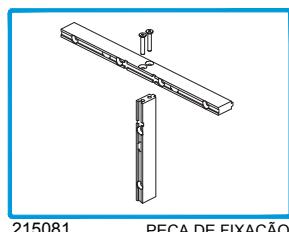
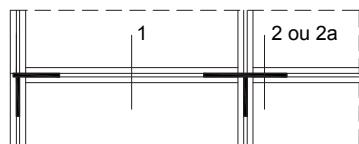
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### APLICAÇÃO DA PEÇA DE FIXAÇÃO FRONTAL RT 002

APPLICATION OF THE FRONT FIXING PART RT 002

APPLICATION DE LA PIÈCE DE FIXATION FRONTALE RT 002



Calço | SHIM | CALE 2mm  
Ref. 230012

Peça de fixação frontal para Junta RT 002  
Part RT 002 | Pièce RT 002  
Ref. 290460

25  
59.5

CORTE | SECTION | SECTION 1

Peça de fixação frontal para Junta RT 002  
Part RT 002 | Pièce RT 002  
Ref. 290062 - nos perfis | with profiles | avec profilés FC01, FC 02, FC 24 e FC47

Calço | SHIM | CALE 8mm

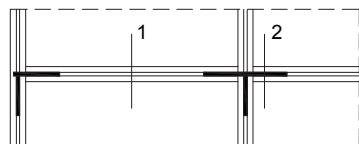
25  
28

CORTE | SECTION | SECTION 2

### APLICAÇÃO DA PEÇA DE FIXAÇÃO FRONTAL RT 003

APPLICATION OF THE FRONT FIXING PART RT 003

APPLICATION DE LA PIÈCE DE FIXATION FRONTALE RT 003



Calço | SHIM | CALE 2mm  
Junta | Joint | Joint RT 003  
Ref. 230013

Ref. 290461

37  
76

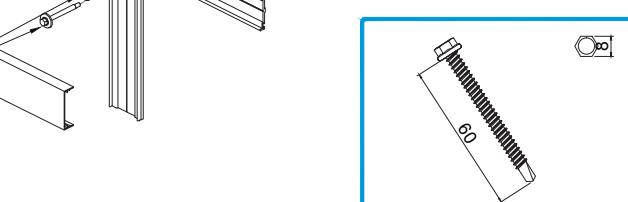
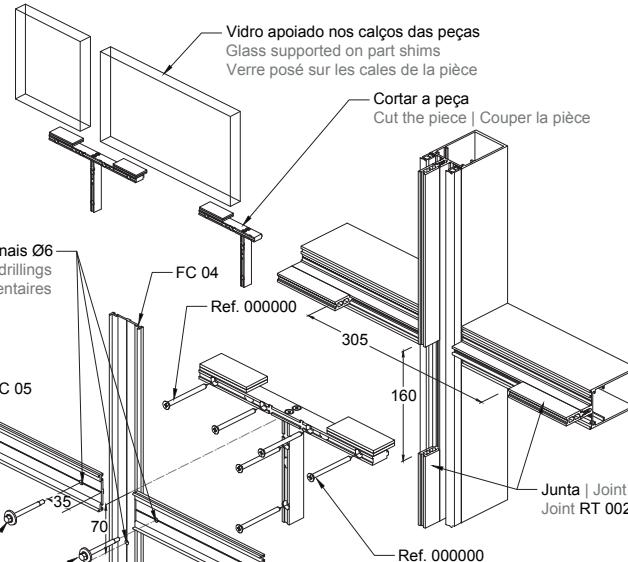
CORTE | SECTION | SECTION 1

Peça de fixação frontal para Junta RT 003  
Part RT 003 | Pièce RT 003  
Calço | SHIM | CALE 8mm

Ref. 290062

37  
40

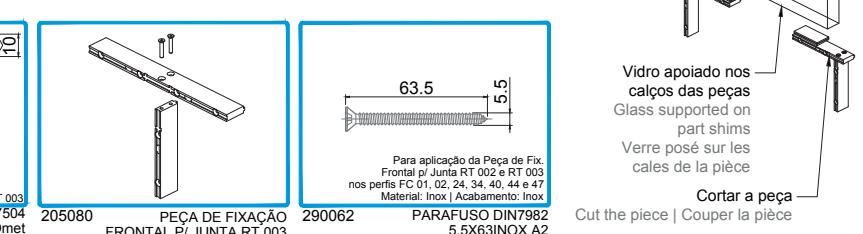
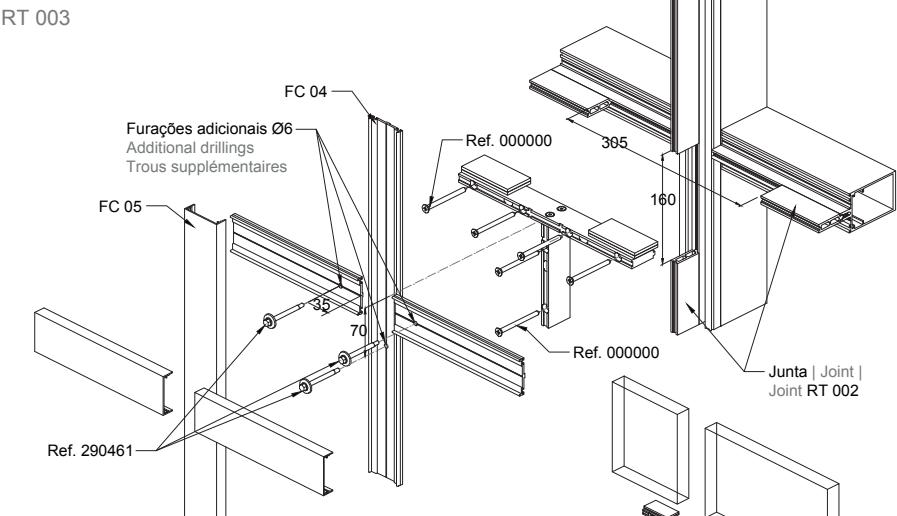
CORTE | SECTION | SECTION 2



Para aplicar com as juntas RT 002 e RT 003  
290460 PARAFUSO DIN7504  
5,5x60 Dmet



Para aplicação da Peça de Fix.  
Frontal p/ Junta RT 002 e RT 003  
nos perfis FC 01, 02, 24, 34, 40, 44 e 47  
Material: Inox | Acabamento: Inox  
290062 PARAFUSO DIN7982  
5,5X63 INOX A2



Vidro apoiado nos calços das peças  
Glass supported on part shims  
Verre posé sur les cales de la pièce  
Para aplicação da Peça de Fix.  
Frontal p/ Junta RT 002 e RT 003  
nos perfis FC 01, 02, 24, 34, 40, 44 e 47  
Material: Inox | Acabamento: Inox  
290062 PARAFUSO DIN7982  
5,5X63INOX A2

Cortar a peça | Couper la pièce

## MONTAGEM DOS PERFIS

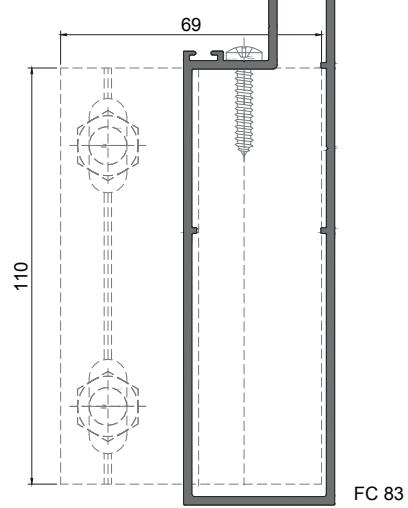
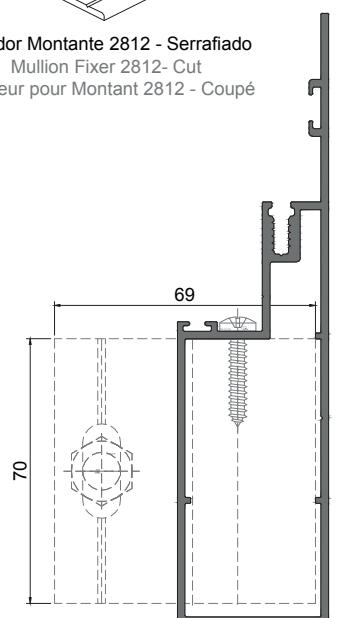
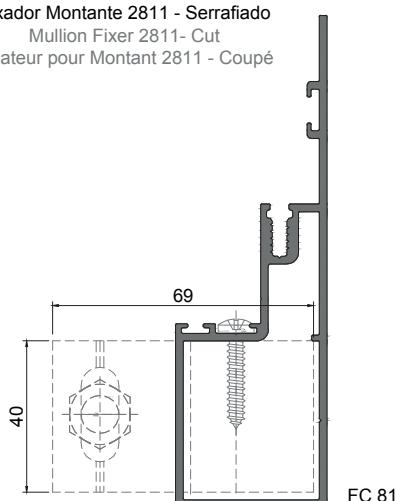
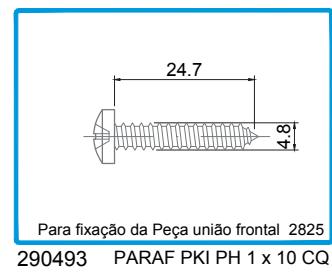
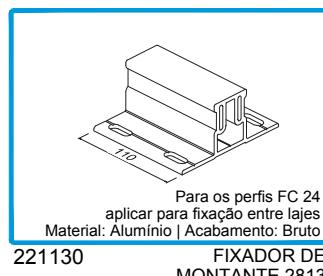
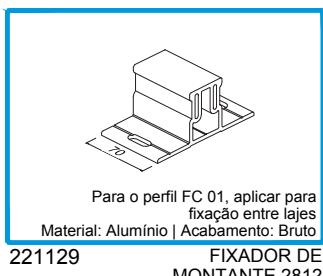
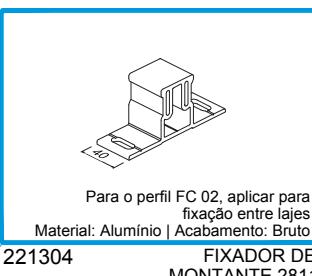
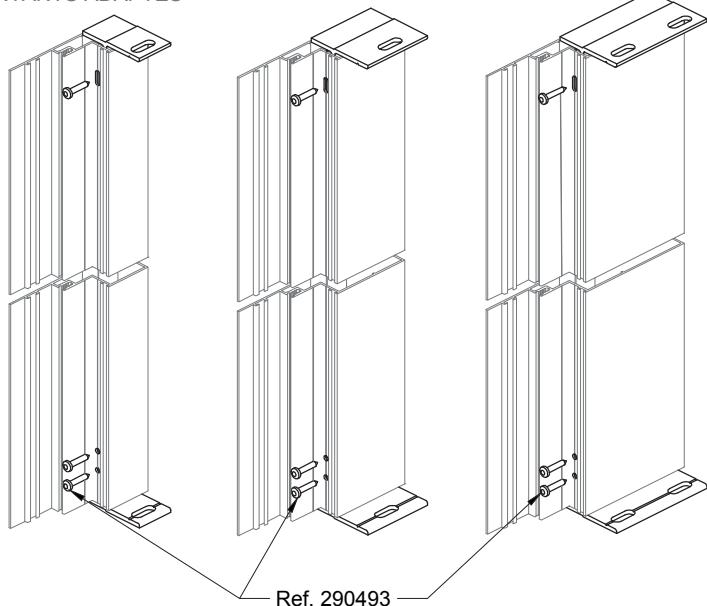
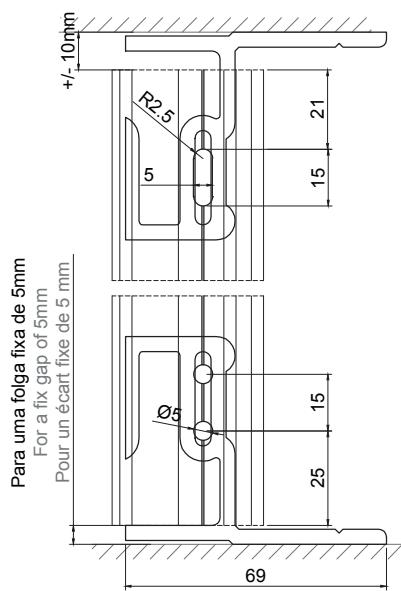
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### FURAÇÃO DOS MONTANTES PARA PEÇAS FIXADORES DE MONTANTE ADAPTADAS

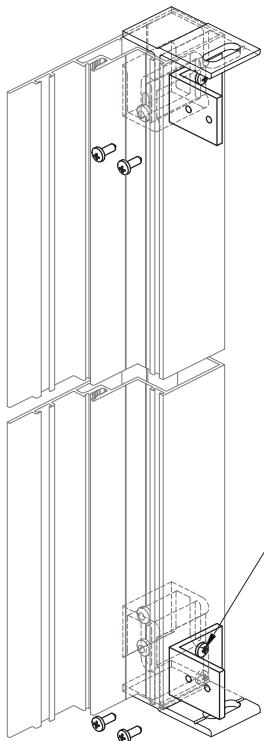
MULLIONS DRILLING FOR THE ADAPTED MULLION FIXERS

PERÇAGE DES MONTANTS POUR DES FIXATEURS DES MONTANTS ADAPTÉS

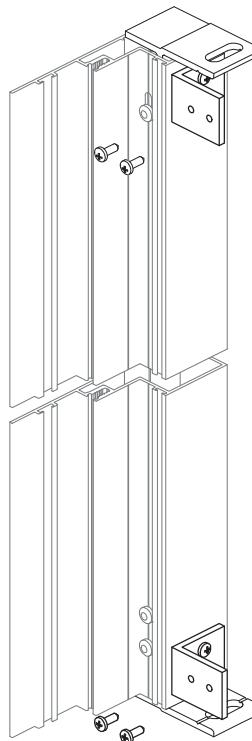


**MONTAGEM DOS PERFIS**  
PROFILES ASSEMBLY  
ASSEMBLAGE DES PROFILÉS

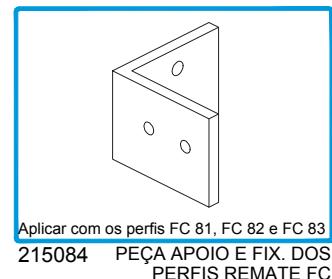
FURAÇÃO DO MONTANTE FC 81 PARA LIGAÇÃO A 90° COM A PEÇA DE APOIO  
FC 81 MULLION DRILLING FOR 90° CONNECTION WITH THE SUPPORT PART  
PERÇAGE DU MONTANT FC 81 POUR LE CONNEXION À 90° AVEC LA PIÈCE DE SUPPORT



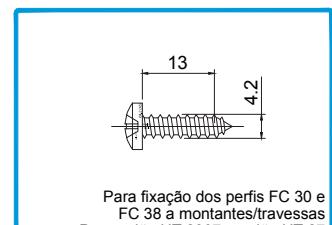
Parafuso | Screw | Vis  
CQ 4,2x13 INOX A2



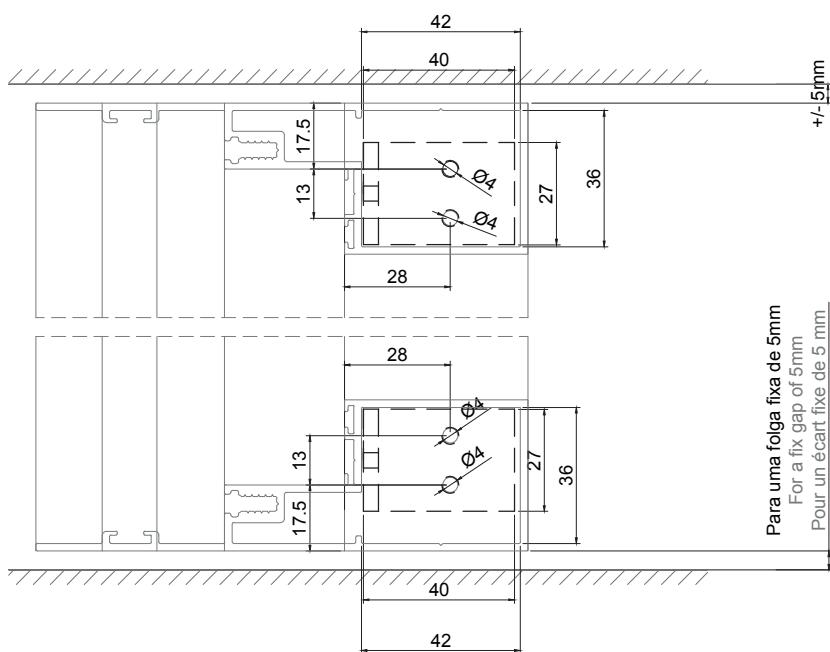
Parafuso | Screw | Vis  
CQ 4,2x13 INOX A2



Aplicar com os perfis FC 81, FC 82 e FC 83  
215084 PEÇA APOIO E FIX. DOS  
PERFIS REMATE FC



Para fixação dos perfis FC 30 e  
FC 38 a montantes/travessas  
Para união UT 2807 e união UT 27  
290111 PARAFUSO CQ  
4,2X13 INOX A2



## MONTAGEM DOS PERFIS

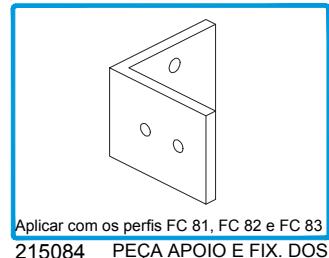
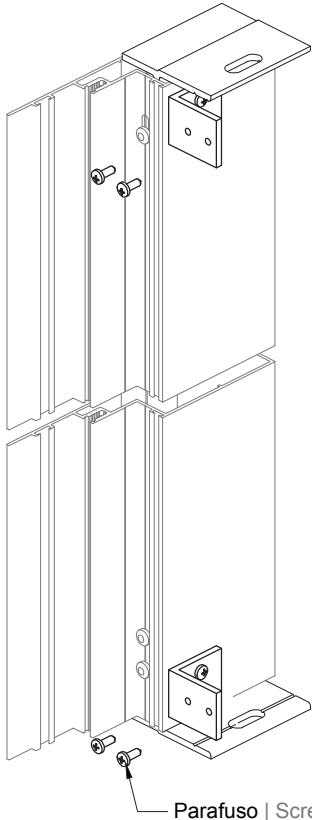
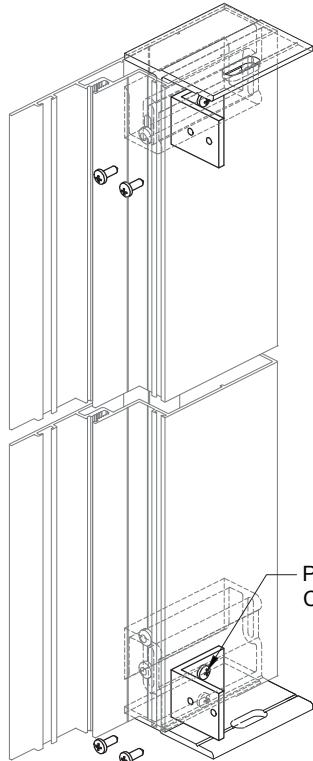
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

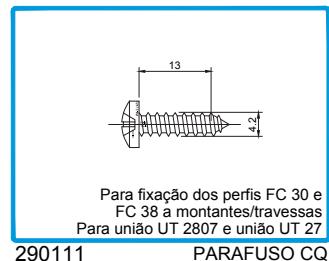
### FURAÇÃO DO MONTANTE FC 82 PARA LIGAÇÃO A 90° COM A PEÇA DE APOIO

FC 82 MILLION DRILLING FOR 90° CONNECTION WITH THE SUPPORT PART

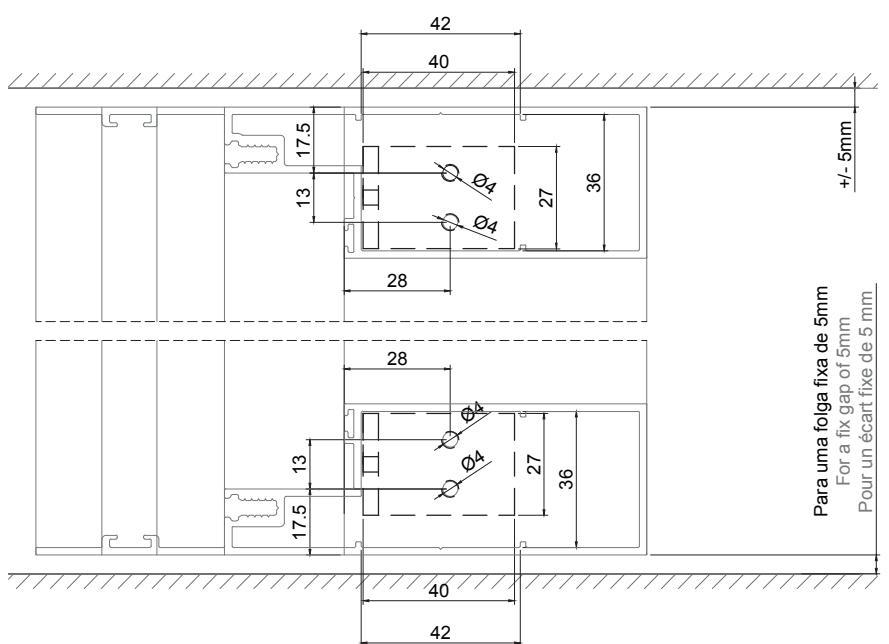
PERÇAGE DU MONTANT FC 82 POUR LE CONNEXION À 90° AVEC LA PIÈCE DE SUPPORT



Aplicar com os perfis FC 81, FC 82 e FC 83  
215084 PEÇA APOIO E FIX. DOS PERFIS REMATE FC



Para fixação dos perfis FC 30 e  
FC 38 a montantes/travessas  
Para união UT 2807 e união UT 27  
290111 PARAFUSO CQ  
4,2X13 INOX A2



Para uma folga fixa de 5mm  
For a fix gap of 5mm  
Pour un écart fixe de 5 mm

## MONTAGEM DOS PERFIS

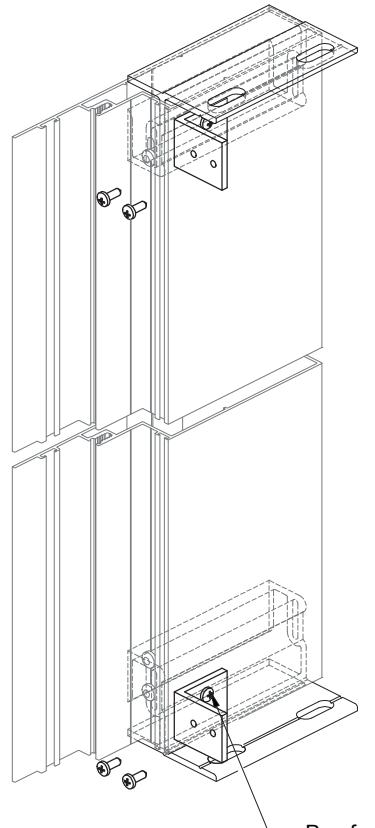
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

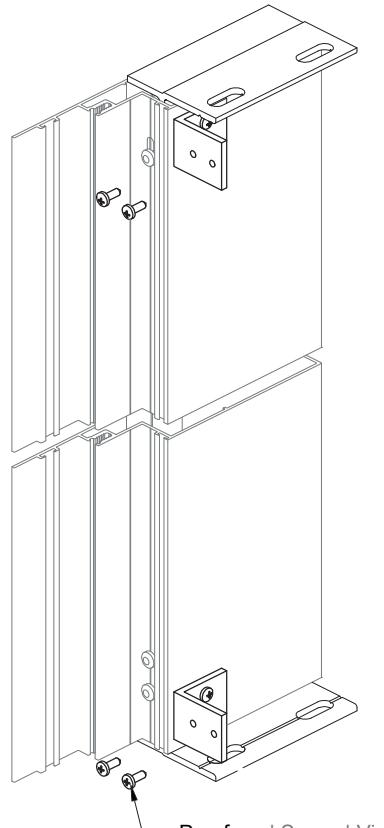
FURAÇÃO DO MONTANTE FC 83 PARA LIGAÇÃO A 90° COM A PEÇA DE APOIO

FC 83 MULLION DRILLING FOR 90° CONNECTION WITH THE SUPPORT PART

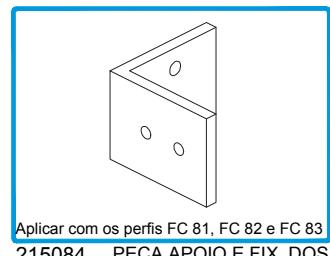
PERÇAGE DU MONTANT FC 83 POUR LE CONNEXION À 90° AVEC LA PIÈCE DE SUPPORT



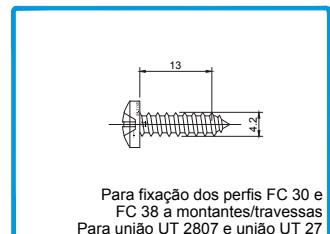
Parafuso | Screw | Vis  
CQ 4,2x13 INOX A2



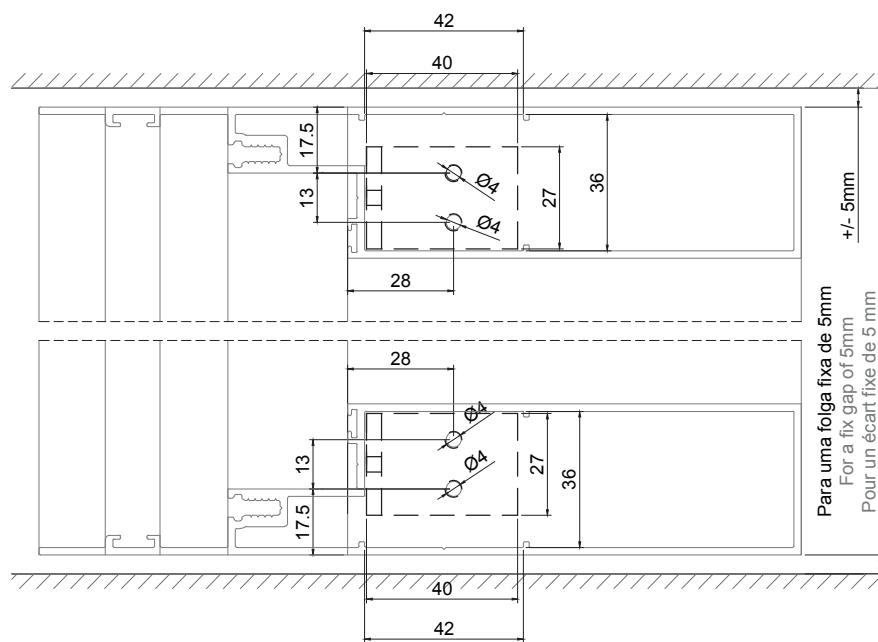
Parafuso | Screw | Vis  
CQ 4,2x13 INOX A2



Aplicar com os perfis FC 81, FC 82 e FC 83  
215084 PEÇA APOIO E FIX. DOS  
PERFIS REMATE FC



Para fixação dos perfis FC 30 e  
FC 38 a montantes/travessas  
Para união UT 2807 e união UT 27  
290111 PARAFUSO CQ  
4,2X13 INOX A2



Para uma folga de 5mm  
For a fix gap of 5mm  
Pour un écart fixe de 5 mm

## MONTAGEM DOS PERFIS

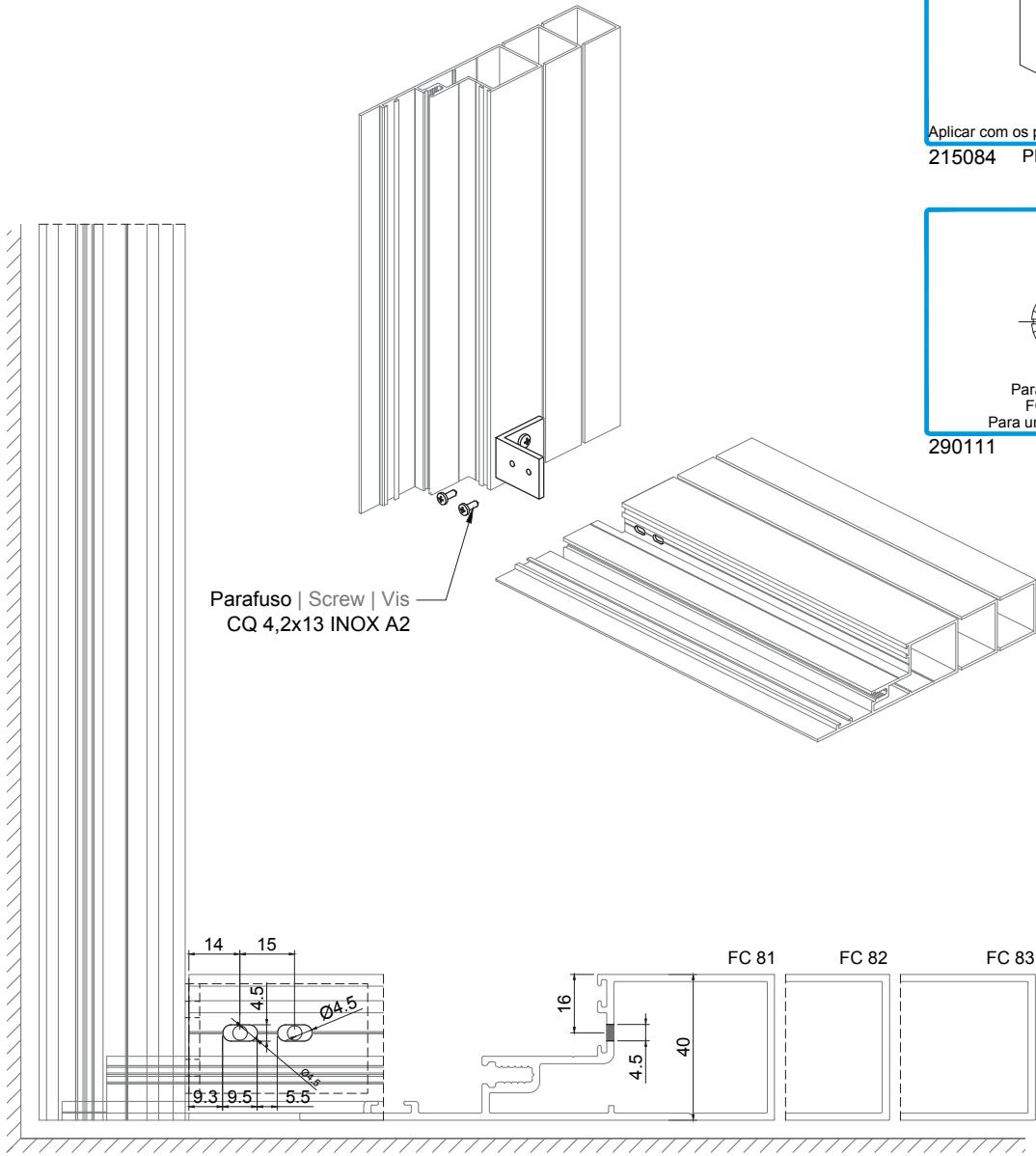
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### FURAÇÃO DA TRAVESSA PARA LIGAÇÃO A 90° COM A PEÇA DE APOIO

TRANSOM DRILLING FOR 90° CONNECTION WITH THE SUPPORT PART

PERÇAGE DU TRAVERSE POUR LE CONNEXION À 90° AVEC LA PIÈCE DE SUPPORT



## MONTAGEM DOS PERFIS

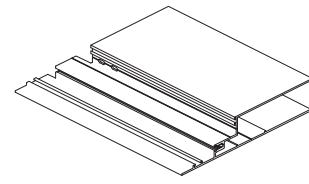
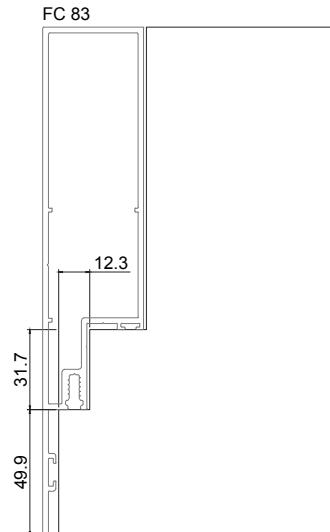
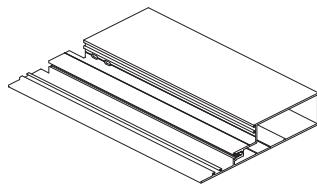
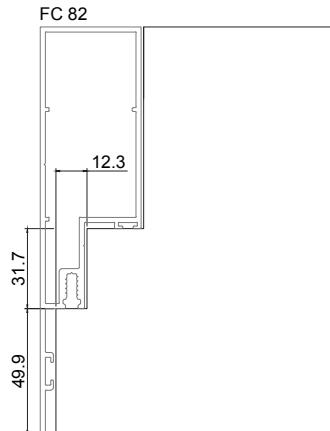
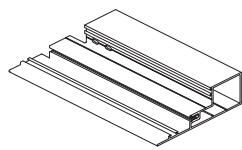
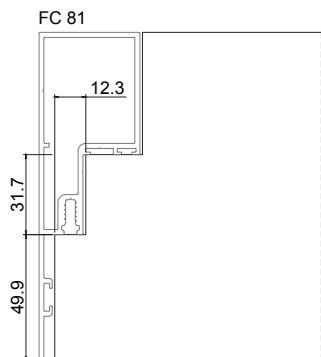
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### MAQUINAÇÃO DAS TRAVESSAS FC 81, FC 82 E FC 83 PARA LIGAÇÃO A 90°

FC 81, FC 82 AND FC 83 TRANSOMS MACHINING FOR 90° CONNECTION

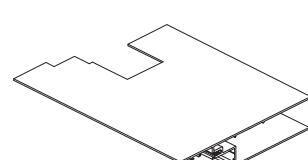
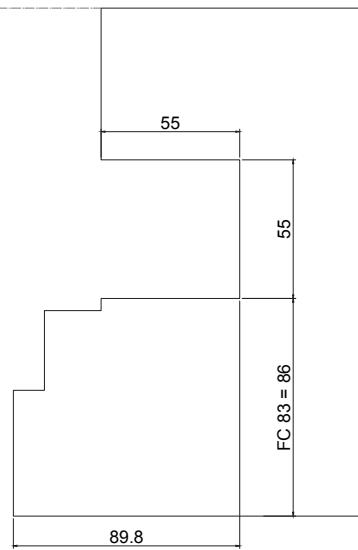
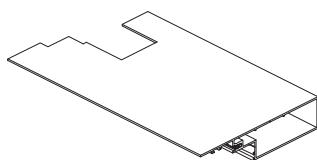
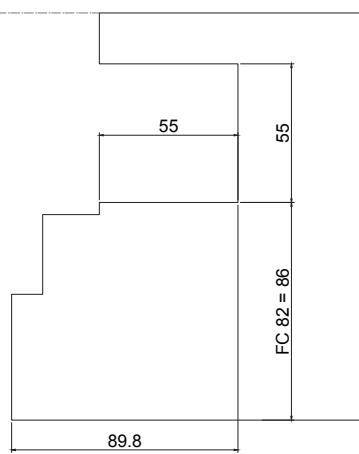
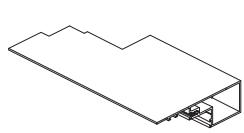
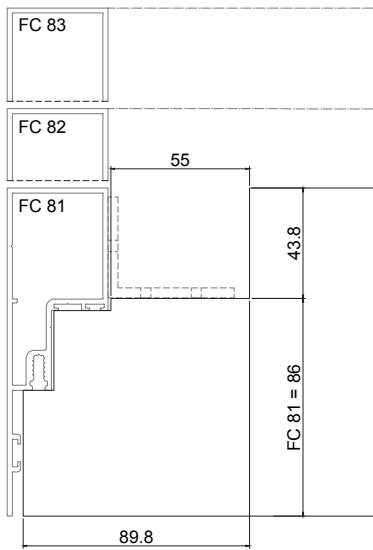
USINAGE DES TRAVERSES FC 81, FC 82 ET FC 83 POUR LE CONNEXION À 90°



### MAQUINAÇÃO DAS TRAVESSAS FC 81, FC 82 E FC 83 PARA LIGAÇÃO A 90° PARA APLICAÇÃO DA TRAVESSA NA PEÇA DE APOIO

FC 81, FC 82 AND FC 83 TRANSOMS MACHINING FOR 90° CONNECTION FOR TRANSOM APPLICATION TO THE SUPPORT PART

USINAGE DES TRAVERSES FC 81, FC 82 ET FC 83 POUR LE CONNEXION À 90° POUR L'APPLICATION DES TRAVERSES SUR LA PIÈCE DE SUPPORT



## MONTAGEM DOS PERFIS

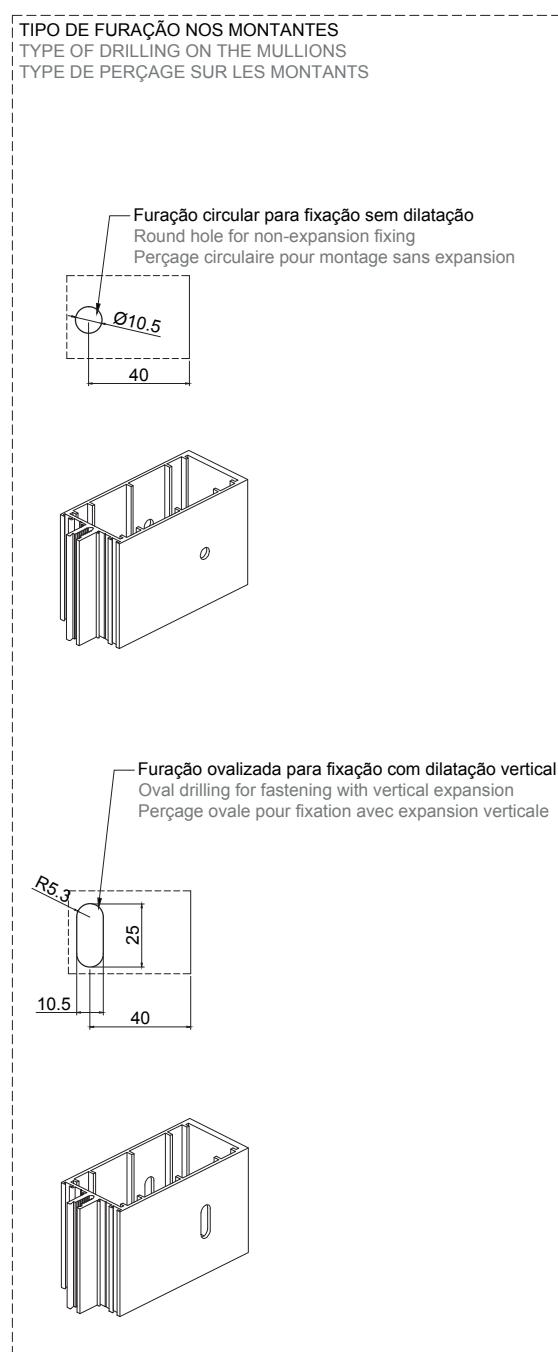
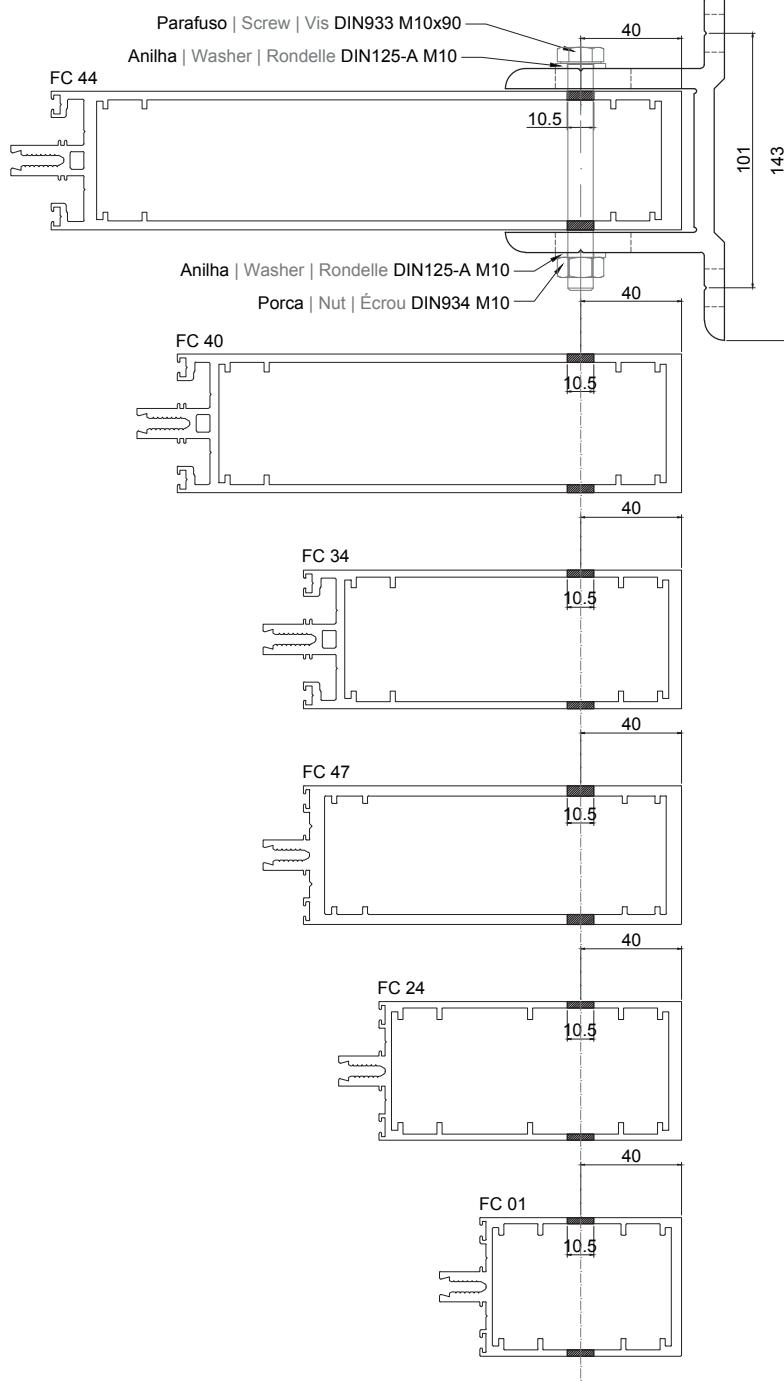
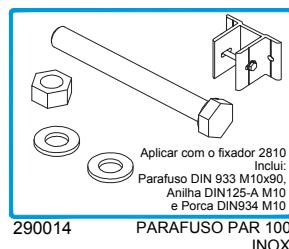
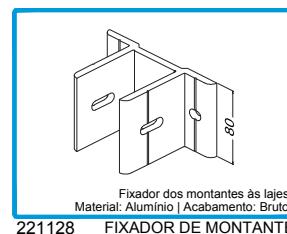
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### FIXAÇÃO DOS MONTANTES COM O FIXADOR DE MONTANTE 2810

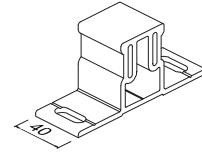
MULLIONS FASTENING WITH THE MULLION FIXER 2810

FIXATION DES MONTANTS AVEC LE FIXATEUR DE MONTANT 2810



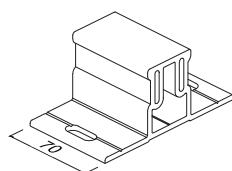
**MONTAGEM DOS PERFIS**  
PROFILES ASSEMBLY  
ASSEMBLAGE DES PROFILÉS

**FIXADORES PARA MONTANTES**  
MULLIONS FIXERS  
FIXATEURS DES MONTANTS



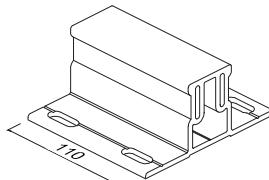
Para o perfil FC 02, aplicar para fixação entre lajes  
Material: Alumínio | Acabamento: Bruto

221304 FIXADOR DE MONTANTE 2811



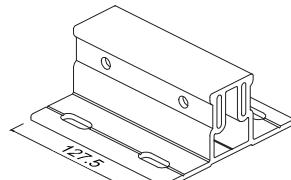
Para o perfil FC 01, aplicar para fixação entre lajes  
Material: Alumínio | Acabamento: Bruto

221129 FIXADOR DE MONTANTE 2812



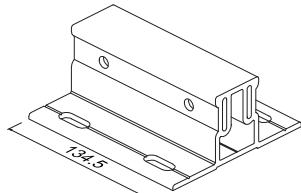
Para os perfis FC 24  
aplicar para fixação entre lajes  
Material: Alumínio | Acabamento: Bruto

221130 FIXADOR DE MONTANTE 2813



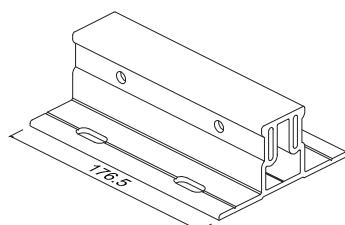
Aplicar no perfil FC 34  
Material: alumínio  
Acabamentos: bruto

221125 FIXADOR DE MONTANTE FC 34



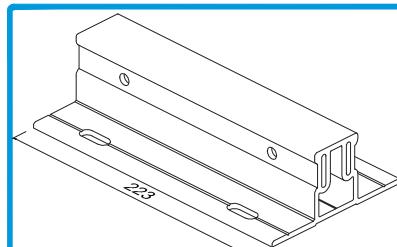
Aplicar no perfil FC 47  
Material: alumínio  
Acabamentos: bruto

221133 FIXADOR DE MONTANTE FC 47



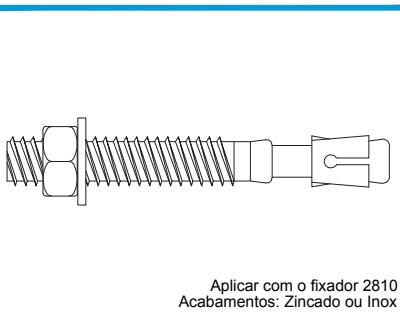
Aplicar no perfil FC 40  
Material: alumínio  
Acabamentos: bruto

221126 FIXADOR DE MONTANTE FC 40



Aplicar no perfil FC 44  
Material: alumínio  
Acabamentos: bruto

221127 FIXADOR DE MONTANTE FC 44



Aplicar com o fixador 2810  
Acabamentos: Zinco ou Inox

218124 BUCHA SEGMENTADA M8x75 PAR 101

**Para fixador:** | For fixer: | Pour le fixateur:

- 2812 --> 2 Buchas | 2 Expansion anchor | 2 goujon à expansion
- 2813 --> 4 Buchas | 4 Expansion anchor | 4 goujon à expansion
- FC 34 --> 4 Buchas | 4 Expansion anchor | 4 goujon à expansion
- FC 47 --> 4 Buchas | 4 Expansion anchor | 4 goujon à expansion
- FC 40 --> 4 Buchas | 4 Expansion anchor | 4 goujon à expansion
- FC 44 --> 4 Buchas | 4 Expansion anchor | 4 goujon à expansion

**Nota | Note | Remarque:**

O tipo de ancoragem irá depender do tipo de material existente em obra.

Não dispensa de uma consulta nos fornecedores da especialidade.

The type of anchoring will depend on the type of material on the construction .

It does not exempt consulting in the suppliers of the specialty.

Le type d'ancrage dépendra du type de matériau sur le chantier.

Elle ne dispense pas d'une consultation auprès de fournisseurs spécialisés.

## MONTAGEM DOS PERFIS

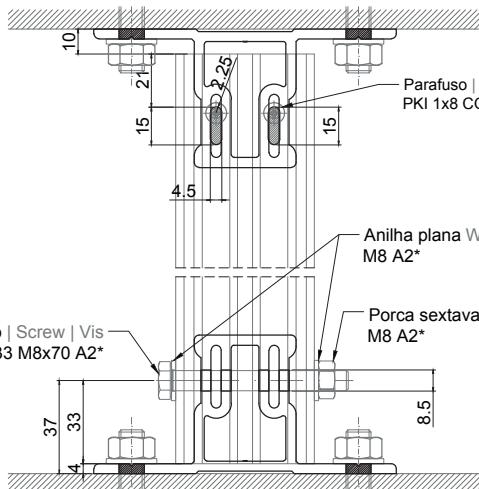
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### FIXAÇÃO DOS MONTANTES FC 02 COM OS FIXADORES SUPERIORES E INFERIORES

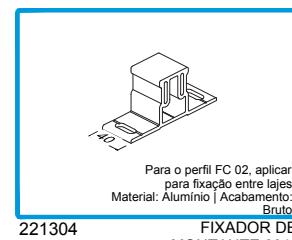
FC 02 MULLIONS FASTENING WITH THE UPPER AND LOWER FIXERS

FIXATION DES MONTANTS FC 02 AVEC LES FIXATEURS SUPÉRIEURES ET INFÉRIEURES

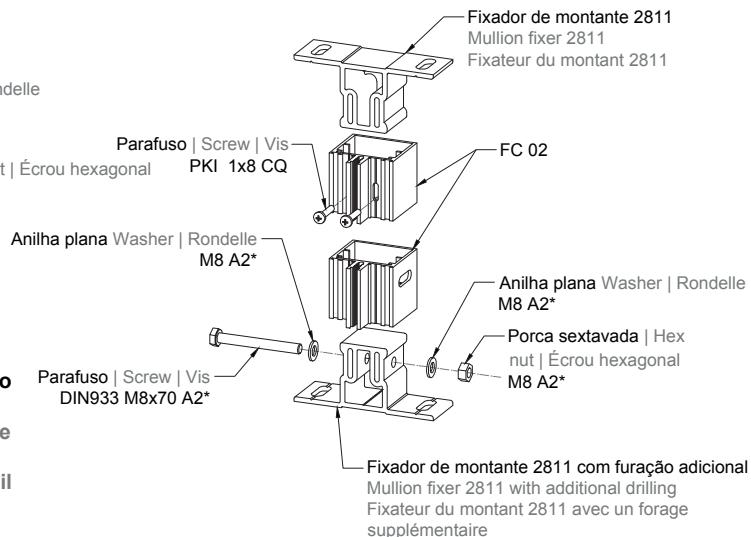


**\*Todos os artigos sextavados a usar no pormenor são sugestivos e deverão ser providenciados pelo cliente**

All hexagonal items to be used in the detail are suggestive and should be provided by the customer  
Tous les éléments hexagonaux à utiliser dans le détail sont suggestifs et doivent être fournis par le client



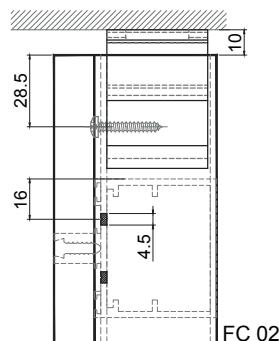
221304 FIXADOR DE MONTANTE 2811



#### Peça superior da fixação do montante

Upper part of the mullion fixing

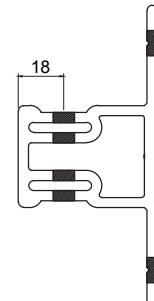
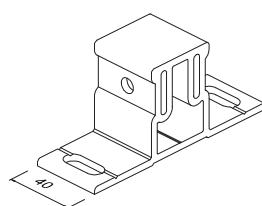
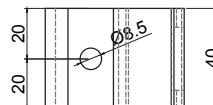
Pièce supérieure de la fixation du montant



#### Furação adicional no Fixador 2811 para a aplicação inferior

Additional hole in Fixer 2811 for bottom application

Trou supplémentaire dans le Fixateur 2811 pour l'application en bas



#### Peça inferior da fixação do montante

Lower part of the mullion fixing

Pièce inférieure de la fixation du montant

## MONTAGEM DOS PERFIS

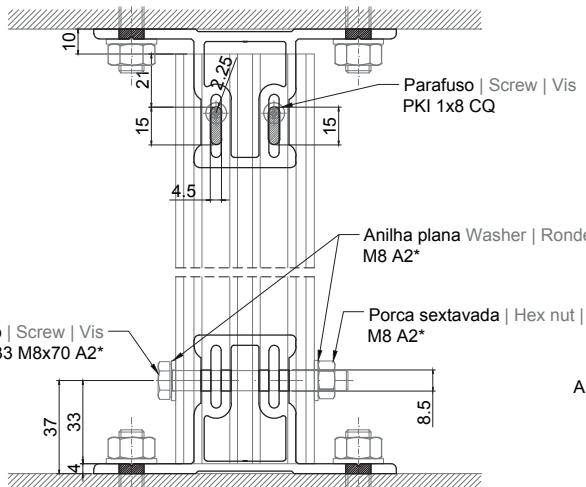
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### FIXAÇÃO DOS MONTANTES FC 01 COM OS FIXADORES SUPERIORES E INFERIORES

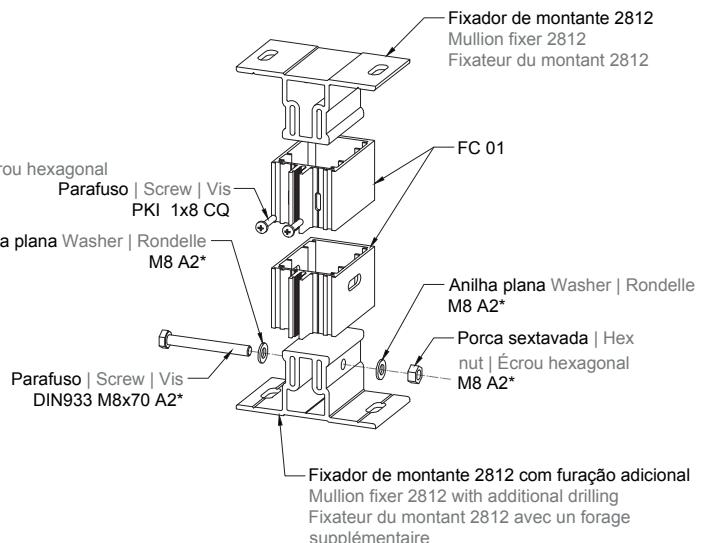
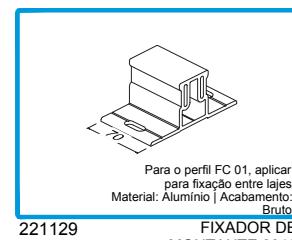
FC 01 MULLIONS FASTENING WITH THE UPPER AND LOWER FIXERS

FIXATION DES MONTANTS FC 01 AVEC LES FIXATEURS SUPÉRIEURES ET INFÉRIEURES



**\*Todos os artigos sextavados a usar no pormenor são sugestivos e deverão ser providenciados pelo cliente**

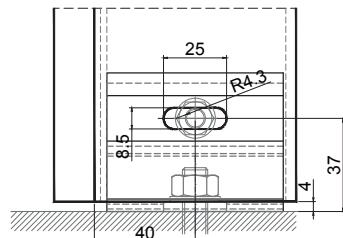
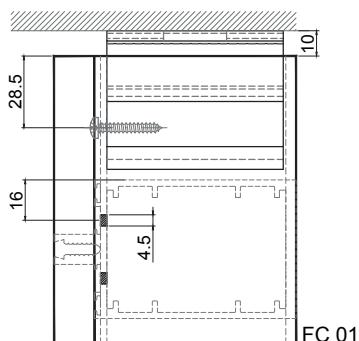
All hexagonal items to be used in the detail are suggestive and should be provided by the customer  
Tous les éléments hexagonaux à utiliser dans le détail sont suggestifs et doivent être fournis par le client



### Peça superior da fixação do montante

Upper part of the mullion fixing

Pièce supérieure de la fixation du montant



### Peça inferior da fixação do montante

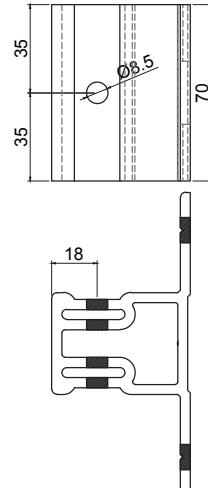
Lower part of the mullion fixing

Pièce inférieure de la fixation du montant

### Furação adicional no Fixador 2812 para a aplicação inferior

Additional hole in Fixer 2812 for bottom application

Trou supplémentaire dans le Fixateur 2812 pour l'application en bas



## MONTAGEM DOS PERFIS

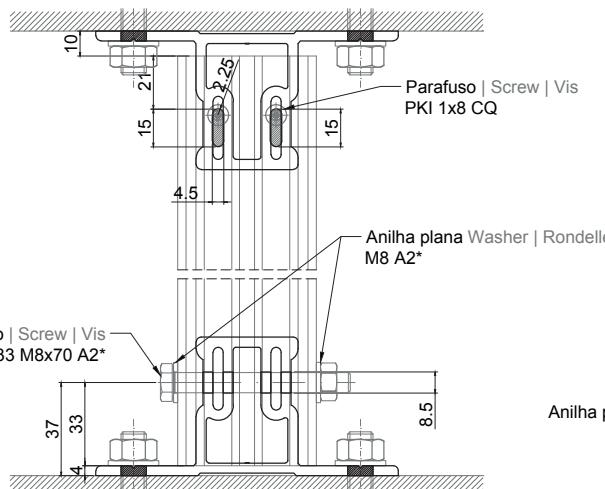
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### FIXAÇÃO DOS MONTANTES FC 24 COM OS FIXADORES SUPERIORES E INFERIORES

FC 24 MULLIONS FASTENING WITH THE UPPER AND LOWER FIXERS

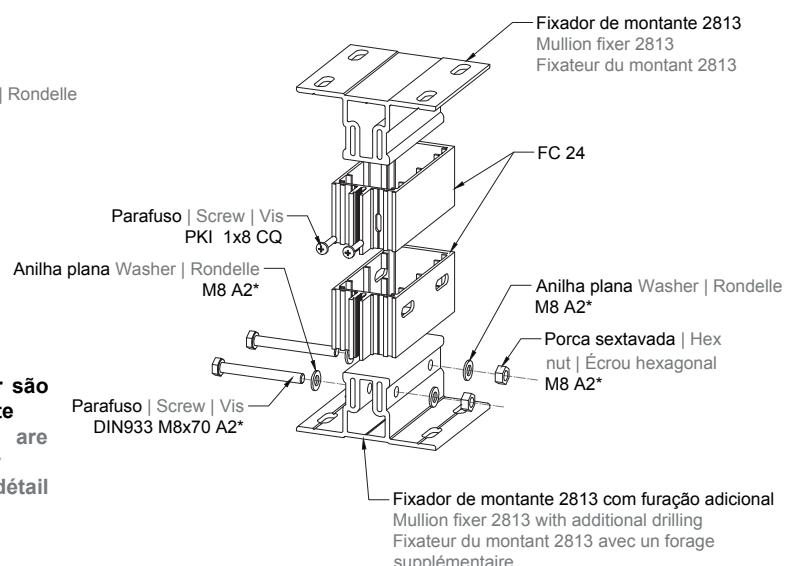
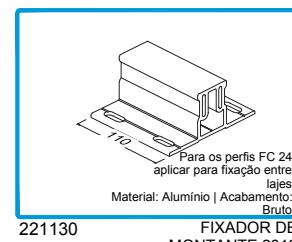
FIXATION DES MONTANTS FC 24 AVEC LES FIXATEURS SUPÉRIEURES ET INFÉRIEURES



\*Todos os artigos sextavados a usar no pormenor são sugestivos e deverão ser providenciados pelo cliente

All hexagonal items to be used in the detail are suggestive and should be provided by the customer

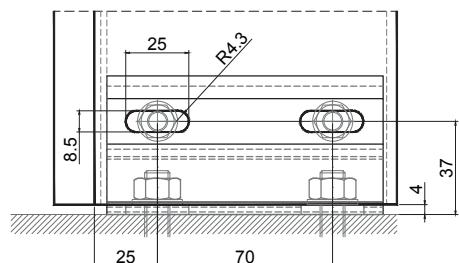
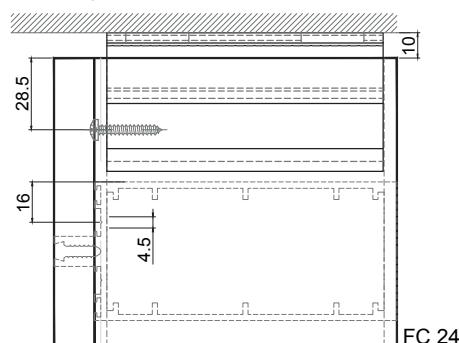
Tous les éléments hexagonaux à utiliser dans le détail sont suggestifs et doivent être fournis par le client



#### Peça superior da fixação do montante

Upper part of the mullion fixing

Pièce supérieure de la fixation du montant



#### Peça inferior da fixação do montante

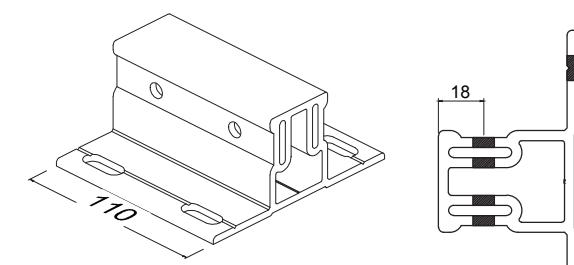
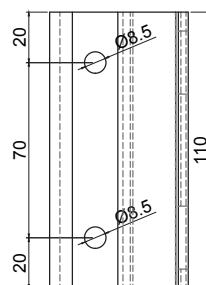
Lower part of the mullion fixing

Pièce inférieure de la fixation du montant

#### Furação adicional no Fixador 2813 para a aplicação inferior

Additional hole in Fixer 2813 for bottom application

Trou supplémentaire dans le Fixateur 2813 pour l'application en bas



## MONTAGEM DOS PERFIS

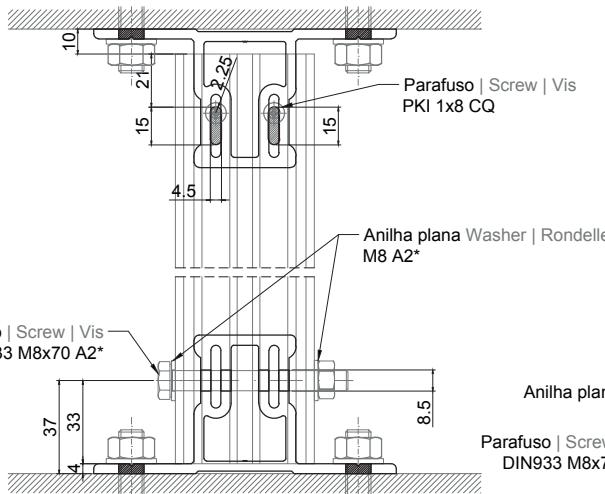
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### FIXAÇÃO DOS MONTANTES FC 34 COM OS FIXADORES SUPERIORES E INFERIORES

FC 34 MULLIONS FASTENING WITH THE UPPER AND LOWER FIXERS

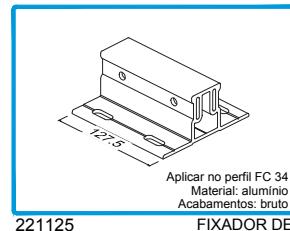
FIXATION DES MONTANTS FC 34 AVEC LES FIXATEURS SUPÉRIEURES ET INFÉRIEURES



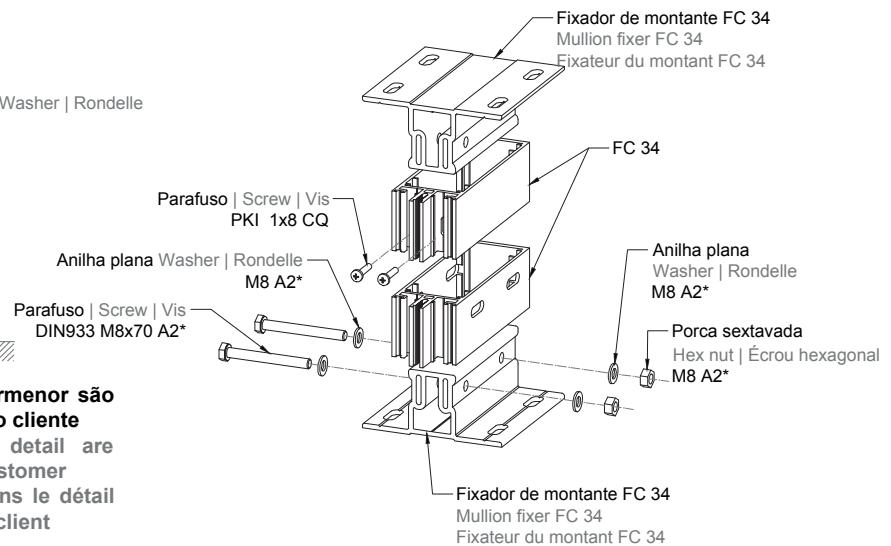
\*Todos os artigos sextavados a usar no pormenor são sugestivos e deverão ser providenciados pelo cliente

All hexagonal items to be used in the detail are suggestive and should be provided by the customer

Tous les éléments hexagonaux à utiliser dans le détail sont suggestifs et doivent être fournis par le client



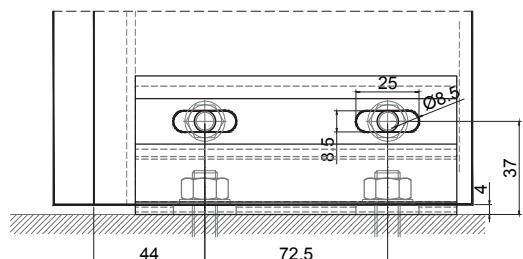
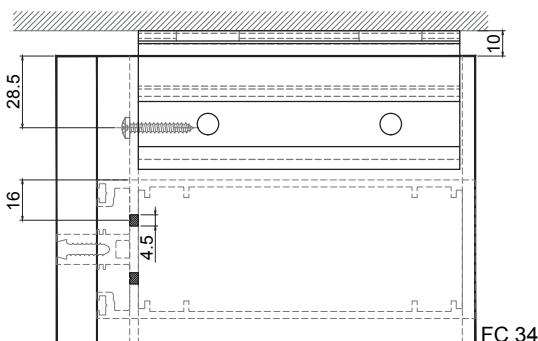
FIXADOR DE MONTANTE FC 34



### Peça superior da fixação do montante

Upper part of the mullion fixing

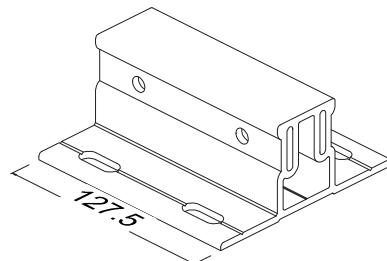
Pièce supérieure de la fixation du montant



### Peça inferior da fixação do montante

Lower part of the mullion fixing

Pièce inférieure de la fixation du montant



## MONTAGEM DOS PERFIS

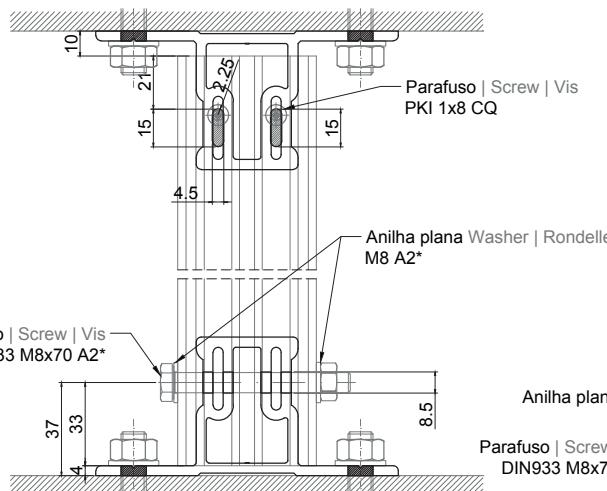
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### FIXAÇÃO DOS MONTANTES FC 47 COM OS FIXADORES SUPERIORES E INFERIORES

FC 47 MULLIONS FASTENING WITH THE UPPER AND LOWER FIXERS

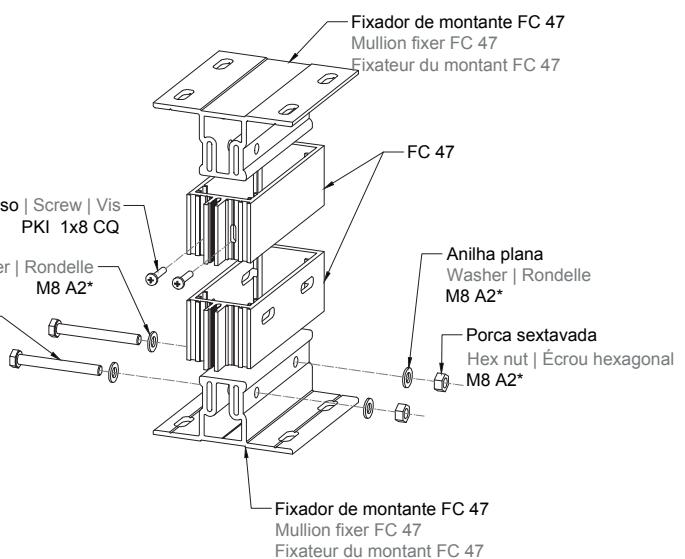
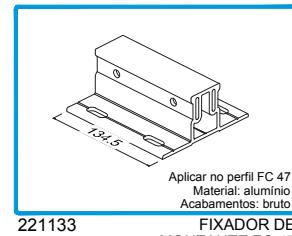
FIXATION DES MONTANTS FC 47 AVEC LES FIXATEURS SUPÉRIEURES ET INFÉRIEURES



\*Todos os artigos sextavados a usar no pormenor são sugestivos e deverão ser providenciados pelo cliente

All hexagonal items to be used in the detail are suggestive and should be provided by the customer

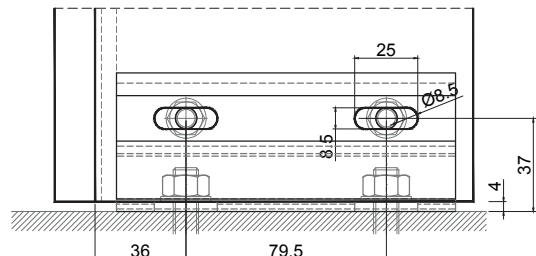
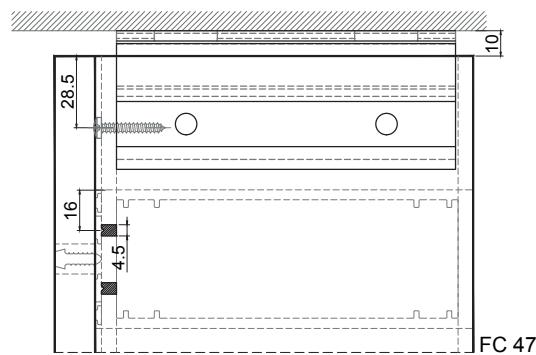
Tous les éléments hexagonaux à utiliser dans le détail sont suggestifs et doivent être fournis par le client



### Peça superior da fixação do montante

Upper part of the mullion fixing

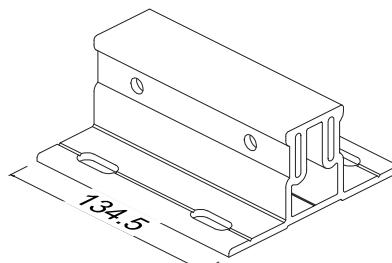
Pièce supérieure de la fixation du montant



### Peça inferior da fixação do montante

Lower part of the mullion fixing

Pièce inférieure de la fixation du montant



## MONTAGEM DOS PERFIS

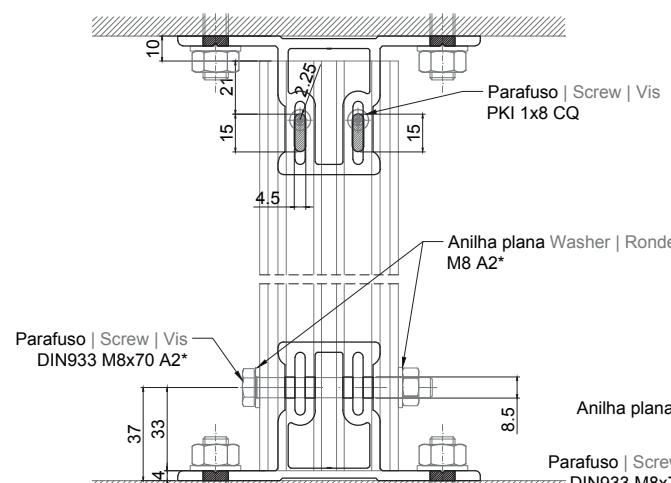
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### FIXAÇÃO DOS MONTANTES FC 40 COM OS FIXADORES SUPERIORES E INFERIORES

FC 40 MULLIONS FASTENING WITH THE UPPER AND LOWER FIXERS

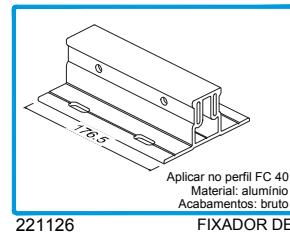
FIXATION DES MONTANTS FC 40 AVEC LES FIXATEURS SUPÉRIEURES ET INFÉRIEURES



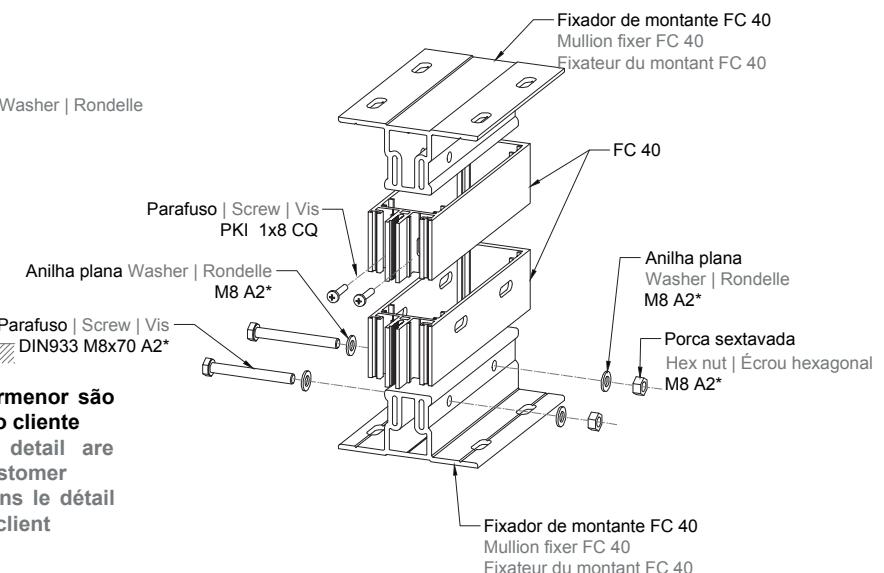
**\*Todos os artigos sextavados a usar no pormenor são sugestivos e deverão ser providenciados pelo cliente**

All hexagonal items to be used in the detail are suggestive and should be provided by the customer

Tous les éléments hexagonaux à utiliser dans le détail sont suggestifs et doivent être fournis par le client



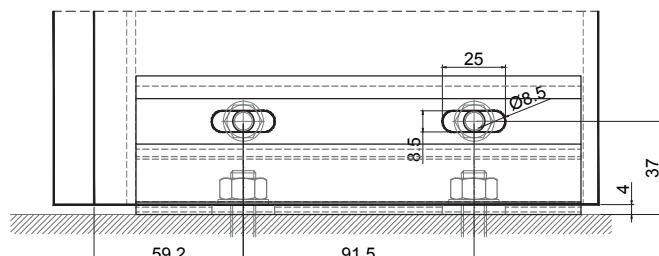
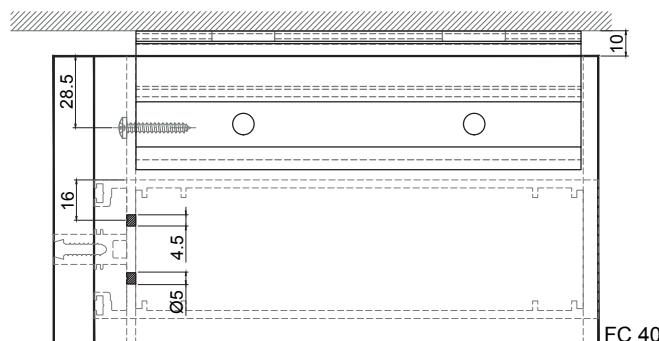
221126 FIXADOR DE MONTANTE FC 40



#### Peça superior da fixação do montante

Upper part of the mullion fixing

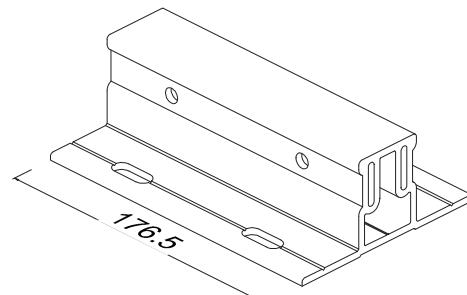
Pièce supérieure de la fixation du montant



#### Peça inferior da fixação do montante

Lower part of the mullion fixing

Pièce inférieure de la fixation du montant



## MONTAGEM DOS PERFIS

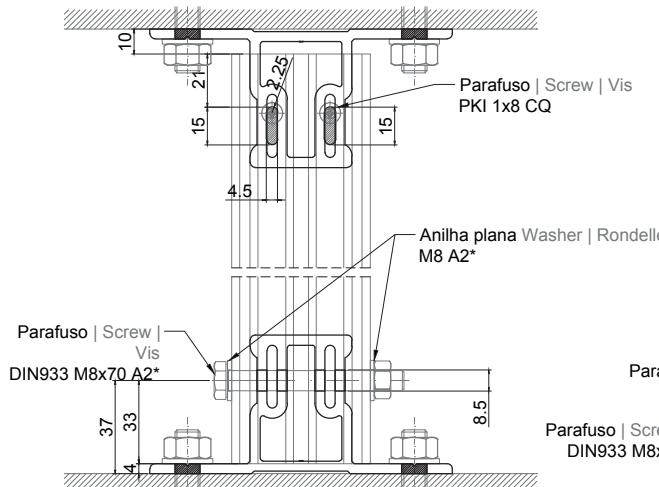
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### FIXAÇÃO DOS MONTANTES FC 44 COM OS FIXADORES SUPERIORES E INFERIORES

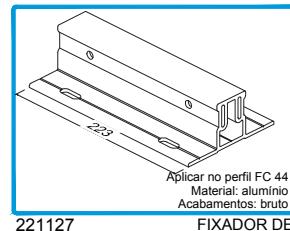
FC 44 MULLIONS FASTENING WITH THE UPPER AND LOWER FIXERS

FIXATION DES MONTANTS FC 44 AVEC LES FIXATEURS SUPÉRIEURES ET INFÉRIEURES

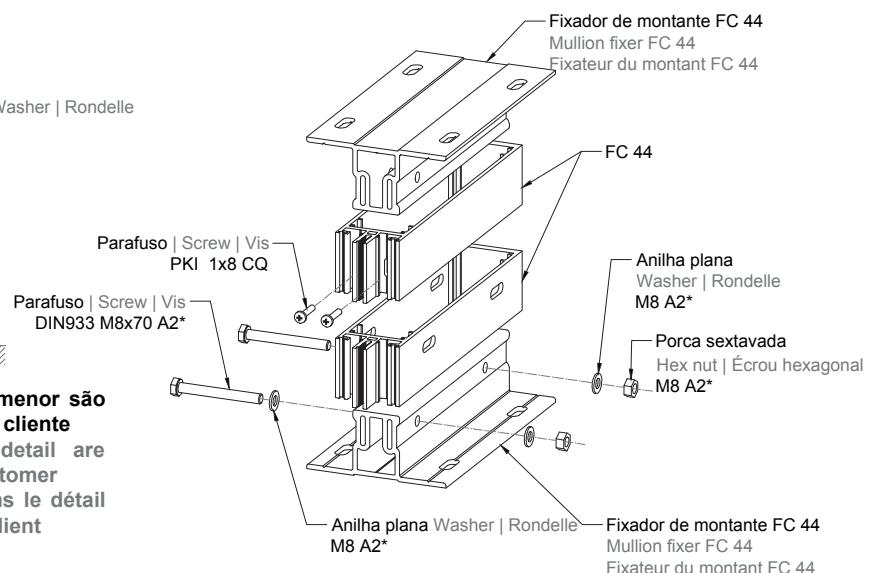


\*Todos os artigos sextavados a usar no pormenor são sugestivos e deverão ser providenciados pelo cliente

All hexagonal items to be used in the detail are suggestive and should be provided by the customer  
Tous les éléments hexagonaux à utiliser dans le détail sont suggestifs et doivent être fournis par le client



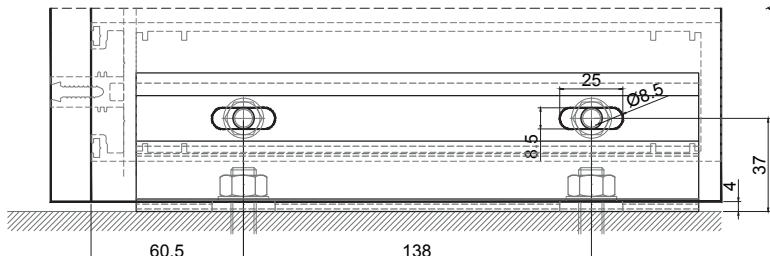
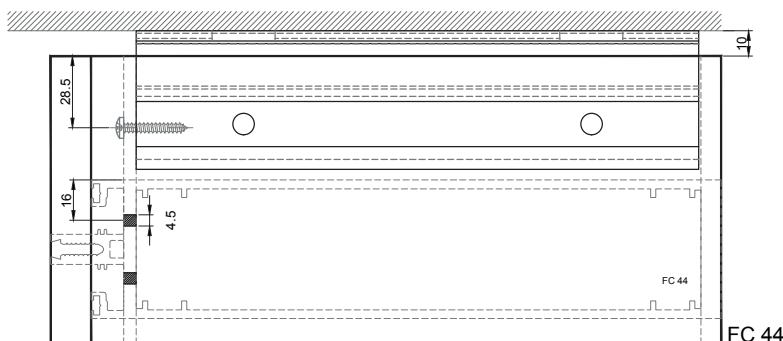
221127 FIXADOR DE MONTANTE FC 44



### Peça superior da fixação do montante

Upper part of the mullion fixing

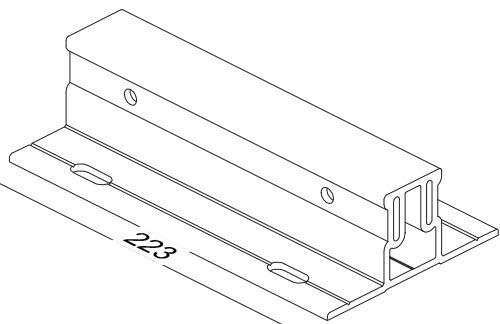
Pièce supérieure de la fixation du montant



### Peça inferior da fixação do montante

Lower part of the mullion fixing

Pièce inférieure de la fixation du montant



**MONTAGEM DOS PERFIS**

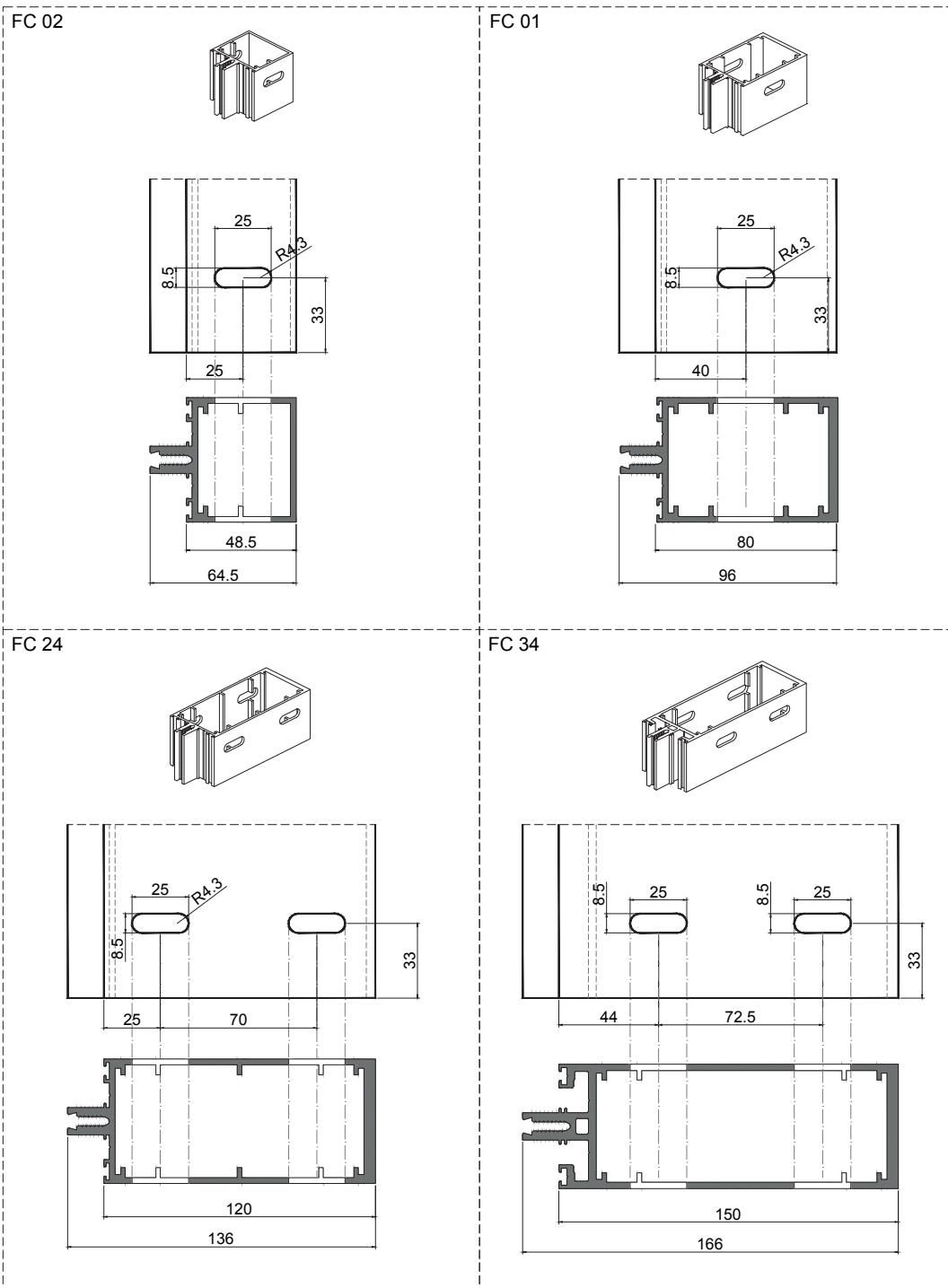
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

**FRESAGEM INFERIOR DOS MONTANTES - SEM DILATAÇÃO DA FIXAÇÃO INFERIOR**

MULLIONS LOWER MILLING - WITHOUT EXPANSION OF THE LOWER FIXING

FRAISAGE INFÉRIEUR DES MONTANTS - PAS D'EXPANSION DE LA FIXATION INFÉRIEURE



MONTAGEM DOS PERFIS

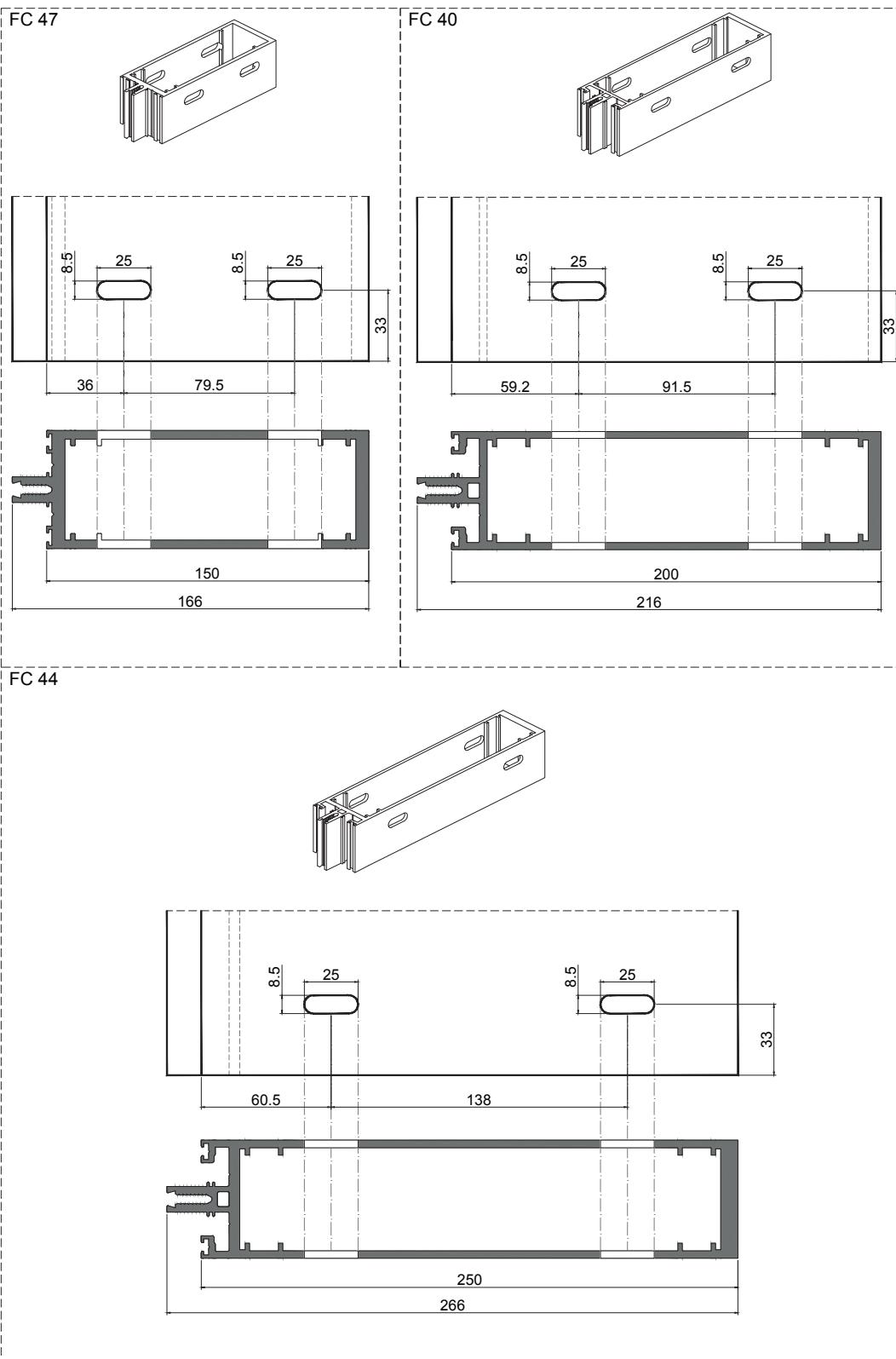
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

FRESAGEM INFERIOR DOS MONTANTES - SEM DILATAÇÃO DA FIXAÇÃO INFERIOR

MULLIONS LOWER MILLING - WITHOUT EXPANSION OF THE LOWER FIXING

FRAISAGE INFÉRIEUR DES MONTANTS - PAS D'EXPANSION DE LA FIXATION INFÉRIEURE



## MONTAGEM DOS PERFIS

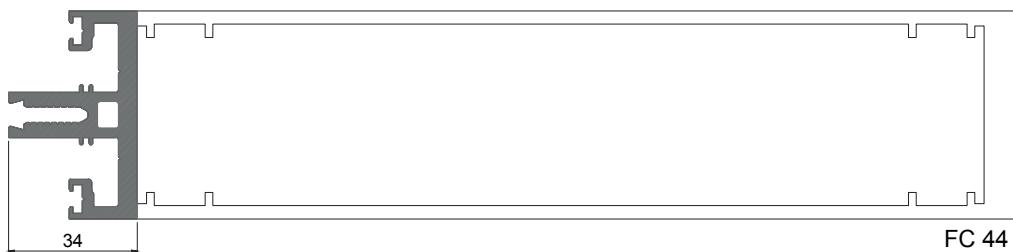
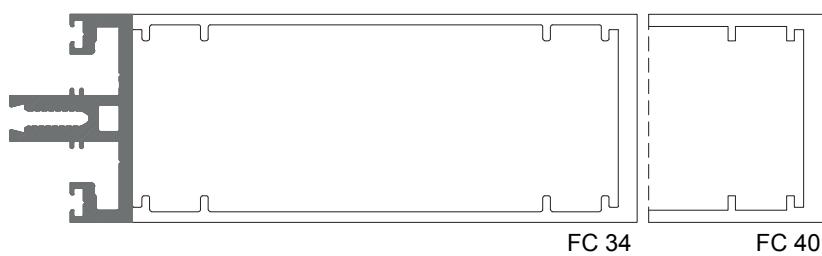
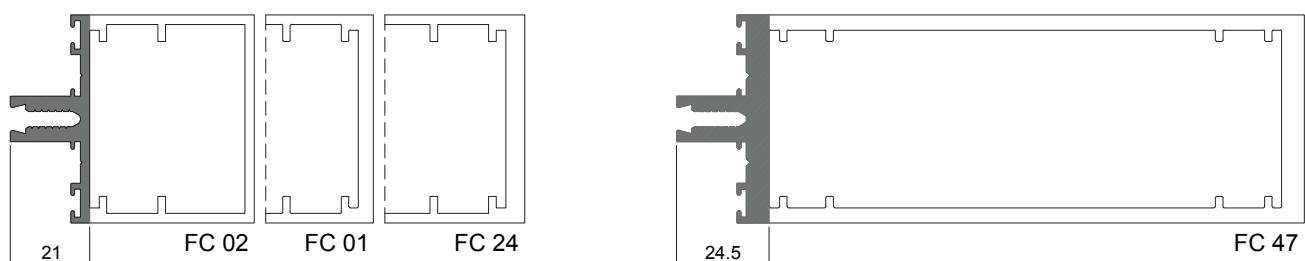
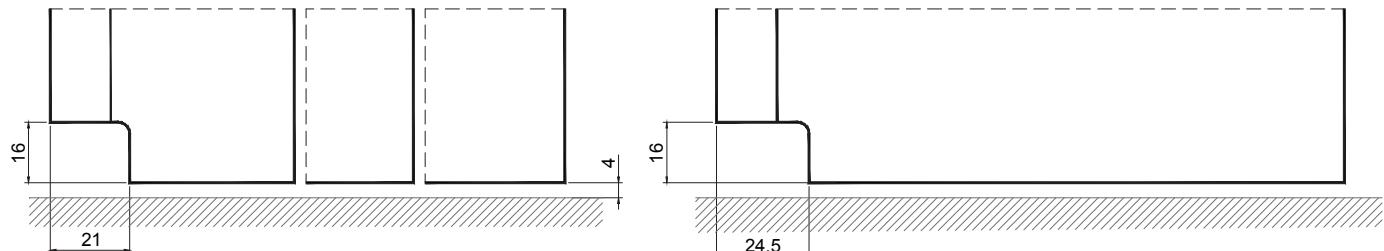
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

FRESAGEM INFERIOR DOS MONTANTES PARA APPLICAÇÃO DE VEDAÇÃO FRONTAL COM TELA

MULLIONS LOWER MILLING FOR FRONT SEAL APPLICATION WITH SEALING WEB

FRAISAGE INFÉRIEUR DES MONTANTS POUR L'APPLICATION D'ISOLATION FRONTALE AVEC BANDE D'ÉTANCHÉITÉ



## MONTAGEM DOS PERFIS

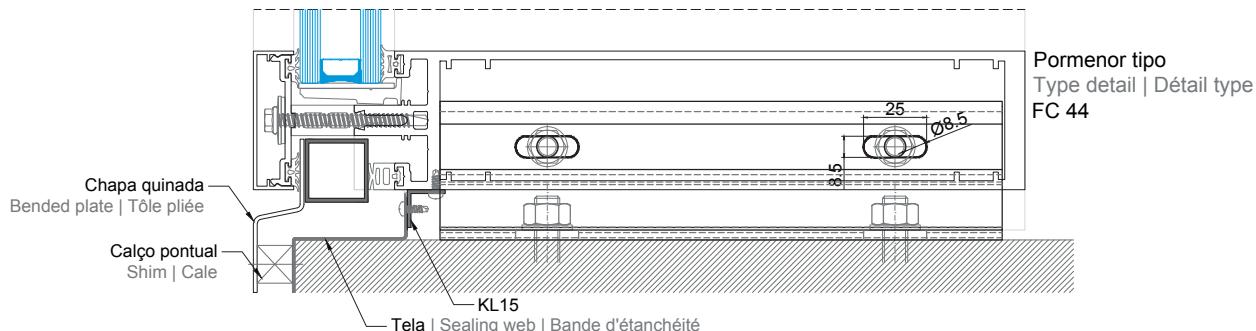
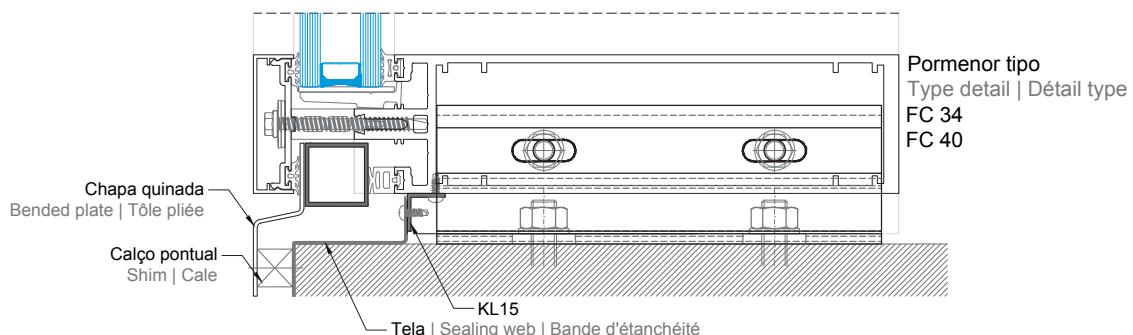
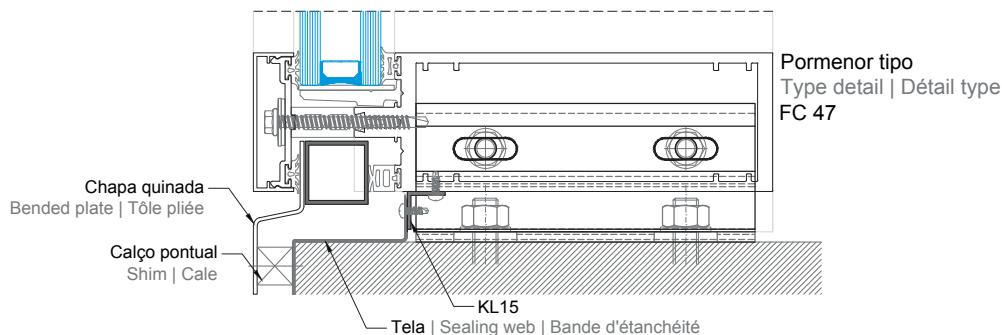
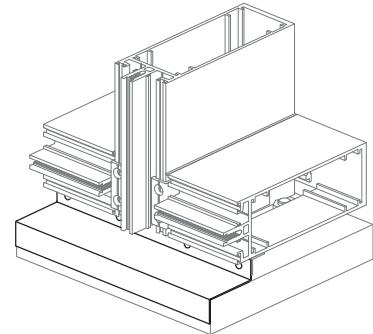
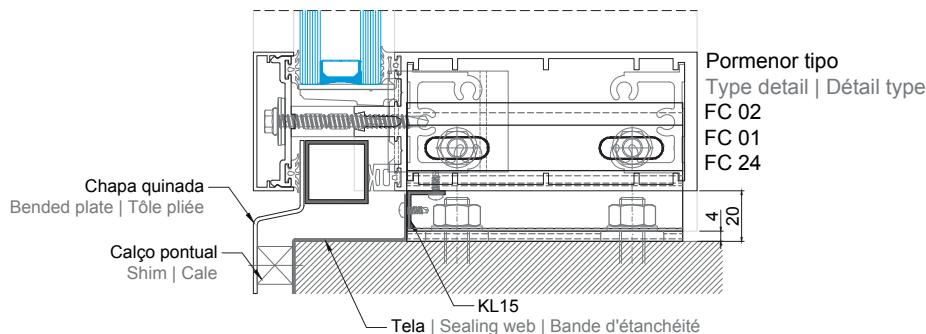
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### APLICAÇÃO DE VEDAÇÃO FRONTAL COM TELA

FRONT SEAL APPLICATION WITH SEALING WEB

APPLICATION D'ISOLATION FRONTALE AVEC BANDE D'ÉTANCHÉITÉ



## MONTAGEM DOS PERFIS

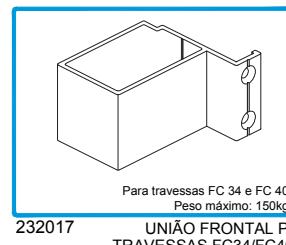
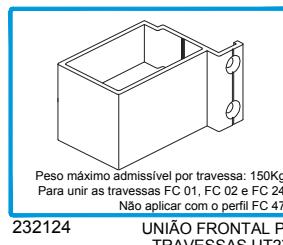
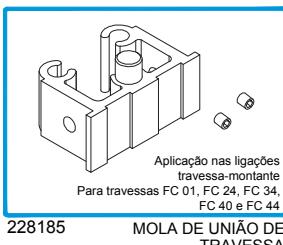
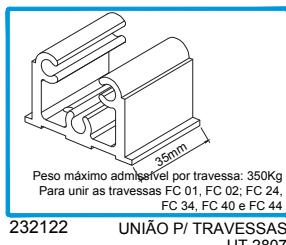
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

## TRANSFORMAÇÃO DAS UNIÕES PARA APLICAR NA TRAVESSA REMATE INFERIOR

UNIONS TRANSFORMATION TO APPLY TO THE BOTTOM TRANSOM

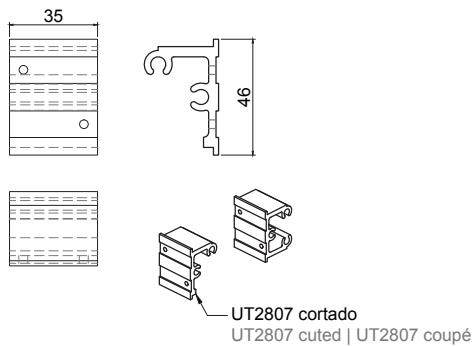
TRANSFORMATION DES UNIONS À APPLIQUER SUR LE TRAVERSE INFÉRIEUR



### Transformação da União UT2807

UT2807 Union transformation

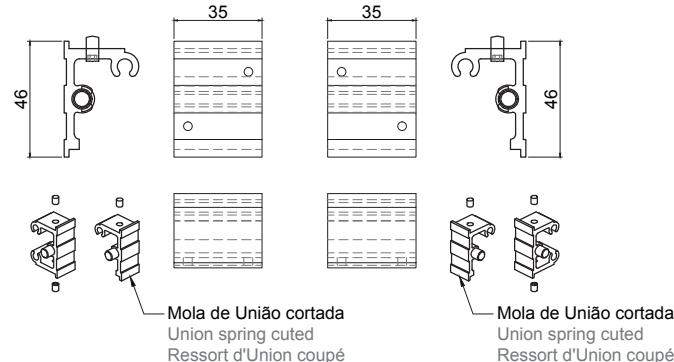
Transformation de l'Union UT 2807



### Transformação da Mola de União para peças direitas ou esquerdas

Union spring transformation for right and left parts

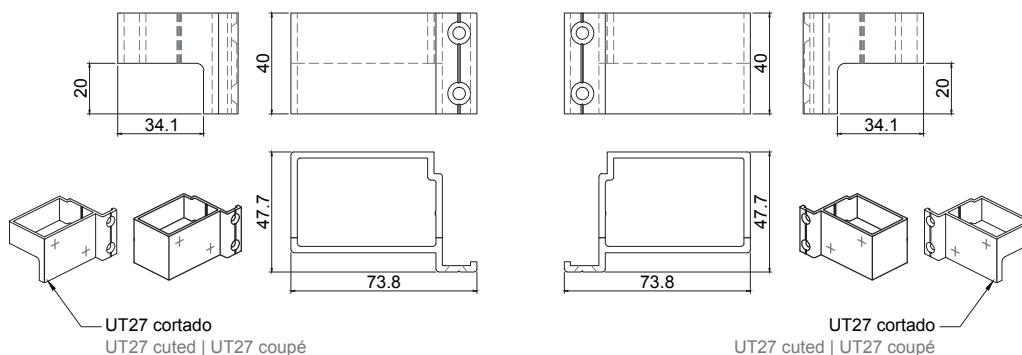
Transformation du Ressort d'Union pour les pièces droites ou gauches



### Transformação da União UT27 para peças direitas ou esquerdas

UT27 Union transformation for right and left parts

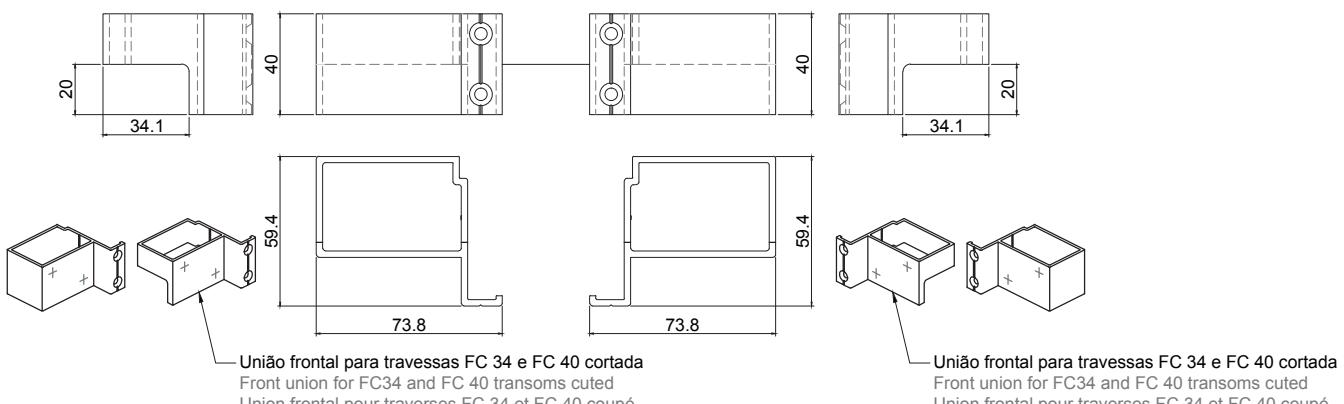
Transformation de l'Union UT27 pour les pièces droites ou gauches



### Transformação da União Frontal para Travessas FC 34 e FC 40 para peças direitas ou esquerdas

Front union for FC34 and FC 40 transoms transformation for right and left parts

Transformation de l'Union frontal pour traverses FC 34 et FC 40 pour les pièces droites ou gauches



## MONTAGEM DOS PERFIS

PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

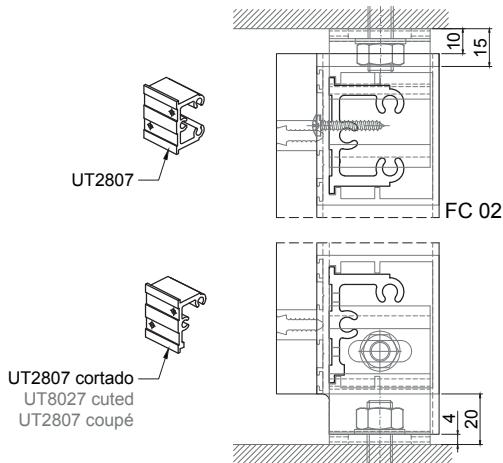
## PORMENORES DE REMATE SUPERIOR E INFERIOR COM OS ACESSÓRIOS DE UNIÃO TRANSFORMADOS

TOP AND BOTTOM FINISHING DETAILS WITH THE TRANSFORMED JOINING ACCESSORIES

DÉTAILS DE FINITION SUPÉRIEURS ET INFÉRIEURS AVEC LES ACCESSOIRES DE LIAISON TRANSFORMÉS

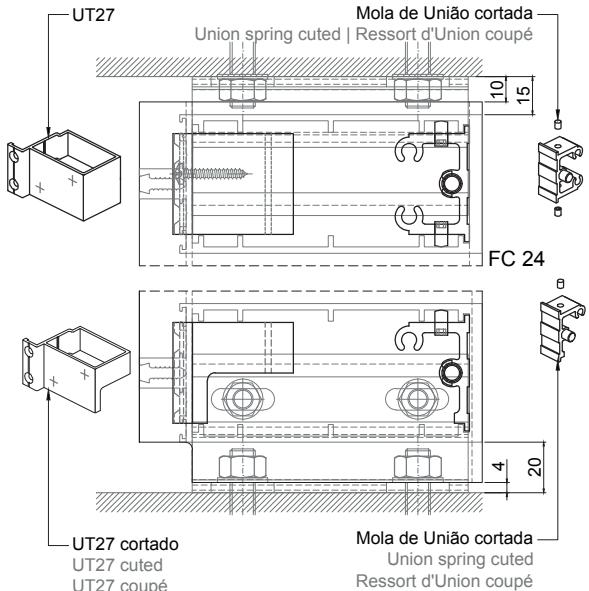
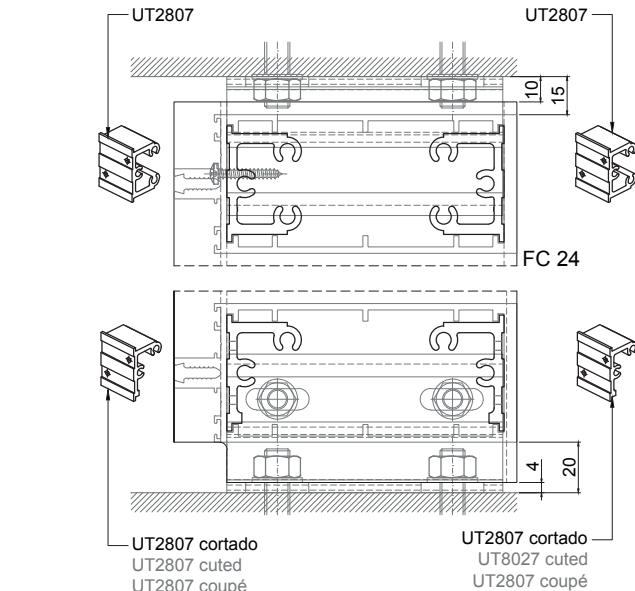
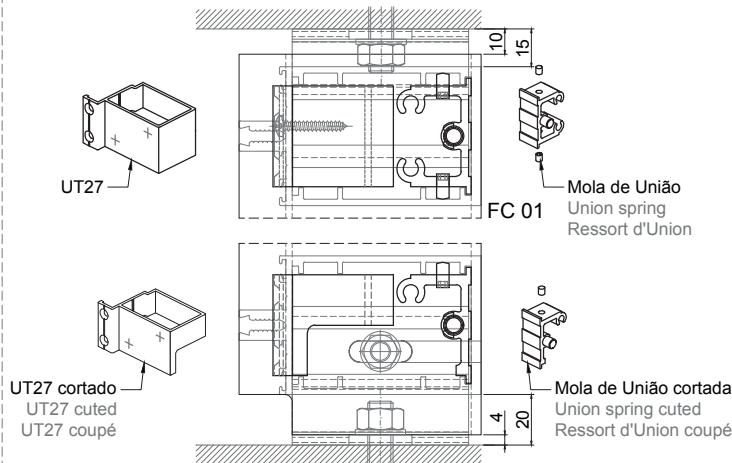
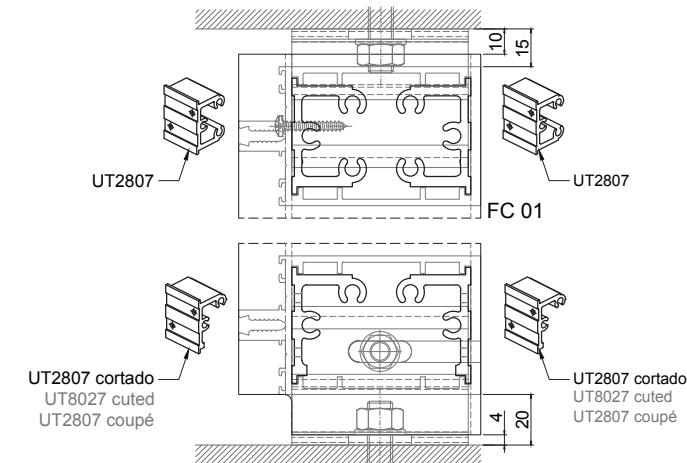
### MONTAGEM ALTERNADA

ALTERNATE ASSEMBLY | MONTAGE ALTERNÉ



### MONTAGEM FRONTAL

FRONT ASSEMBLY | MONTAGE FRONTAL



NOTA | NOTE | REMARQUE:

CONSIDERAR UM CORTE ADICIONAL AO TOPOS DE TRAVESSA QUANDO APPLICADO NA TRAVESSA INFERIOR DE REMATE  
CONSIDER AN ADDITIONAL CUT TO THE TRANSOM END-CAP WHEN APPLIED TO THE LOWER TRANSOM

CONSIDÉRER UNE COUPE SUPPLÉMENTAIRE DANS L'EMBOUTS LORSQU'ELLE EST APPLIQUÉE À LA TRAVERSE INFÉRIEURE DE FINITIONS

## MONTAGEM DOS PERFIS

PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

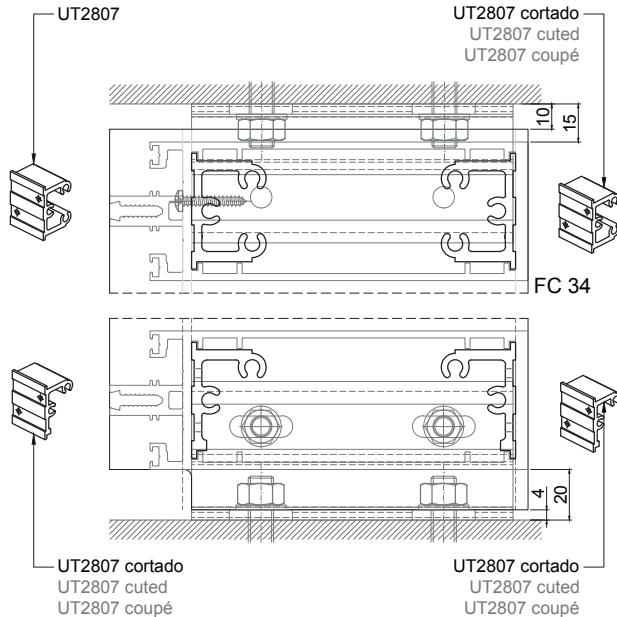
## PORMENORES DE REMATE SUPERIOR E INFERIOR COM OS ACESSÓRIOS DE UNIÃO TRANSFORMADOS

TOP AND BOTTOM FINISHING DETAILS WITH THE TRANSFORMED JOINING ACCESSORIES

DÉTAILS DE FINITION SUPÉRIEURS ET INFÉRIEURS AVEC LES ACCESSOIRES DE LIAISON TRANSFORMÉS

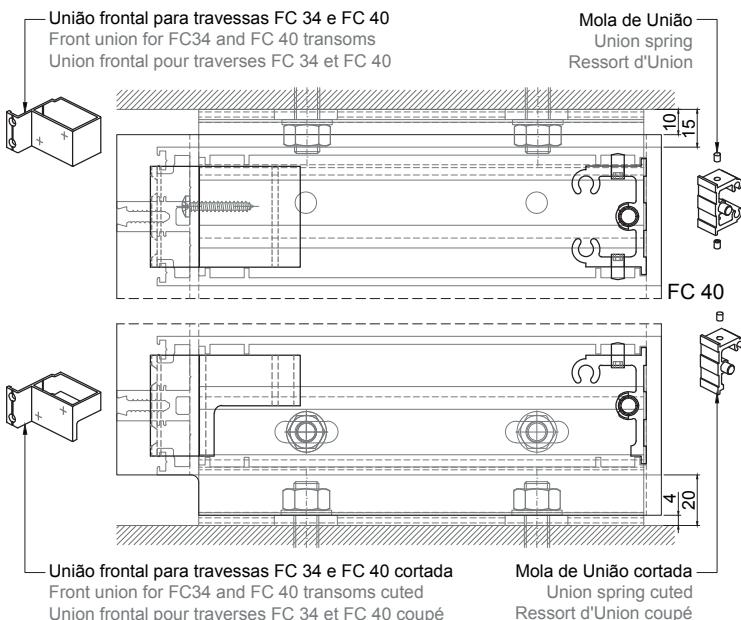
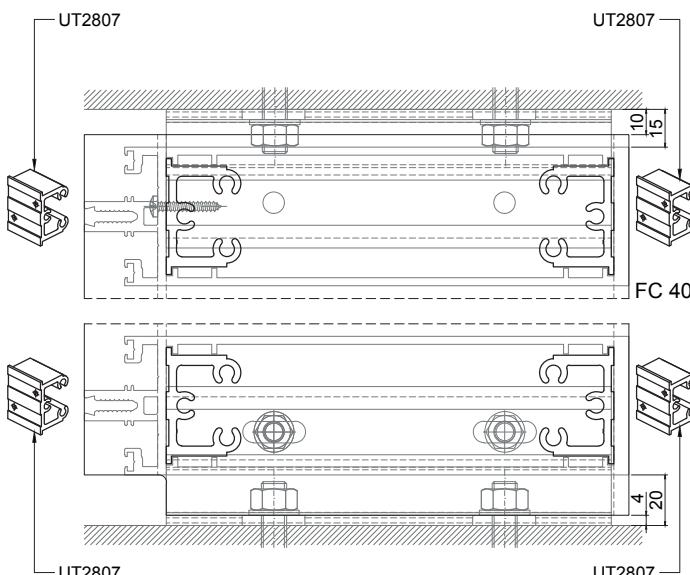
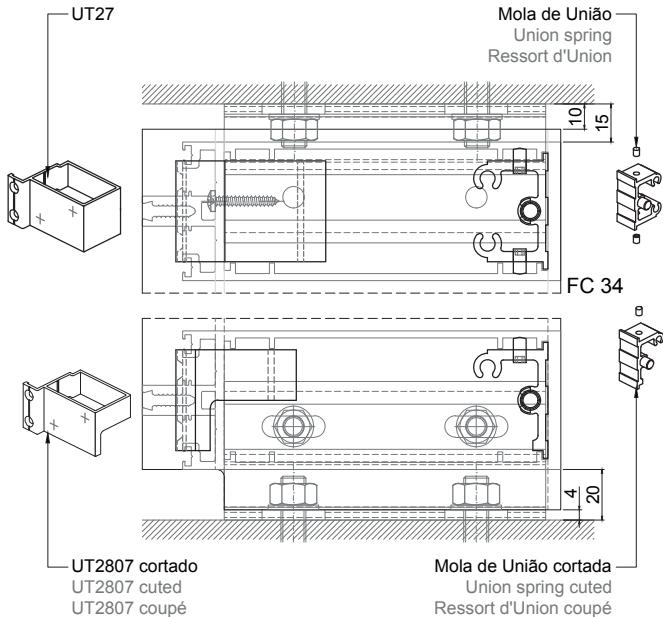
### MONTAGEM ALTERNADA

ALTERNATE ASSEMBLY | MONTAGE ALTERNÉ



### MONTAGEM FRONTAL

FRONT ASSEMBLY | MONTAGE FRONTAL



NOTA | NOTE | REMARQUE:

CONSIDERAR UM CORTE ADICIONAL AO TOPOS DE TRAVESSA QUANDO APPLICADO NA TRAVESSA INFERIOR DE REMATE  
CONSIDER AN ADDITIONAL CUT TO THE TRANSMON END-CAP WHEN APPLIED TO THE LOWER TRANSMON

CONSIDÉRER UNE COUPE SUPPLÉMENTAIRE DANS L'EMBOUTS LORSQU'ELLE EST APPLIQUÉE À LA TRAVERSE INFÉRIEURE DE FINITIONS

## MONTAGEM DOS PERFIS

PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

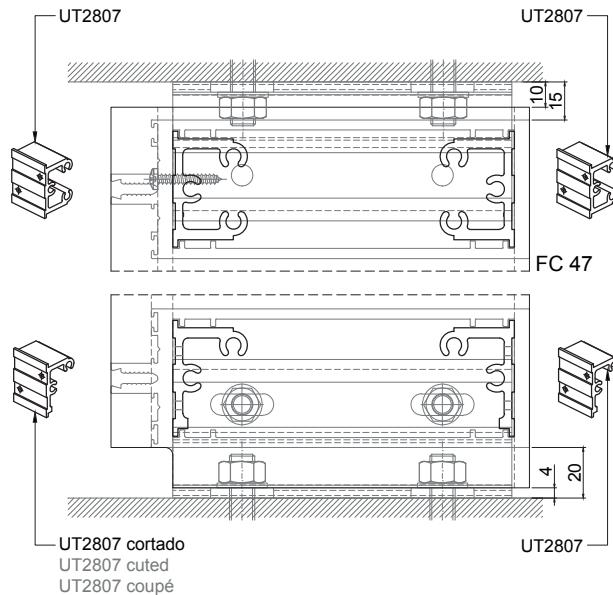
PORMENORES DE REMATE SUPERIOR E INFERIOR COM OS ACESSÓRIOS DE UNIÃO TRANSFORMADOS

TOP AND BOTTOM FINISHING DETAILS WITH THE TRANSFORMED JOINING ACCESSORIES

DÉTAILS DE FINITION SUPÉRIEURS ET INFÉRIEURS AVEC LES ACCESSOIRES DE LIAISON TRANSFORMÉS

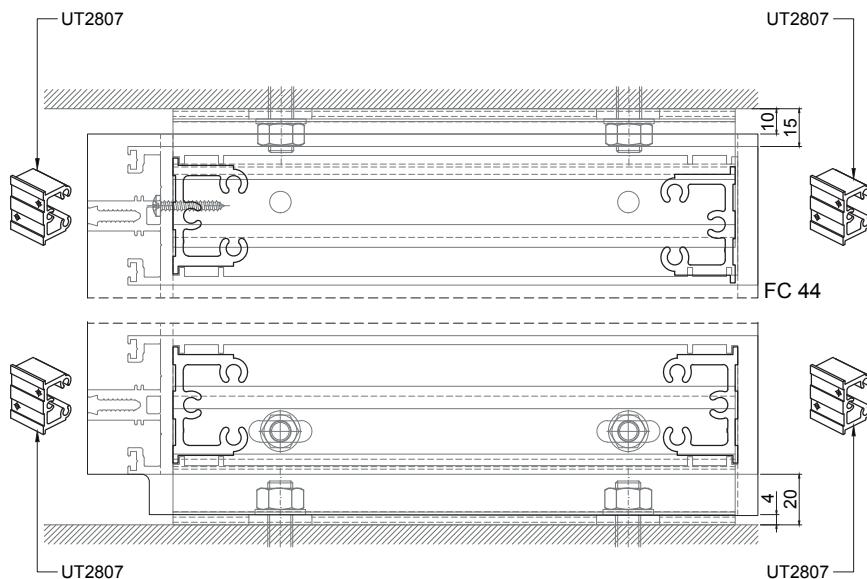
### MONTAGEM ALTERNADA

ALTERNATE ASSEMBLY | MONTAGE ALTERNÉ



### MONTAGEM ALTERNADA

ALTERNATE ASSEMBLY | MONTAGE ALTERNÉ



#### NOTA | NOTE | REMARQUE:

CONSIDERAR UM CORTE ADICIONAL AO TOPOS DE TRAVESSA QUANDO APPLICADO NA TRAVESSA INFERIOR DE REMATE  
CONSIDER AN ADDITIONAL CUT TO THE TRANSMON END-CAP WHEN APPLIED TO THE LOWER TRANSMON

CONSIDÉRER UNE COUPE SUPPLÉMENTAIRE DANS L'EMBOUTS LORSQU'ELLE EST APPLIQUÉE À LA TRAVERSE INFÉRIEURE DE FINITIONS

## MONTAGEM DOS PERFIS

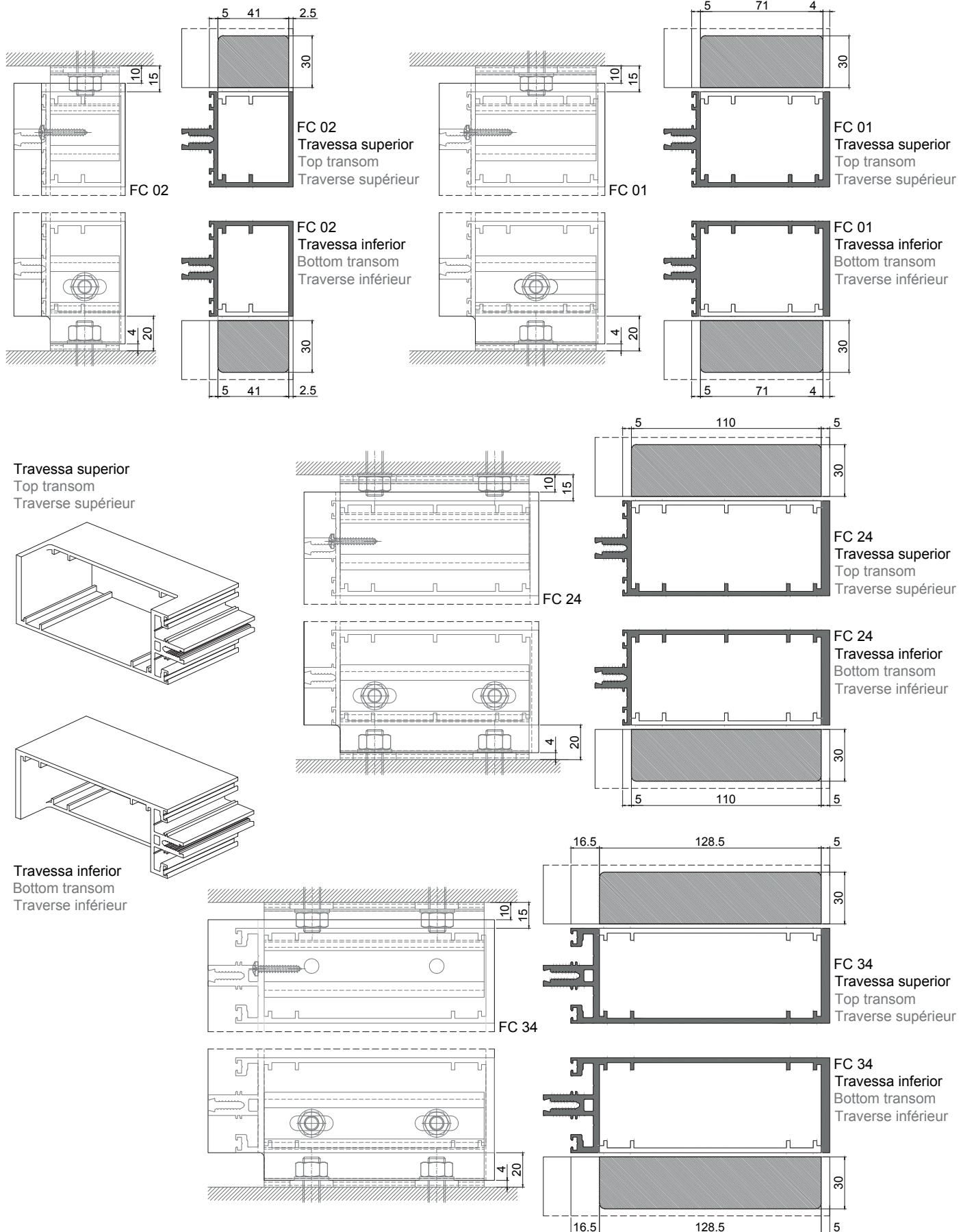
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

## PORMENOR DE CORTE DAS TRAVESSAS DE REMATE

FINISHING TRANSOMS CUT DETAIL

DÉTAILS DE COUPE DES TRAVERSES DE FINITION



MONTAGEM DOS PERFIS

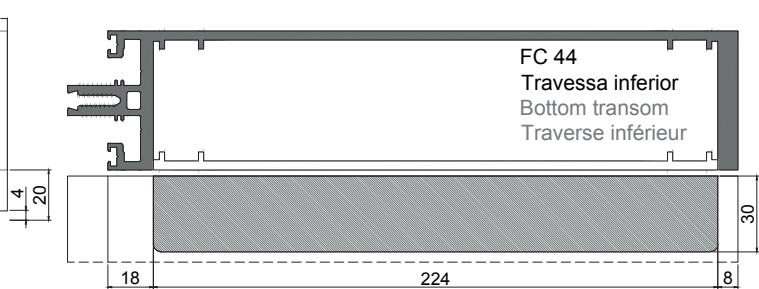
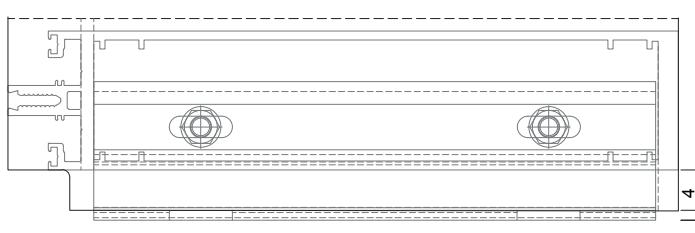
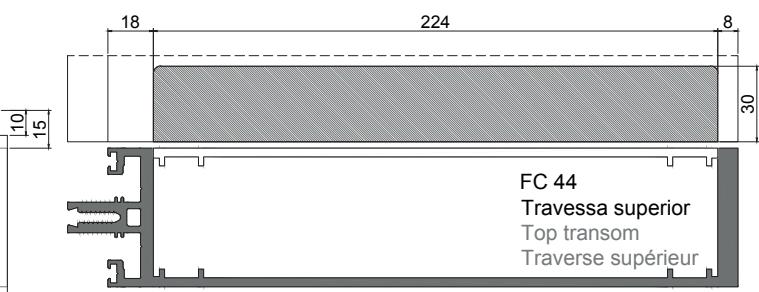
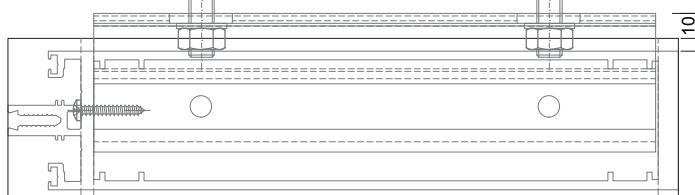
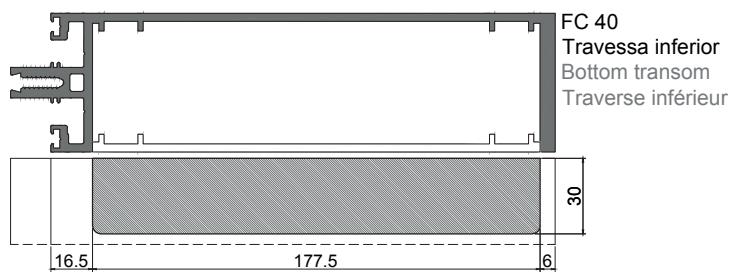
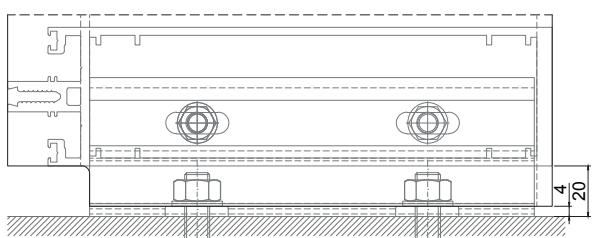
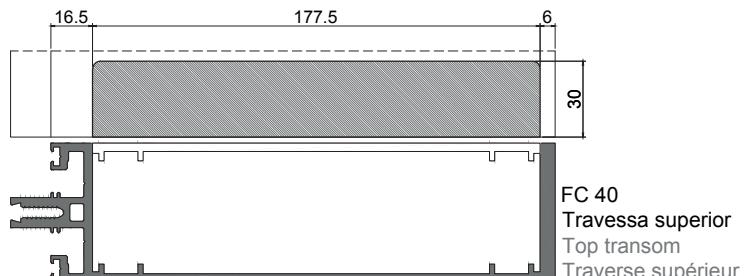
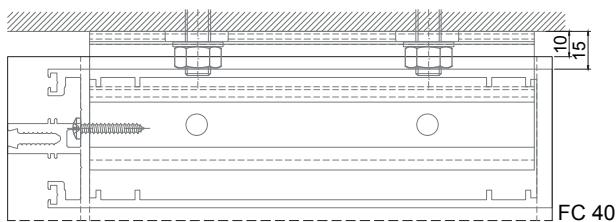
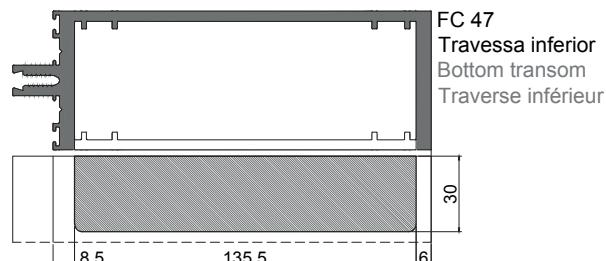
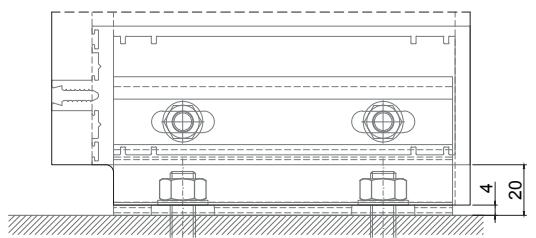
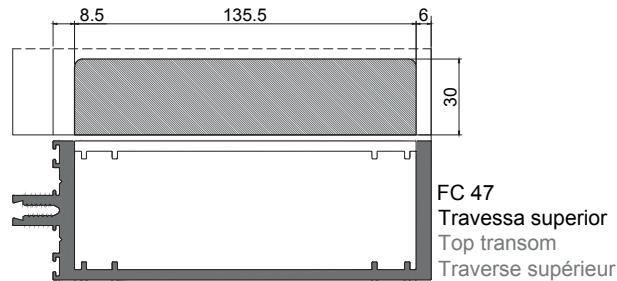
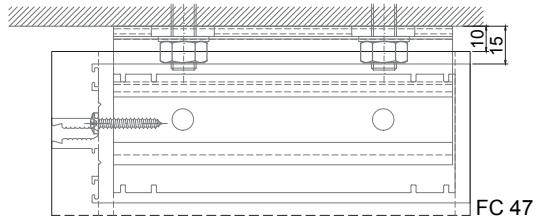
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

PORMENOR DE CORTE DAS TRAVESSAS DE REMATE

FINISHING TRANSOMS CUT DETAIL

DÉTAILS DE COUPE DES TRAVERSES DE FINITION



## MONTAGEM DOS PERFIS

PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

FIXAÇÃO DO PERFIL FC 30 - PEÇAS HORIZONTAIS E VERTICais

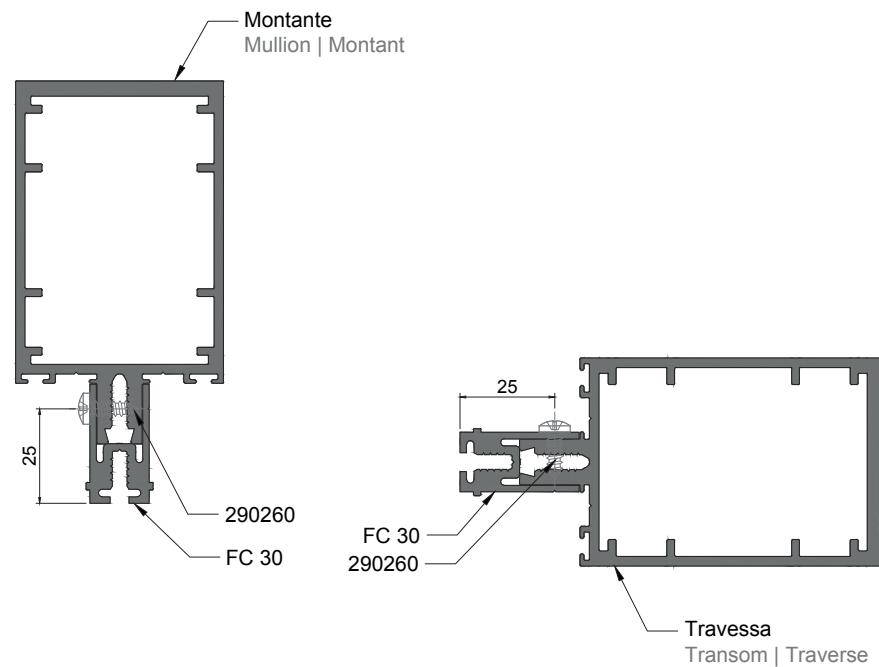
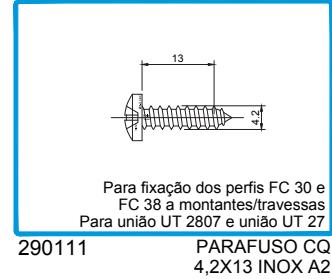
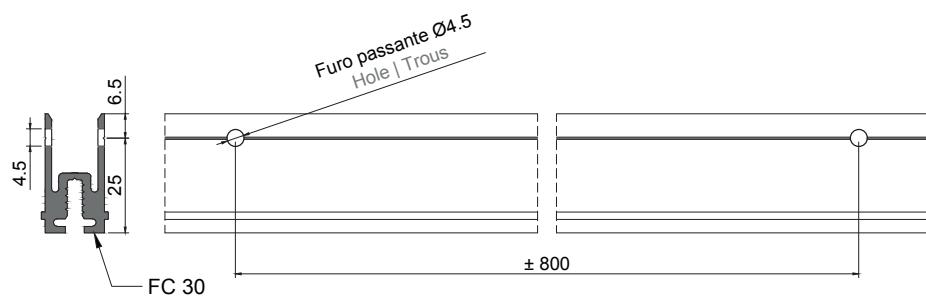
PROFILE FC 30 FIXATION - HORIZONTAL AND VERTICAL PARTS

FIXATION DU PROFILÉ FC 30 - PIÈCES HORIZONTALES ET VERTICALES

FACHADA OCULTA E SEMI OCULTA

CURTAIN WALL - ESTRUTURAL GLAZING AND VEB

MUR RIDEAU - VEC ET VEP



## MONTAGEM DOS PERFIS

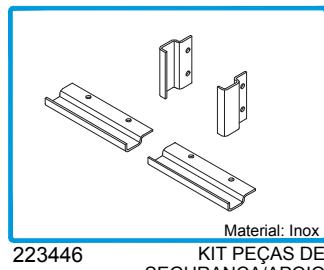
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

FACHADA ESTRUTURAL TRADICIONAL COM TAMPAS - APLICAÇÃO DAS PEÇAS DE SEGURANÇA E APOIO DE VIDRO

CURTAIN WALL WITH COVER CAPS - SECURITY PARTS AND GLASS SUPPORT APPLICATION

MUR RIDEAU AVEC CAPOT - APPLICATION DES PIÈCES DE SÉCURITÉ ET DU SUPPORT DE VERRE



Kit Peças segurança FC

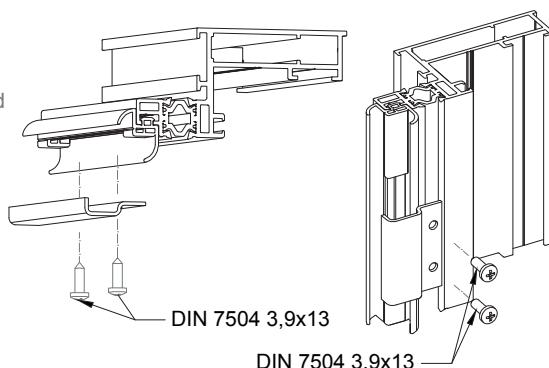
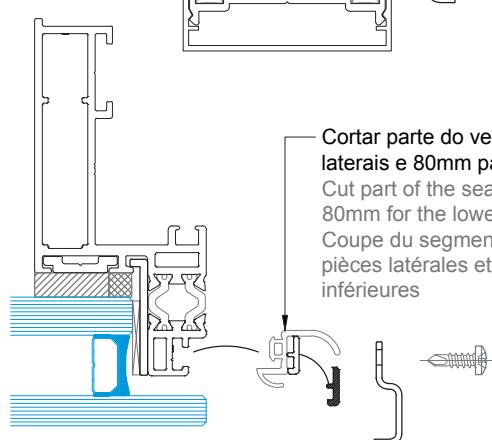
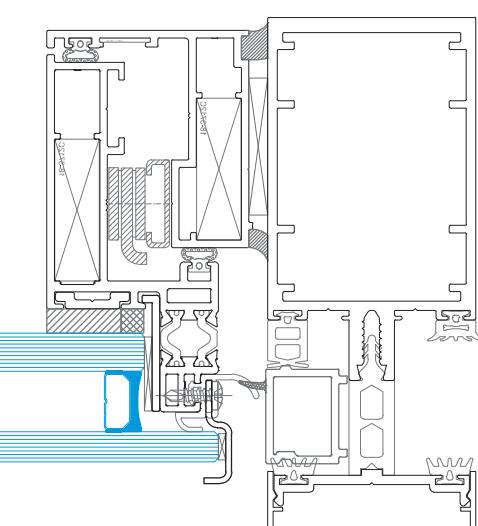
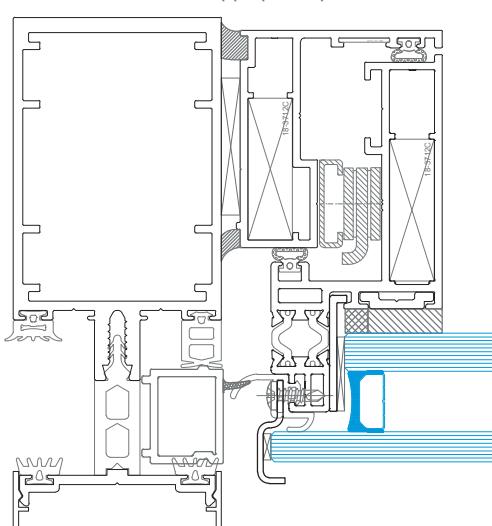
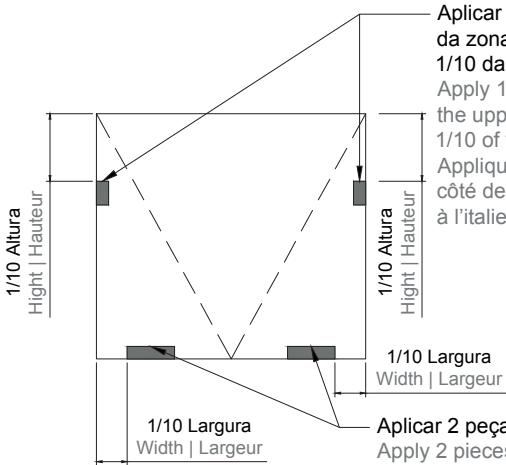
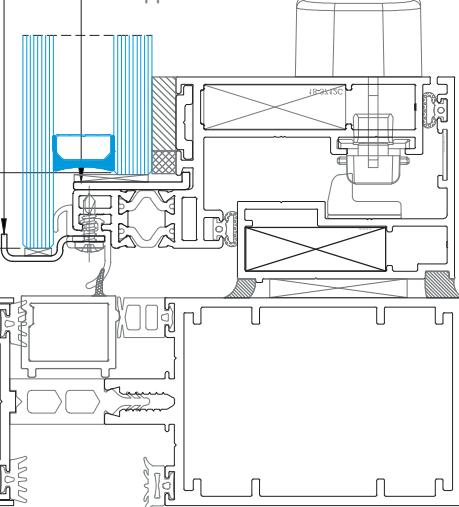
FC Security parts

Pièces de sécurité FC

Supor te de vidro FC Inox

Glass support

Support de verre



## MONTAGEM DOS PERFIS

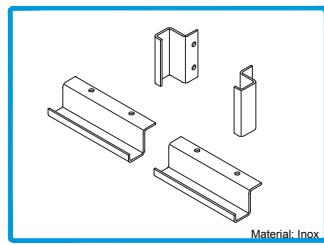
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

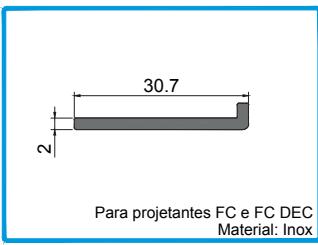
### FACHADA DEC - APLICAÇÃO DAS PEÇAS DE SEGURANÇA E APOIO DE VIDRO

CURTAIN WALL DEC - SECURITY PARTS AND GLASS SUPPORT APPLICATION

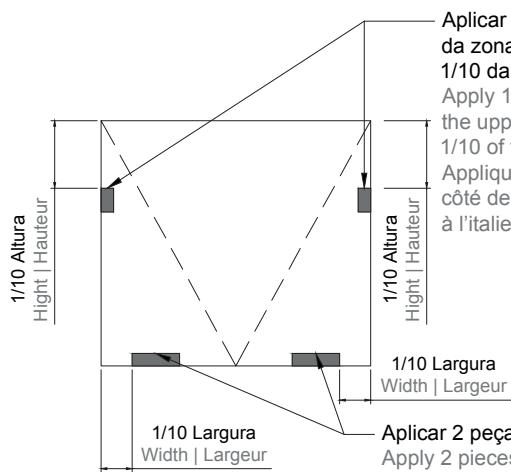
MUR RIDEAU DEC - APPLICATION DES PIÈCES DE SÉCURITÉ ET DU SUPPORT DE VERRE



223447 KIT PEÇAS DE  
SEGURANÇA/APOIO VIDRO  
PROJECTANTE FC DEC  
Material: Inox



230287 SUPORTE VIDRO FC -  
INOX  
Para projetantes FC e FC DEC  
Material: Inox



Aplicar 1 peça de 40mm em cada lateral da zona superior da janela projetante, a 1/10 da altura

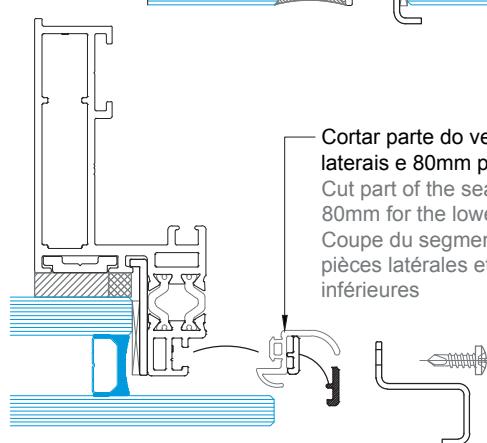
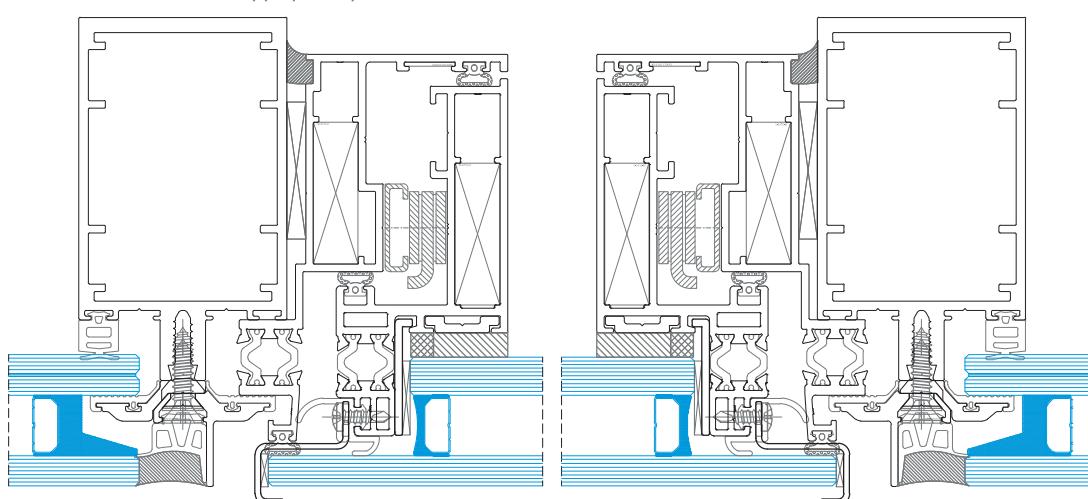
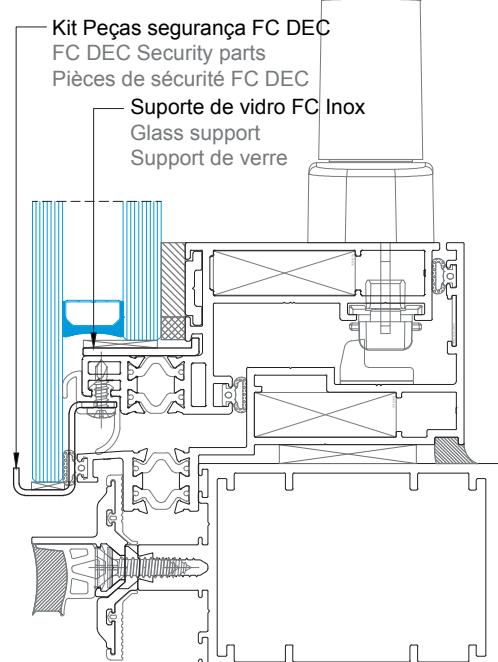
Apply 1 piece of 40mm on each side of the upper area of the awning window, at 1/10 of the height

Appliquer 1 pièce de 40 mm à chaque côté de la zone supérieure de la fenêtre à l'italienne, à 1/10 de la hauteur.

Aplicar 2 peças de 80mm na zona inferior da janela projetante, a 1/10 da largura

Apply 2 pieces of 80mm on the lower area of the awning window, at 1/10 of the width

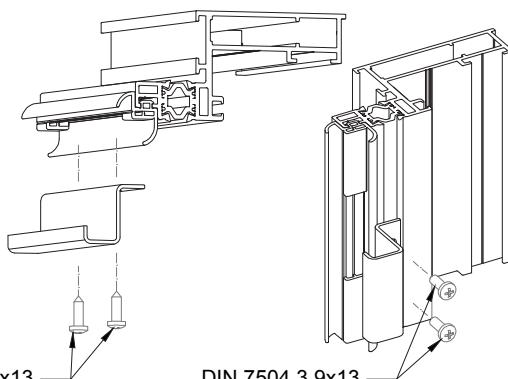
Appliquer 2 pièces de 80 mm sur la zone inférieure de la fenêtre à l'italienne, à 1/10 de la largeur



Cortar parte do vedante: 40mm para as peças laterais e 80mm para as peças inferiores

Cut part of the seal: 40mm for the side parts and 80mm for the lower parts

Coupe du segment du joint : 40 mm pour les pièces latérales et 80 mm pour les pièces inférieures



DIN 7504 3,9x13

DIN 7504 3,9x13

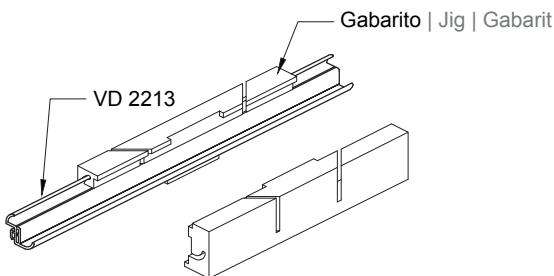
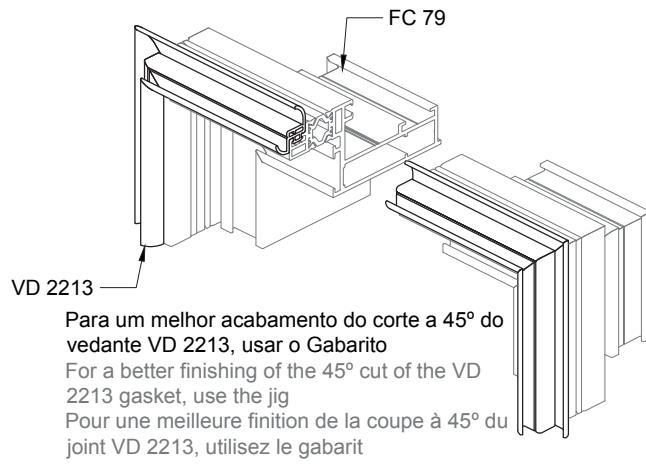
## MONTAGEM DOS PERFIS

PROFILES ASSEMBLY

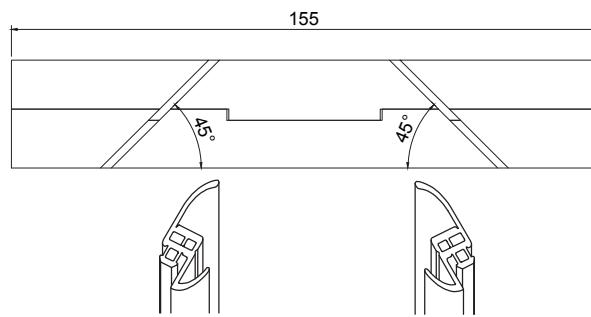
ASSEMBLAGE DES PROFILÉS

### FACHADA ESTRUTURAL E DEC - CORTE A 45° DO VEDANTE VD 2213

CURTAIN WALL WITH COVER CAPSAND CURTAIN WALL DEC - 45° CUT OF GASKET VD 2213  
MUR RIDEAU AVEC CAPOT ET MUR RIDEAU DEC - COUPE À 45° DU JOINT VD 2213



Encaixar o vedante VD 2213 no gabarito e cortar conforme ângulo  
Fit the gasket VD 2213 in the jig and cut according to the angle  
Ajustez le joint VD 2213 dans le gabarit et coupez selon l'angle

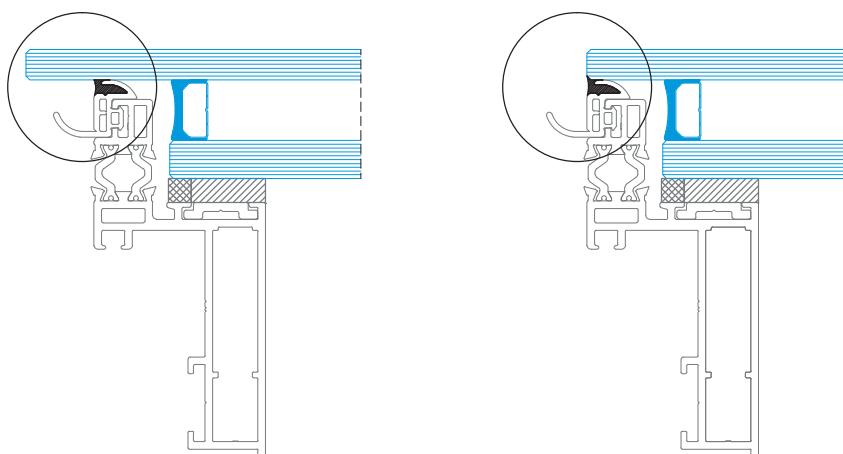


### NOTA IMPORTANTE | IMPORTANTE NOTE | REMARQUE IMPORTANTE:

Na aplicação de acionadores para motorização de janelas é necessário fazer uma vedação perimetral entre o vedante VD2213 e o vidro após o quadro montado e aplicado o vidro de colagem estrutural

When using actuators for window motorisation, it is necessary to make a perimeter sealing between the VD2213 gasket and the glass after the frame has been assembled and the structural glue glass has been applied

En cas d'utilisation de moteurs pour la motorisation des fenêtres, il est nécessaire de réaliser un scellage périphérique entre le joint VD2213 et le verre après l'assemblage du cadre et l'application du verre de collage structurel.



## MONTAGEM DOS PERFIS

PROFILES ASSEMBLY

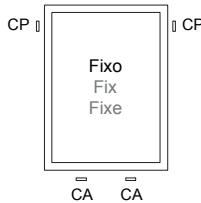
ASSEMBLAGE DES PROFILÉS

## FACHADA SEMI-OCULTA - FIXAÇÃO DOS QUADROS FIXOS

WEB CURTAIN WALL - FIXED FRAMES FIXING

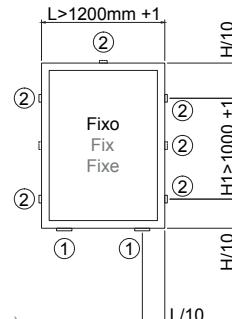
MUR RIDEAU VEP - FIXATION DES CADRES FIXES

Esquema de Calços  
Shims Scheme  
Schéma des cales

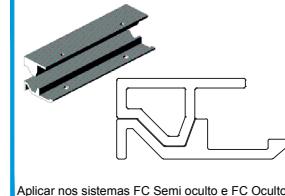


CA = Calço de apoio (a 1/10 da largura do vidro)  
Support shim (at 1/10 of the glass width)  
Appliquer le Cale d'assise (à 1/10 de la largeur du verre)

CP = Calço periférico  
Hanger shim  
Cale périphérique

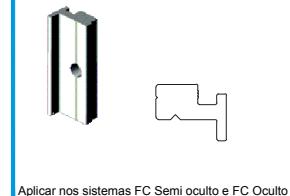


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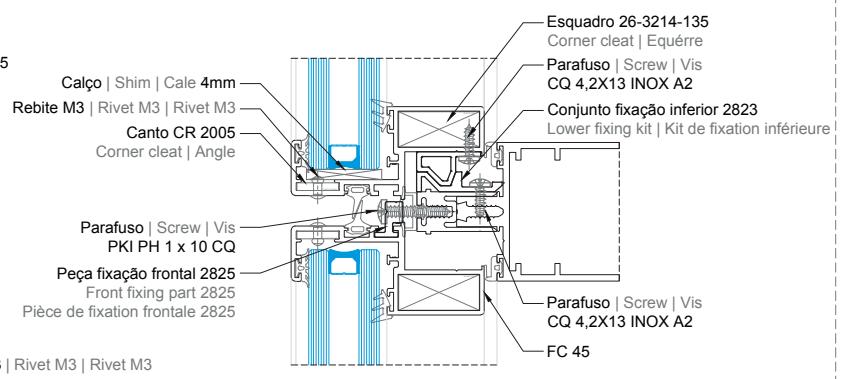
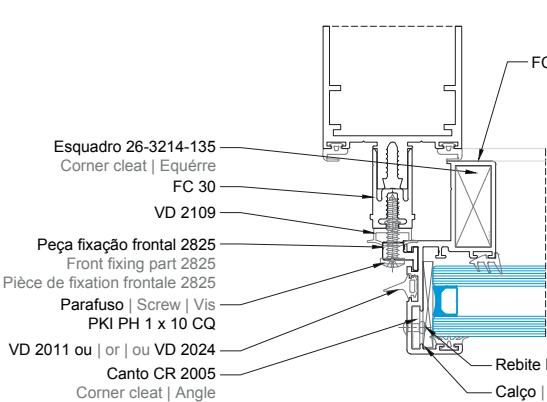
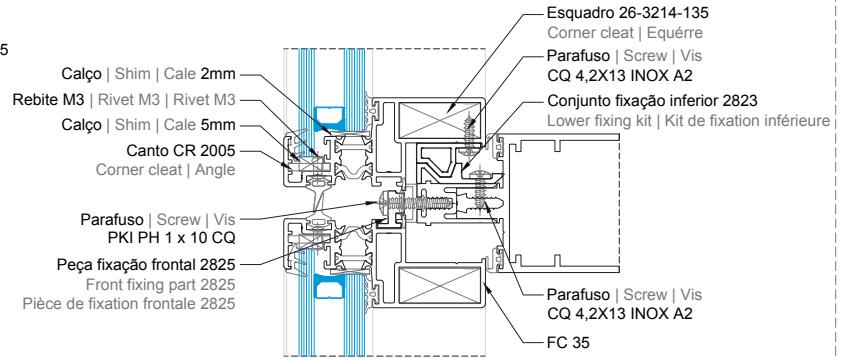
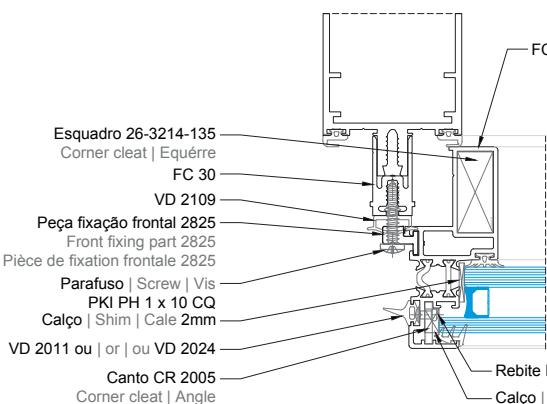
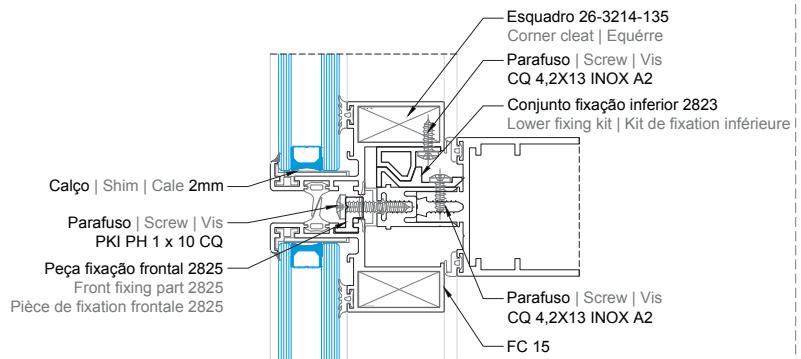
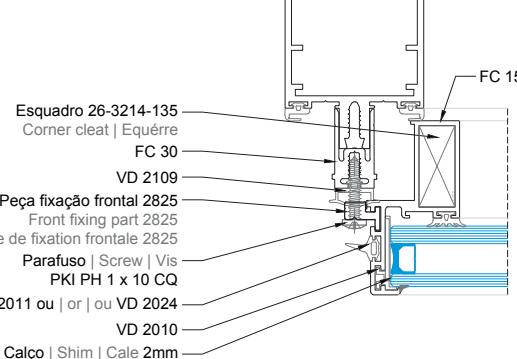


212078 CONJ. FIXAÇÃO INF. 2823

(2)



215142 PEÇA FIXAÇÃO FRONTAL 2825

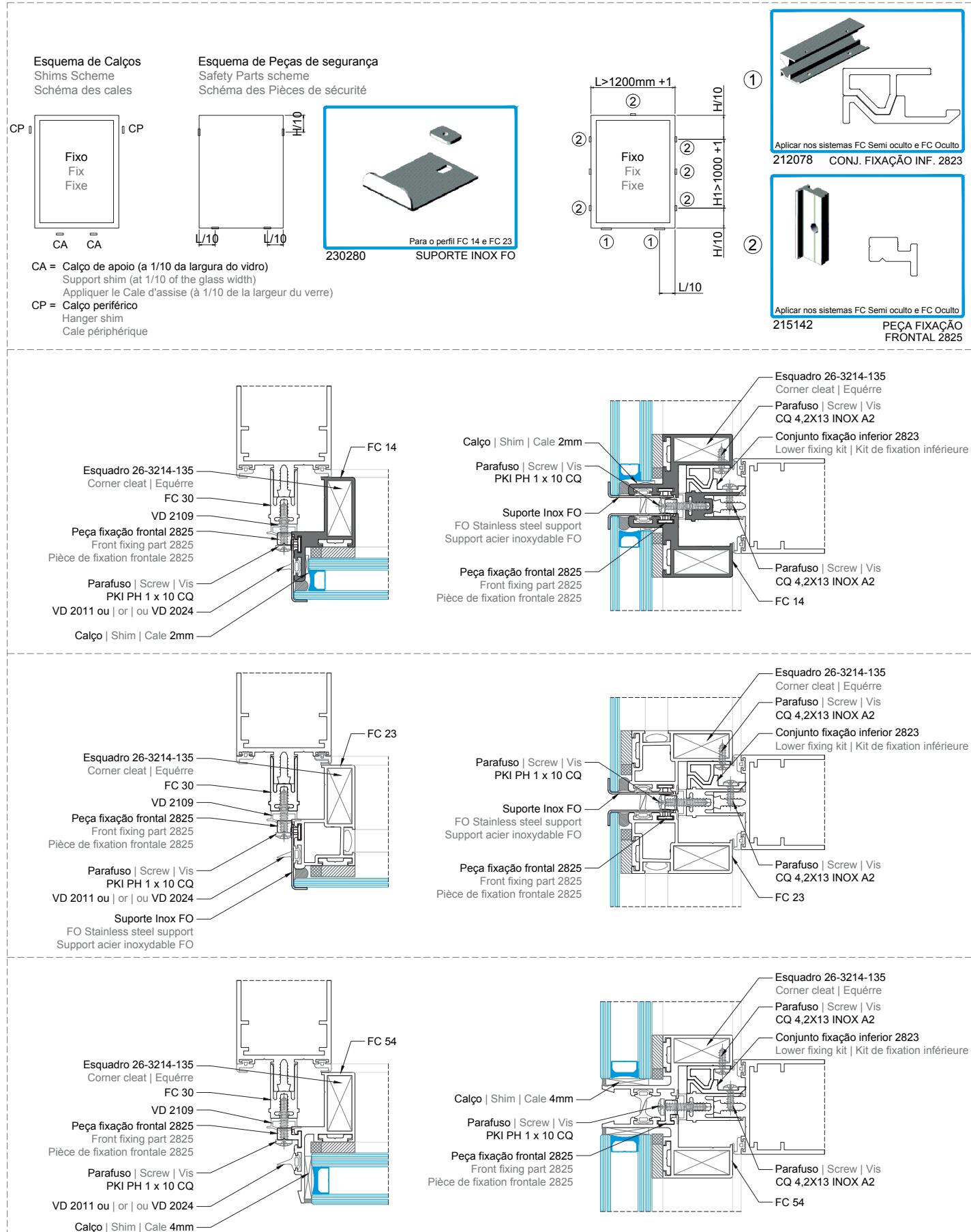


## MONTAGEM DOS PERFIS

PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### FACHADA OCULTA - FIXAÇÃO DOS QUADROS FIXOS STRUCTURAL GLAZING CURTAIN WALL - FIXED FRAMES FIXING MUR RIDEAU VEC - FIXATION DES CADRES FIXES



## MONTAGEM DOS PERFIS

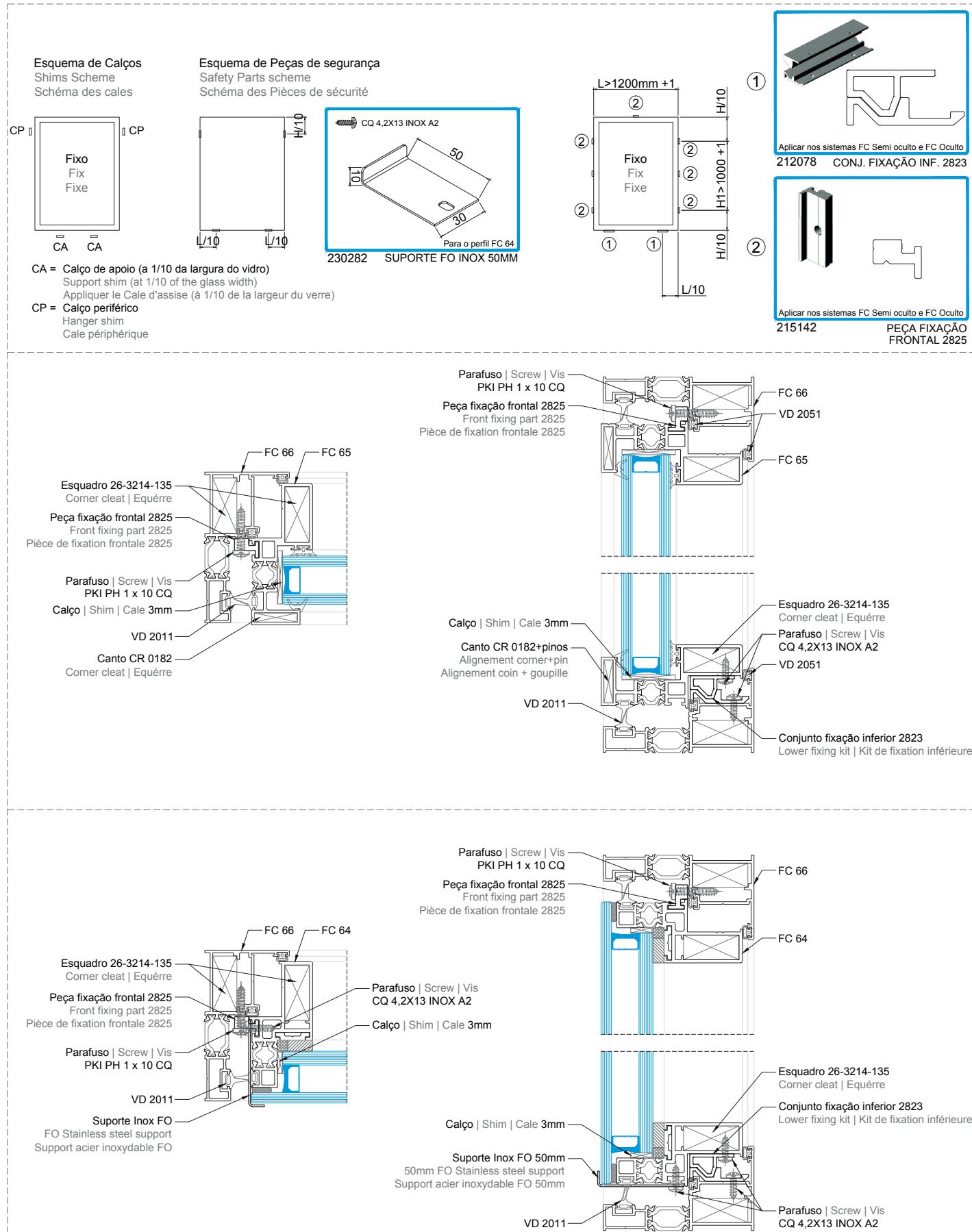
PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS

### FACHADA OCULTA E SEMI-OCULTA - FIXAÇÃO DE QUADROS FIXOS ISOLADOS

STRUCTURAL GLAZING AND VEB CURTAIN WALL - ISOLATED FIXED FRAMES FIXING

MUR RIDEAU VEC ET MUR RIDEAU VEP - FIXATION DES CADRES FIXES ISOLÉS

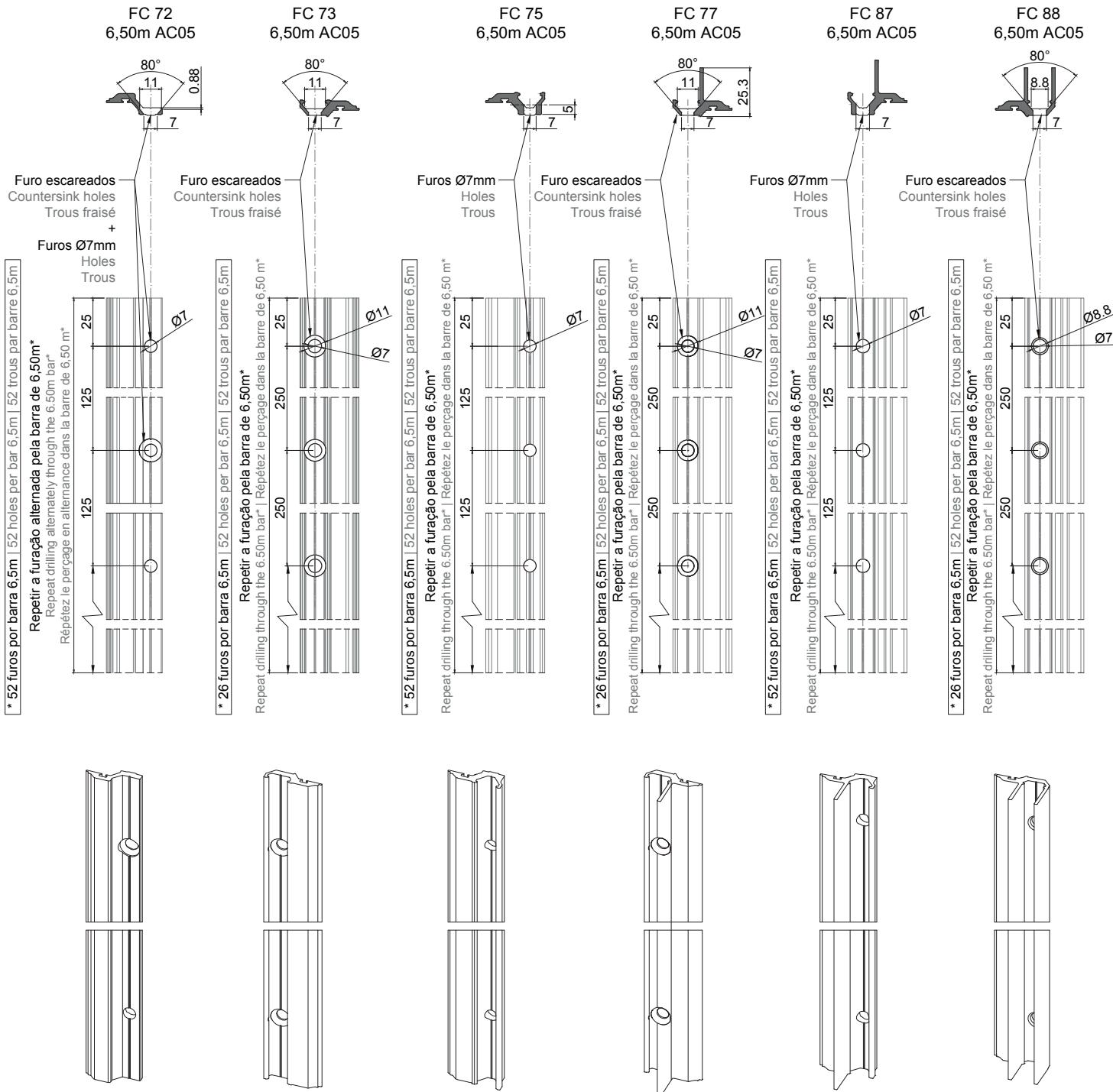


# X . 2

Montagem de perfis FC-DEC  
FC-DEC Profiles assembly  
Assamblage des profilés FC-DEC

**MONTAGEM DOS PERFIS FC DEC**  
FC DEC PROFILES ASSEMBLY  
ASSEMBLAGE DES PROFILÉS FC DEC

**MAQUINAÇÃO DOS PERFIS FIXADORES DE VIDRO FC-DEC**  
MACHINING OF THE GLASS FIXING PROFILES FC-DEC  
USINAGE DES PROFILÉS DE FIXATION DU VERRE FC-DEC



## MONTAGEM DOS PERFIS FC DEC

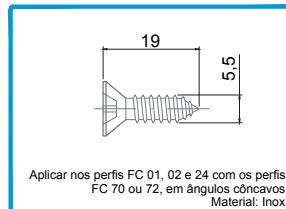
FC DEC PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS FC DEC

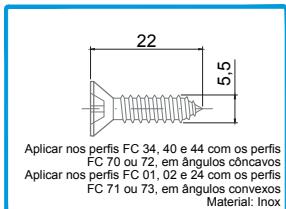
## APARAFUSAMENTO DOS PERFIS FIXADORES DE VIDRO FC DEC

SCREWING FIXING PROFILES FC DEC

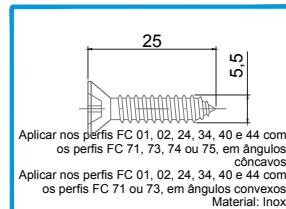
VISSEZ LES PROFILÉS DE FIXATION FC DEC



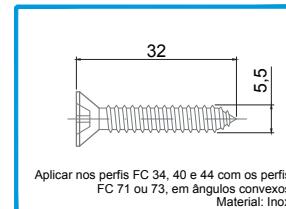
290045 PARAFUSO DIN7982  
5,5x19 INOX



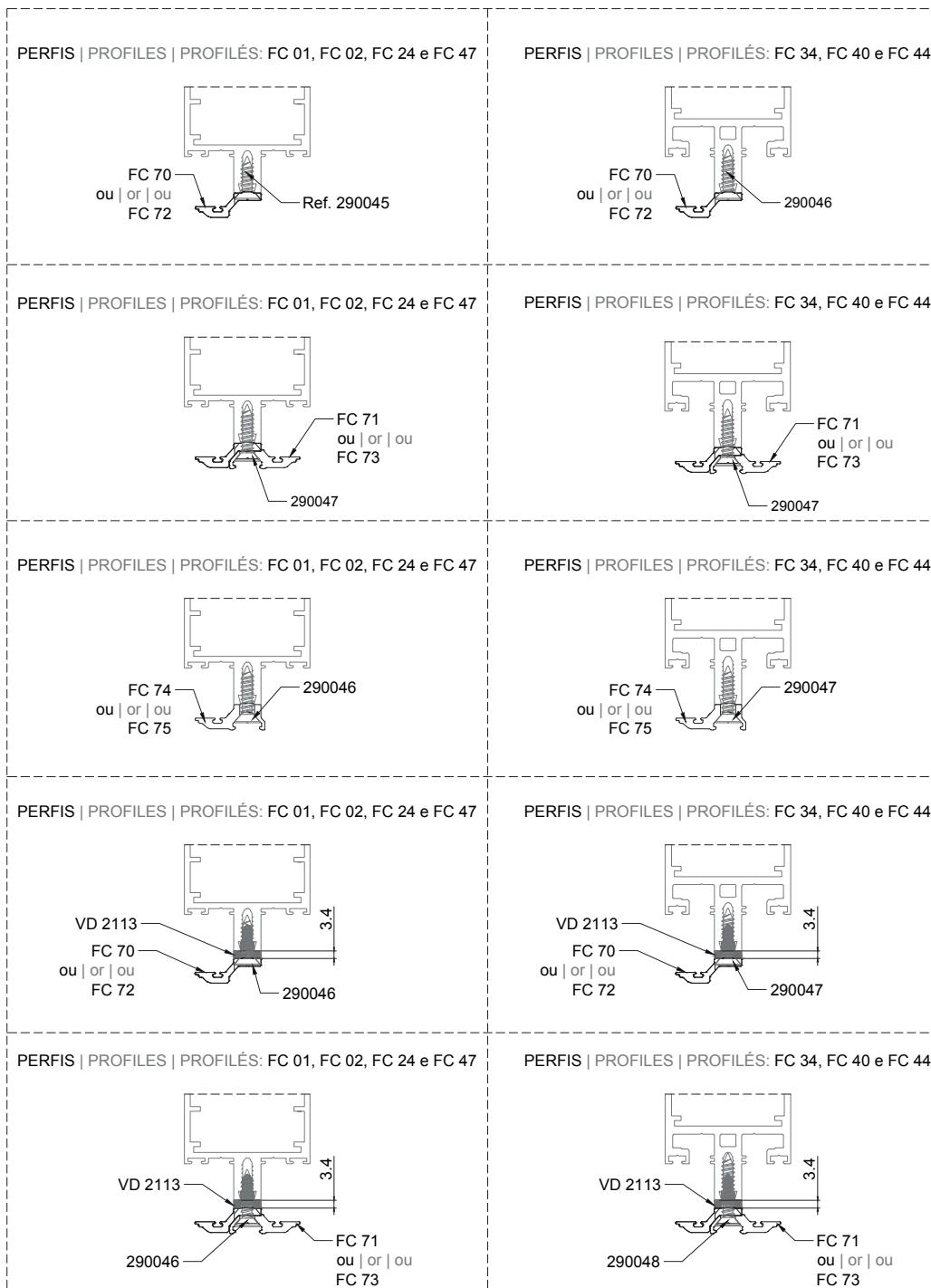
290046 PARAFUSO DIN7982  
5,5x22 INOX



290047 PARAFUSO DIN7982  
5,5x25 INOX



290048 PARAFUSO DIN7982  
5,5x32 INOX



## MONTAGEM DOS PERFIS FC DEC

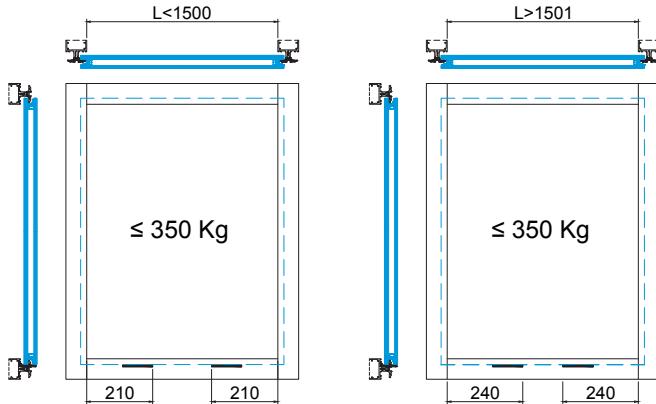
FC DEC PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS FC DEC

## APLICAÇÃO DOS SUPORTES DE VIDRO

GLASS SUPPORTS APPLICATION

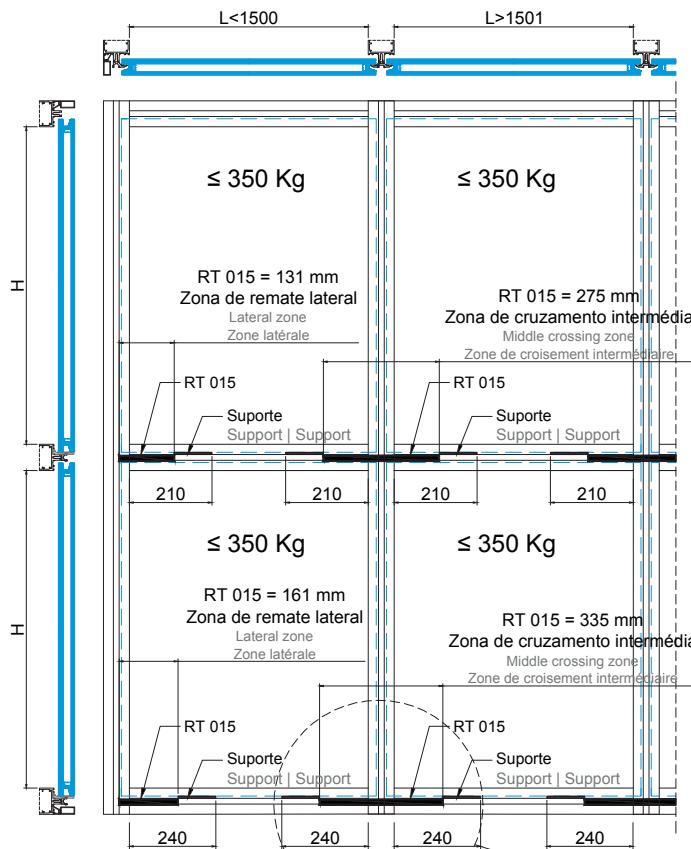
APPLICATION DES SUPPORTS DU VERRE



## APLICAÇÃO DO PERFIL DE PVC RT 015

PVC RT 015 PROFILE APPLICATION

APPLICATION DU PROFILÉ PVC RT 015



Posicionar o Suporte de vidro fixando-o com o perno

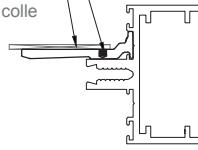
Place the glass support and fix it with the bolt

Positionner le support de verre et le fixer avec le boulon

Aplicar Calços 2mm com cola

Apply 2mm shims with glue

Appliquer des cales de 2 mm avec de la colle



### Notas | Notes | Remarques:

Nos perfis FC01, FC02 e FC24, o calço de apoio de vidro tem de entrar gaveta antes de se fixar a travessa ao montante

Nos perfis FC34, FC44 e FC40 o calço de apoio de vidro será colocado após a fixação da travessa ao montante

On profiles FC01, FC02 and FC24, the glass support must be inserted in the drawer before fixing the transom to the mullion  
On profiles FC34, FC44 and FC40, the glass support will be placed after fixing the transom to the mullion

Sur les profilés FC01, FC02 et FC24, le support de verre doit être inséré avant de fixer la traverse au montant.

Sur les profilés FC34, FC44 et FC40, le support du verre sera placé après avoir fixé la traverse au montant.



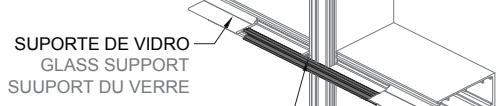
PEÇA DE REMATE  
FINISHING PART  
PIÈCE DE FINITION

SUporte de Vidro  
Glass Support  
SUPPORT DU VERRE

Proceder ao corte das abas da junta RT 015 na zona onde encontra o nariz do montante

Cut the flaps of joint RT 015 in the area where it meets the mullion

Couper les rebords du joint RT 015 dans la zone où il rencontre le montant



PEÇA INTERMÉDIA  
CENTRAL PART  
PIÈCE CENTRALE

corte | cut | coupe 12mm ao eixo | at centre | au centre

Dimensão da JUNTA RT 015 intermédia  
Middle RT 015 dimension  
Dimension du joint RT 015 central

corte | cut | coupe 12mm ao eixo | at centre | au centre

## MONTAGEM DOS PERFIS FC DEC

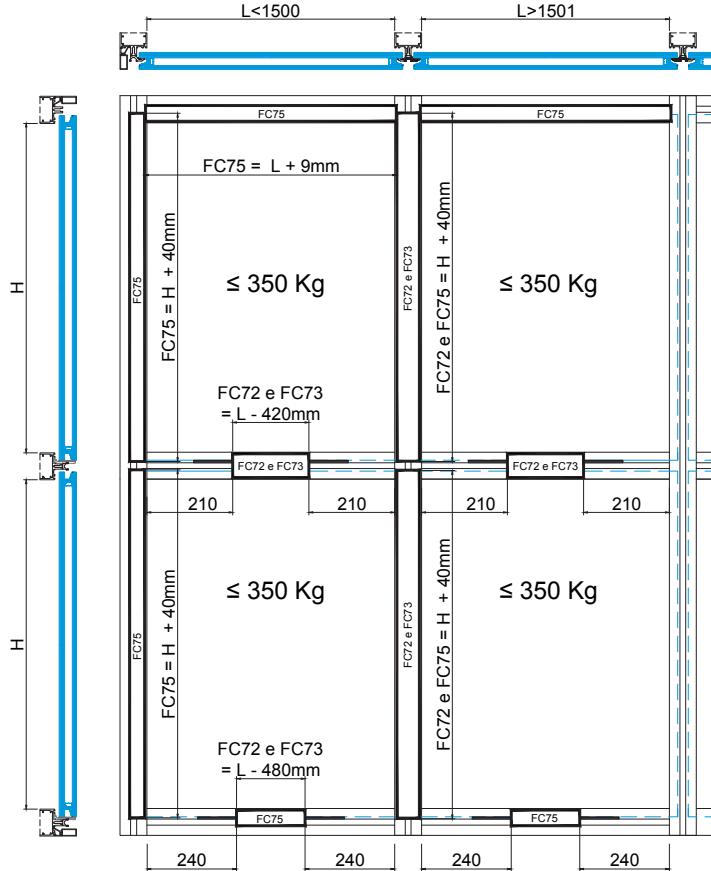
FC DEC PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS FC DEC

## APLICAÇÃO E CORTE DOS PERFIS MAQUINADOS FC 72, FC 73 E FC 75

APPLICATION AND CUTTING OF THE MACHINED PROFILES FC 72, FC 73 E FC 75

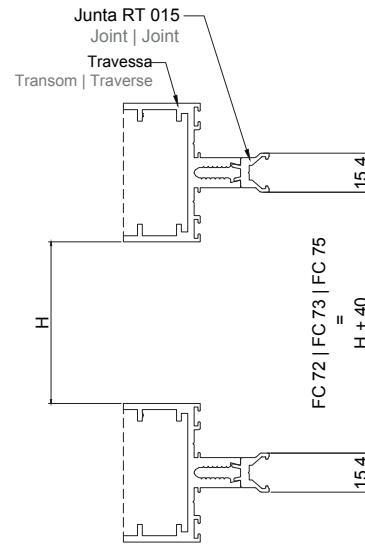
APPLICATION ET COUPE DES PROFILÉS USINÉS FC 72, FC 73 E FC 75



Na colocação dos perfis FC72, proceder ao aparafusamento nos furos escareados, de forma a que o parafuso fique à face do perfil. Depois, então proceder, à colocação dos perfis FC73. Deve-se garantir que os rasgos escareados desta peça coincidam com os pré furos simples já feitos no perfil FC72.

When placing the profiles FC72, screw them into the countersunk holes so that the screw is flush with the profile. Then, proceed to the placement of profiles FC73. Ensure that the countersunk holes of this piece coincide with the single pre-drilled holes already made in profile FC72.

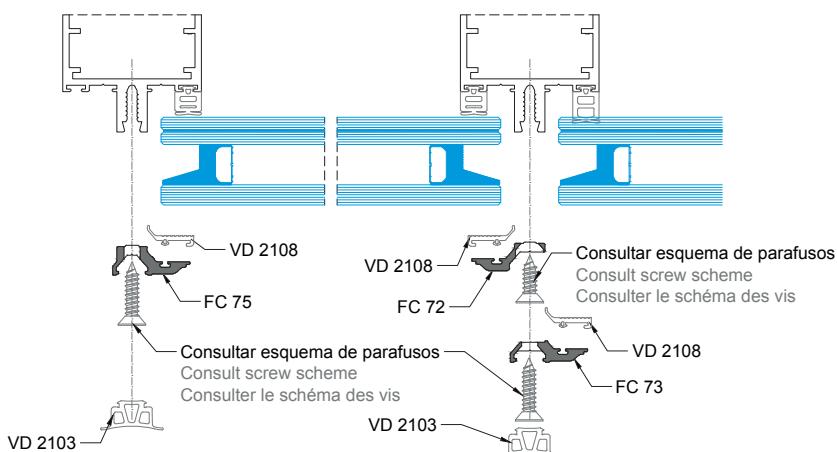
Lorsque vous placez les profilés FC72, vissez-les dans les trous fraisés de manière à ce que la vis soit au niveau du profilé. Ensuite, procédez à l'installation des profilés FC73. Veillez à ce que les trous fraisés de cette pièce coïncident avec les trous simples pré-percés déjà réalisés dans le profil FC72.



## SEQUÊNCIA DE MONTAGEM DOS PERFIS FC 72, FC 73 E FC 75 E JUNTAS VD 2108 e VD 2103

FC 72, FC 73 E FC 75 PROFILES AND VD 2108 AND VD 2103 JOINTS ASSEMBLY SEQUENCE

SÉQUENCE D'ASSEMBLAGE DES PROFILÉS FC 72, FC 73 E FC 75 ET DES JOINTS VD 2108 ET VD 2103



## MONTAGEM DOS PERFIS FC DEC

FC DEC PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS FC DEC

### SEQUÊNCIA DE MONTAGEM

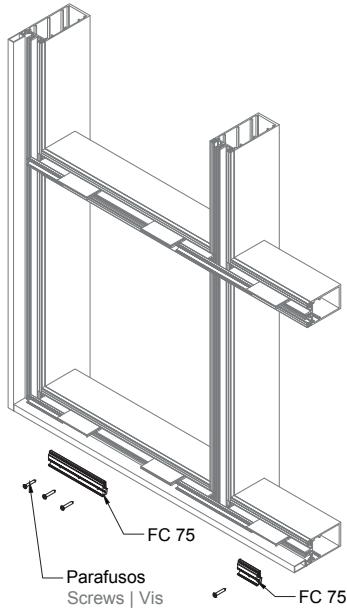
ASSEMBLY SEQUENCE

SÉQUENCE D'ASSEMBLAGE

- Após a montagem da estrutura da fachada em obra, com os vedantes interiores, suportes de vidro e as peças RF 015 aplicados, deveram ser fixas as primeiras peças FC 75 nas travessas de remate inferior. Proceder também a todos os trabalhos de remate às paredes laterais e remates superiores e inferiores.

After the facade structure has been assembled on site, with the interior seals, glass supports and RF 015 pieces applied, the first FC 75 pieces should be fixed to the bottom finishing transoms. All the finishing work on the side walls and the upper and lower trims should also be carried out.

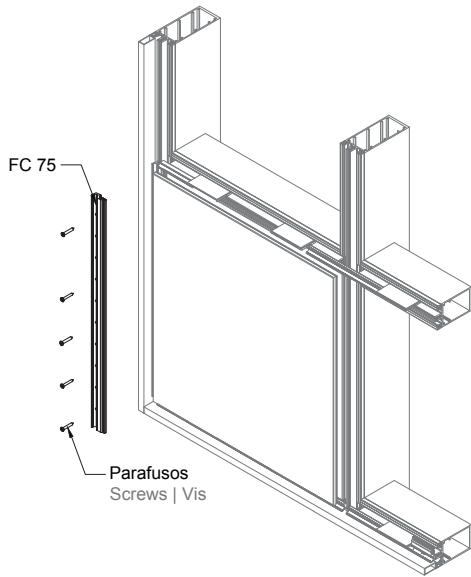
Une fois la structure de la façade assemblée sur le chantier, avec les joints intérieurs, les supports de verre et les pièces RF 015 appliqués, les premières pièces FC 75 doivent être fixées aux traverses de finition inférieures. Tous les travaux de finition des parois latérales et des finitions supérieures et inférieures doivent également être réalisés.



- Aplicar a barra FC 75 de remate à parede e proceder à sua fixação.

Apply the FC 75 finishing bar to the wall and fix it in place.

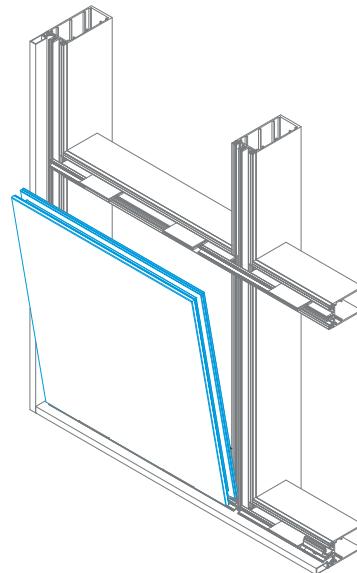
Appliquez la barre de finition FC 75 sur le mur et fixez-la en place.



- Proceder à colocação do primeiro vidro. A montagem dos vidros deverá ser por ordem sequencial da direita para a esquerda ou vice-versa e debaixo para cima. Este deverá ser encaixado nas peças FC 75 já aplicadas e posicionado lateralmente.

Proceed to the installation of the first glass pane. The glass must be assembled in sequential order from right to left or the other way round, and from bottom to top. This must be inserted into the already applied FC 75 pieces and positioned laterally.

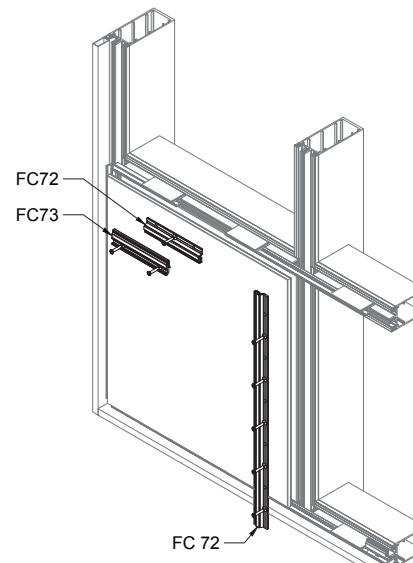
Procédez à la pose de la première vitre. Le verre doit être assemblé dans l'ordre séquentiel de droite à gauche ou vice versa et de bas en haut. Celle-ci doit être insérée dans les pièces FC 75 déjà appliquées et positionnée latéralement.



- Proceder depois à aplicação dos restantes perfis. Lateralmente aplicar o perfil inferior aparafusado nos furos escareados. Na parte superior aplicar a par de perfis FC72 e FC73 de forma sequencial.

Then apply the remaining profiles. Apply the bottom profile to the side, screwed into the countersunk holes. On the top, apply the pair of profiles FC72 and FC73 in sequence.

Appliquez ensuite les autres profilés. Appliquez le profilé inférieur sur le côté, vissé dans les trous fraisés. Sur le dessus, appliquez la paire de profilés FC72 et FC73 en séquence.



## MONTAGEM DOS PERFIS FC DEC

FC DEC PROFILES ASSEMBLY

ASSEMBLAGE DES PROFILÉS FC DEC

### SEQUÊNCIA DE MONTAGEM

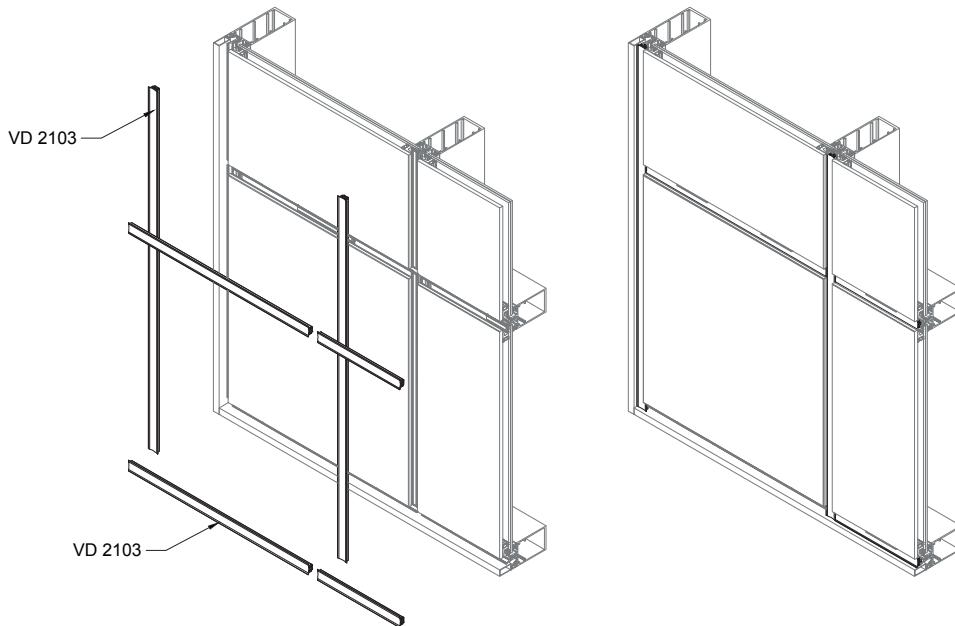
ASSEMBLY SEQUENCE

SÉQUENCE D'ASSEMBLAGE

- Após aplicação dos panos de vidro na sua totalidade, proceder aplicação da junta 2103 entre vidros.

After the application of the glass panes in their entirety, proceed with the application of gasket 2103 between glass panes.

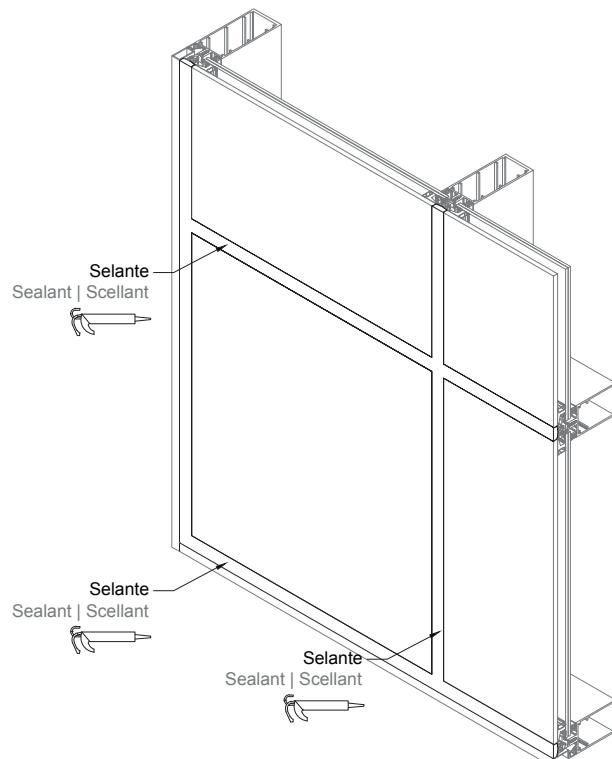
Après l'application des vitres dans leur intégralité, procéder à l'application du joint 2103 entre les vitres.



- No final, preceder a aplicação de silicone entre vidros sobre o vedante VD 2078. O silicone preferencial deverá ser à prova de intempéries e de grande desempenho do tipo DC791 ou WS-605S.

Finally, precede the application of interglazing silicone over VD 2078 gasket. The preferred silicone must be weatherproof and high performance, of the type DC791 or WS-605S.

Enfin, précéder l'application du silicone d'interglaçage sur le joint VD 2078. Le silicone préféré doit être résistant aux intempéries, de haute performance, type DC791 ou WS-605S.



# X . 3

Montagem de ferragens e acessórios  
Hardware and accessories assembly  
Assamblage des serrures et accessoires

**APLICAÇÃO DOS COMPASSOS PROJETANTES E PARALELOS**  
FRICTION STAYS AND PARALLEL STAYS APPLICATION  
APPLICATION DES COMPAS À L'ITALIENNE ET D'OUVERTURE PARALLÈLE

**APLICAÇÃO DOS COMPASSOS PROJETANTES**  
FRICTION STAYS APPLICATION  
APPLICATION DES COMPAS À L'ITALIENNE

Código Code Code	Designação Designation   Nomination	Sistema System Système	Largura Width   Largeur min. - max. (mm)	Altura Height   Hauteur min. - max. (mm)	Peso máximo Maximum weight Poids maximal (kg)	Angulo abertura Opening angle Angle d'ouverture (°)
212228	Conjunto braço projetante 18011 Friction stay   Compas	FC Estrutural Capped curtain wall Mur rideau Traditionnelle	500 - 1500	500 - 1200	80	30° / 25° *
212218	Conjunto braço projetante 18012 Friction stay   Compas	FC Estrutural Capped curtain wall Mur rideau Traditionnelle	500 - 2200	1200 - 2200	130	20° / 15° * / 10° *
212236	Conjunto braço projetante STP22W Friction stay   Compas	FC Estrutural   Cap. curt. wall   Mur rideau Tradition. e   and   et FC DEC	---	1000 - 2000	100	20°
212021	Conjunto braço projetante ST 26 Friction stay   Compas	FC Estrutural   Cap. curt. wall   Mur rideau Tradition. e   and   et FC DEC	---	2000 - 2500	180 +	20°

\* Com limitador de abertura

With opening limiter | Avec limiteur d'ouverture

+ A aplicação do KIT AJUSTÁVEL ST 280 (Refº 223007) é obrigatória em folhas de peso superior a 100Kg

The application of the ST 280 ADJUSTABLE KIT (Ref. 223007) is mandatory in sashes weighing more than 100Kg

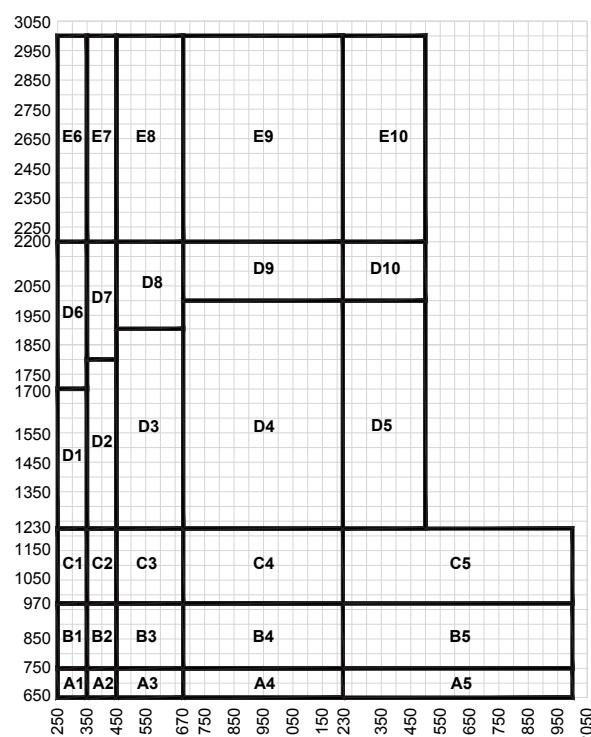
L'application du KIT ADJUSTABLE ST 280 (Réf. 223007) est obligatoire pour les vantaux dont le poids est supérieur à 100Kg

**APLICAÇÃO DOS COMPASSOS PARALELOS**

PARALLEL STAYS APPLICATION

APPLICATION DES COMPAS D'OUVERTURE PARALLÈLE

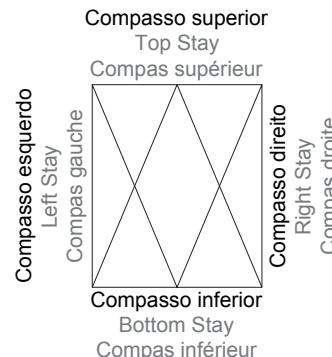
Compassos laterais - Direitos e Esquerdos Lateral Stays - Rights and Lefts Compas latéraux - Droites et Gauches					Compassos - Superiores e Inferiores Stays - Top and Bottom Compas - Supérieurs et inférieurs		
	Esquerdo Left Gauche	Direito Right Droite	Limitadores Stops Limiteurs	Peso máx. Max. weight Poids max.		Superior Top Supérieur	Inferior Bottom Inférieur
A	1 x 350E	1 x 350D	2 x C8700	100Kg	1	1 x 250D	
B	1 x 450E	1 x 450D	2 x C8571	100Kg	2	1 x 350D	
C	1 x 670E	1 x 670D	2 x C8688	200Kg	3	1 x 450D	
D	1 x 950E	1 x 950D	2 x C8571	200Kg	4	1 x 670D	
E	2 x 950E	2 x 950D	4 x C8571	200Kg	5	1 x 950D	
					6	1 x 250D	1 x 250D
					7	1 x 350D	1 x 350D
					8	1 x 450D	1 x 450D
					9	1 x 670D	1 x 450D
					10	1 x 950D	1 x 450D



Nota: Substituir o limitador C8571 pelo limitador C8701 quando se usar o compasso 250D na posição superior e inferior.

Note: Replace the C8571 stop with C8701stop when using the 250D stay in the upper and lower position.

Remarque : Remplacer le limiteur C8571 par le limiteur C8701 lorsque le compas 250D est utilisé en position haute et basse.



**FURAÇÃO PARA APLICAÇÃO DO COMPASSO 18011 NOS PERFIS FC 63 E FC 79**

DRILLING FOR FRICTION STAY 18011 APPLICATION ON FC 63 AND FC 79 PROFILES

PERÇAGE POUR L'APPLICATION DU COMPAS 18011 DANS LES PROFILÉS FC 63 ET FC 79

Aplicar o compasso distante de 2mm do topo (para permitir uma afinação vertical de  $\pm 2\text{mm}$ ).

Pré-furar todos os rasgos ovalizados para permitir afinação, fixar nos restantes furos para uma fixação definitiva.

Para uma fixação mais segura considerar rebites rosados, cravados previamente.

Apply the caliper 2mm from the top (to allow  $\pm 2\text{mm}$  vertical taper).

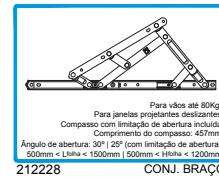
Pre-drill all oval slots to allow for setting, fix in the remaining holes for a definitive fixing.

For a more secure fixing consider threaded rivets, previously crimped.

Appliquez le compas à 2 mm du haut (pour permettre une réglage verticale de  $\pm 2\text{ mm}$ ).

Pré-percez toutes les fentes ovales pour permettre le réglage, fixez dans les trous restants pour une fixation définitive.

Pour une fixation plus sûre, envisagez des rivets filetés, sertis au préalable.



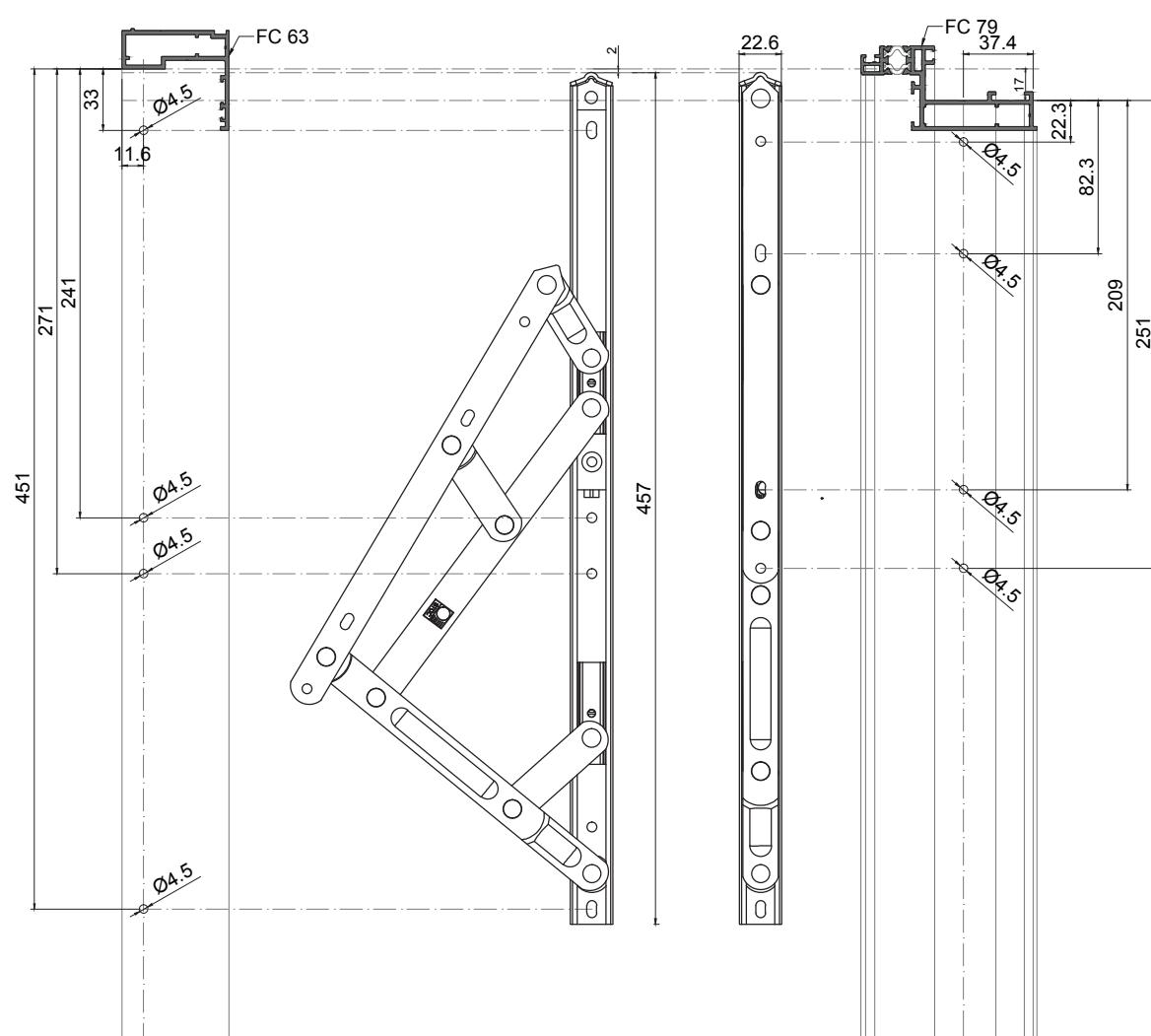
212228 CONJ. BRAÇO

PROJETANTE 18011

ESTE COMPASSO NÃO É FUNCIONAL NA SOLUÇÃO PROJECTANTE FC-DEC

THIS FRICTION STAY IS NOT FUNCTIONAL IN THE PROJECTING SOLUTION FC-DEC

CETTE BUSE N'EST PAS FONCTIONNELLE DANS LA SOLUTION DE PROJECTION FC-DEC



**Para vãos até 80Kg:**

Ângulo de abertura: 30°/25°(com limitador de abertura)

500mm < Largura folha < 1500mm

500mm < Altura folha < 1200mm

For spans up to 80Kg:

Opening angle: 30°/25°(with opening limiter)

500mm < Sahs width <1500mm

500mm < Sash height <1200mm

Pour les travées jusqu'à 80Kg:

Angle d'ouverture : 30°/25°(avec limiteur d'ouverture)

500mm < Largeur vantail < 1500mm

500mm < Hauteur vantail < 1200mm

NOTA: Esta informação é meramente indicativa dado que se trata de documentos produzidos através de desenhos teóricos e não dispensa de prévio ensaio das cotas e furações, mediante o espécime fornecido.

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## FURAÇÃO PARA APLICAÇÃO DO COMPASSO 18011 NOS PERFIS FC 14, FC 15, FC 23, FC 35, FC 45, FC 54, FC 64 E FC65

DRILLING FOR FRICTION STAY 18011 APPLICANTION ON FC 14, FC 15, FC 23, FC 35, FC 45, FC 54, FC 64 AND FC65 PROFILES

PERÇAGE POUR L'APPLICATION DO COMPAS 18011 DANS LES PROFILÉS FC 14, FC 15, FC 23, FC 35, FC 45, FC 54, FC 64 ET FC65

Aplicar o compasso distante de 2mm do topo (para permitir uma afinação vertical de  $\pm 2\text{mm}$ ).

Pré-furar todos os rasgos ovalizados para permitir afinação, fixar nos restantes furos para uma fixação definitiva.

Para uma fixação mais segura considerar rebites rosados, cravados previamente.

Apply the caliper 2mm from the top (to allow  $\pm 2\text{mm}$  vertical taper).

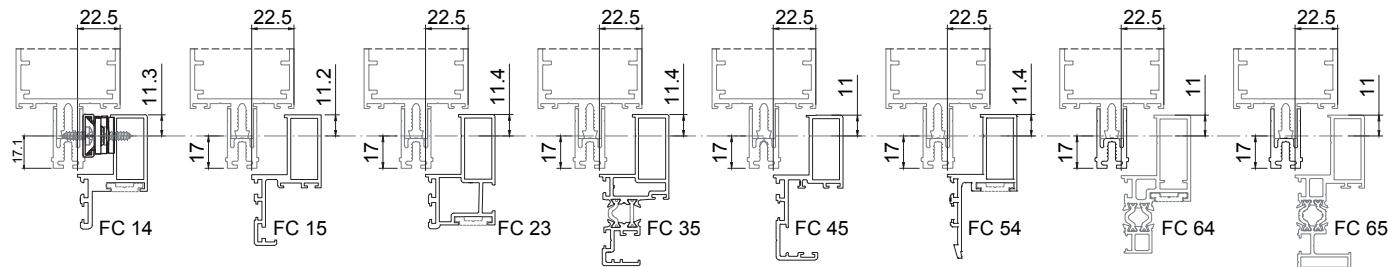
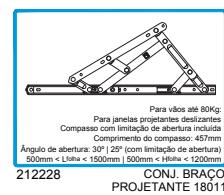
Pre-drill all oval slots to allow for setting, fix in the remaining holes for a definitive fixing.

For a more secure fixing consider threaded rivets, previously crimped.

Applique le compas à 2 mm du haut (pour permettre une réglage verticale de  $\pm 2\text{ mm}$ ).

Pré-percez toutes les fentes ovales pour permettre le réglage, fixez dans les trous restants pour une fixation définitive.

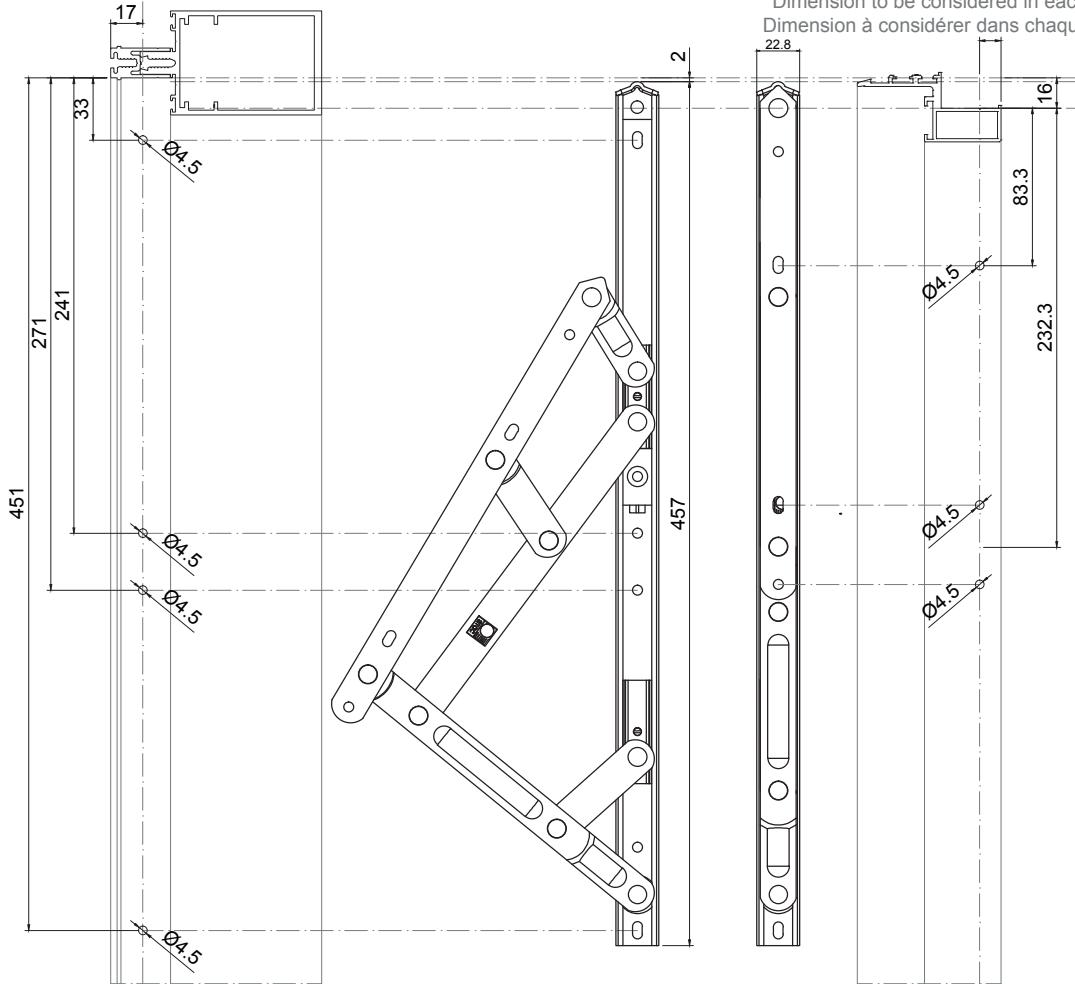
Pour une fixation plus sûre, envisagez des rivets filetés, sertis au préalable.



### Cota a considerar em cada aro móvel

Dimension to be considered in each mobile frame

Dimension à considérer dans chaque cadre ouvrant



### Para vãos até 80Kg:

Ângulo de abertura: 30°/25°(com limitador de abertura)  
500mm < Largura folha < 1500mm  
500mm < Altura folha < 1200mm

For spans up to 80Kg:

Opening angle: 30°/25°(with opening limiter)  
500mm < Sash width <1500mm  
500mm < Sash height <1200mm

Pour les travées jusqu'à 80Kg:

Angle d'ouverture : 30°/25°(avec limiteur d'ouverture)  
500mm < Largeur vantail < 1500mm  
500mm < Hauteur vantail < 1200mm

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## FURAÇÃO PARA APLICAÇÃO DO COMPASSO 18012 NOS PERFIS FC 63 E FC 79

DRILLING FOR FRICTION STAY 18012 APPLICANTION ON FC 63 AND FC 79 PROFILES

PERÇAGE POUR L'APPLICATION DU COMPAS 18012 DANS LES PROFILÉS FC 63 ET FC 79

Aplicar o compasso distante de 2mm do topo (para permitir uma afinação vertical de  $\pm 2\text{mm}$ ).

Pré-furar todos os rasgos ovalizados para permitir afinação, fixar nos restantes furos para uma fixação definitiva.

Para uma fixação mais segura considerar rebites rosados, cravados previamente.

Apply the caliper 2mm from the top (to allow  $\pm 2\text{mm}$  vertical taper).

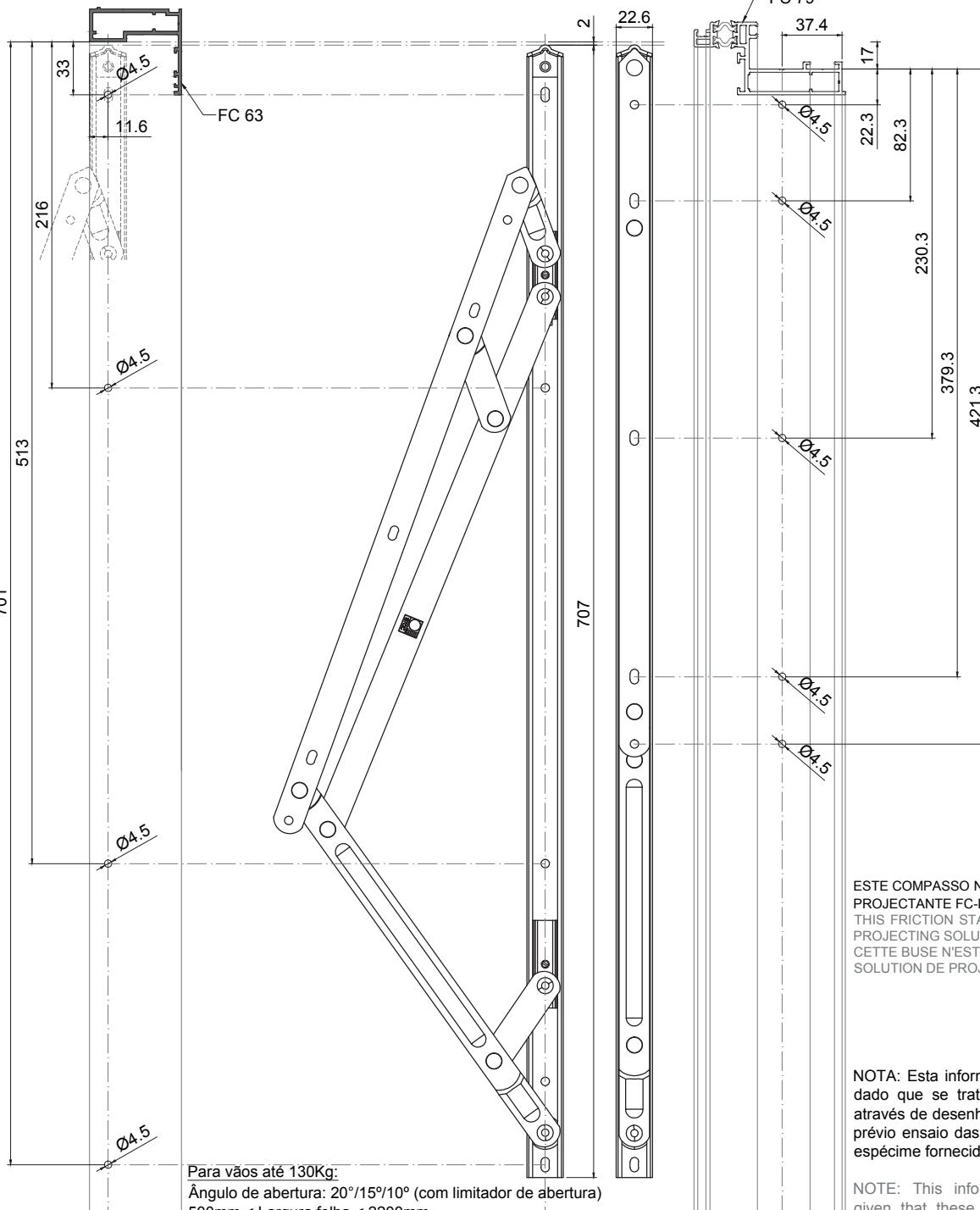
Pre-drill all oval slots to allow for setting, fix in the remaining holes for a definitive fixing.

For a more secure fixing consider threaded rivets, previously crimped.

Appliquez le compas à 2 mm du haut (pour permettre une réglage verticale de  $\pm 2\text{ mm}$ ).

Pré-percez toutes les fentes ovales pour permettre le réglage, fixez dans les trous restants pour une fixation définitive.

Pour une fixation plus sûre, envisagez des rivets filetés, sertis au préalable.



Para vãos até 130Kg:

Ângulo de abertura: 20°/15°/10° (com limitador de abertura)

500mm < Largura folha < 2200mm

1200mm < Altura folha < 2200mm

For spans up to 130Kg:

Opening angle: 20°/15°/10° (with opening limiter)

500mm < Sahs width <2200mm

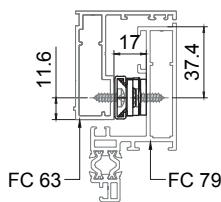
1200mm < Sash height <2200mm

Pour les travées jusqu'à 130Kg:

Angle d'ouverture : 20°/15°/10° (avec limiteur d'ouverture)

500mm < Largeur vantail < 2200mm

1200mm < Hauteur vantail < 2200mm



Para vãos até 130kg

Comprimento do compasso: 707mm

Ângulo abertura máx. 20°/15°/10° (com limitador de abertura)

500mm < Largura < 2200mm | 1200mm < Altura < 2200mm

ESTE COMPASSO NÃO É FUNCIONAL NA SOLUÇÃO PROJECTANTE FC-DEC

THIS FRICTION STAY IS NOT FUNCTIONAL IN THE

PROJECTING SOLUTION FC-DEC

CETTE BUSE N'EST PAS FONCTIONNELLE DANS LA

SOLUTION DE PROJECTION FC-DEC

NOTA: Esta informação é meramente indicativa dado que se trata de documentos produzidos através de desenhos teóricos e não dispensa de prévio ensaio das cotas e furações, mediante o espécime fornecido.

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## FURAÇÃO PARA APLICAÇÃO DO COMPASSO 18012 NOS PERFIS FC 14, FC 15, FC 23, FC 35, FC 45, FC 54, FC 64 E FC65

DRILLING FOR FRICTION STAY 18012 APPLICATION ON FC 14, FC 15, FC 23, FC 35, FC 45, FC 54, FC 64 AND FC65 PROFILES

PERÇAGE POUR L'APPLICATION DU COMPAS 18012 DANS LES PROFILÉS FC 14, FC 15, FC 23, FC 35, FC 45, FC 54, FC 64 ET FC65

Aplicar o compasso distante de 2mm do topo (para permitir uma afinação vertical de  $\pm 2\text{mm}$ ).

Pré-furar todos os rasgos ovalizados para permitir afinação, fixar nos restantes furos para uma fixação definitiva.

Para uma fixação mais segura considerar rebites rosados, cravados previamente.

Apply the caliper 2mm from the top (to allow  $\pm 2\text{mm}$  vertical taper).

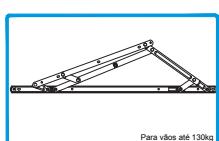
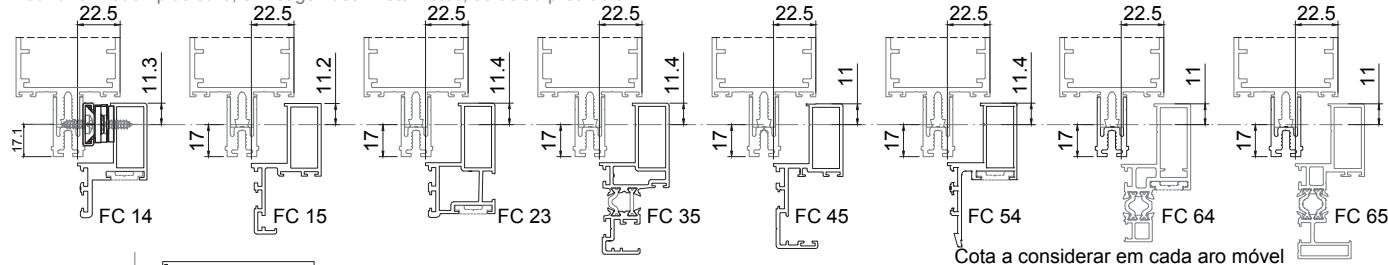
Pre-drill all oval slots to allow for setting, fix in the remaining holes for a definitive fixing.

For a more secure fixing consider threaded rivets, previously crimped.

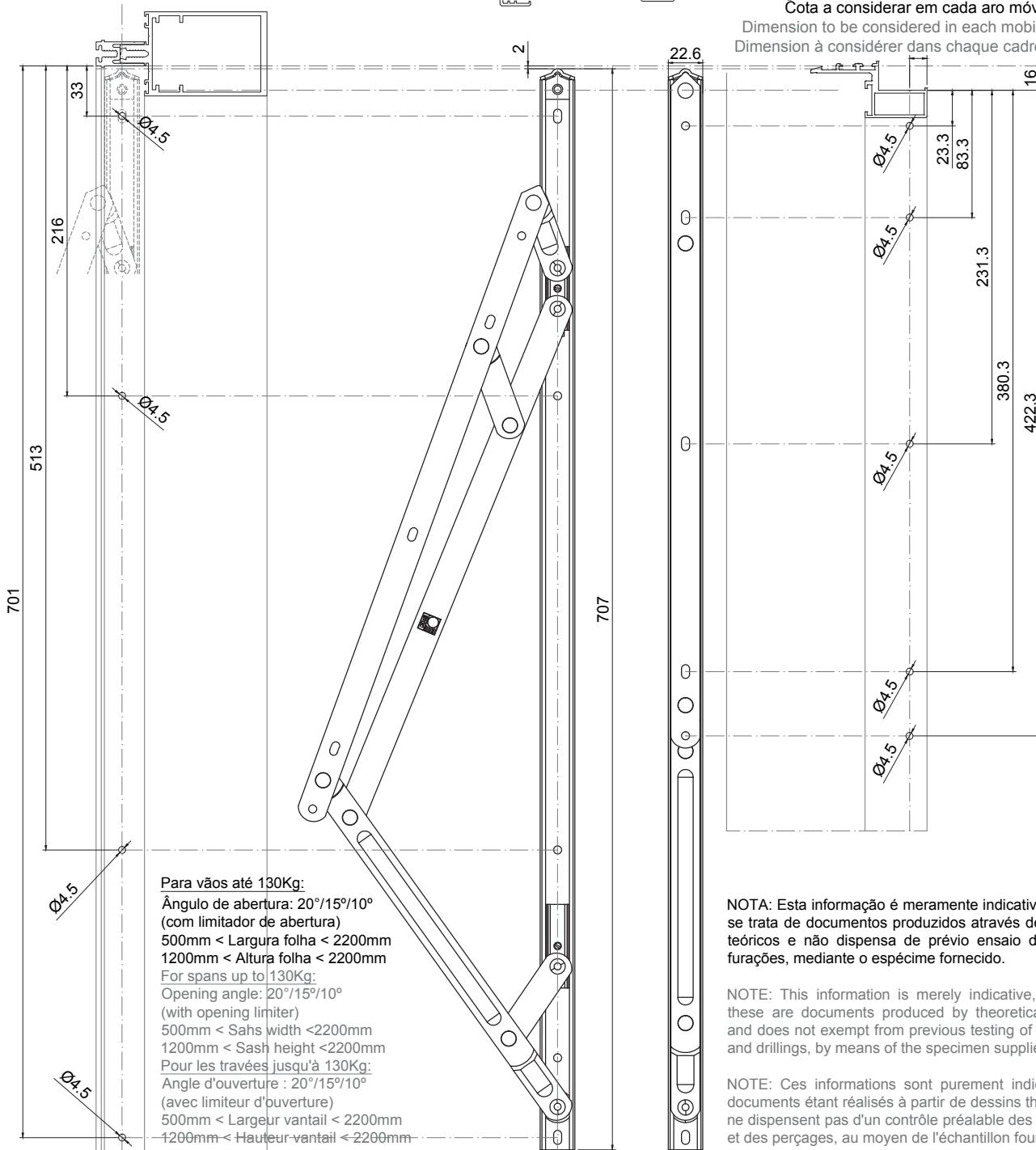
Applique le compas à 2 mm du haut (pour permettre une réglage verticale de  $\pm 2\text{mm}$ ).

Pré-percez toutes les fentes ovales pour permettre le réglage, fixez dans les trous restants pour une fixation définitive.

Pour une fixation plus sûre, envisagez des rivets filetés, sertis au préalable.



212218 CONJ. BRAÇO  
PROJECTANTE 18012



Para vãos até 130Kg:  
Ângulo de abertura: 20°/15°/10°  
(com limitador de abertura)  
500mm < Largura folha < 2200mm  
1200mm < Altura folha < 2200mm  
For spans up to 130Kg:  
Opening angle: 20°/15°/10°  
(with opening limiter)  
500mm < Sash width < 2200mm  
1200mm < Sash height < 2200mm  
Pour les travées jusqu'à 130Kg:  
Angle d'ouverture : 20°/15°/10°  
(avec limiteur d'ouverture)  
500mm < Largeur vantail < 2200mm  
1200mm < Hauteur vantail < 2200mm

NOTA: Esta informação é meramente indicativa dado que se trata de documentos produzidos através de desenhos teóricos e não dispensa de prévio ensaio das cotas e furações, mediante o espécime fornecido.

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## FURAÇÃO PARA APLICAÇÃO DO COMPASSO STP22W NOS PERFIS FC 78/63 E FC 79

DRILLING FOR FRICTION STAY STP22W APPLICATION ON FC 78/63 AND FC 79 PROFILES

PERÇAGE POUR L'APPLICATION DU COMPAS STP22W DANS LES PROFILÉS FC 78/63 ET FC 79

Aplicar o compasso distante de 2mm do topo (para permitir uma afinação vertical de  $\pm 2\text{mm}$ ).

Pré-furar todos os rasgos ovalados para permitir afinação, fixar nos restantes furos para uma fixação definitiva.

Para uma fixação mais segura considerar rebites rosados, cravados previamente.

Apply the caliper 2mm from the top (to allow  $\pm 2\text{mm}$  vertical taper).

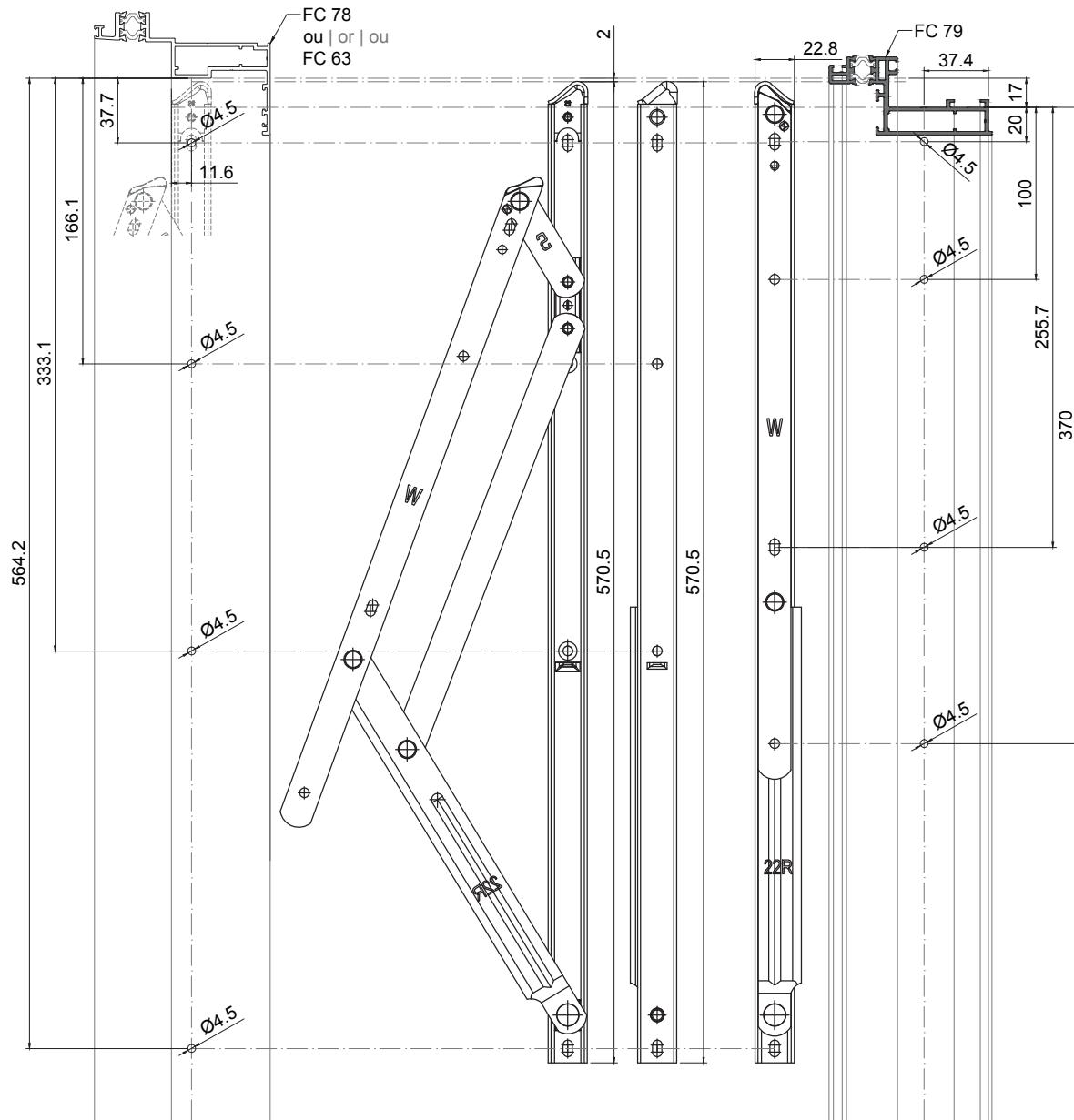
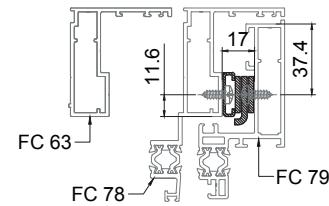
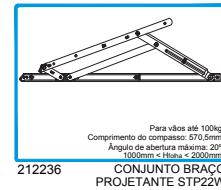
Pre-drill all oval slots to allow for setting, fix in the remaining holes for a definitive fixing.

For a more secure fixing consider threaded rivets, previously crimped.

Appliquez le compas à 2 mm du haut (pour permettre une réglage verticale de  $\pm 2\text{ mm}$ ).

Pré-percez toutes les fentes ovales pour permettre le réglage, fixez dans les trous restants pour une fixation définitive.

Pour une fixation plus sûre, envisagez des rivets filetés, sertis au préalable.



Para vãos até 100Kg:

Ângulo de abertura: 20°

1000mm < Altura folha < 2000mm

For spans up to 100Kg:

Opening angle: 20°

1000mm < Sash height < 2000mm

Pour les travées jusqu'à 100Kg:

Angle d'ouverture : 20°

1000mm < Hauteur vantail < 2000mm

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## FURAÇÃO PARA APLICAÇÃO DO COMPASSO STP22W NOS PERFIS FC 14, FC 15, FC 23, FC 35, FC 45, FC 54, FC 64 E FC65

DRILLING FOR FRICTION STAY STP22W APPLICATION ON FC 14, FC 15, FC 23, FC 35, FC 45, FC 54, FC 64 AND FC65 PROFILES

PERÇAGE POUR L'APPLICATION DU COMPAS STP22W DANS LES PROFILÉS FC 14, FC 15, FC 23, FC 35, FC 45, FC 54, FC 64 ET FC65

Aplicar o compasso distante de 2mm do topo (para permitir uma afinação vertical de  $\pm 2\text{mm}$ ).

Pré-furar todos os rasgos ovalizados para permitir afinação, fixar nos restantes furos para uma fixação definitiva.

Para uma fixação mais segura considerar rebites roscados, cravados previamente.

Apply the caliper 2mm from the top (to allow  $\pm 2\text{mm}$  vertical taper).

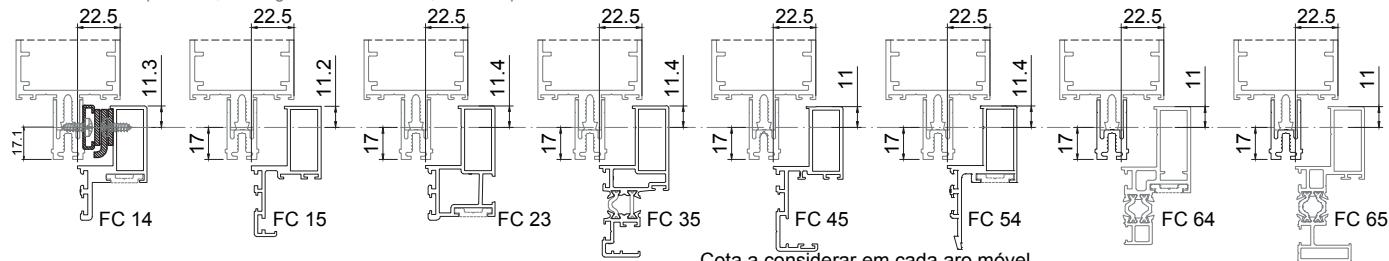
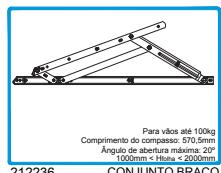
Pre-drill all oval slots to allow for setting, fix in the remaining holes for a definitive fixing.

For a more secure fixing consider threaded rivets, previously crimped.

Appliquez le compas à 2 mm du haut (pour permettre une réglage verticale de  $\pm 2\text{mm}$ ).

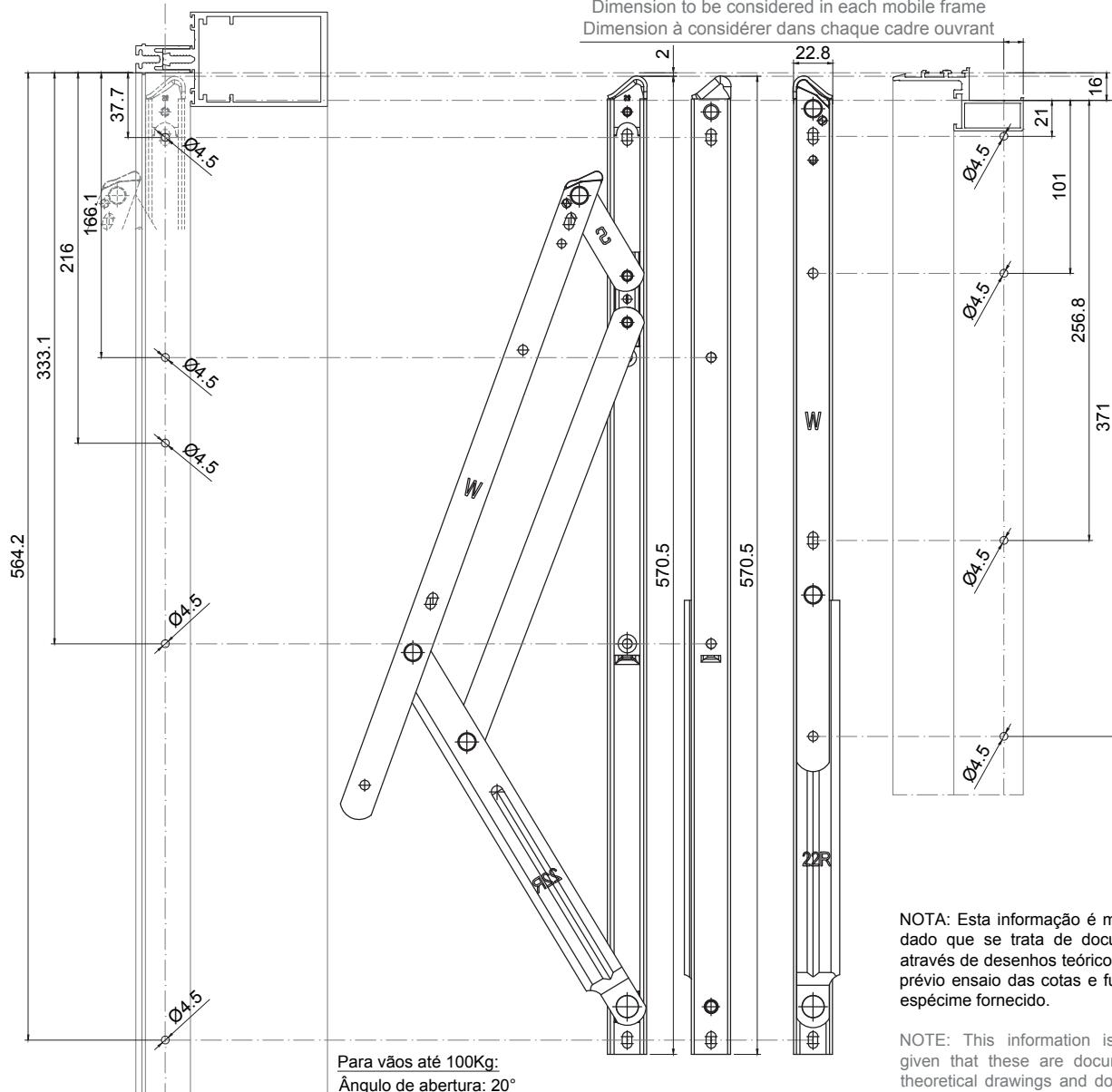
Pré-percez toutes les fentes ovales pour permettre le réglage, fixez dans les trous restants pour une fixation définitive.

Pour une fixation plus sûre, envisagez des rivets filetés, sertis au préalable.



Cota a considerar em cada aro móvel

Dimension to be considered in each mobile frame  
Dimension à considérer dans chaque cadre ouvrant



Para vãos até 100Kg:  
Ângulo de abertura: 20°  
1000mm < Altura folha < 2000mm

For spans up to 100Kg:  
Opening angle: 20°  
1000mm < Sash height <2000mm  
Pour les travées jusqu'à 100Kg:  
Angle d'ouverture : 20°  
1000mm < Hauteur vantail < 2000mm

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## FURAÇÃO PARA APLICAÇÃO DO COMPASSO STP26 NOS PERFIS FC 78/63 E FC 79

## DRILLING FOR FRICTION STAY STP26 APPLICATION ON FC 78/63 AND FC 79 PROFILES

## PERCAGE POUR L'APPLICATION DO COMPAS STP26 DANS LES PROFILÉS FC 78/63 ET FC 79

Aplicar e compreender distâncias de Gram de topo (não permitir uma afinação vertical de +3mm).

Aplicar o compasso distante de 2mm do topo (para permitir uma afinação vertical de  $\pm 2\text{mm}$ ).  
Pré-furar todos os rasgos ovalizados para permitir afinação, fixar nos restantes furos para uma fixação definitiva.

Para uma fixação mais segura considerar rebites rosados, cravados previamente

Apply the caliper 2mm from the top (to allow  $\pm 2\text{mm}$  vertical taper).

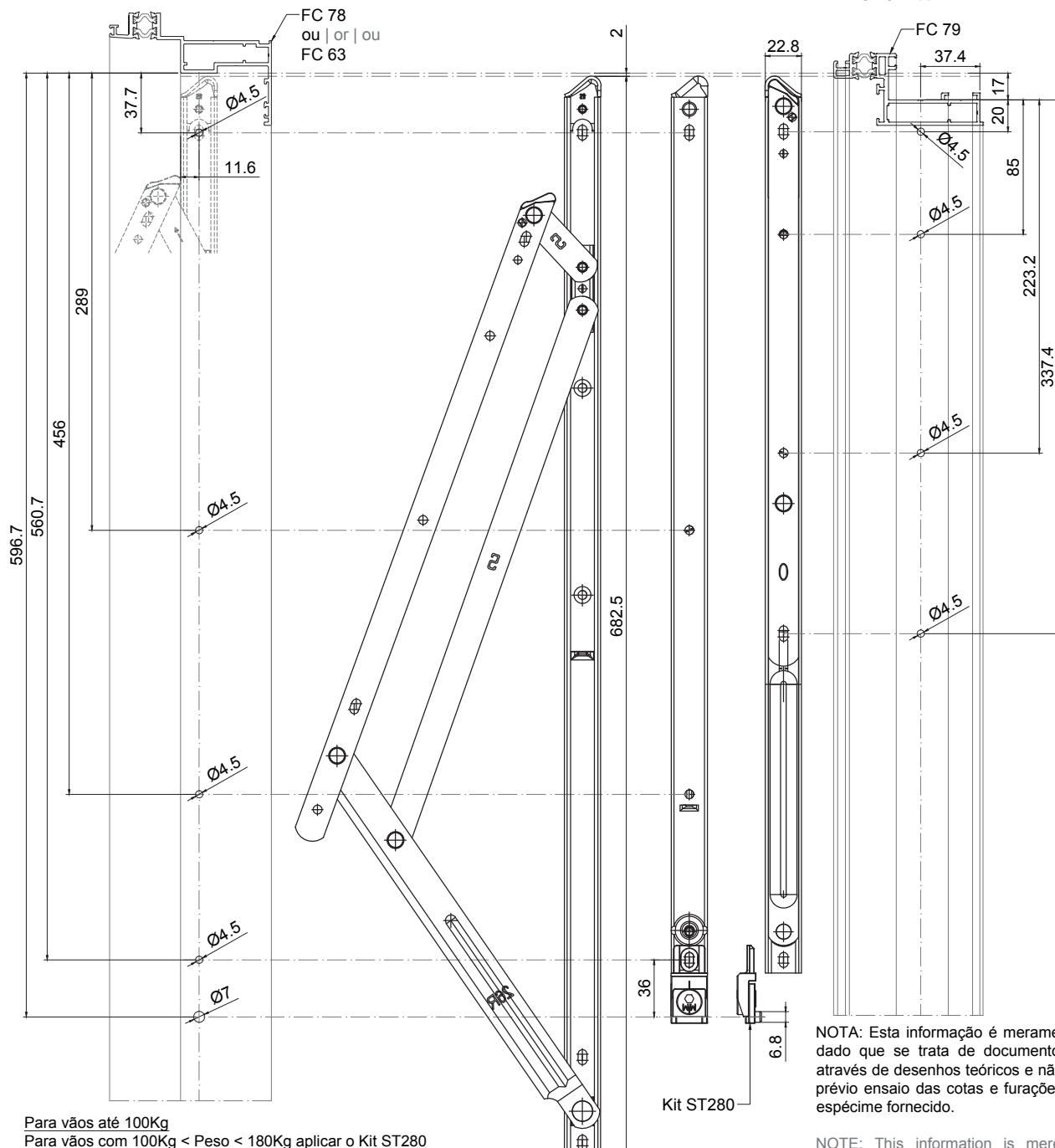
Pre-drill all oval slots to allow for setting, fix in the remaining holes for a definitive fixing.

For a more secure fixing consider threaded rivets, previously crimped.

Appliquez le compas à 2 mm du haut (pour permettre une réglage verticale de  $\pm 2$  mm).

Pré-percez toutes les fentes ovales pour permettre le réglage, fixez dans les trous restants pour une fixation définitive.

Pour une fixation plus sûre, envisagez des rivets filetés, sertis au préalable.



Para vãos até 100Kg

Para vãos com 100Kg < Peso < 180Kg aplicar o Kit ST280

Ângulo de abertura: 20°

**2000mm < Altura folha < 2500mm**

For spans up to 100Kg

For spans with  $100\text{Kg} < \text{Weight} < 180\text{Kg}$  apply Kit ST280

Opening angle:  $20^\circ$

2000mm < Sash height <2500mm

Pour les travées jusqu'à 100Kg

Pour les travées avec 100Kg <

Angle d'ouverture : 20°

2000mm < Hauteur var

2000mm - Hauteur variante - 2000mm

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## FURAÇÃO PARA APLICAÇÃO DO COMPASSO STP26 NOS PERFIS FC 14, FC 15, FC 23, FC 35, FC 45, FC 54, FC 64 E FC65

DRILLING FOR FRICTION STAY STP26 APPLICATION ON FC 14, FC 15, FC 23, FC 35, FC 45, FC 54, FC 64 AND FC65 PROFILES

PERÇAGE POUR L'APPLICATION DU COMPAS STP26 DANS LES PROFILÉS FC 14, FC 15, FC 23, FC 35, FC 45, FC 54, FC 64 ET FC65

Aplicar o compasso distante de 2mm do topo (para permitir uma afinação vertical de  $\pm 2\text{mm}$ ).

Pré-furar todos os rasgos ovalizados para permitir afinação, fixar nos restantes furos para uma fixação definitiva.

Para uma fixação mais segura considerar rebites roscados, cravados previamente.

Apply the caliper 2mm from the top (to allow  $\pm 2\text{mm}$  vertical taper).

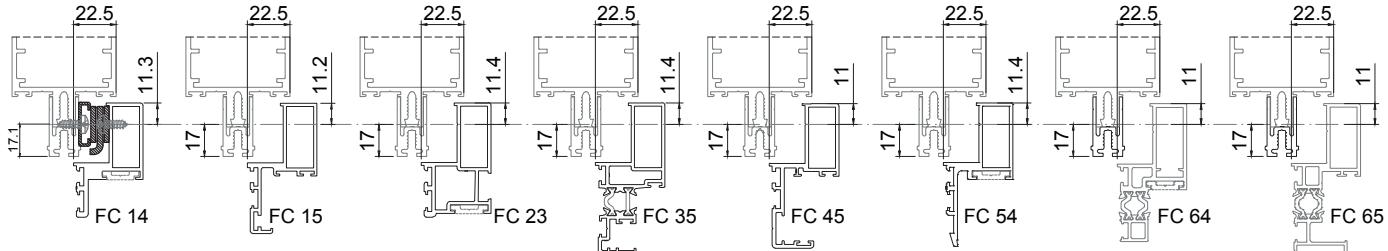
Pre-drill all oval slots to allow for setting, fix in the remaining holes for a definitive fixing.

For a more secure fixing consider threaded rivets, previously crimped.

Appliquez le compas à 2 mm du haut (pour permettre une réglage verticale de  $\pm 2\text{ mm}$ ).

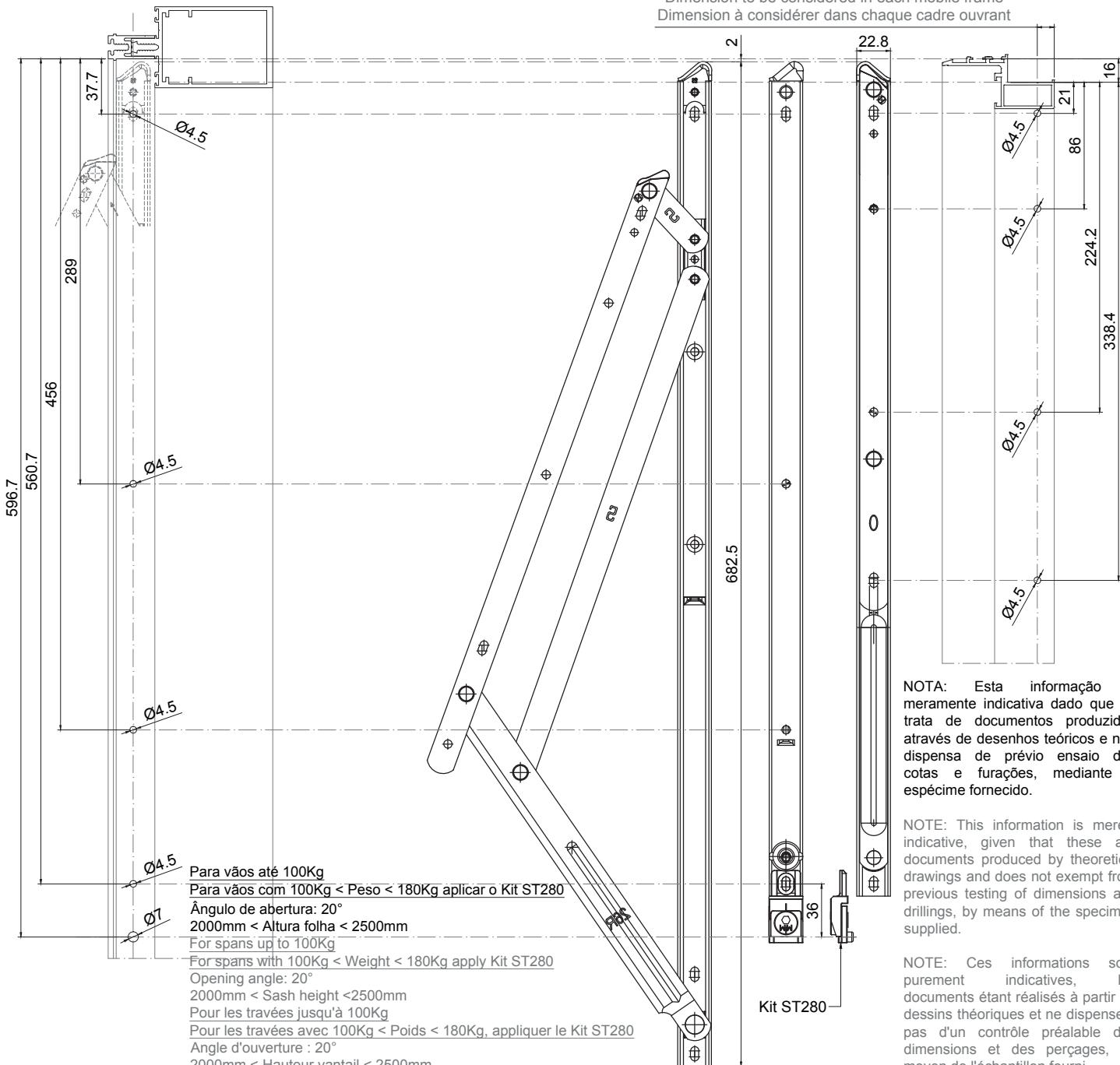
Pré-percez toutes les fentes ovales pour permettre le réglage, fixez dans les trous restants pour une fixation définitive.

Pour une fixation plus sûre, envisagez des rivets filetés, sertis au préalable.



Cota a considerar em cada aro móvel

Dimension to be considered in each mobile frame  
Dimension à considérer dans chaque cadre ouvrant



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## FURAÇÃO PARA APLICAÇÃO DOS COMPASSOS 250 E 350 NOS PERFIS FC 63, FC 78 E FC 79

DRILLING FOR FRICTION STAYS 250 AND 350 APPLICATION ON FC 63, FC 78 AND FC 79 PROFILES

PERÇAGE POUR L'APPLICATION DES COMPAS 250 ET 350 DANS LES PROFILÉS FC 63, FC 78 ET FC 79

Aplicar os compassos preferencialmente ao centro de cada altura ou largura do perfil. Quando aplicadas as manetas laterais prever a compatibilidade do dente da manete e as hastes do compasso, nos compassos simples. Sugere-se a fixação directa à barra de cremone, sem transmissor. Pré-furar todos os rasgos ovalizados para permitir afinação, fixar nos restantes furos para uma fixação definitiva. Para uma fixação mais segura considerar rebites roscados, cravados previamente.

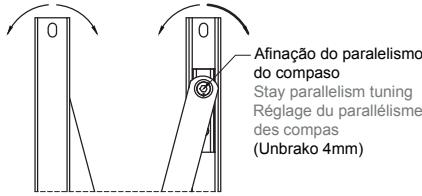
Apply the stays preferably in the centre of each height or width of the profile. When applying the side levers, ensure compatibility between the levers' teeth and the tie bars, in simple stay models. We suggest attaching directly to the cremone bar, without a transmitter. Pre-drill all oval slots to allow for tuning, fix in the remaining holes for a definitive fixation. For a more secure fastening, consider threaded rivets, previously nailed.

Appliquez les compas de préférence au centre de chaque hauteur ou largeur du Profilé. Lors de l'application des leviers latéraux, assurez-vous de la compatibilité entre les dents du levier et les tiges des compas, dans les compas simples. Une fixation directe à la barre de crémore, sans transmetteur, est suggérée. Pré-percez toutes les fentes ovales pour permettre le réglage, fixez dans les trous restants pour une fixation définitive. Pour une fixation plus sûre, envisagez des rivets filetés, préalablement cloués.

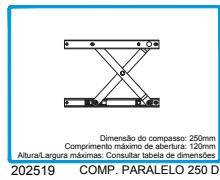
Fixar o compasso de forma definitiva depois da afinação feita

Fix the stay in a definitive way after the tuning is done

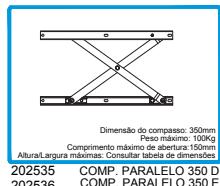
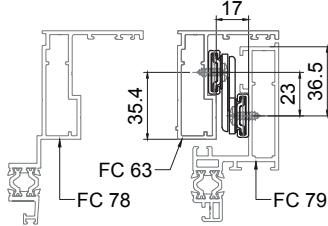
Fixation de la barre de manière définitive une fois le réglage est effectué



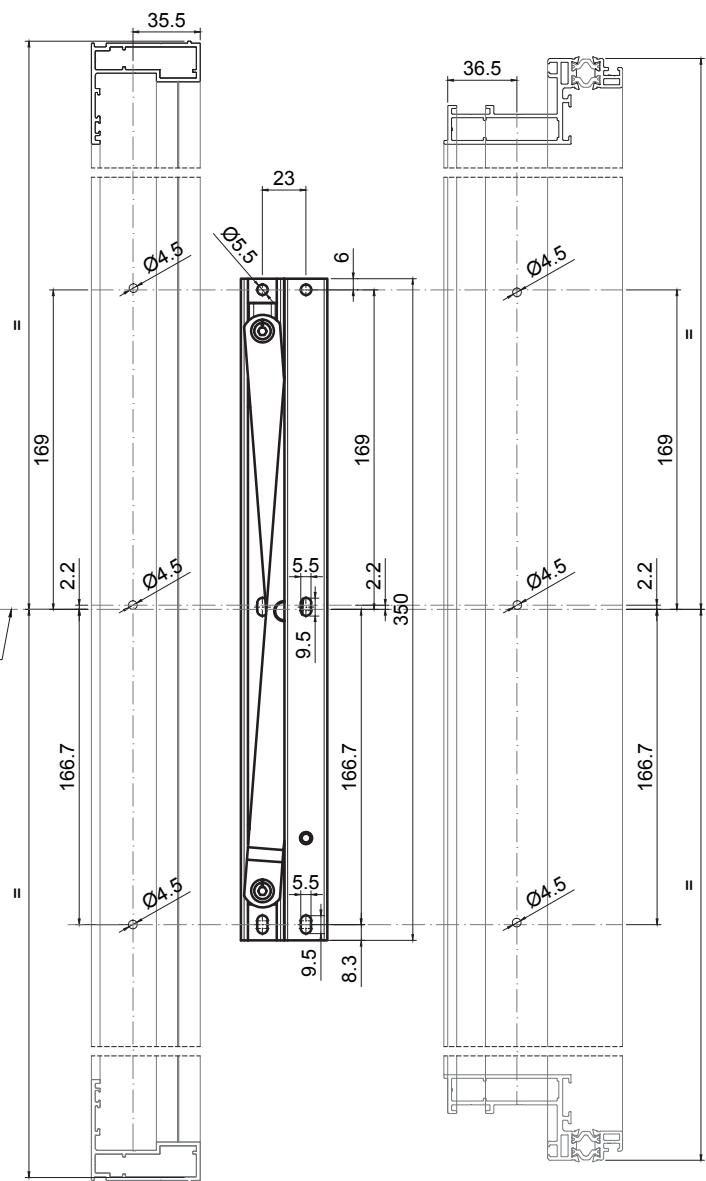
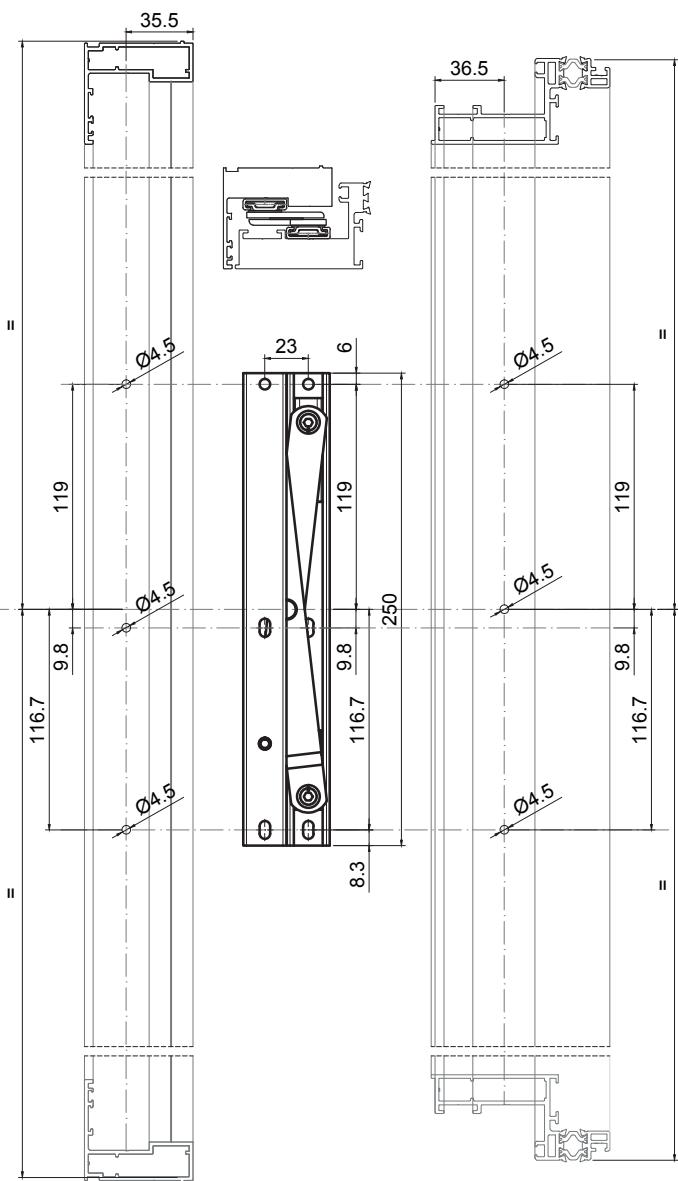
Afinamento do paralelismo do compasso  
Stay parallelism tuning  
Réglage du parallélisme des compas  
(Unbrako 4mm)



Dimensão do compasso: 250mm  
Comprimento máximo de abertura: 120mm  
Altura/Largura máximas: Consultar tabela de dimensões  
202519 COMP. PARALELO 250 D



Dimensão do compasso: 350mm  
Peso máximo: 100Kg  
Comprimento máximo de abertura: 150mm  
Altura/Largura máximas: Consultar tabela de dimensões  
202535 COMP. PARALELO 350 D  
202536 COMP. PARALELO 350 E



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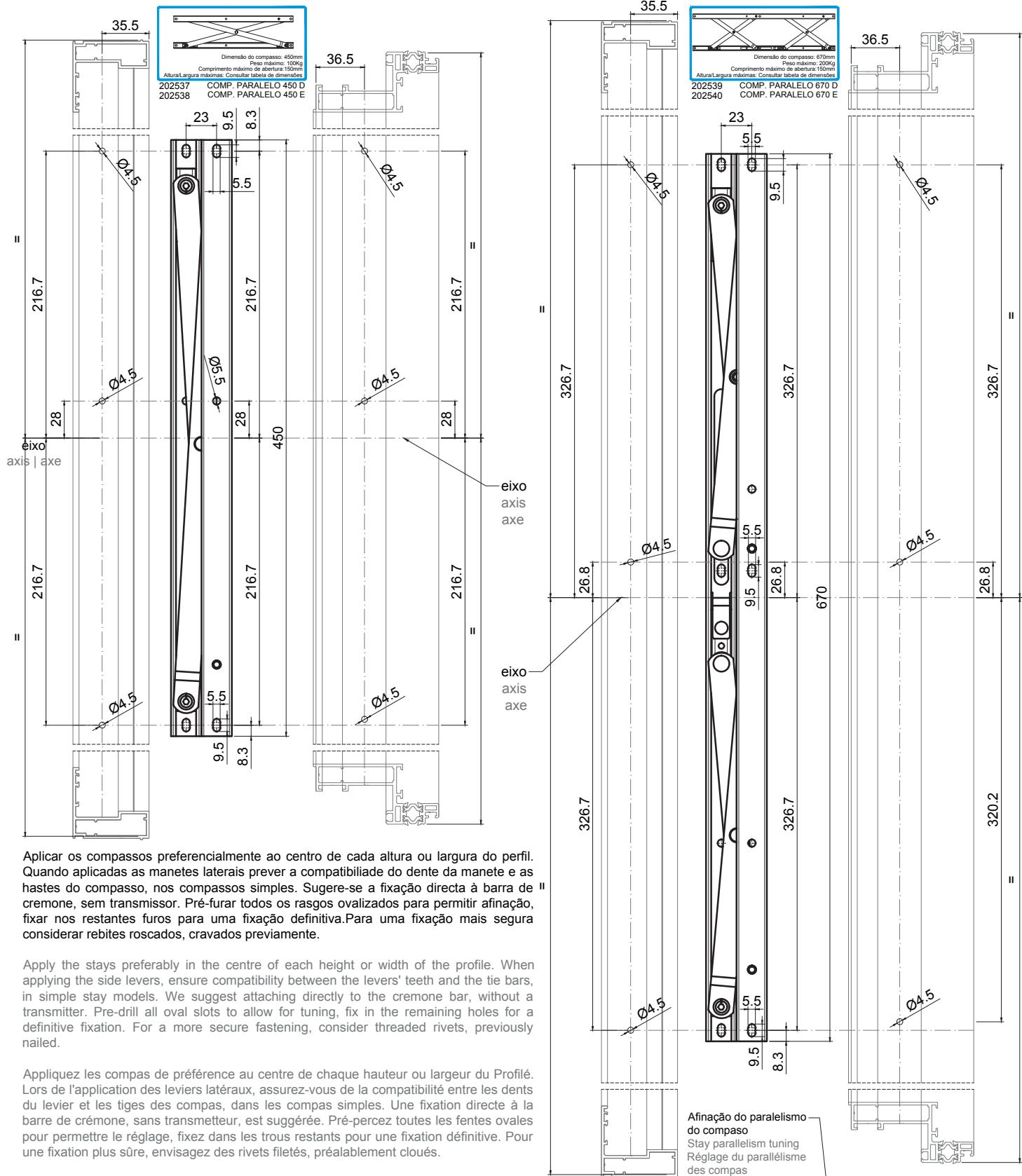
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## FURAÇÃO PARA APLICAÇÃO DOS COMPASSOS 450 E 670 NOS PERFIS FC 63, FC 78 E FC 79

DRILLING FOR FRICTION STAYS 450 AND 670 APPLICATION ON FC 63, FC 78 AND FC 79 PROFILES

PERÇAGE POUR L'APPLICATION DES COMPAS 450 ET 670 DANS LES PROFILÉS FC 63, FC 78 ET FC 79



Aplicar os compassos preferencialmente ao centro de cada altura ou largura do perfil. Quando aplicadas as manetas laterais prever a compatibilidade do dente da manete e as hastas do compasso, nos compassos simples. Sugere-se a fixação directa à barra de cremone, sem transmissor. Pré-furar todos os rasgos ovalizados para permitir afinação, fixar nos restantes furos para uma fixação definitiva. Para uma fixação mais segura considerar rebites roscados, cravados previamente.

Apply the stays preferably in the centre of each height or width of the profile. When applying the side levers, ensure compatibility between the levers' teeth and the tie bars, in simple stay models. We suggest attaching directly to the cremone bar, without a transmitter. Pre-drill all oval slots to allow for tuning, fix in the remaining holes for a definitive fixation. For a more secure fastening, consider threaded rivets, previously nailed.

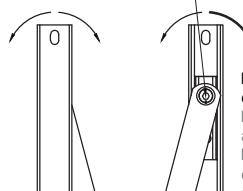
Appliquez les compas de préférence au centre de chaque hauteur ou largeur du Profilé. Lors de l'application des leviers latéraux, assurez-vous de la compatibilité entre les dents du levier et les tiges des compas, dans les compas simples. Une fixation directe à la barre de crémone, sans transmetteur, est suggérée. Pré-percez toutes les fentes ovales pour permettre le réglage, fixez dans les trous restants pour une fixation définitive. Pour une fixation plus sûre, envisagez des rivets filetés, préalablement cloués.

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Afinação do paralelismo do compasso  
Stay parallelism tuning  
Réglage du parallélisme des compas  
(Unbrako 4mm)

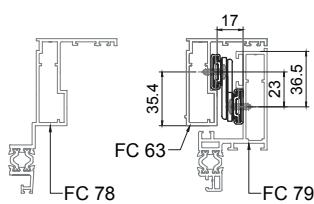


Fixar o compasso de forma definitiva depois da afinação feita  
Fix the stay in a definitive way after the tuning is done  
Fixation de la barre de manière définitive une fois le réglage est effectué

## FURAÇÃO PARA APLICAÇÃO DOS COMPASSOS 950 NOS PERFIS FC 63, FC 78 E FC 79

DRILLING FOR FRICTION STAYS 950 APPLICATION ON FC 63, FC 78 AND FC 79 PROFILES

PERÇAGE POUR L'APPLICATION DES COMPAS 950 DANS LES PROFILÉS FC 63, FC 78 ET FC 79



Aplicar os compassos preferencialmente ao centro de cada altura ou largura do perfil. Quando aplicadas as manetas laterais prever a compatibilidade do dente da manete e as hastes do compasso, nos compassos simples. Sugere-se a fixação directa à barra de cremone, sem transmissor. Pré-furar todos os rasgos ovalizados para permitir afinação, fixar nos restantes furos para uma fixação definitiva. Para uma fixação mais segura considerar rebites roscados, cravados previamente.

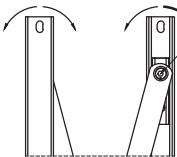
Apply the stays preferably in the centre of each height or width of the profile. When applying the side levers, ensure compatibility between the levers' teeth and the tie bars, in simple stay models. We suggest attaching directly to the cremone bar, without a transmitter. Pre-drill all oval slots to allow for tuning, fix in the remaining holes for a definitive fixation. For a more secure fastening, consider threaded rivets, previously nailed.

Appliquez les compas de préférence au centre de chaque hauteur ou largeur du Profilé. Lors de l'application des leviers latéraux, assurez-vous de la compatibilité entre les dents du levier et les tiges des compas, dans les compas simples. Une fixation directe à la barre de crémaison, sans transmetteur, est suggérée. Pré-percez toutes les fentes ovales pour permettre le réglage, fixez dans les trous restants pour une fixation définitive. Pour une fixation plus sûre, envisagez des rivets filetés, préalablement cloués.

Fixar o compasso de forma definitiva depois da afinação feita

Fix the stay in a definitive way after the tuning is done

Fixation de la barre de manière définitive une fois le réglage est effectué

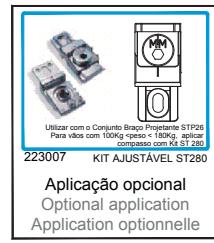
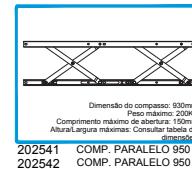


Afinação do paralelismo do compasso  
Stay parallelism tuning  
Réglage du parallélisme des compas  
(Unbrako 4mm)

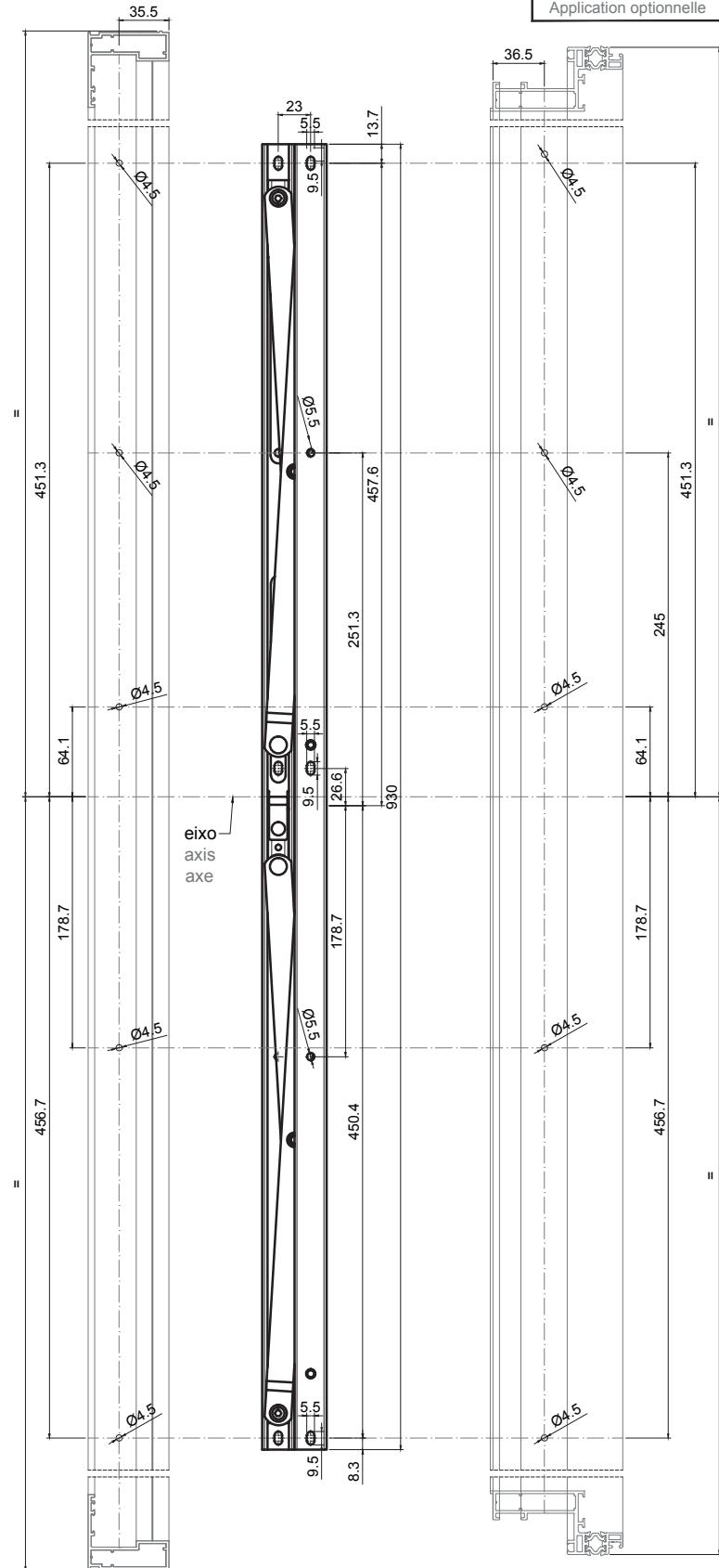
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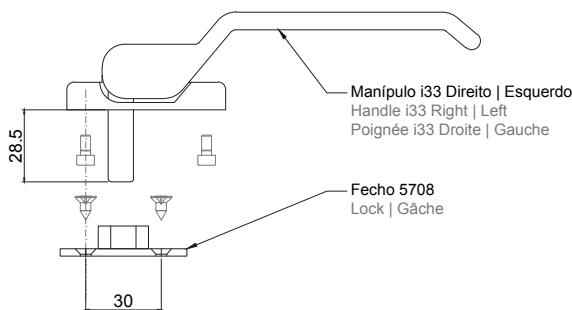
Aplicação opcional  
Optional application  
Application optionnelle



## MONTAGEM DE ACESSÓRIOS - MANÍPULO i33 PARA JANELAS PROJETANTES

ACCESSORIES ASSEMBLY - HANDLE i33 FOR AWNING WINDOWS

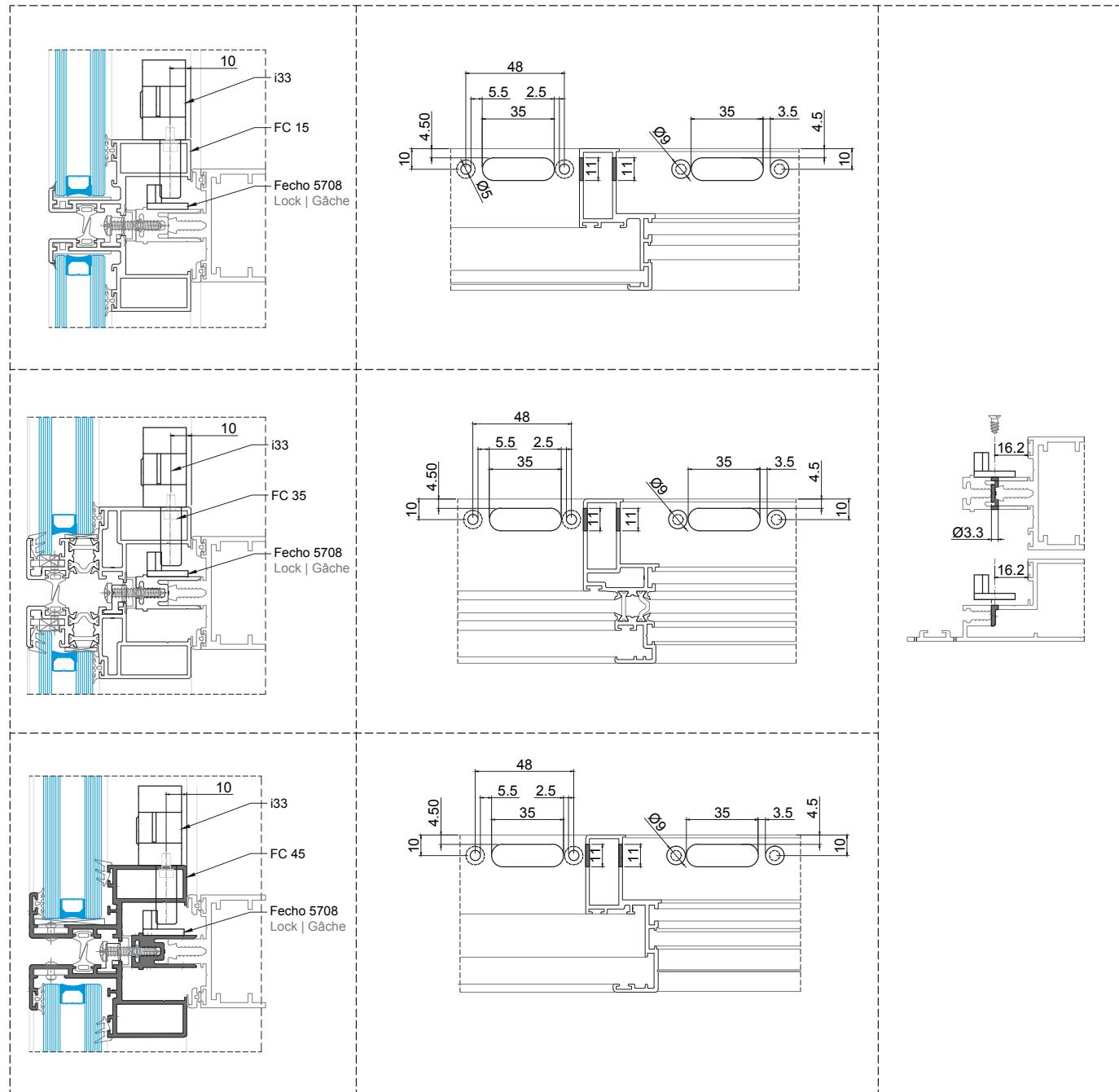
ASSEMBLAGE D'ACCESSOIRES - POIGNÉE i33 POUR FENÊTRES À L'ITALIENNE



Largura < 600 Width   Largeur		Largura > 600 Width   Largeur	
	Manipulo i33 Esquerdo Handle i33 Left Poignée i33 Gauche	1	
	Fecho 5708 Lock   Gâche	1	
	Manipulo i33 Direito Handle i33 Right Poignée i33 Droite	1	

MAQUINAÇÃO DO ARO MÓVEL PROJETANTE PARA MANÍPULO i33  
MOBILE FRAME MACHINING FOR i33 HANDLE  
USINAGE DU CADRE OUVRANT POUR POIGNÉE i33

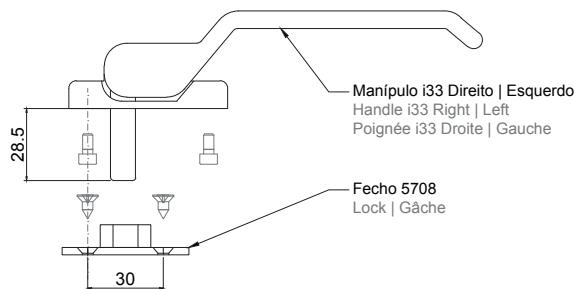
FURAÇÃO DO FECHO 5708  
LOCK 5708 DRILLING  
PERÇAGE DE LA GÂCHE 5708



## MONTAGEM DE ACESSÓRIOS - MANÍPULO i33 PARA JANELAS PROJETANTES

ACCESSORIES ASSEMBLY - HANDLE i33 FOR AWNING WINDOWS

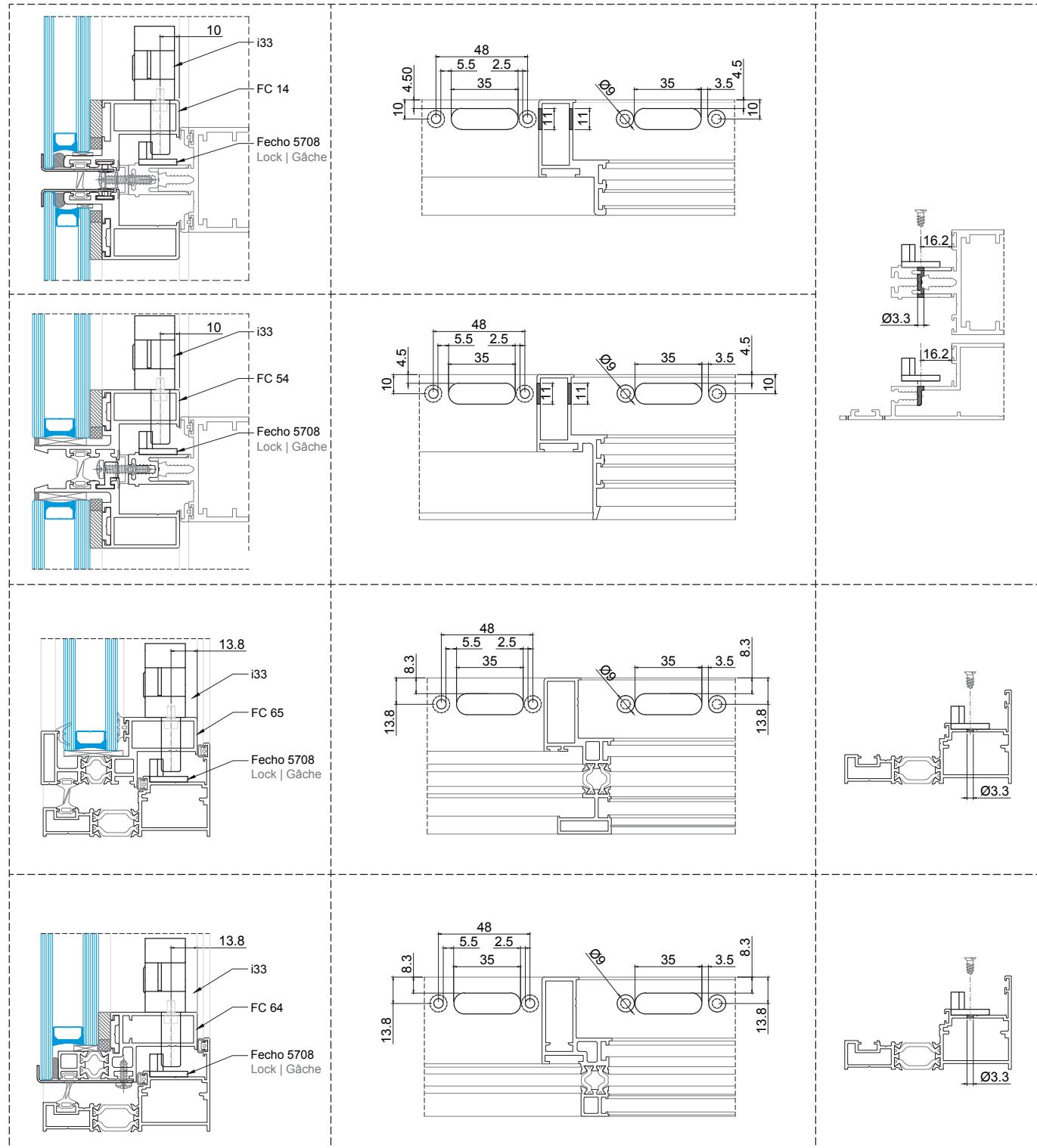
ASSEMBLAGE D'ACCESSOIRES - POIGNÉE i33 POUR FENÊTRES À L'ITALIENNE



Largura < 600 Width   Largeur		Largura > 600 Width   Largeur	
	Manípulo i33 Esquerdo Handle i33 Left Poignée i33 Gauche	1	
	Fecho 5708 Lock   Gâche	1	
	Manípulo i33 Direito Handle i33 Right Poignée i33 Droite	1	

MAQUINAÇÃO DO ARO MÓVEL PROJETANTE PARA MANÍPULO i33  
MOBILE FRAME MACHINING FOR i33 HANDLE  
USINAGE DU CADRE OUVRANT POUR POIGNÉE i33

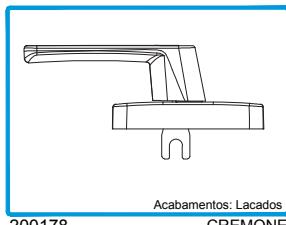
FURAÇÃO DO FECHO 5708  
LOCK 5708 DRILLING  
PERÇAGE DE LA GÂCHE 5708



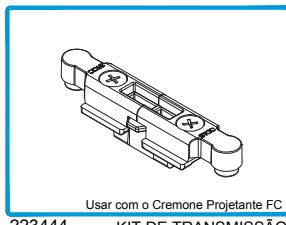
## MONTAGEM DE ACESSÓRIOS - CREMONE PROJETANTE FC PARA JANELAS PROJETANTES

ACCESSORIES ASSEMBLY - FC HANDLE FOR AWNING WINDOWS

ASSEMBLAGE D'ACCESSOIRES - CREMONE FC POUR FENÊTRES À L'ITALIENNE



200178  
CREMONE  
PROJECTANTE FC  
Acabamentos: Lacados



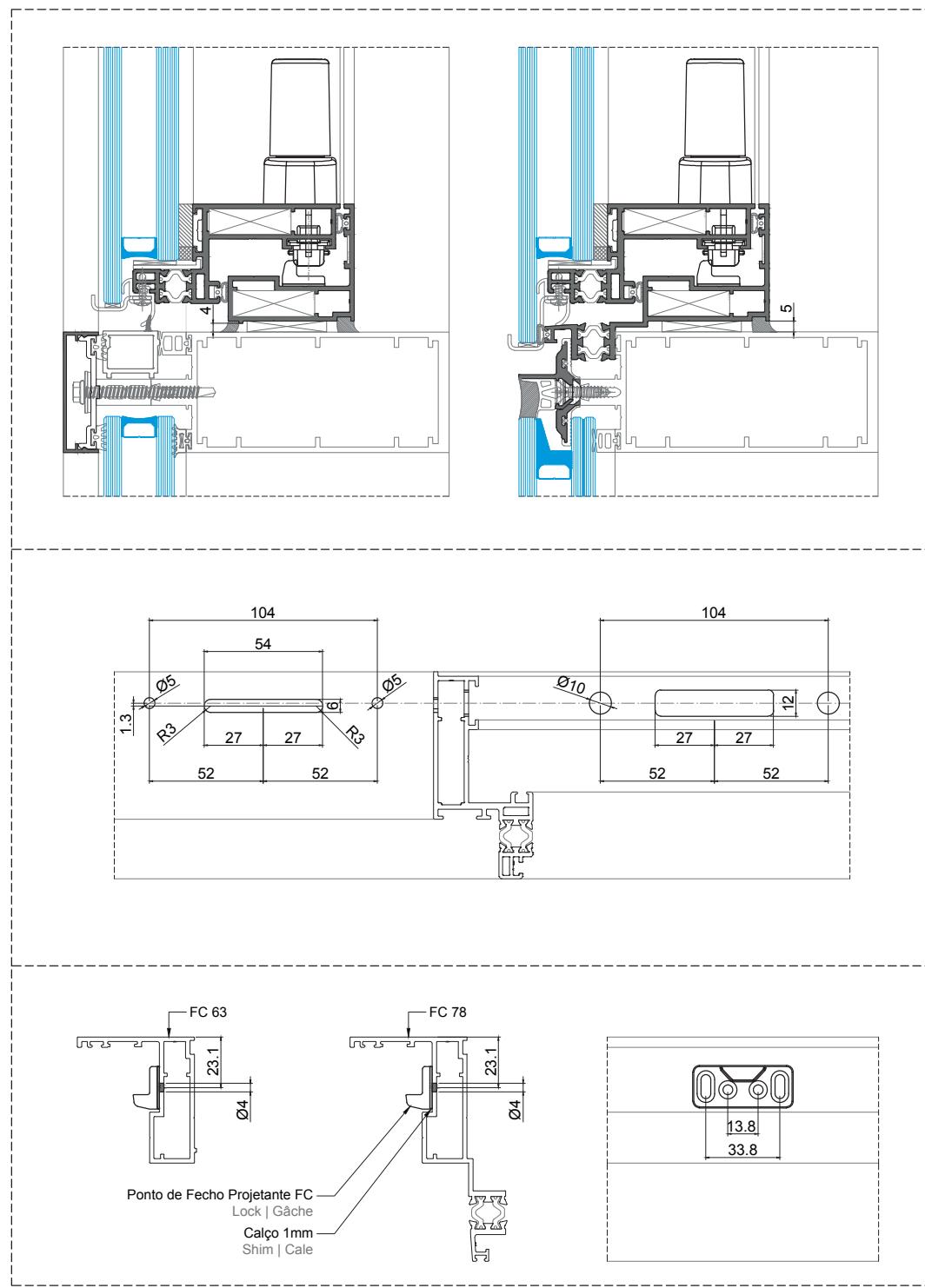
223444  
KIT DE TRANSMISSÃO  
PROJECTANTE FC  
Usar com o Cremone Projetante FC



211031  
PONTO DE FECHO  
PROJECTANTE FC  
<sup>x3</sup>



223445  
KIT PONTO DE FECHO  
ADICIONAL PROJECTANTE FC



## MONTAGEM DE ACESSÓRIOS - CREMONE PROJETANTE FC PARA JANELAS PROJETANTES PARALELAS

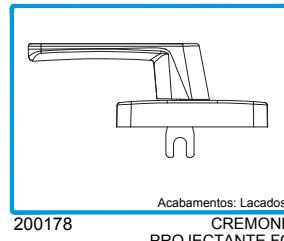
ACCESSORIES ASSEMBLY - FC HANDLE FOR PARALLEL OPENING WINDOWS

ASSEMBLAGE D'ACCESSOIRES - CREMONE FC POUR FENÊTRES D'OUVERTURE PARALLÈLE

### Aplicação de 2 Cremones - Fixação directa do Cremone Projetante FC à vareta

Application of 2 Handles - Direct fixing of the FC Handle to the rod

Application de 2 crémones - Fixation directe de la crémone FC sur la tige



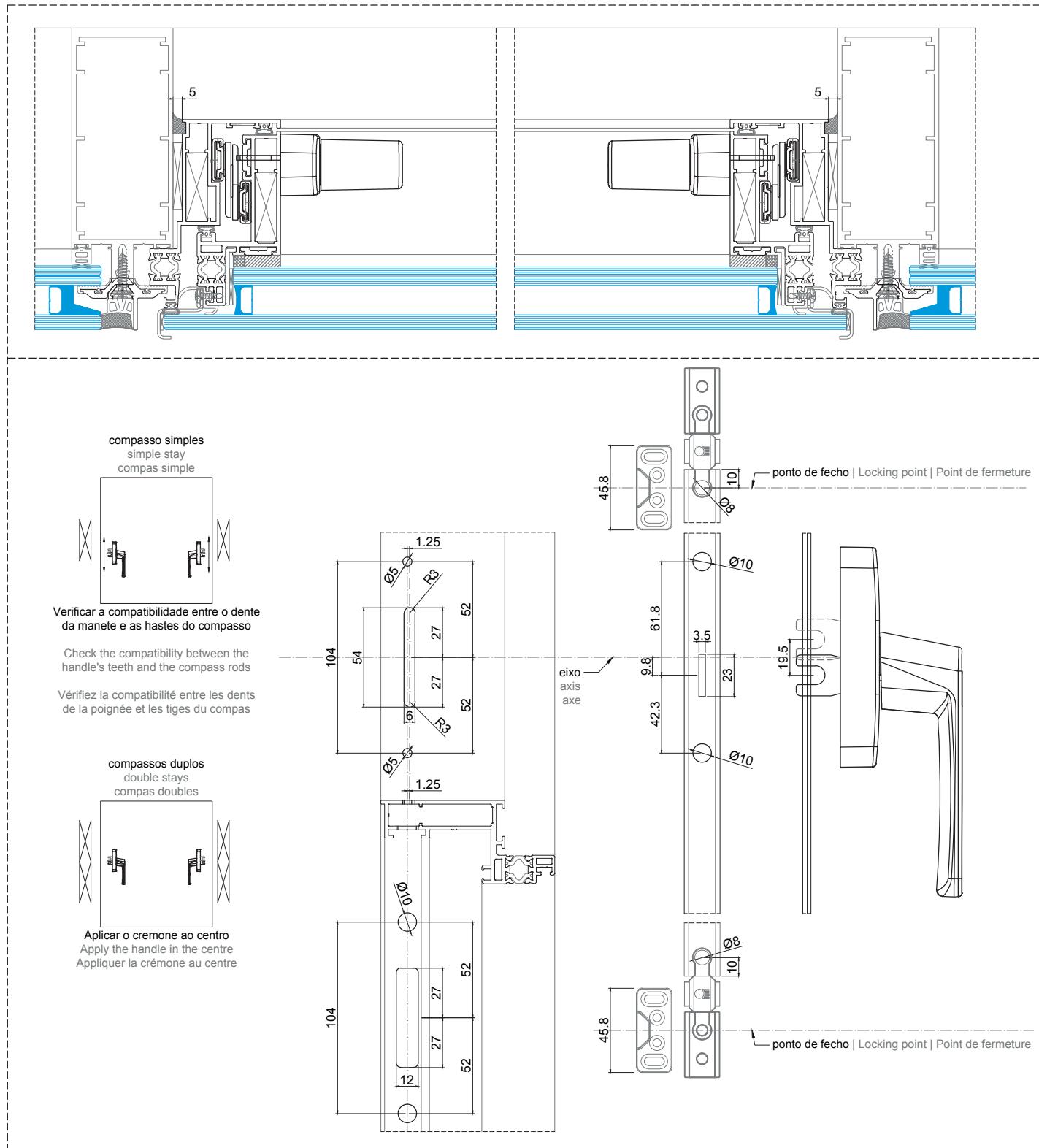
200178

CREMONE  
PROJECTANTE FC



223445

KIT PONTO DE FECHO  
ADICIONAL PROJECTANTE FC



**APLICAÇÃO DOS PONTOS DE FECHO**  
LOCKING POINTS APPLICATION  
APPLICATION DES POINTS DE FERMETURE

Código Code Code	Designação Designation Nomination	1 Ponto fecho 1 Locking point 1 Point fermeture	2 Pontos fecho 2 Locking points 2 Points fermeture	4 Pontos fecho 4 Locking points 4 Points fermeture	6 Pontos fecho 6 Locking points 6 Points fermeture
200178	CREMONE PROJETANTE FC HANDLE FC   POIGNEE FC	1	1	1	1
223444	KIT DE TRANSM. PROJECTANTE FC FC TRANSMISSION KIT   KIT TRANSMISSION FC	1	1	1	1
211031	PONTO DE FECHO PROJETANTE FC FC LOCKING POINT   POINT DE FERMETURE FC	1	---	---	---
223445	KIT PONTO DE FECHO ADICIONAL FC ADDITIONAL LOCK. POINT   POINT DE FERM. SUPPLÉMENTAIRE	---	2	4	6
213302	KIT ANGULO DE REENVIO 113420 CORNER DRIVE KIT   KIT ANGLE RENVOI	---	---	2	2
211032	PONTO DE FECHO OCULTO CONCEALED LOCKING POINT   POINT FERMETURE CACHÉ	OPCIONAL OPTIONAL OPTIONNEL	OPCIONAL OPTIONAL OPTIONNEL	OPCIONAL OPTIONAL OPTIONNEL	OPCIONAL OPTIONAL OPTIONNEL

Altura   Height   Hauteur < 1230mm					
Código Code Code	Designação Designation Nomination	2 Pontos fecho 2 Locking points 2 Points fermeture	3 Pontos fecho 3 Locking points 3 Points fermeture		
200178	CREMONE PROJETANTE FC HANDLE FC   POIGNEE FC	1	1		
223444	KIT DE TRANSM. PROJECTANTE FC FC TRANSMISSION KIT   KIT TRANSMISSION FC	1	1		
211031	PONTO DE FECHO PROJETANTE FC FC LOCKING POINT   POINT DE FERMETURE FC	---	1		
223445	KIT PONTO DE FECHO ADICIONAL FC ADDITIONAL LOCK. POINT   POINT DE FERM. SUPPLÉMENTAIRE	2	2		
213302	KIT ANGULO DE REENVIO 113420 CORNER DRIVE KIT   KIT ANGLE RENVOI	---	---		

Altura   Height   Hauteur > 1230mm Largura máxima   Maximum width   Largeur maximale = 1500mm					
Código Code Code	Designação Designation Nomination	4 Pontos fecho 4 Locking points 4 Points fermeture	8 Pontos fecho 8 Locking points 8 Points fermeture		
200178	CREMONE PROJETANTE FC HANDLE FC   POIGNEE FC	2	2		
223445	KIT PONTO DE FECHO ADICIONAL FC ADDITIONAL LOCK. POINT   POINT DE FERM. SUPPLÉMENTAIRE	4	8		
213302	KIT ANGULO DE REENVIO 113420 CORNER DRIVE KIT   KIT ANGLE RENVOI	---	4		

**Notas:**

- considerar um ponto de fecho a cada 800mm;
- movimento manual até 1500mm de largura e pesos inferiores a 180kg;
- considerar 2 cremones para alturas superiores a 1230mm;
- considerar motorização sincronizada em pesos superiores a 180kg e larguras superiores a 1500.

**Notes:**

- consider one locking point every 800mm;
- manual movement up to 1500mm wide and weights less than 180kg;
- consider 2 crémone for heights above 1230mm;
- consider synchronized motorization in weights over 180kg and widths over 1500mm.

**Remarques:**

- prévoir un point de fermeture à chaque 800 mm;
- mouvement manuel jusqu'à 1500mm de large et un poids inférieur à 180kg;
- envisager 2 crémone pour les hauteurs supérieures à 1230mm;
- envisager une motorisation synchronisée pour des poids supérieurs à 180 kg et des largeurs supérieures à 1500mm.

## MONTAGEM DE ACESSÓRIOS - CREMONE PARA PORTAS

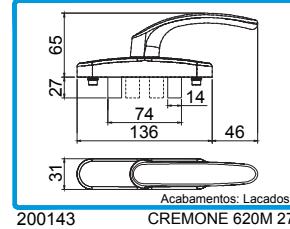
ACCESSORIES ASSEMBLY - DOOR HANDLE

ASSEMBLAGE D'ACCESSOIRES - CREMONE POUR PORTES

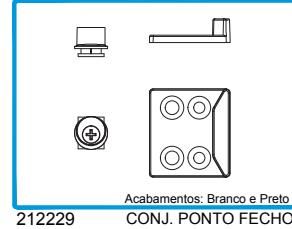
Porta de abertura para o exterior

Outward opening door

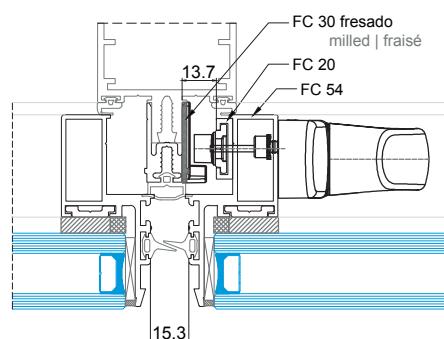
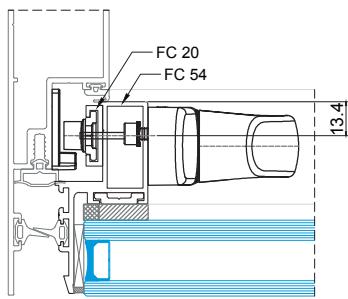
Porte d'ouverture vers l'extérieur



200143 CREMONE 620M 27



212229 CONJ. PONTO FECHO SUPLEMENTAR 9313



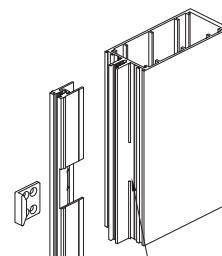
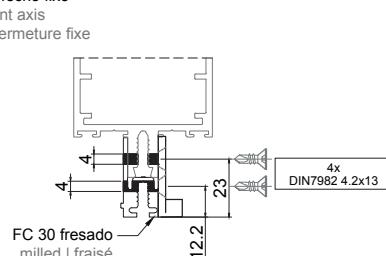
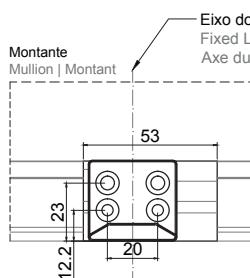
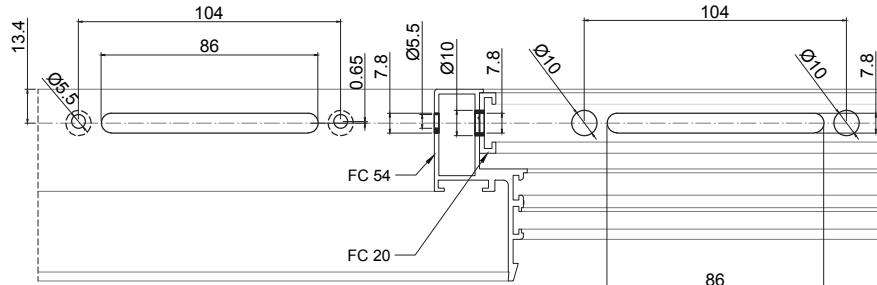
O perfil FC 20 é fixo ao perfil FC 54 sem prejudicar o movimento da vareta

The FC 20 profile is fixed to the FC 54 profile without affecting the movement of the rod

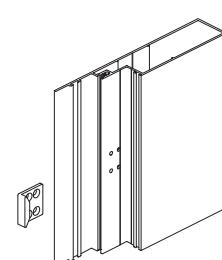
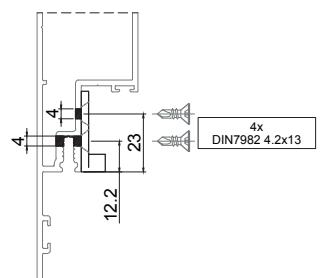
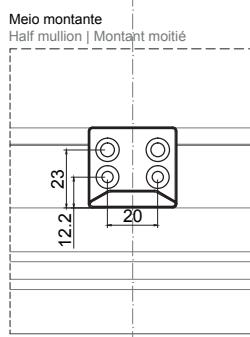
Le profilé FC 20 est fixé au profilé FC 54 sans affecter le mouvement de la tige

### Fresagem a efetuar no perfil móvel e no perfil FC 20

Milling to be performed on the mobile profile and on the FC 20 profile  
Fraisage à effectuer sur le profilé mobile et le profilé FC 20



Fresagem do montante  
Mullion milling | Fraisage du montant



## MONTAGEM DE ACESSÓRIOS - CREMONE PARA PORTAS

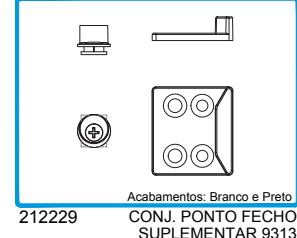
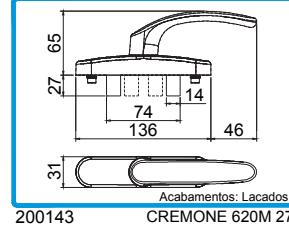
ACCESSORIES ASSEMBLY - DOOR HANDLE

ASSEMBLAGE D'ACCESSOIRES - CREMONE POUR PORTES

Porta de abertura para o exterior

Outward opening door

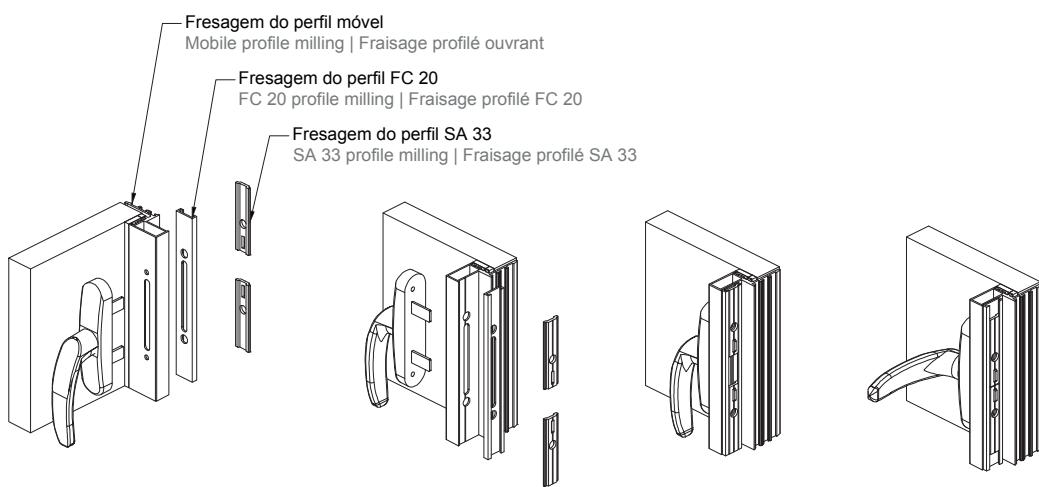
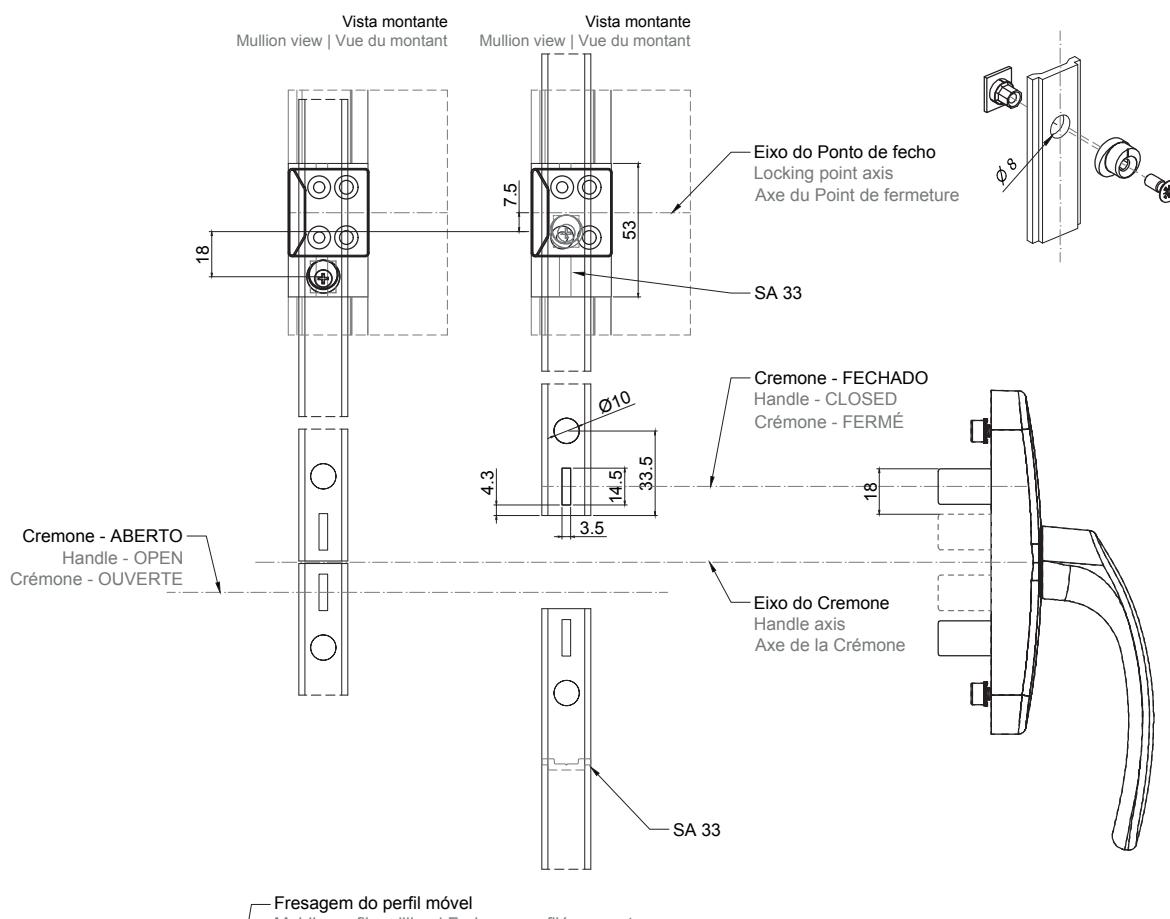
Porte d'ouverture vers l'extérieur



### Esquema de fixação dos Pontos de fecho na vareta SA 33

Fixing scheme for the Locking points on the SA 33 rod

Schéma de fixation des Points de fermeture sur la tige SA 33



## MONTAGEM DE ACESSÓRIOS - CREMONE PARA PORTAS

ACCESSORIES ASSEMBLY - DOOR HANDLE

ASSEMBLAGE D'ACCESSOIRES - CREMONE POUR PORTES

Porta de abertura para o exterior

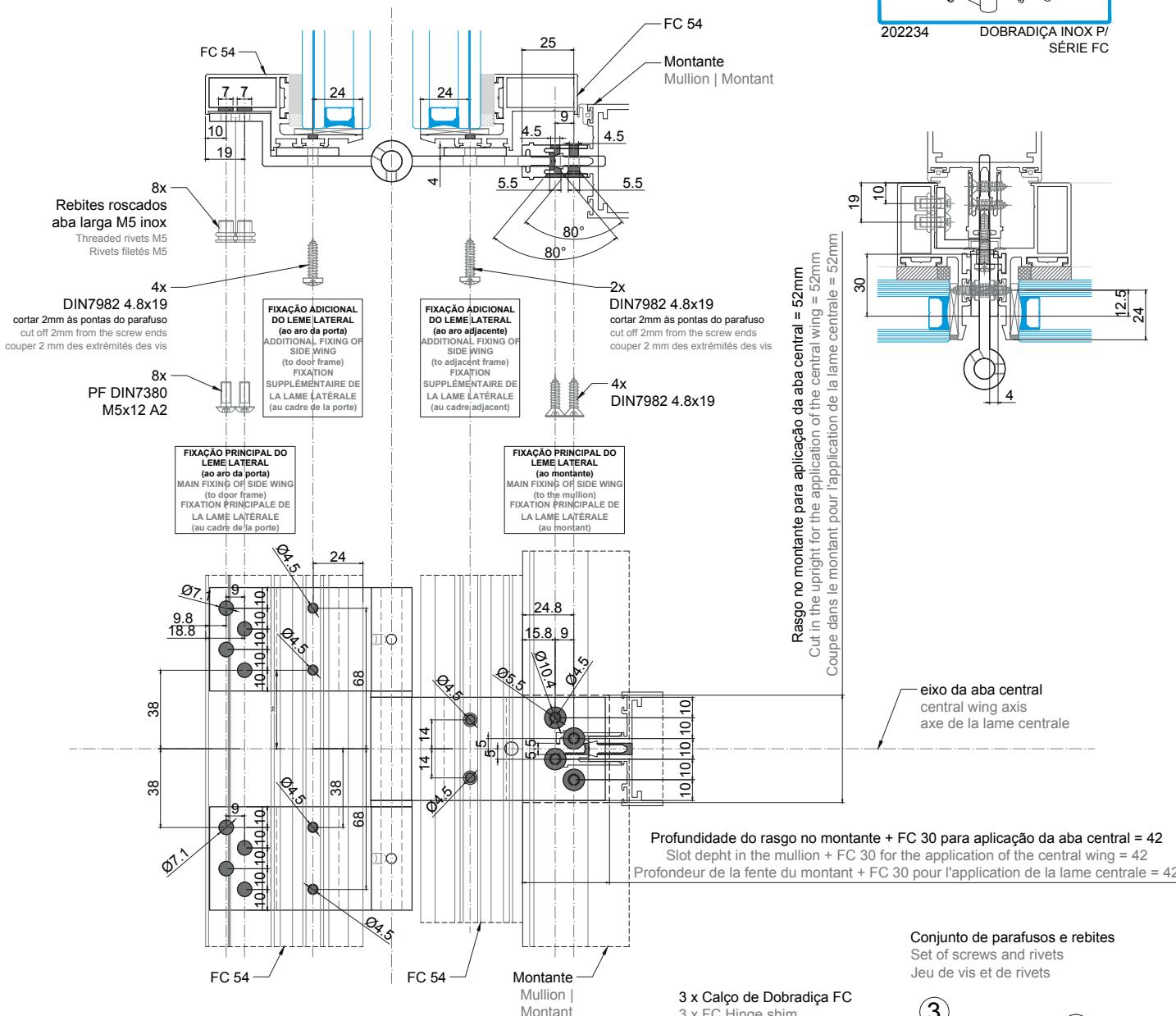
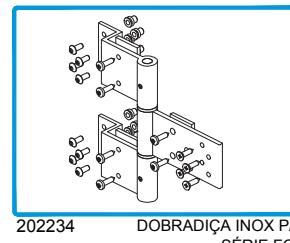
Outward opening door

Porte d'ouverture vers l'extérieur

### Esquema de furação para fixação da Dobradiça FC

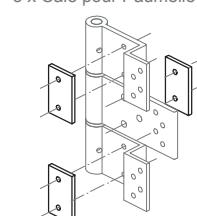
Drilling scheme for the FC Hinge fixation

Schéma de perçage pour fixation de la Paumelle FC

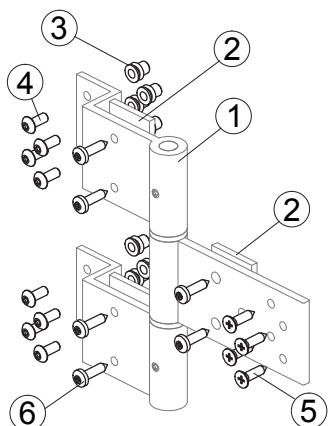


Posição Position Position	Composição da Dobradiça Inox FC FC Stainless Steel Hinge Composition Composition de la paumelle en acier inoxydable FC	Quant. Quant. Quant.
1	Dobradiça inox 3 lemes, fiel, anilhas e pernos roscados 3 wings hinge, pin, washers and threaded studs Paumelle en acier inox 3 lames, goupille, rondelles et goujons filetés	1
2	Calços de inox Stainless steel shims   Cales en acier inoxydable	3
3	Rebites roscados aba larga M5 inox Threaded rivets M5   Rivets filetés M5	8
4	PF DIN7380 M5x12 A2	8
5	PF DIN7982 4.8x19 A2	4
6	PF DIN7981 4.8x19 A2	6

3 x Calço de Dobradiça FC  
3 x FC Hinge shim  
3 x Cale pour Paumelle FC



Conjunto de parafusos e rebites  
Set of screws and rivets  
Jeu de vis et de rivets



## MONTAGEM DE ACESSÓRIOS - ACIONADORES PARA FC-ESTRUTURAL E FC-DEC

ACCESSORIES ASSEMBLY - ACTUATORS FOR FC- CAPPED CURTAIN WALL AND FC-DEC

ASSEMBLAGE D'ACCESSOIRES - BÔITIER À CHAÎNE POUR FC-MUR RIDEU TRAME TRADICIONNELLE ET FC-DEC



212647 ACIONADOR ELÉTRICO SINCRON. 240VAC



212648 ACIONADOR ELÉTRICO SINCRON. 240VDC



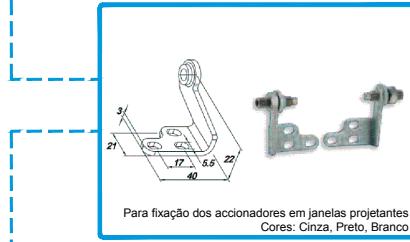
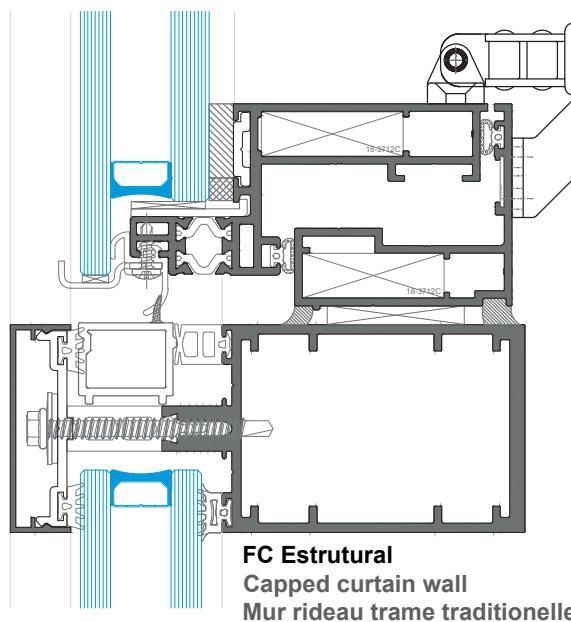
212640 ACIONADOR 40837Z (Nat.)

212644 ACIONADOR 40837Z (Br.)

212645 ACIONADOR 40837Z (Pr.)



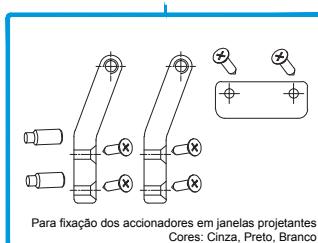
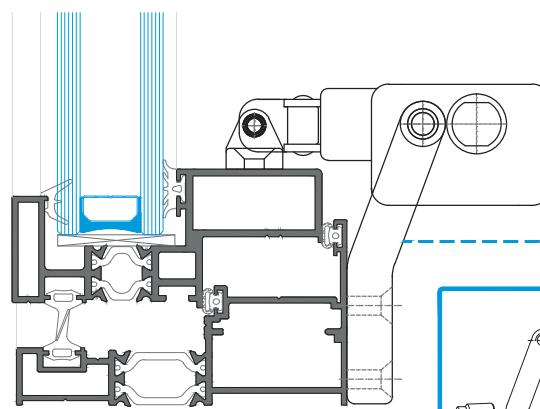
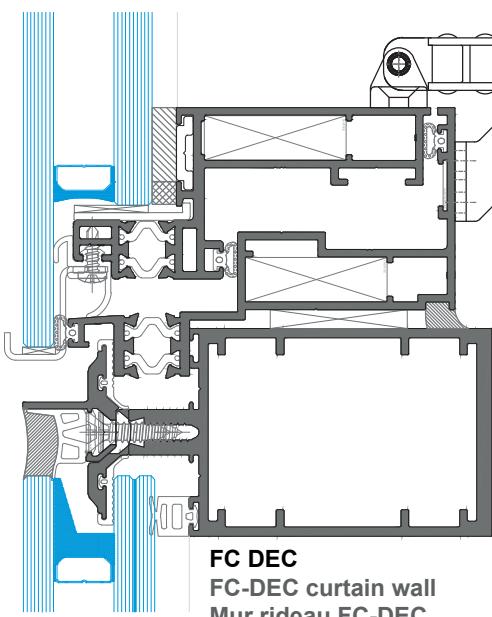
212036 ACIONADOR ELÉTRICO DUPLO 240V



223120 KIT FIX. ACIONADOR 41901I (Cinz.)

223121 KIT FIX. ACIONADOR 41902J (Pr.)

223122 KIT FIX. ACIONADOR 41903K (Br.)



223469 KIT FIX. ACIONADOR 40941H (Cinz.)

223471 KIT FIX. ACIONADOR 40942I (Pr.)

223472 KIT FIX. ACIONADOR 40943J (Br.)

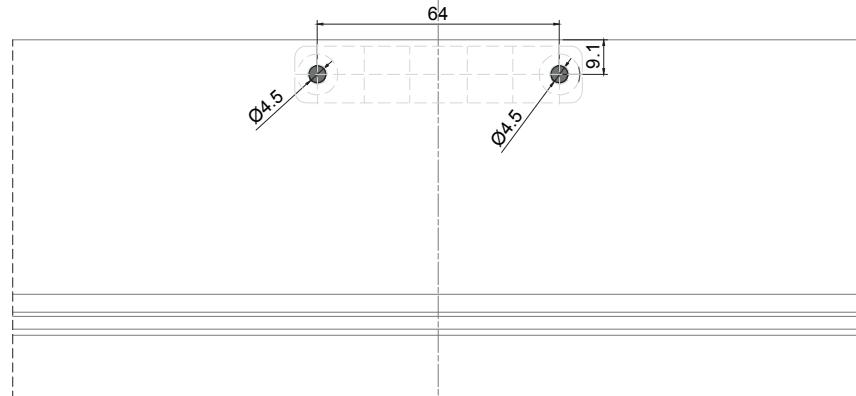
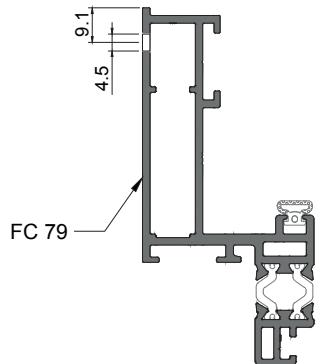
## MONTAGEM DE ACESSÓRIOS - ACIONADORES PARA FC-ESTRUTURAL E FC-DEC

ACCESSORIES ASSEMBLY - ACTUATORS FOR FC- CAPPED CURTAIN WALL AND FC-DEC

ASSEMBLAGE D'ACCESSOIRES - BÔITIER À CHAÎNE POUR FC-MUR RIDEU TRAME TRADICIONNELLE ET FC-DEC

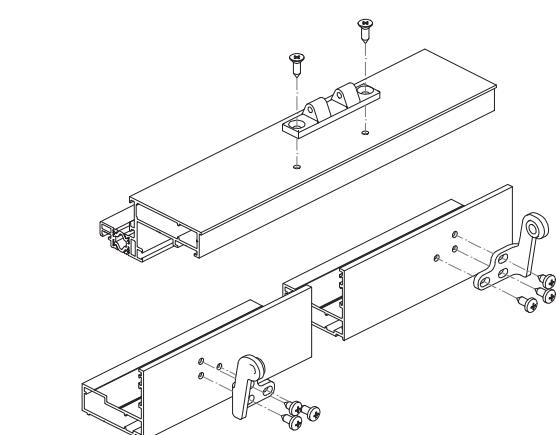
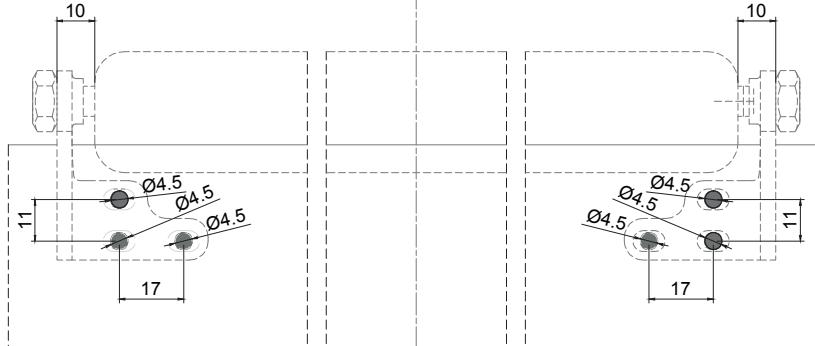
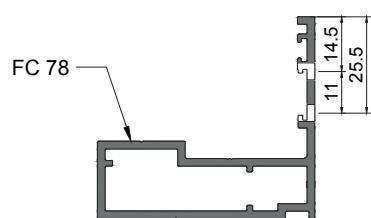
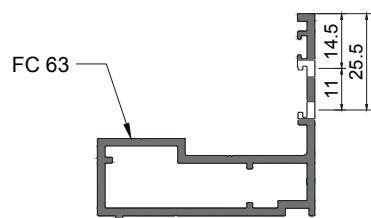
### 1) Maquinação e fixação no aro móvel

Machining and fixing on the mobile frame  
Usinage et fixation sur le cadre ouvrant



### 2) Maquinação e fixação no aro fixo

Machining and fixing on the fixed frame  
Usinage et fixation sur le cadre dormant



### Eixo do acionador

Actuator axis

Axe du bôtier à chaîne

## MONTAGEM DE ACESSÓRIOS - LIGAÇÃO DE ACIONADORES SINCRONIZADOS

ACCESSORIES ASSEMBLY - SYNCHRONOUS ACTUATORS CONNECTIONS

ASSEMBLAGE D'ACCESSOIRES - CONNEXION DES BÔITIER À CHAÎNE SYNCRONES

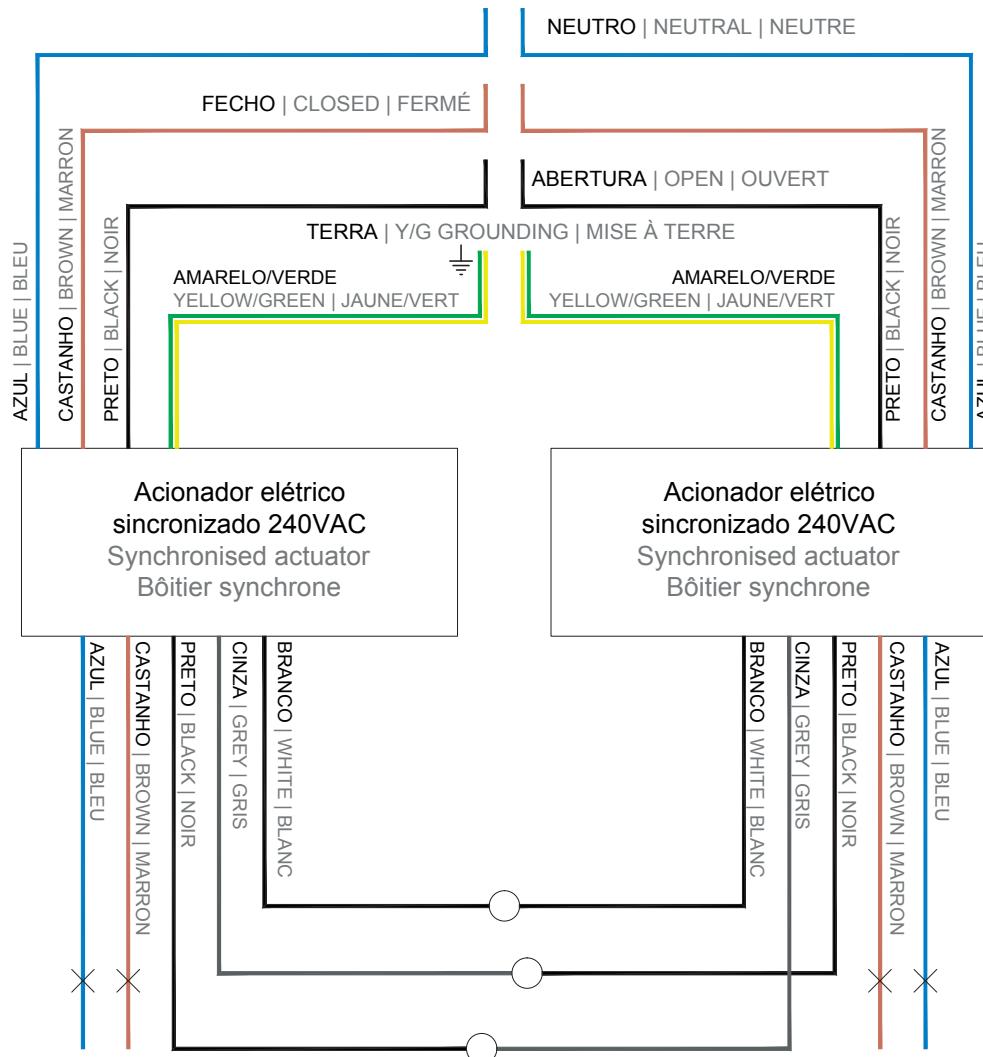
Ligações quando todos os acionadores sincronizados são AC:

Connections when all synchronised actuators are AC

Connexions lorsque tous les actionneurs synchrones sont en AC



212647 ACIONADOR ELÉTRICO SINCRON.  
(2 UN.) 240VAC



## MONTAGEM DE ACESSÓRIOS - LIGAÇÃO DE ACIONADORES SÍNCRONIZADOS

ACCESSORIES ASSEMBLY - SYNCHRONOUS ACTUATORS CONNECTIONS

ASSEMBLAGE D'ACCESSOIRES - CONNEXION DES BÔITIER À CHAÎNE SYNCHRONES

### Ligações quando aplicados acionadores sincronizados AC e DC

Connections when using synchronised actuators AC and DC

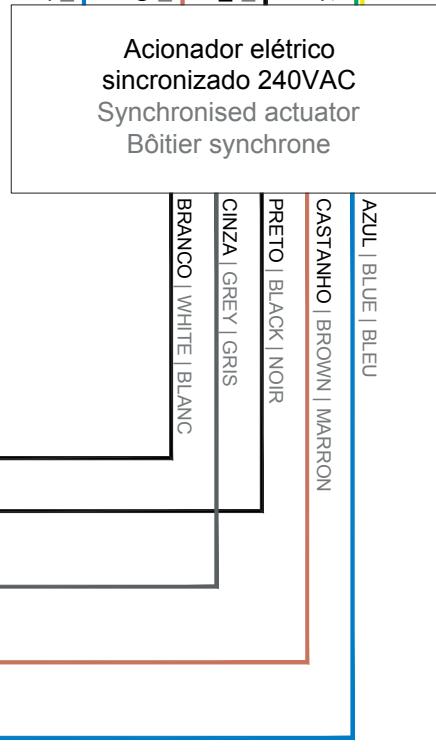
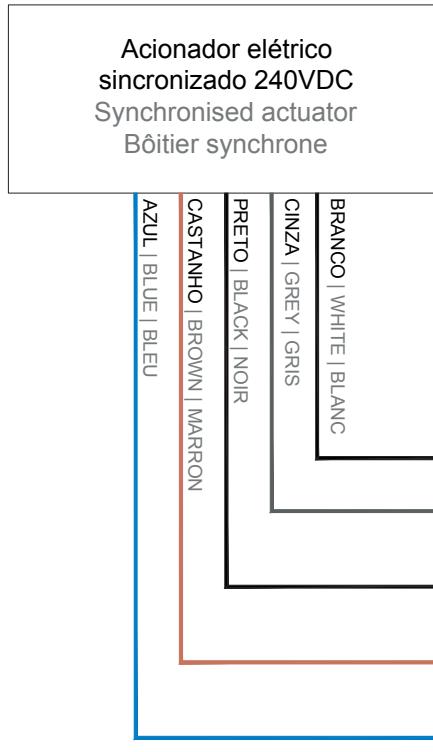
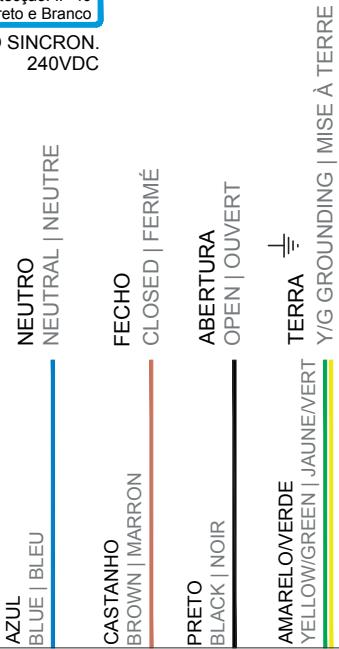
Connexions lorsque sont appliquées des actionneurs synchrones AC et DC



212647 ACIONADOR ELÉTRICO SÍNCRON.  
(1 UN.)



212648 ACIONADOR ELÉTRICO SÍNCRON.  
(1 UN.)



## MONTAGEM DE ACESSÓRIOS - LIGAÇÃO DE ACIONADORES SÍNCRONIZADOS

ACCESSORIES ASSEMBLY - SYNCHRONOUS ACTUATORS CONNECTIONS

ASSEMBLAGE D'ACCESSOIRES - CONNEXION DES BÔITIER À CHAÎNE SYNCHRONES

### Ligações quando aplicados acionadores sincronizados AC e DC

Connections when using synchronised actuators AC and DC

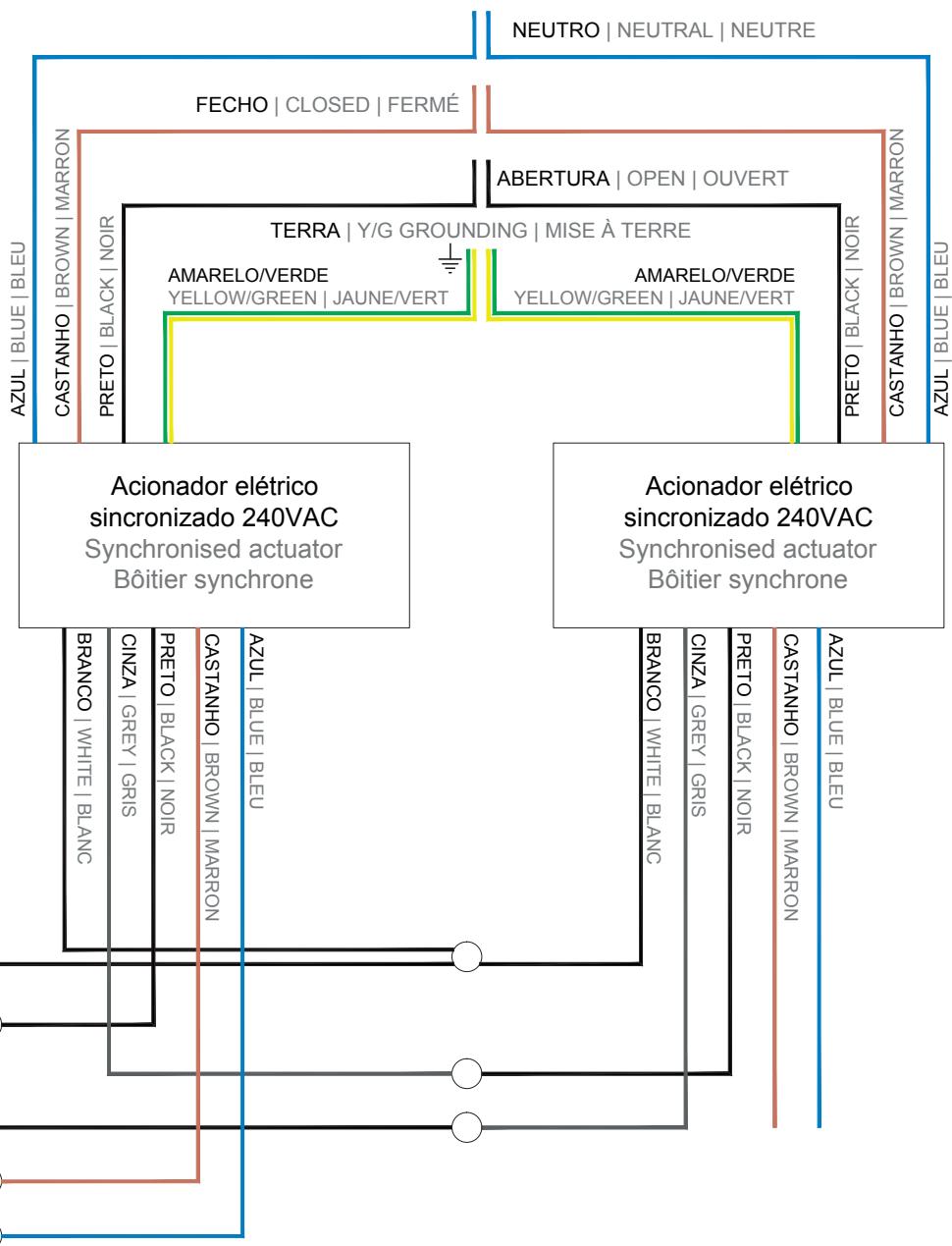
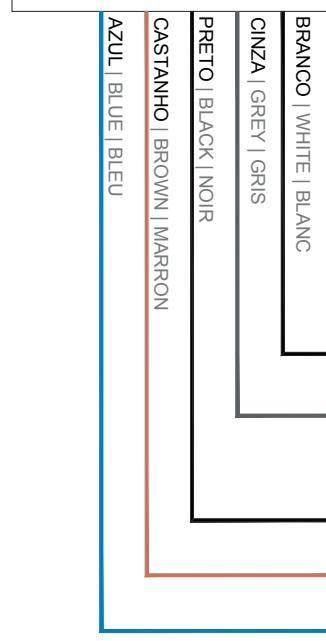
Connexions lorsque sont appliquées des actionneurs synchrones AC et DC



Acionador elétrico sincronizado 240VDC  
Synchronised actuator Bôitier synchrone

Acionador elétrico sincronizado 240VAC  
Synchronised actuator Bôitier synchrone

Acionador elétrico sincronizado 240VAC  
Synchronised actuator Bôitier synchrone



## MONTAGEM DE ACESSÓRIOS - LIGAÇÃO DE ACIONADORES SÍNCRONIZADOS

ACCESSORIES ASSEMBLY - SYNCHRONOUS ACTUATORS CONNECTIONS

ASSEMBLAGE D'ACCESSOIRES - CONNEXION DES BÔITIER À CHAÎNE SYNCHRONES

### Ligações quando aplicados acionadores sincronizados AC e DC

Connections when using synchronised actuators AC and DC

Connexions lorsque sont appliquées des actionneurs synchrones AC et DC

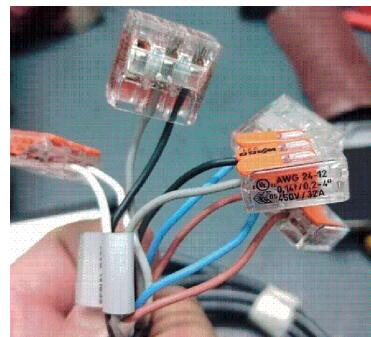


212647 ACIONADOR ELÉTRICO SÍNCRON. (2 UN.) 240VAC



212648 ACIONADOR ELÉTRICO SÍNCRON. (2 UN.) 240VDC

NEUTRO | NEUTRAL | NEUTRE



AZUL | BLUE | BLEU  
CASTANHO | BROWN | MARRON  
PRETO | BLACK | NOIR

FECHO | CLOSED | FERMÉ

ABERTURA | OPEN | OUVERT

TERRA | Y/G GROUNDING | MISE À TERRE

AMARELO/VERDE  
YELLOW/GREEN | JAUNE/VERT

AMARELO/VERDE  
YELLOW/GREEN | JAUNE/VERT  
PRETO | BLACK | NOIR  
CASTANHO | BROWN | MARRON  
AZUL | BLUE | BLEU

Acionador elétrico  
sincronizado 240VDC  
Synchronised actuator  
Bôitier synchrone

Acionador elétrico  
sincronizado 240VAC  
Synchronised actuator  
Bôitier synchrone

Acionador elétrico  
sincronizado 240VDC  
Synchronised actuator  
Bôitier synchrone

Acionador elétrico  
sincronizado 240VAC  
Synchronised actuator  
Bôitier synchrone

AZUL | BLUE | BLEU

CASTANHO | BROWN | MARRON

PRETO | BLACK | NOIR

CINZA | GREY | GRIS

BRANCO | WHITE | BLANC

BRANCO | WHITE | BLANC

PRETO | BLACK | NOIR

CINZA | GREY | GRIS

CASTANHO | BROWN | MARRON

AZUL | BLUE | BLEU

CASTANHO | BROWN | MARRON

PRETO | BLACK | NOIR

CINZA | GREY | GRIS

BRANCO | WHITE | BLANC

BRANCO | WHITE | BLANC

PRETO | BLACK | NOIR

CASTANHO | BROWN | MARRON

AZUL | BLUE | BLEU

AZUL | BLUE | BLEU

## MONTAGEM DE ACESSÓRIOS - LIGAÇÃO DE ACIONADORES SÍNCRONIZADOS

ACCESSORIES ASSEMBLY - SYNCHRONOUS ACTUATORS CONNECTIONS

ASSEMBLAGE D'ACCESSOIRES - CONNEXION DES BÔITIER À CHAÎNE SYNCHRONES

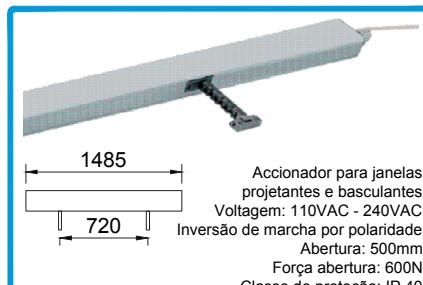
### Ligações para acionadores 220-240VAC com comando

Connections for 220-240VAC actuators with remote control

Connexions pour les actionneurs 220-240VAC avec télécommande



212640      ACIONADOR 40837Z (Nat.)  
212644      ACIONADOR 40837Z (Br.)  
212645      ACIONADOR 40837Z (Pr.)



212036 ACIONADOR ELÉTRICO DUPLO 240V



214269      COMANDO DIST. RF P1

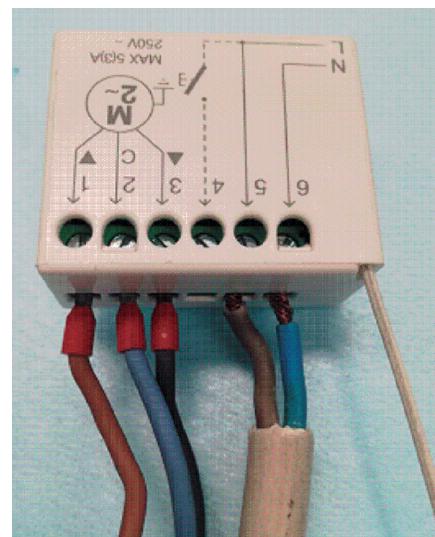
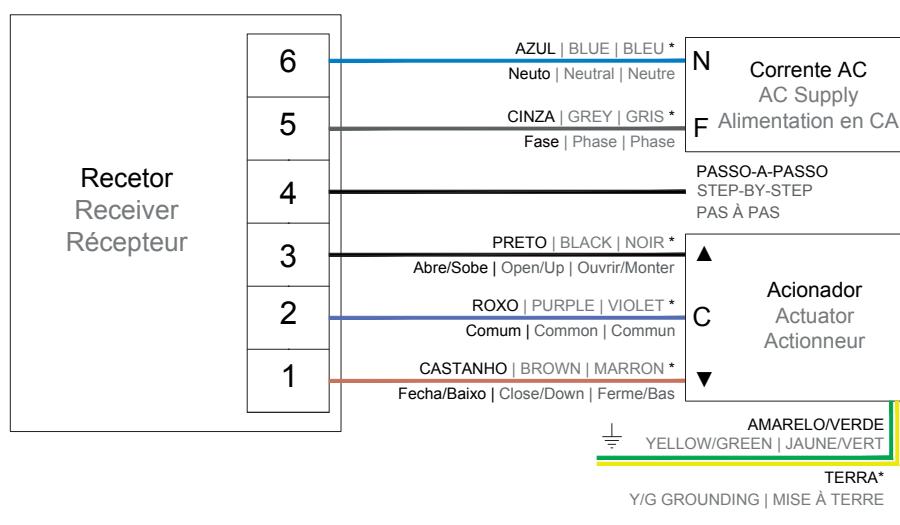


299089      RECEPTOR RÁDIO 230VAC TT2N

Para programar o comando deverá

To program the remote control you must | Pour programmer la commande, vous devez:

1. Ligar o acionador à corrente  
Connect the actuator to the AC supply | Connecter l'actionneur à l'alimentation électrique
2. Pressionar o botão "PUSH" que se encontra no receptor ao mesmo tempo que pressiona o botão central do comando até que a luz do receptor pisque 1 vez  
Press the "PUSH" button located in the receiver while pushing the central button of the remote control, until the light blinks once | Appuyez sur le bouton "PUSH" du récepteur en même temps que vous appuyez sur le bouton central de la télécommande jusqu'à ce que le voyant du récepteur clignote 1 fois.
3. O botão estará pronto a funcionar  
The button is ready to work | Le bouton est maintenant prêt à fonctionner.



\* O esquema de cores considerado corresponde à fotografia, pelo que é meramente indicativo para este caso.

The colors scheme shown corresponds to the image, which is merely indicative for this case.

Le schéma de couleurs considéré correspond à la photographie et est donc purement indicatif pour ce cas.

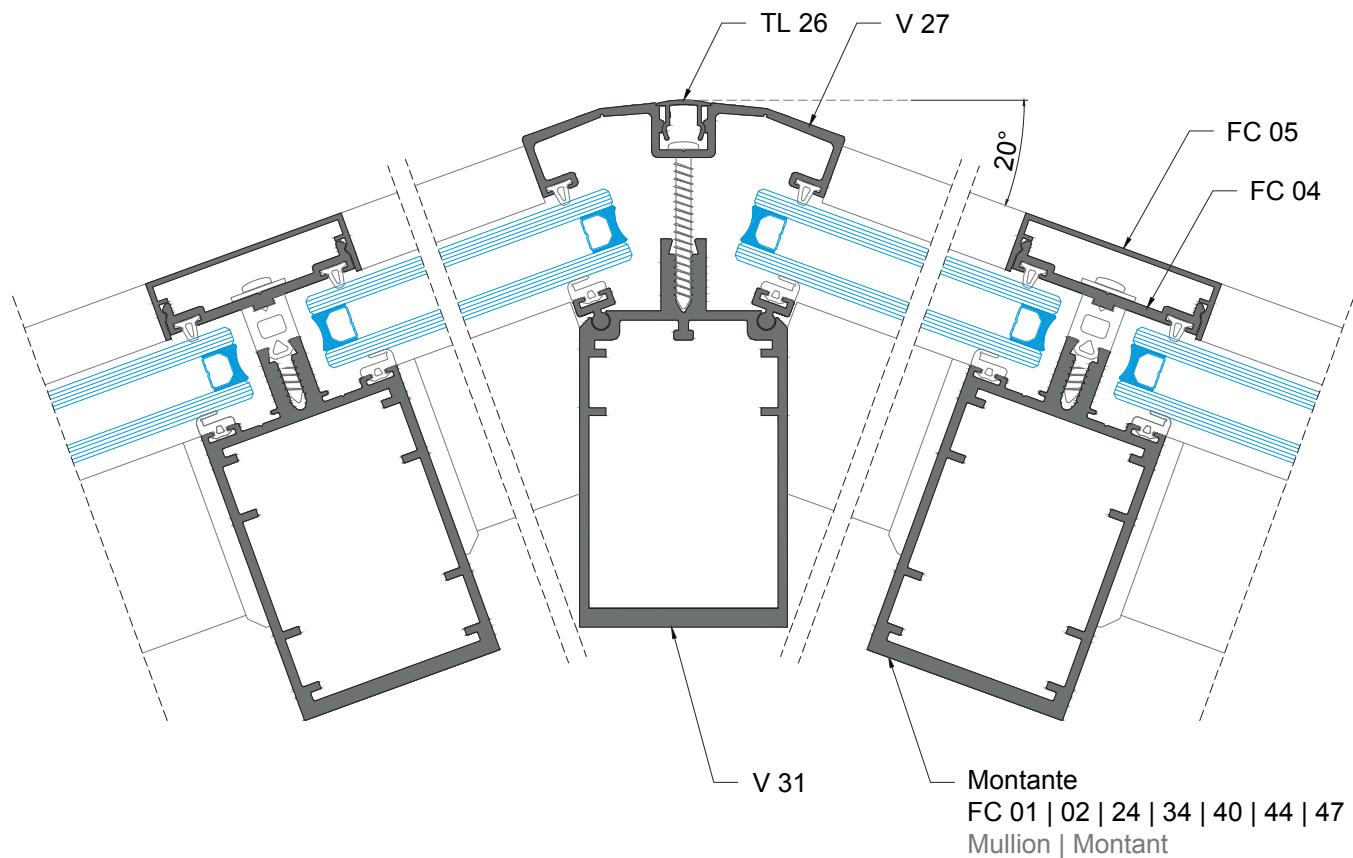
# XI

DETALHES DE LIGAÇÃO  
CONNECTION DETAILS | DÉTAILS DE CONNEXION

PORMENOR DE COBERTURA - LIGAÇÃO COM O SISTEMA V

ROOFING DETAIL - CONNECTION WITH V SYSTEM

DÉTAIL DE COUVERTURE - CONNEXION AVEC LE SYSTÈME V



# XI

**ANOTAÇÕES**  
ANNOTATIONS | REMARQUES

**ATUALIZAÇÕES REALIZADAS NESTA VERSÃO**

UPDATES MADE IN THIS VERSION | MISES À JOUR EFFECTUÉES DANS CETTE VERSION

1	Corrigida medida de corte na página IX . 1-1 - FC-Estrutural - Tradicional com tampas Corrected cutting measure in page IX . 1-1 - FC-Curtain wall - With cover caps Correction de la mesure de coupe de la page IX . 1-1 - FC-Mur rideau - Avec capot
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